

TRIUMPH SPORTS CAR

SPARE PARTS CATALOGUE
PART NUMBER 501653 4th EDITION
ACCUMULATIVE AMENDMENT No. 3

Date:— July 1962

Amendments Nos. 1 and 2 are now Incorporated in this issue which is accumulative amendment No. 3

Please destroy amendments Nos. 1 and 2

Issued by:—

STANDARD-TRIUMPH SALES LTD.
FLETCHAMSTEAD HIGHWAY,
COVENTRY

Printed in England

Page No.	Section	Nature of Modification.
1V111	Numerical Index	Carpet, Brown, 556898. Page No. 117. Delete entry complete.
5	Engine	Washer, Shakeproof on Screw Part No. 52337. In column 'K' add :- "Alternative to Part No. 129987". Add the following line :- Col. 'B' Col. 'C' Col. 'D' Col. 'K' Washer, Lock 1 129987 Alternative to 52337.
5	Engine	Spring, Rocker Centre. Part No. 56434 and 128074. Add in column 'D' :- * Add in column 'E' :- 1 Add in column 'F' :- * Add in column 'G' :- 78718 E.
5	Engine	Spring, Rocker, Intermediate Part No. 55873 and 128075. Add in column 'D' :- * Add in column 'E' :- 1 Add in column 'F' :- * Add in column 'G' :- 78718 E Add in column 'H' :- 130481*
8	Engine	Bearing, Driven Gear. 500004. Amend description in column 'B' to read :- Bearing, Driven Gear C/W. Screwed End and Oil Seal. Add the following line :- Col. 'B' Col. 'C' Col. 'D' Pin, Locating Screwed 1 116196. end in Bearing
9	Engine	Grease Nipple. 508721. Add in column 'F' :- 125361.
9	Engine	Spindle 105504. Delete from column 'F' :- 125361.
11	Engine	Manifold Inlet. 302119. Add in column 'D' :- * Add in column 'F' :- 305547 *
20	Engine	Air cleaner. 203131. Add in column 'D' :- 207848. Add in column 'K' :- Alternative in Pairs Only.

Page No. Section Nature of Amendment.

21	Engine	Water Thermostat Details. Add the symbol '+' in column 'B'.												
24	Gearbox	Washer Joint between Extension and Casing 55778. Add in column 'F' :- 132465. Add in appropriate columns the following :- <table> <tr> <td>Col. 'B'</td><td>Col. 'C'</td><td>Col. 'D'</td></tr> <tr> <td>Strap (Anti-Vibration)</td><td>1</td><td>131689</td></tr> <tr> <td>Washer, Spacing</td><td>1</td><td>131690</td></tr> <tr> <td>Washer, Plain</td><td>1</td><td>WM.0093</td></tr> </table>	Col. 'B'	Col. 'C'	Col. 'D'	Strap (Anti-Vibration)	1	131689	Washer, Spacing	1	131690	Washer, Plain	1	WM.0093
Col. 'B'	Col. 'C'	Col. 'D'												
Strap (Anti-Vibration)	1	131689												
Washer, Spacing	1	131690												
Washer, Plain	1	WM.0093												
26	Gearbox	Bolt, Change Speed Lever to Top Cover HB. 0726. Add in column 'F' :- HB 0727.												
26	Gearbox	Bolt, Mounting to Gearbox HB. 1112. Add in column 'F' :- HB.1115,												
30	Front Suspension	Upper Wishbone Arm Assy. Front R.H. & Rear L.H. Column 'D' 100696 amend to :- 100695 * Column 'F' add :- 132633 *												
30	Front Suspension	Upper Wishbone Arm Assy. Front L.H. & Rear R.H.. Column 'D' 100695 amend to :- 100696 * Column 'F' add :- 132632 *												
37	Rear Axle	Differential Unit Assy. Add in column 'B' :- +												
37	Rear Axle	Washer, Plain, on Bolt WP. 0020. Add in column 'A' :- PS. 20.												
37	Rear Axle	Washer, Tab, Locking Bolt. 109736. Amend column 'A' to read :- PS. 21.												
37	Rear Axle	Washer, Tab, Locking Bolt. 109737. Amend column 'A' to read :- PS. 22.												
37	Rear Axle	Differential Unit Assembly. Add the symbol '+' in column 'B'.												
39	Rear Suspension	Rear Shock Absorbers R.H. 202388. Add in column 'B' :- +												
39	Rear Suspension	Rear Shock Absorbers. L.H. 202389. Add in column 'B' :- +												
39	Rear Suspension	Rear Shock Absorbers. R.H. and L.H. Add the symbol '+' in column 'B'.												

Page No.	Section	Nature of Modification												
40	Prop. Shaft & Road Wheels	Propellor Shafts. Add the symbol '+' in column 'B'.												
51	Brake Unit	Brake Shoe Assy. 502516. Add in column 'B' :- +												
52	Brake Unit	Brake Show Assembly: Add the symbol '+' in column 'B'												
54	Brake Unit	Delete the following lines :- Body, Inner portion (R.H. 206511. (L.H. 206510. Body, Outer portion (R.H. 206509. (L.H. 206058. Bolt, Bridge Inner) Inner to 509047. Bolt, Bridge Outer) Outer Body 509046. NOTE: The above details are not serviced separately. For replacement purposes use Caliper Assys. 206506 - 7												
56	Brake Unit	Add the following in columns 'B' - 'C' - 'D' - 'F' After detail - Seal Piston 107176. <table><tr><td>Col. 'B'</td><td>Col. 'C'</td><td>Col. 'F'</td></tr><tr><td>Seal, Gland</td><td>2</td><td>510945</td></tr><tr><td>Spring</td><td>2</td><td>510946</td></tr></table>	Col. 'B'	Col. 'C'	Col. 'F'	Seal, Gland	2	510945	Spring	2	510946			
Col. 'B'	Col. 'C'	Col. 'F'												
Seal, Gland	2	510945												
Spring	2	510946												
56	Brake Unit	Rear Brake Assy. R.H. 206480 Add in column 'F' :-209100												
56	Brake Unit	Rear Brake Assy. L.H. 206479. Add in column 'F' :- 209099.												
56	Brake Unit	Rear Wheel Cylinder Assy. 504835. Add in column 'F' :- 510942.												
56	Brake Unit	Piston. 504837. Add in column 'F' :- 510944.												
57	Hydraulic Pipes	Please add the following two details in columns 'B' - 'C' - 'D' - 'K' :- <table><tr><td>Col. 'B'</td><td>Col. 'C'</td><td>Col. 'D'</td><td>Col. 'K'</td></tr><tr><td>Clip, Pipe to Dash</td><td>1</td><td>102227</td><td>L.H. Steering</td></tr><tr><td>Clip, Pipe to Heater Plate</td><td>1</td><td>102227</td><td>R.H. Steering</td></tr></table>	Col. 'B'	Col. 'C'	Col. 'D'	Col. 'K'	Clip, Pipe to Dash	1	102227	L.H. Steering	Clip, Pipe to Heater Plate	1	102227	R.H. Steering
Col. 'B'	Col. 'C'	Col. 'D'	Col. 'K'											
Clip, Pipe to Dash	1	102227	L.H. Steering											
Clip, Pipe to Heater Plate	1	102227	R.H. Steering											

Page No.	Section	Nature of Modification																									
61	Exhaust System	Bracket, Front Exhaust Pipe Support 110397 and attachment details. Alter column 'G' to read :- 4310 to 11716.																									
61	Exhaust System	Bracket, Front Exhaust Pipe Silencer. 114074. Support Bracket. Add in column 'F' :- 130888.																									
61	Exhaust System	Washer, Plain Under Nut. WP. 0017. Add the following lines :- <table><tr><td>Col. 'B'</td><td>Col. 'C'</td><td>Col. 'D'</td><td>Col. 'E'</td><td>Col. 'F'</td></tr><tr><td>Screw, Brkt. to Pipe</td><td>1</td><td>HU.0807)</td><td>11717</td><td>HU.0808</td></tr><tr><td>Nut, Lock-Screw.</td><td>1</td><td>HN.2008)</td><td>to</td><td>HN.2008</td></tr><tr><td>Washer, Sprg. Under Nut</td><td>1</td><td>WL.0208)</td><td>----</td><td>WL.0208</td></tr><tr><td>Clip, Exhaust Pipe.</td><td>1</td><td></td><td></td><td>130890</td></tr></table>	Col. 'B'	Col. 'C'	Col. 'D'	Col. 'E'	Col. 'F'	Screw, Brkt. to Pipe	1	HU.0807)	11717	HU.0808	Nut, Lock-Screw.	1	HN.2008)	to	HN.2008	Washer, Sprg. Under Nut	1	WL.0208)	----	WL.0208	Clip, Exhaust Pipe.	1			130890
Col. 'B'	Col. 'C'	Col. 'D'	Col. 'E'	Col. 'F'																							
Screw, Brkt. to Pipe	1	HU.0807)	11717	HU.0808																							
Nut, Lock-Screw.	1	HN.2008)	to	HN.2008																							
Washer, Sprg. Under Nut	1	WL.0208)	----	WL.0208																							
Clip, Exhaust Pipe.	1			130890																							
63	Radiator	Cap, Filler. 105035. Add in column 'K' :- Alternative to 120893. Add the following line :- <table><tr><td>Col. 'B'</td><td>Col. 'C'</td><td>Col. 'D'</td><td>Col. 'K'</td></tr><tr><td>Cap, Filler</td><td>1</td><td>120893</td><td>Alternative to 105035</td></tr></table>	Col. 'B'	Col. 'C'	Col. 'D'	Col. 'K'	Cap, Filler	1	120893	Alternative to 105035																	
Col. 'B'	Col. 'C'	Col. 'D'	Col. 'K'																								
Cap, Filler	1	120893	Alternative to 105035																								
74	Electrical Equipment	Below Glass, Convex, Speedo 502268 Add the following lines :- <table><tr><td>Col. 'B'</td><td>Col. 'C'</td><td>Col. 'D'</td></tr><tr><td>Trip, Flexible, Speedo</td><td>1</td><td>503465</td></tr><tr><td>Screw, Trip Flex Attach.</td><td>1</td><td>503466</td></tr></table>	Col. 'B'	Col. 'C'	Col. 'D'	Trip, Flexible, Speedo	1	503465	Screw, Trip Flex Attach.	1	503466																
Col. 'B'	Col. 'C'	Col. 'D'																									
Trip, Flexible, Speedo	1	503465																									
Screw, Trip Flex Attach.	1	503466																									
77	Electrical Equipment	Fuse Box 101932. In column 'F' delete :- 125189.																									
77	Electrical Equipment	Control Box. 102766 and 122089. In column 'H' add :- 132460.																									
77	Electrical Equipment	Following Fuse 50. Amp. 500379. Add the following lines :- <table><tr><td>Col. 'B'</td><td>Col. 'C'</td><td>Col. 'D'</td></tr><tr><td>Fuse Box</td><td>1</td><td>125189</td></tr><tr><td>Fuse 35. amp</td><td>4</td><td>58465.</td></tr><tr><td>Screw S/T.) Fuse</td><td>1</td><td>YA.0507</td></tr><tr><td>Nut, Fix) Box</td><td>1</td><td>FC.2805</td></tr><tr><td>Screw, S/T) Fixing</td><td>1</td><td>YA.0305</td></tr></table>	Col. 'B'	Col. 'C'	Col. 'D'	Fuse Box	1	125189	Fuse 35. amp	4	58465.	Screw S/T.) Fuse	1	YA.0507	Nut, Fix) Box	1	FC.2805	Screw, S/T) Fixing	1	YA.0305							
Col. 'B'	Col. 'C'	Col. 'D'																									
Fuse Box	1	125189																									
Fuse 35. amp	4	58465.																									
Screw S/T.) Fuse	1	YA.0507																									
Nut, Fix) Box	1	FC.2805																									
Screw, S/T) Fixing	1	YA.0305																									
80	Body & Fittings	Front Apron Assy. (Less Piercings for Letters). In column 'H' amend 508841 to read :- 509841.																									
83	Body & Fittings	Lining Boot R.H. In column 'F' amend 900614 to read :- 900615.																									

Page No.	Section	Nature of Modification																																																																													
83	Body & Fittings	Lining Boot L.H. Amend 900615 to read :- 900614.																																																																													
83	Body & Fittings	Lining Boot. R.H. 900414, 900614. In column 'F' alter part number 900614 to read :- 900615.																																																																													
83	Body & Fittings	Lining, Boot. L.H. 900413, 900615. In column 'F' alter part number 900615 to read :- 900614.																																																																													
88	Body & Fittings	Reinforcement Top & Bottom Hinge. L.H. /R.H. In column 'F' delete :- 650040, 650041, 650041, 659943.																																																																													
88	Body & Fittings	Reinforcement, Top Hinge. R.H. 602177, 650044. In column 'F' delete part number 650044.																																																																													
88	Body & Fittings	Reinforcement, Top Hinge. L.H. 602176, 650040. In column 'F' delete part number 650040.																																																																													
88	Body & Fittings	Reinforcement, Bottom Hinge. R.H. 602179. 650043. In column 'F' delete part number 650043.																																																																													
88	Body & Fittings	Reinforcement, Bottom Hinge. L.H. 602178, 650042. In column 'F' delete part number 650042.																																																																													
103	Body & Fittings	Facia Panel Assy. R.H.S. Add the following information in column 'B' to the above assy :- Column 'B' . (Complete with Cubby Box Lid Assy).																																																																													
104	Body & Fittings	Facia Panel Assy. L.H.S. Add the following information in column 'B' to the above assy :- Column 'B' (Complete with Cubby Box Lid Assy).																																																																													
105	Body & Fittings	Please add the following details :- <table><tr><th colspan="5">Col. 'B'</th><th>Col. 'C'</th><th>Col. 'D'</th></tr><tr><td>Cubby Box Lid Assy.</td><td>R.H.S.</td><td>Red</td><td></td><td></td><td>1</td><td>609816</td></tr><tr><td>"</td><td>"</td><td>"</td><td>"</td><td>Blue</td><td>1</td><td>609817</td></tr><tr><td>"</td><td>"</td><td>"</td><td>"</td><td>Black</td><td>1</td><td>609818</td></tr><tr><td>"</td><td>"</td><td>"</td><td>"</td><td>Sil/Grey</td><td>1</td><td>609819</td></tr><tr><td>"</td><td>"</td><td>"</td><td>"</td><td>T/Purple</td><td>1</td><td>609820</td></tr><tr><td>"</td><td>"</td><td>"</td><td>L.H.S.</td><td>Red</td><td>1</td><td>609810</td></tr><tr><td>"</td><td>"</td><td>"</td><td>"</td><td>Blue</td><td>1</td><td>609811</td></tr><tr><td>"</td><td>"</td><td>"</td><td>"</td><td>Black</td><td>1</td><td>609812</td></tr><tr><td>"</td><td>"</td><td>"</td><td>"</td><td>Sil/Grey</td><td>1</td><td>609813</td></tr><tr><td>"</td><td>"</td><td>"</td><td>"</td><td>T/Purple</td><td>1</td><td>609814</td></tr></table>	Col. 'B'					Col. 'C'	Col. 'D'	Cubby Box Lid Assy.	R.H.S.	Red			1	609816	"	"	"	"	Blue	1	609817	"	"	"	"	Black	1	609818	"	"	"	"	Sil/Grey	1	609819	"	"	"	"	T/Purple	1	609820	"	"	"	L.H.S.	Red	1	609810	"	"	"	"	Blue	1	609811	"	"	"	"	Black	1	609812	"	"	"	"	Sil/Grey	1	609813	"	"	"	"	T/Purple	1	609814
Col. 'B'					Col. 'C'	Col. 'D'																																																																									
Cubby Box Lid Assy.	R.H.S.	Red			1	609816																																																																									
"	"	"	"	Blue	1	609817																																																																									
"	"	"	"	Black	1	609818																																																																									
"	"	"	"	Sil/Grey	1	609819																																																																									
"	"	"	"	T/Purple	1	609820																																																																									
"	"	"	L.H.S.	Red	1	609810																																																																									
"	"	"	"	Blue	1	609811																																																																									
"	"	"	"	Black	1	609812																																																																									
"	"	"	"	Sil/Grey	1	609813																																																																									
"	"	"	"	T/Purple	1	609814																																																																									
111	Body & Fittings	Cover Assy. Casing Petrol Tank Front - T/Purple. In column 'H' delete :- 562288.																																																																													
142	High Speed Equipment	Delete Gearbox & O/Drive Unit from column 'B'. Also part numbers 502423 from column 'D'. 506634 from column 'F', 508966 from column 'H'.																																																																													

TRIUMPH SPORTS CAR

SPARE PARTS CATALOGUE
PART NUMBER 501653 4th EDITION
AMENDMENT No. 3

Date:— June 1962

To identify the part required turn to the appropriate page in the main parts catalogue, check back to the amendment sheet to see if any alteration has been made since the part was originally specified.

For ease of reference, we strongly recommend that the gummed labels marked 'Refer to Amendment' enclosed herewith should be affixed to the top left hand corner of each page in the main catalogue affected by Amendments. It will thus be apparent when using the Parts Catalogue whether on any page an amendment should be referred to.

Alternatively, individual items on each page of the Parts Catalogue may be marked if affected by an Amendment.

Sufficient gummed labels will be included with future Amendments to cover any new pages affected by the latest Amendment.

Issued by:—

STANDARD-TRIUMPH SALES LTD.
FLETCHAMSTEAD HIGHWAY,
COVENTRY

Printed in England

Page No.	Section	Nature of Amendment		
2	Engine	Cylinder liner (Graded F.G.H.) 105539. Add in column 'F' Detail No.:- 122166.		
3	Engine	Combustion Head Assembly. 503663. Add in column 'D' Detail No.:- 510084.		
5	Engine	Washer, spring, nut. WL.0209. Add in column 'F' Detail No.:- WP.0048.		
5	Engine	Washer. WP.0048. Add in column 'H' Detail No.:- WP.0184.		
4	Engine	Gasket, between Combustion head & Cylinder Block. 202127. Add in column 'F' Detail No.:- 205481.		
8	Engine	Piston assembly. (F.G.H.) 506691. 4 off. Add in column 'F' Detail No.:- 122208. Ring compression. 107582. 4 off. Add in column 'H' Detail No.:- 122169. Ring, compression tapered. 113550. 4 off. Add in column 'H' Detail No.:- 122168. Ring, scraper. 113549. 4 off. Add in column 'H' Detail No.:- 122170. Pin, gudgeon. 60254. 4 off. Add in column 'F' Detail No.:- 122171.		
9	Engine	Washer, under nut. 100766. Add in column 'F' Detail No.:- WP.0181.		
12	Engine	201485. Pipe pump to carburettor. 1 off. Amend Detail No. to read:- 201845.		
25	Gearbox	Shaft Selector reverse gear. 122073. Add in column 'H' Detail No.:- 132389.		
25	Gearbox	Plunger reverse shaft. 106481. Add in column 'F' Detail No.:- 132388.		
26	Gearbox	Knob. 123961. Delete the Detail No. above from column 'H'.		
26	Gearbox	Add the following new details:-		
		Strap, anti-vibration.	132951.	1 off.
		Weight & Bush assembly.	132604	1 off.
		Clip, vibration damper.	132607	1 off.
		Strap, vibration, damper.	132608	1 off.
		Bolt.	HB1024	1 off.
		Washer.	WM0069	1 off.
		Nut, nyloc.	YN2910	1 off.
		Screw, set.	HU0806	1 off.
		Bolt.	HB0811	1 off.
		Nut, nyloc.	YN2908	2 off.

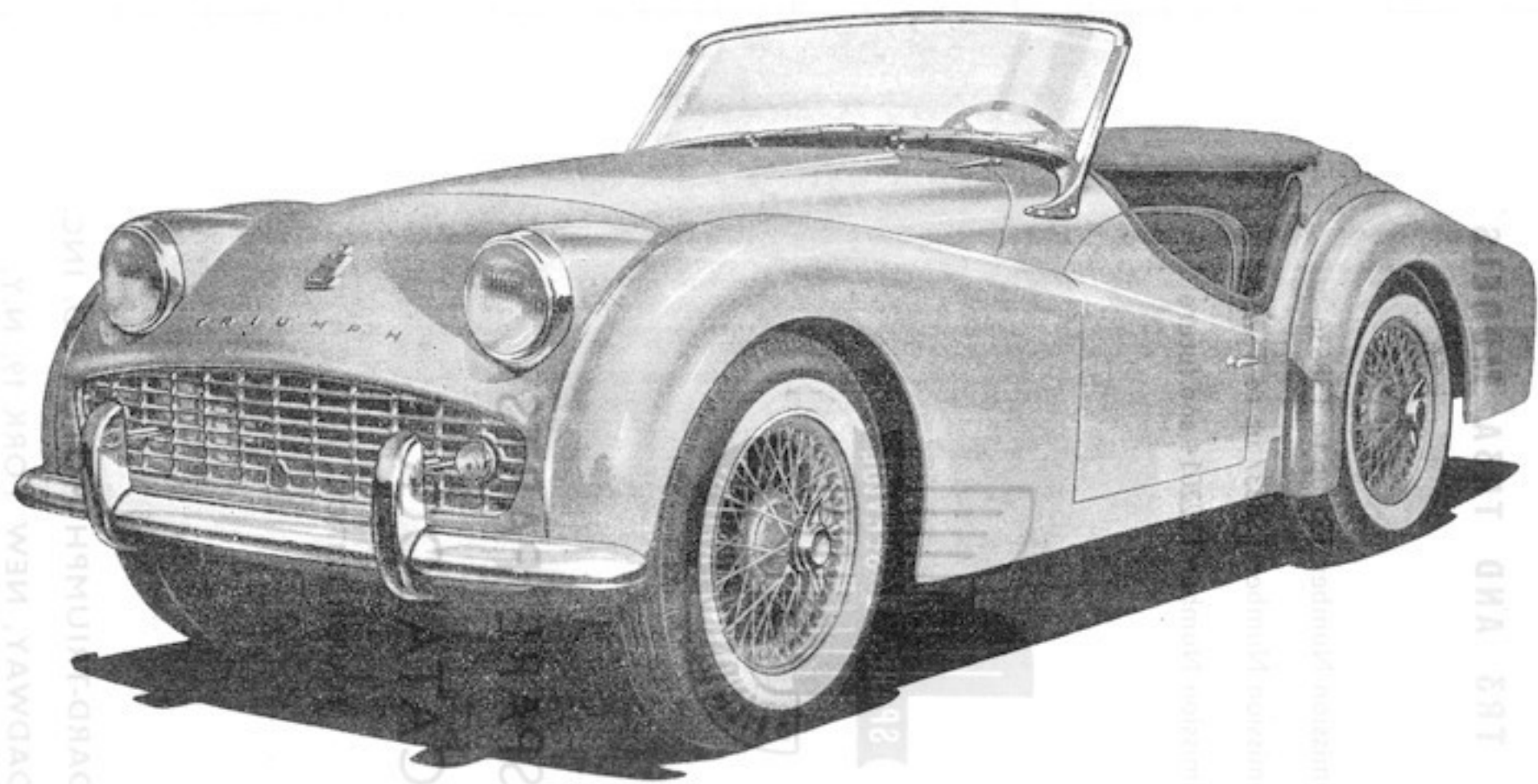
Page No.	Section	Nature of Amendment
29	Chassis Frame	Cross-member, rear engine mounting. 106073. Add in column 'D' Detail No.: - 128055.
30	Front Suspension	Front Suspension Unit. R.H. Disc Wheels. Add in column 'D' Detail No.: - 511284. Front Suspension Unit. L.H. Disc Wheels. Add in column 'D' Detail No.: - 511285. Front Suspension Unit. R.H. Wire Wheels. Add in column 'F' Detail No.: - 511286. Front Suspension Unit. L.H. Wire Wheels. Add in column 'F' Detail No.: - 511287.
31	Front Suspension	Plate mounting disc brake caliper - R.H. 113124. Add in column 'H' Detail No.: - 133499. Plate mounting disc brake caliper - L.H. 113123. Add in column 'H' Detail No.: - 133500.
34	Front Suspension	107351. Bolt spring pan to lower wishbone arms. Add in column 'F' against the above item Detail No.: - HB.0916. After the above assembly add the following new details:- Col. 'B' Nut, nyloc Col. 'C' 10 Col. 'F' YN.2909
34	Front Suspension	Nut, slotted. NL.2209. Add in column 'F' Detail No. YN.2909.
34	Front Suspension	Front Shock Absorber. 113624. Add in column 'H' Detail No.: - 134101. Add in column 'J' TSF.284.
39	Rear Suspension	Rear Shock Absorber. R.H. 202388. Add in column 'E' :- 1. Add in column 'F' :- 209495. Add in column 'G' :- TSF.265. Rear Shock Absorber. L.H. 202389. Add in column 'E' :- 1. Add in column 'F' :- 209494. Add in column 'G' :- TSF.265.
40	Prop. Shaft & Road Wheels	Spoke Outer. 502648. 24 off. Spoke Inner. 502649. 24 off. Amend to read:- Spoke Outer. 502648. 16 off. Spoke Inner. 502649. 32 off. Add in column 'K' against the above:- "48 Spoke Wheel Only".

Page No.	Section	Nature of Amendment
40	Prop. Shaft & Road Wheels	Add the following details:- Spoke Outer. 502648. 20 off. Spoke Inner. 502649. 40 off. Add in column 'K' against the above:- "60 Spoke Wheel Only".
41	Steering	606630. Bush Bearing. 1 off. Add in column 'H' the following detail No.: - 209423.
43	Steering	606630. Bush Bearing. 1 off. Add in column 'H' the following detail No.: - 209423.
45	Handbrake	Handbrake Assembly. 201942. Add in column 'F' Detail No.: - 208455. Lever Assembly, handbrake. 107637. Add in column 'F' Detail No.: - 131321. Add against the above:- thus *
45	Handbrake	Grip, handbrake lever. 108457. Add in column 'F' Detail No.: - 133613. Mark both details thus:- *
47	Accelerator Pedal	Pin, mills. 500555. Add in column 'F' Detail No.: - DS.1312. Mark both details thus:- *
53	Brake Unit	Friction disc, front brake caliper. 203189. Add in column 'F' Detail No.: - 209327. Add in column 'H' Detail No.: - 510790. Add in column 'D' Detail No.: - 134339.
54	Brake Unit	Front Brake Caliper Assembly - B Type Split. R.H. 206507. Add in column 'F' Detail No.: - 305692. Front Brake Caliper Assembly - B Type Split. L.H. 206506. Add in column 'F' Detail No.: - 305693. Friction disc - Front Brake Caliper. 203189. Add in column 'F' Detail No.: - 209327.
58	Hydraulic Pipes	Pipe, 5 way connection to front R.H. Hose Bracket. 505055. Add in column 'F' Detail No.: - 133862. Pipe, 5 way connection to front L.H. Hose Bracket. 505056. Add in column 'F' Detail No.: - 209435.
62	Exhaust System	Add the following new detail:- Exhaust Silencer. 1 off. 209603. (Swiss requirements only).
63	Radiator	Ratchet handle assembly. 110775. Add in column 'F' Detail No.: - 121790. Add against both items above thus:- *

Page No.	Section	Nature of Amendment												
63	Radiator	+Radiator Block. 400412. Add in column 'H' Detail No.: - 134456. Add against both items above thus: - *												
64	Electrical Equipment	Add the following details:- + Distributor. 9:1 C/R 208972. 1 off. + Distributor. 7:1 C/R 209092. 1 off. Bracket both items together and add in column 'B':- 86 m/m. Bore Engine. Also add following the items above in column 'B' this note:- See 20. TR/4 Catalogue for details of the two distributors above. In remarks column 'K' add:- "High Comp" against 208972. "Low Comp" against 209092.												
69	Electrical Equipment	Headlamp Assembly. (Export U.S.A. and Canada). Amend the following detail Nos.: - 502991 to read 511392. 503537 to read 511393. 507086 to read 511394.												
74	Electrical Equipment	Cable Assembly, Speedometer. 504613. Add in column 'H' Detail No.: - 504948. Cable, Inner. 504613/1. Add in column 'H' Detail No.: - 504948/1. Cable, Outer. 504613/0. Add in column 'H' Detail No.: - 504948/0.												
79	Body & Fittings	Screw. TK.4811/P. Washer, cup. CD.14056. Add in column 'F' against the items above Detail No.: - HU.0812P.												
79	Body & Fittings	Add the following:- Column 'B' Safety Harness Attachments. <table> <tr> <td>Col. 'B'</td><td>Col. 'C'</td><td>Col. 'D'</td></tr> <tr> <td>Bolt, eye</td><td>4</td><td>612531</td></tr> <tr> <td>Washer, eye bolt</td><td>2</td><td>612532</td></tr> <tr> <td>Nut, nyloc</td><td>4</td><td>YN.2910</td></tr> </table>	Col. 'B'	Col. 'C'	Col. 'D'	Bolt, eye	4	612531	Washer, eye bolt	2	612532	Nut, nyloc	4	YN.2910
Col. 'B'	Col. 'C'	Col. 'D'												
Bolt, eye	4	612531												
Washer, eye bolt	2	612532												
Nut, nyloc	4	YN.2910												
115	Body & Fittings	Rear Wing Stoneguard. R.H. 800540. Add in column 'F' Detail No.: - 553978. Rear Wing Stoneguard. L.H. 800539. Add in column 'F' Detail No.: - 553977.												
145	High Speed Equipment	Add the following details:- + Speedometer - Mile - 119047 1 off. + Speedometer - Kilo - 120205 1 off. + Speedometer - Mile - 119046 1 off. + Speedometer - Kilo - 120206 1 off. Bracket the above together in column 'B' and add:- 83 m/m Bore Engine.												

continued.....

Page No.	Section	Nature of Amendment
145	High Speed Equipment (contd.)	Add in remarks column 'K' against Detail Nos:- 119047 and 120205. - 3.7:1 axle. Add in remarks column 'K' against Detail Nos:- 119046 and 120206. - 4.1:1 axle.
149	Accessories	Plate Compression. 200906. Add in column 'F' Detail No.:- 208096.
155	Accessories	Tommy Bar. 503848. Amend Detail No. to read:- 132742.



TRIUMPH SPORTS CAR

20 TR2, TR3 AND TR3A MODELS

TR2 Commission Number TS1 up to TS8636

TR3 Commission Number TS8637 up to TS22013

TR3A Commission Number TS22014 and future



SPARE PARTS CATALOGUE

FOURTH EDITION

THE STANDARD-TRIUMPH MOTOR CO. INC.

1745 BROADWAY, NEW YORK 19, N.Y.

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VERY IMPORTANT

FOREWORD

This catalogue has been compiled to assist all purchasers requiring Spare Parts for the Triumph TR2, TR3 and TR3A Models.

You are requested to note carefully the method and procedure for ordering parts which is contained in the introductory notes.

The Sale of Spare Parts is always made in accordance with the Company's current condition of sale.

THE STANDARD-TRIUMPH MOTOR CO. INC.

1745 BROADWAY, NEW YORK 19, N.Y.

HOW TO ORDER PARTS

VERY IMPORTANT

Read this section on how to order, even if you are in the habit of dealing with auto spares.

DESCRIPTION

The part required should be referred to in the catalogue and the part number quoted with the technical description. If any doubt exists as to the name and number of the part, a sketch or the old part should be sent to assist in correct interpretation. When trim material is ordered, a specimen of the material required should be sent whenever possible.

INTERPRETATION OF CATALOGUE

Details forming part of an assembly are indicated by inseting the alignment of the description, as shown in the following example.

EXHAUST MANIFOLD ASSEMBLY

Stud, inlet manifold attachment,
Stud, exhaust pipe attachment,
Pin, spring anchor,
Peg, spring stop,
Spring (bi-metal), flap valve spindle,
Stop, spring,
Pin, split, retaining spring and stop,
Weight, balance,
Pin, mills, balance weight attachment.

Thus, the four items immediately following the assembly form part of the assembly, whilst the remaining five are individual items and are subject to separate order.

RIGHT AND LEFT-HAND PARTS

Where Right-Hand and Left-Hand Parts are required it is essential that this is clearly stated on the order.

QUANTITIES

Do not designate the quantities by sets but state specifically the number of parts that are required.

ORDERS

Orders for replacement parts should be submitted to the nearest Standard Distributor or Dealer.

SPECIAL NOTE FOR DISTRIBUTORS

It is helpful to ensure that :—

- (a) The address is clearly stated and the order submitted on the approved Order Form.
- (b) Parts required are in numerical sequence.
- (c) Where possible, the order should be typed or written in ink.

NOTICE OF MODIFICATION

When modifications relevant to these models are introduced Bulletins will be issued to Standard Distributors and Dealers to ensure that the catalogue may be amended in accordance with the latest information.

CHASSIS NUMBERS (or Serial No's)

Where there is doubt about the correct description for a spare part, always quote the chassis number with prefix or suffix letters (if any) of the car concerned. This will save delay and ensure speedier despatch. The Chassis number may be found stamped on a brass plate, on the scuttle (or firewall) under the bonnet (or hood).

CAR REPAIRS. Note to Customers

A Service School is established where the representatives from our Distributors and Dealers are trained in the upkeep and maintenance of Triumph Cars. Customers should therefore avail themselves of the service which our agents are able to give in all matters relative to service and maintenance.

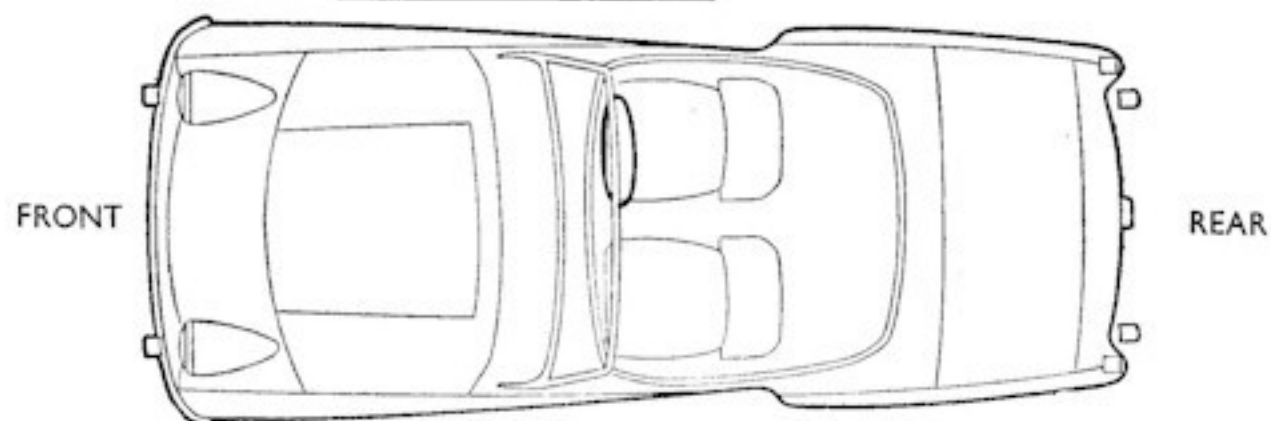
CAUTION

WHEN REPLACEMENTS ARE MADE IT IS OF THE UTMOST IMPORTANCE THAT PARTS OF GENUINE STANDARD MOTOR CO. LTD. MANUFACTURE SHOULD BE USED. THIS ENSURES THAT THE SERVICE GIVEN BY THE ORIGINAL PART WILL BE MAINTAINED BY THE REPLACEMENT. REMEMBER THE GENUINE PART CARRIES WITH IT A GUARANTEE.

THE EXPERIENCE GAINED BY THE MANUFACTURERS ENSURES THAT THE HIGHEST QUALITY MATERIAL IS USED AND THE STRICTEST ACCURACY MAINTAINED IN MANUFACTURE.

RIGHT-HAND SIDE OR OFF SIDE

RIGHT-HAND STEERING

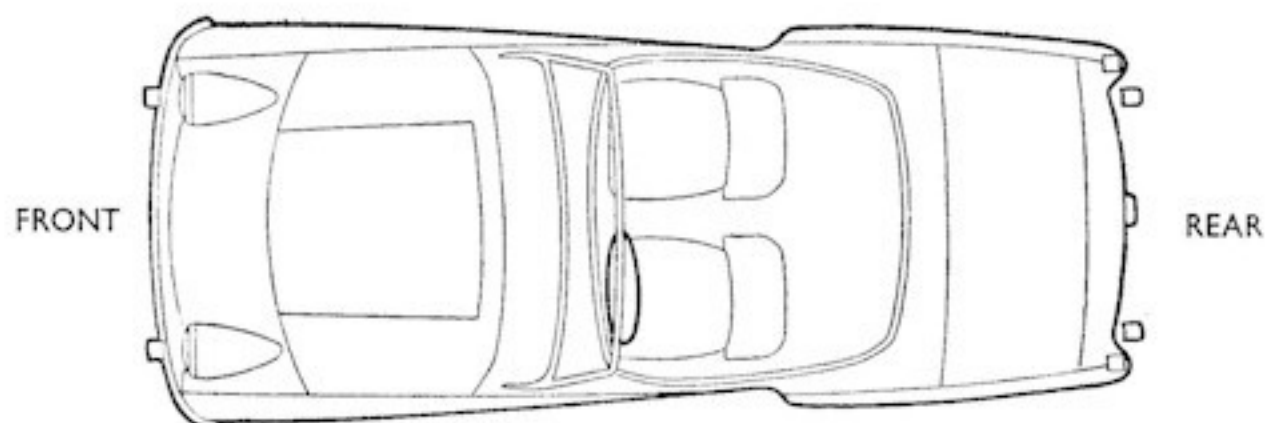


LEFT-HAND SIDE OR NEAR SIDE

COMMISSION NUMBERS AND SUFFIX

Right-Hand Steering	...	...	...	...	TS	...	
Left-Hand Steering	...	...	...	...	TS	...	L
Right-Hand Steering (with Overdrive)	...	...	...	...	TS	...	O
Left-Hand Steering (with Overdrive)	...	...	...	...	TS	...	LO

RIGHT-HAND SIDE OR NEAR SIDE



LEFT-HAND STEERING

LEFT-HAND SIDE OR OFF SIDE

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S.C.	Small Car followed by the Horse Power.
T.R.	Triumph Sports Car followed by the Series Number.
V.	Vanguard followed by the Series Number.
EN.	Ensign.
STB.	Pennant.
ACV.	Atlas Commercial Vehicle.

Part No.	Description	Page No.	Also used on Models	Part No.	Description	Page No.	Also used on Models
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42880	Locking Pedestal Screw ...	5	STB.V1,2,3.EN.	56214	Washer ...	9	STB.V1,2,3.EN.
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56765	Core Plug ...	... 1	STB.V1,2,3.EN.
56793	Thrust Washer ...	... 37	STB.V1,2,3.EN.ACV.
56865	Stop Light Switch ...	...58, 77	SC10.PNT.ACV.
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900656	Front Wing Valance Assembly—L.H. ...	81
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900682	Door Side Curtain Assy. —L.H. ...	94
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901299	Rear Boot Panel Assy....	83
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901726	Facia Panel Sub Assy., L.H.S.—Red ...	104
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901774	Facia Panel Sub Assy., R.H.S.—Red...	104	
901775	Facia Panel Sub Assy., R.H.S.—Blue	104	
901776	Facia Panel Sub Assy., R.H.S.—Black	104	
901777	Facia Panel Sub Assy., R.H.S.—Silverstone Grey ...	104	
901778	Facia Panel Sub Assy., R.H.S.—Targo Purple	104	
901798	Facia Panel Sub Assy., R.H.S.—Red...	103	
901799	Facia Panel Sub Assy., R.H.S.—Blue	103	
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902347	Windscreen Assembly Complete ...	100	
950013	Dash Bulkhead Assy.— L.H.S.	81	
950014	Dash Bulkhead Assy.— R.H.S.	81	
950035	Panel Qtr. Lining, L.H.	83	
950036	Panel Qtr. Lining, R.H.	83	
950037	Scuttle Panel Assy.	82	
950046	Container	84	
950053	Floor Main Assy., L.H....	84	
950054	Floor Main Assy., R.H....	84	
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950059	Squab Board	110, 151	
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CS.4013	Securing Hose Clip	146	SC10.PNT.ACV.10.EST.

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CS.4028	Hose Attachment Clip	21	EN.STB.
CS.4029	By-Pass Connection Clip	21	EN.STB.
CS.4030	Extension Attachment Clip ...	62	SC10
CS.4032	Extension Clip ...	62	SC10.PNT.
CS.4038	Securing Connection Clip ...	60	
CD.14056	Washer...	78	
CD.21243	Top Staple	97	
CD.22241	Escutcheon	97	
CD.22284	Budget Lock Escutcheon	96	
CD.23720	Grommet, L.H. & R.H.	58	
CD.24256	Washer, Cock ...	111	
CD.24401	Headlamp Attachment Ring ...	80	
CD.24540	Buffer Bonnet Retainer Assembly ...	86	
CD.24541	Bonnet Buffer ...	86	
CD.24855	Nut Retainer ...	72	SC10.PNT.ACV.
CD.24856	Nut Retainer ...	86	
CD.25568	Pipe Clip	60	
CD.25624	Licence Holder	139	
CD.25672	Plug	139	
CD.25795	Mounting Pad	78	
CD.26326	Mounting Pad	78	
CD.26337	Stud	121	SC10.EN.PNT.10.EST.
CD.26701	Mounting Pad	78	
CD.26900	Grommet, R.H.	58	
CD.27769	Rubber Plug	139	SC10.EN.PNT.ACV.
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CD.28789	Cubby Box Lid Buffer...	104	
CD.31384	Instrument Plate Cover	107	
CD.31405	Trim Fillet Scuttle, L.H.	141	
CD.31406	Trim Fillet Scuttle, R.H.	141	
CD.31407	Glazing Windscreen Rubber ...	99, 100	
CD.31408	Seat Cushion Assy.— Leather Trim	125, 129	
CD.31441	Screw	98, 99, 101	
CD.31500	Seat Cushion Assy.— Vynide Trim	129	

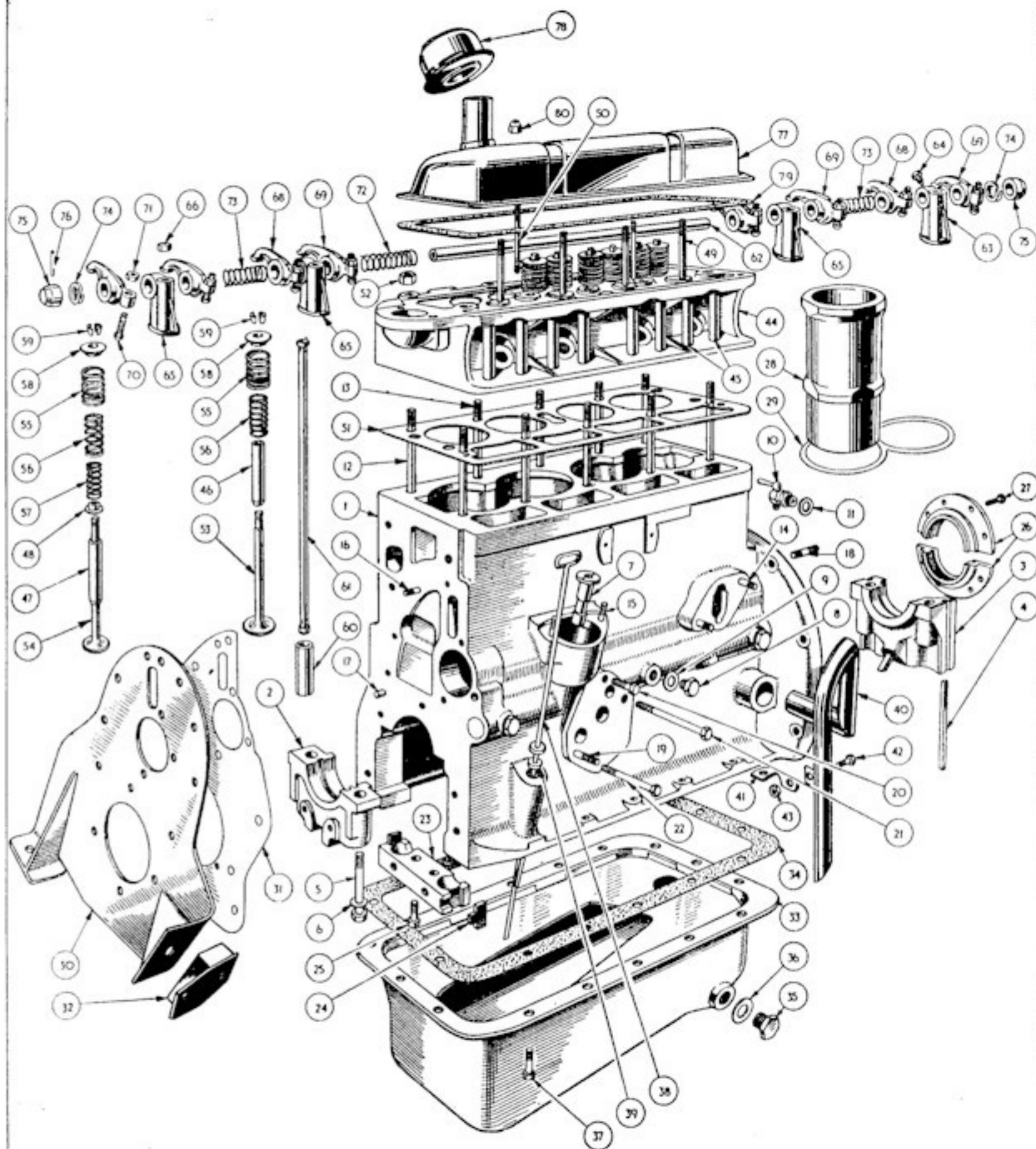


PLATE A

ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
	†ENGINE UNIT (Less Water Pump, Distributor, Dynamo, Petrol Pump, Oil Filter, Thermostat, Exhaust Manifold, Carburettor and Sparking Plugs)	1	501418 503708	1 13052E	503706 509009	8997E 50001E	503707	9350E	
	DECARBONISING SET	1	501678	1	505281	8637E			
	ENGINE GASKET SET	1	509827						
A1	CYLINDER BLOCK ASSEMBLY	1	502363						
A2	Cap, bearing, front	1							
A3	Cap, bearing, centre	1							
A4	Cap, bearing, rear	1							
A5	Packing, felt, rear bearing cap	2	58335						
A6	Screw, set, bearing caps to block	6	57121						
A7	Washer, spring, on screws	6	101587						
	Bush, oil pump drive shaft	1	56405						
	Plug, core, rear of camshaft	1	44473						
	Plug, core, ends of oil gallery	2	56765						
A8	Screw, set, in side of oil gallery	3	102785						
A9	Washer, copper, on setscrew	3	500463						
	Screw, set, in side of oil gallery	1	HU.0954						
	Washer, copper, on setscrew	1	500464						
A10	Tap, water drain	1	61478						
A11	Washer, fibre, on drain tap	A/R	WF.0511						
A12	Stud, short, cylinder head attachment at front, centre and rear of block	6	106959	1					
A13	Stud, long, cylinder head attachment adjacent to centre of cylinders	4	106960	1					
	Stud, short, cylinder head attachment at front, centre and rear of block—R.H. side of engine	3			113570	13052E			
	Stud, short, cylinder head attachment at front, centre and rear of block—L.H. side of engine	3			106959	13052E			
	Stud, long, cylinder head attachment adjacent to centre of cylinders—R.H. side of engine	2			113169	13052E			
	Stud, long, cylinder head attachment adjacent to centre of cylinders—L.H. side of engine	2			106960	13052E			
	Stud, cylinder head	2	113570						
	Stud, cylinder head	1	121734						
	Stud, oil pump attachment	3	V.7318						
A14	Stud, petrol pump attachment	2	V.7322						
A15	Stud, distributor pedestal attachment	2	V.7322						
A16	Stud, front engine plate and timing cover attachment	1	V.7318						

Note :—Where no Engine Numbers are shewn in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

ENGINE

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Engine No.	(f) Part No.	(g) From Engine No.	(h) Part No.	(i) From Engine No.	(k) Remarks
	CYLINDER BLOCK ASSEMBLY —Continued								
A17	Dowel, locating front engine plate and timing cover	2	DPO.512						
A18	Stud, gearbox attachment	3	V.3718						
	Dowel, locating gearbox on rear face of cylinder block	2	DPO.612						
A19	Stud, pressure oil filter attachment lower front	1	105359	1	112170	9952E			
A20	Bolt, pressure oil filter attachment upper front	1	HB.0858		112233				
A21	Bolt, pressure oil filter attachment upper rear	1	HB.0882		112231				
A22	Bolt, pressure oil filter attachment lower rear	1	HB.0874		112232				
A23	FRONT SEALING BLOCK	1	55810						
A24	Pad, sealing, fitted in ends of block	2	59381						
A25	Screw, Sealing block attachment	2	56574						
A26	REAR OIL SEAL ASSEMBLY	1	60862						
A27	Screw, set, oil seal to cylinder block	8	HU.0755						
	Washer, spring, on screw	8	WL.0207						
A28	CYLINDER LINER (GRADED F.G.H.)	4	105539						
	Gasket, liner	2	108024	1	112789	9173E			
A30	FRONT ENGINE PLATE	1	301251						
A31	Washer, joint, between plate and cylinder block	1	56389						
	Screw, set, front plate attachment	5	HU.0856						
	Washer, spring, on screw	5	WL.0208						
A32	FRONT ENGINE MOUNTING	2	59180						
	Nut, nyloc, mounting to front engine plate	2	TN.3209						
	Piece, packing, between engine mounting and frame	A/R	109582						
	Bracket, steady, on both sides of mounting	4	106428						
	Screw, set, mounting and steady bracket to frame	2	HU.0807						
	Nut, nyloc, on screw	2	TN.3208						
	Screw, set, mounting and steady bracket to frame	2	HU.0806						
	Washer, spring, on screw	2	WL.0208						
	REAR ENGINE MOUNTING (For Details see Gearbox Section)								

Note :—Where no Engine Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

ENGINE

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Engine No.	(f) Part No.	(g) From Engine No.	(h) Part No.	(i) From Engine No.	(k) Remarks
A33	OIL SUMP ASSEMBLY	1	56638	1	115350	18902E			
A34	Washer, joint, between sump and cylinder block	1	56646						
A35	Plug, oil, drain	1	V.7535	1	114774	18902E			
A36	Washer, fibre, on screw	1	WF.0524	1					
A37	Screw, set, sump to cylinder block	16	100749						
	Screw, set, sump to front sealing block	1	HU.0855						
	Screw, set, sump, breather pipe clip and slave cylinder stay to block	2	105220						
	Washer, spring, on setscrews	19	WL.0208						
A38	Dipstick	1	102139						
A39	Washer, felt, on dipstick	1	32307						
A40	BREATHER PIPE ASSEMBLY	1	201650	1	202126	972E	205020		
A41	Clip, pipe to cylinder block	1	106296	†					
	Bracket, pipe to cylinder block	1	120211						
	Washer, packing, under clip	1	WM.0083						
A42	Bolt, clip to pipe	1	HB.0805						
A43	Nut, locking bolt	1	HN.2008						
	Washer, spring, under nut	1	WL.0208						
	COMBUSTION HEAD ASSEMBLY (Complete with Valves and Springs) Note :—503837 with Gasket 113168 may be used for replacement purposes	1	501415 *	1	503837	9350E	503838	13052E	
	COMBUSTION HEAD ASSEMBLY (Less Valves and Springs) Note :—503662 with Gasket 113168 may be used for replacement purposes	1	501209	1	503662	9350E	503663	13052E	
	Plug, core, top face of combustion head	1	PS.1603						
	Plate, compression, between combustion head and cylinder block	1	200906						
	Gasket, combustion head to cylinder block	1	202775						
	Note :—For use in Countries where high octane fuel is unobtainable, to provide a lower compression ratio								
A45	Tube, sealing, push rod	8	100792						
A46	Guide, valve, inlet	4	58923						
A47	Guide, valve, exhaust	4	108239						
	Insert, valve seat, inlet	A/R	111913						
	Insert, valve seat, exhaust	A/R	102941						
A48	Collar, exhaust valve guide	4	108242						
	Plug, core, rear face of head	1	27378						

Note :—Where no Engine Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

ENGINE

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Engine No.	(f) Part No.	(g) From Engine No.	(h) Part No.	(i) From Engine No.	(k) Remarks
	COMBUSTION HEAD ASSEMBLY—Continued								
	Plug, screwed (Not required when heater is fitted)	1	114774						
	Screw, set, rocker oil feed	1	HU.0953						
	Washer, copper, on setscrew	1	500464						
A49	Stud, rocker, pedestal	4	111717						
A50	Stud, rocker, cover	2	59011						
	Stud, manifold attachment, 2.38" long	2	107055						
	Stud, manifold attachment, 2.06" long	4	102474						
	Stud, manifold attachment, 1 1/8" long	2	58688	1					
	Stud, manifold	1			58688				
	Stud, manifold	1			58917				
	Washer	1			WP.0033				
	Dowel, manifold locating	2	DP.0512						
A51	Gasket, between combustion head and cylinder block	1	202127 ✓						
A52	Nut, combustion head attachment	10	110962						
	Washer, plain, under nut	10	WP.0029						
	Wire (lead) under nut	A/R	30123						
	Eye, lifting, assembly, front	1	121231						
	Bracket, lifting, rear	1	121752						
	VALVES								
A53	Valve, inlet	4	107626						
A54	Valve, exhaust	4	108806						
A55	Spring, valve, outer	8	107492						
A56	Spring, valve, inner	8	107493						
A57	Spring, auxiliary, exhaust valve	4	102564						
A58	Collar, valve spring	8	105803						
A59	Cone, split, retaining collar on valve	8 prs.	106663						
A60	VALVE TAPPET	8	57933						
A61	Push rod assembly	8	106968	1	114035	12961E	106968	55691E	
	Push rod assembly	8	108616	1	114048	12961E	108616	55691E	
	Note :—Push Rod Assemblies 114048 or 108616 to be used in conjunction with Compression Plate 200906 in countries where high octane fuel is unobtainable								

Note :—Where no Engine Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

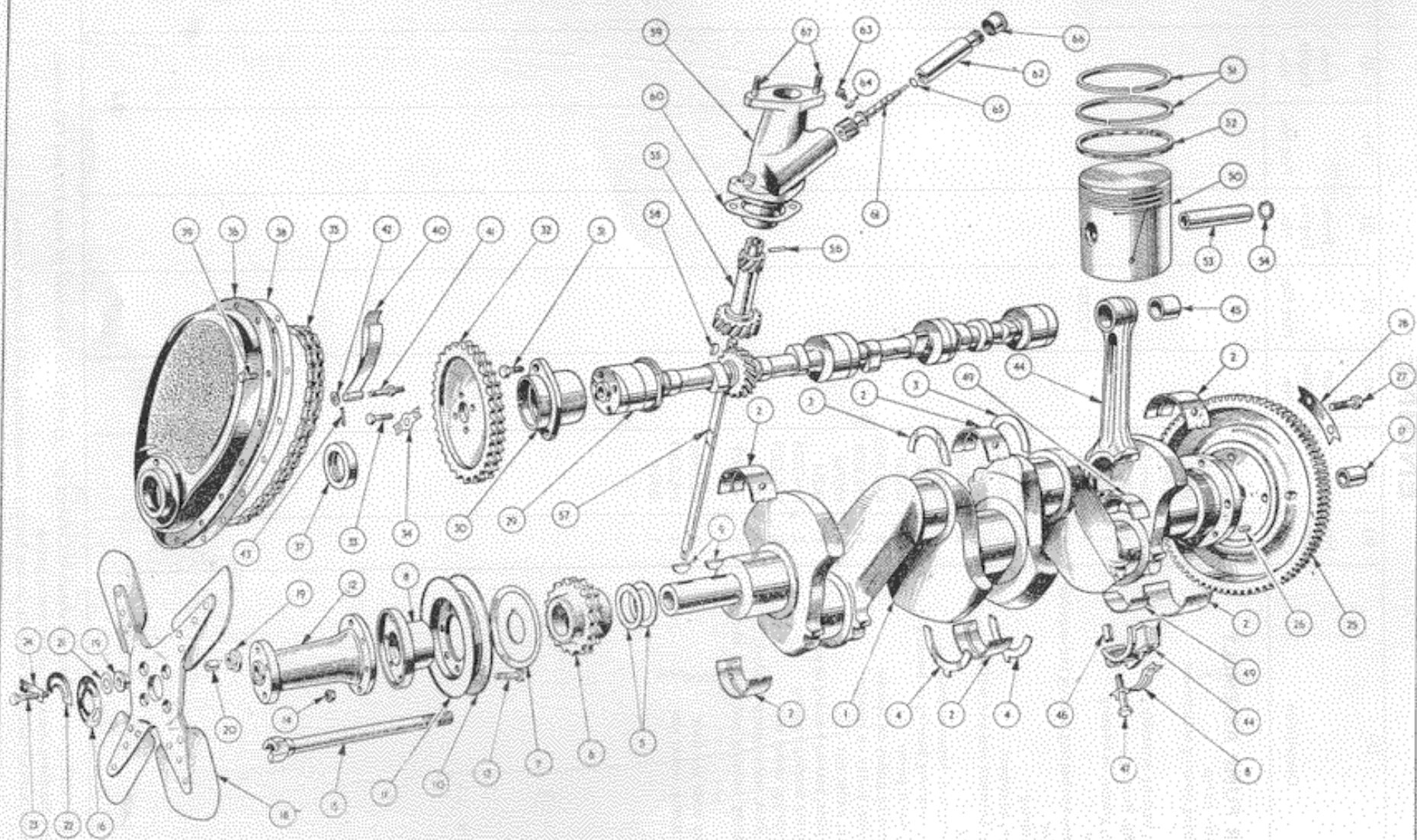
ENGINE

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Engine No.	(f) Part No.	(g) From Engine No.	(h) Part No.	(j) From Engine No.	(k) Remarks
A62	ROCKER SHAFT	1	111064						
A63	Pedestal, rocker, drilled	1	55822		112545	12564E			
A64	Screw, locking, pedestal to shaft	1	42880						
	Washer, shakeproof, on screw	1	52337						
A65	Pedestal, rocker, plain	3	55823		112546	12564E			
A66	Nut, rocker, pedestal to combustion head	4	HN.2009						
A67	Washer, spring, under nut	4	WL.0209						
A68	Rocker, No. 1 assembly	4	108012						
	Bush, rocker	8	44370						
A69	Rocker, No. 2 assembly	4	108014						
	Bush, rocker	8	44370						
A70	Ball-pin (adjustable) in rockers	8	109495						
A71	Nut, locking ball-pin	8	57110						
A72	Spring, rocker, centre	1	56434		128074				
A73	Spring, rocker, intermediate	2	55873		128075				
A74	Spring, rocker, outer	2	44630						
A75	Collar, on ends of shaft	2	60733						
A76	Pin (Mills), securing collar	2	58334						
A77	ROCKER COVER ASSEMBLY	1	302157	1	302610	18230E			
A78	Cap, oil filler and breather assembly	1	106386	1	113569	17372E			
	Washer, joint, cover to combustion head (Alternative to Part No. 121219)	1	55943						
	Washer, joint, cover to combustion head (Alternative to Part No. 55943)	1	121219						
	Bracket, lifting, rear	1	121752						
A80	Nut, nyloc, rocker cover attachment	2	YN.2908						
	Washer, plain, under nut	2	WP.0008						
	Washer, fibre, under nut	2	WF.0508						

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ENGINE

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Engine No.	(f) Part No.	(g) From Engine No.	(h) Part No.	(i) From Engine No.	(k) Remarks
B1	CRANKSHAFT	1	301815						
B2	Bearing, main	3 prs.	108810						
B3	Washer, thrust, top, centre bearing	2	45918						
	Washer, thrust, top, centre bearing, .004" oversize	2	112617						
B4	Washer, thrust, bottom, centre bearing	2	45919						
	Washer, thrust, bottom, centre bearing, .004" oversize	2	112618						
B5	Shim, chain wheel location, .004"	A/R	56522						
B5	Shim, chain wheel location, .006"	A/R	56523						
B6	Wheel, chain (Duplex)	1	55971						
B7	Deflector, oil	1	57196						
B8	Hub, fan pulley	1	107250						
B9	Key, hub, deflector and chain wheel to crankshaft	2	KW.0624						
B10	Pulley, rear half	1	110023						
B11	Pulley, front half	1	107252						
B12	Extension, fan hub	1	108493						
	Piece, balance	A/R	109370						
B13	Bolt, fan pulley, extension and balance piece to hub	6	HB.0711						
B14	Nut, nyloc, securing bolt	6	TN.3207						
	Washer, plain, under nut	6	WP.0127						
B15	Bolt, securing extension and fan pulley hub to crankshaft	1	108498						
	Shim, on bolt	A/R	108494						
B16	Washer, locking bolt	1	108497						
B17	Bush, constant pinion pilot, in rear end of shaft	1	47246						
	MAIN BEARINGS are obtainable in the following undersizes :— —.010", —.020", —.030" Please quote the Part Number and undersize required when ordering								
B18	FAN ASSEMBLY	1	202025						
B19	Bush, rubber, fitted in attachment holes	8	108496						
B20	Sleeve, in rubber bushes	4	108499						
B21	Washer, plain, over outer rubber bush	4	108495						
B22	Piece, balance	A/R	107858						
B23	Bolt, securing balance piece and fan	4	HB.0811						
	Washer, plain, on bolt	4	WP.0034						
B24	Washer, tab, locking bolt	2	107857						
B25	FLYWHEEL ASSEMBLY	1	201475		115785				
	Gear ring	1	201454		202834				
	Bolt	6			112030				
	Washer, tab } Ring gear to flywheel	6			115776				
B26	Dowel, locating flywheel on crankshaft	1	500045		127833				
B27	Screw, set, flywheel attachment	4	102065						
B28	Plate, locking screws	2	56524						

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 Part Numbers marked * are interchangeable.

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ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
B29	CAMSHAFT	1	301466						
B30	Bearing, front	1	60214	1					
B31	Screw, set, front bearing to cylinder block	2	56384	1					
	Washer, spring, on screw	2	WL.0208	1					
	Bearing, centre and rear	2			113522	} 8997E			
	Bearing, intermediate	1			113523				
	Screw, locating bearing in cylinder block	3			110462				
	Washer, plain, on screw	3			WP.0107				
B32	Wheel, chain (Duplex)	1	57113						
B33	Screw, set, chain wheel to camshaft	2	56370						
B34	Plate, locking setscrews	1	56293						
B35	Chain, timing (Duplex)	1	57151						
B36	TIMING COVER ASSEMBLY	1	56327						
B37	Seal, oil	1	104662						
B38	Washer, joint, cover to engine plate	1	56328						
	Support, timing cover	1	56763						
	Washer, spring, on support	1	WL.0208						
	Washer, fibre, on support	1	33085						
	Nut, cover to support	1	HN.2008						
	Washer, spring, under nut	1	WL.0208						
B39	Screw, set, cover to cylinder block	7	HU.0857						
	Screw, set, cover to front engine plate	4	HU.0805	1					
	Screw, set, cover to front engine plate	2			HU.0805				
	Screw, set, cover to front engine plate	2			HU.0811				
	Nut, on setscrew	5	HN.2008						
	Washer, spring, on setscrews	12	WL.0208						
B40	TIMING CHAIN TENSIONER	1	43404						
B41	Pin, anchoring tensioner	1	58701						
B42	Washer, on pin	A/R	WP.0018x						
B43	Pin, split, retaining tensioner on pin	1	PC.0005						
B44	CONNECTING ROD ASSEMBLY (Less Bearing)	4	201782						
B45	Bush, small end	4	56251						
B46	Dowel, hollow, connecting rod bolt	4	106771						
B47	Bolt, connecting rod attachment	8	105312						
B48	Washer, tab, locking bolt	4	105313						
B49	Bearing, big end (Part No. 117590 may be used for replacement purposes) Big End Bearings are obtainable in the following undersizes :—010", —020", —030". Please quote the Part Number and undersize required when ordering.	4 prs.	107676	1	113381	11427E	117590	20780E	

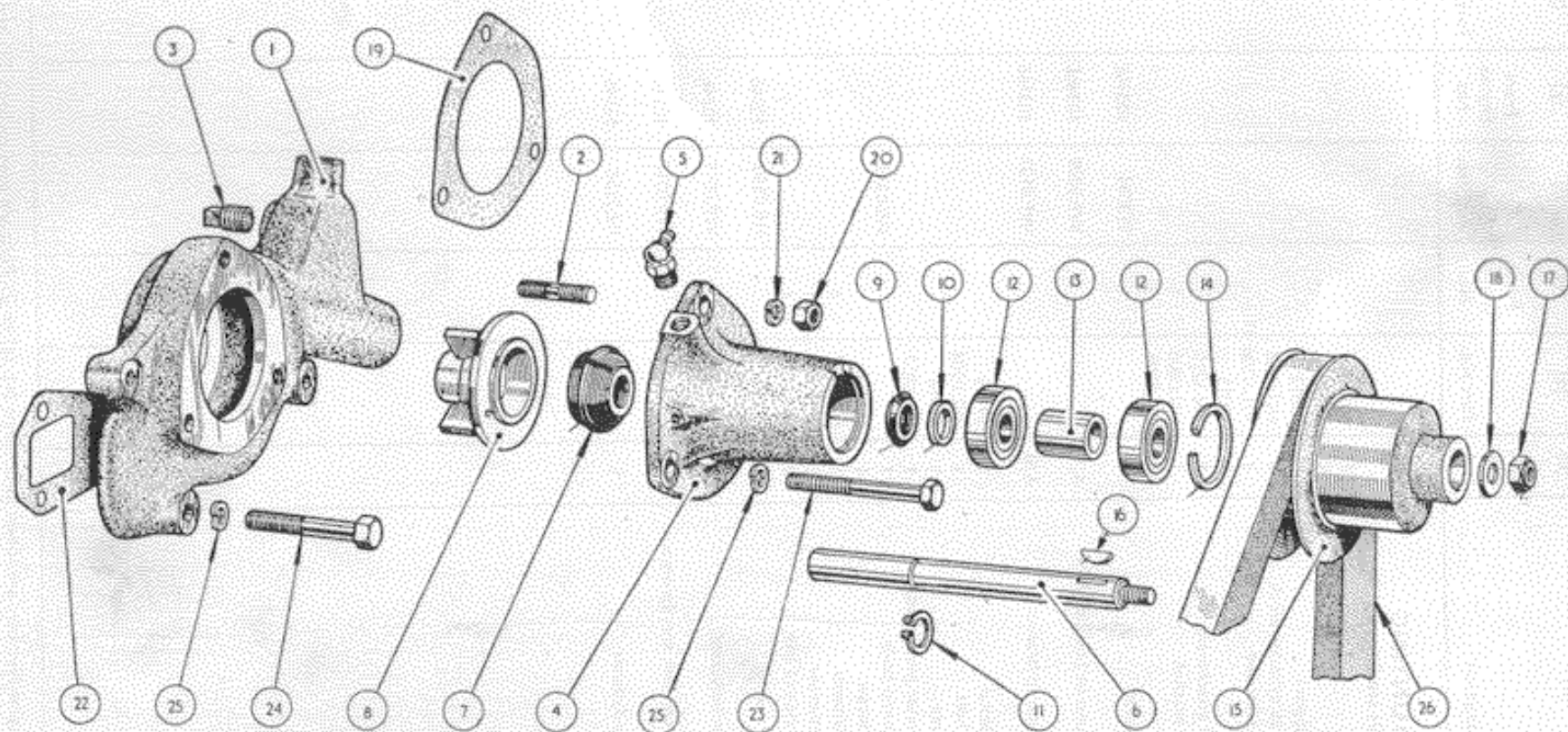
Note :—Where no Engine Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
 Part Numbers marked * are interchangeable.
 Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

ENGINE

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Engine No.	(f) Part No.	(g) From Engine No.	(h) Part No.	(i) From Engine No.	(k) Remarks
B50	PISTON ASSEMBLY (Graded F.G.H.)	4	107581	1	110516	4883E	113560	9731E	
B51	Ring, compression	8	506691	26698E					
	Ring, compression	4	107582	1	107582	9731E			
	Ring, compression, tapered	4			113550	9731E			
B52	Ring, scraper	4	107583	1	113549	9731E			
B53	Pin, gudgeon	4	60254						
B54	Circlip, pin retaining	8	45985						
	PISTONS are obtainable in the following oversize :— +·020".								
	PISTON RINGS are obtainable in the following oversizes :— +·010", +·020", +·030". Please quote Part Number and oversize required when ordering.								
	DISTRIBUTOR, REV. COUNTER AND OIL PUMP DRIVE								
B55	Gear, driving	1	106981						
B56	Pin (Mills) fitted in gear	1	58334						
B57	Shaft, oil pump drive	1	104966						
B58	Key, gear to shaft	1	KW.0316						
B59	Pedestal, distributor, and rev. counter housing	1	201623						
B60	Washer, joint, between pedestal and block	A/R	56407		125251				
B61	Gear, driven, rev. counter	1	106184						
	Nut, securing pedestal	2	HN.2008						
	Washer, spring, under nut	2	WL.0208						
B62	Bearing, driven gear	1	500004						
B63	Screw, locking bearing in pedestal	1	56305						
B64	Washer, spring, on screw	1	WL.0208						
B65	Seal, oil, in bearing	1	60247						
B66	Screwed end, rev. counter bearing	1	60246						
B67	Stud, distributor to pedestal	2	105280						
	Nut, on stud	2	HN.2007						
	Washer, spring, under nut	2	WL.0207						
	Washer, plain, on stud	2	WP.0042						
	For Distributor Details see Electrical Section.								

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 Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

288-0146
Covers



ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
	† WATER PUMP ASSEMBLY	1	501488						
C1	Body, water pump	1	57014						
C2	Stud, bearing housing attachment	2	56243						
C3	Plug	1	114774						
	† Housing, bearing assembly	1	106969						
C4	Housing, bearing	1	200287						
C5	Nipple, grease, in housing	1	508721						
C6	Spindle	1	105504		125361				
C7	Seal, between bearing housing and impellor	1	100858						
C8	Impellor	1	105981						
C9	Seal, bearing	1	60313						
C10	Washer, abutment	1	101092						
C11	Circlip, between seal and washer	1	500047						
C12	Bearing	2	100978						
C13	Piece, distance, between bearings	1	100760						
C14	Circlip, retaining bearing in housing	1	100763						
C15	Pulley, water pump	1	105537						
C16	Key, locating pulley on spindle	1	KW.0420						
C17	Nut, nyloc, pulley on spindle	1	TN.3208						
C18	Washer, under nut	1	100766						
C19	Washer, joint, bearing housing to pump body	1	56214						
C20	Nut, securing bearing housing	2	HN.2009						
C21	Washer, spring, under nut	2	WL.0209						
C22	Washer, joint, water pump to block	1	56237						
C23	Bolt, bearing housing and pump body to block	1	HB.0971						
C24	Bolt, pump body to block	2	HB.0968						
C25	Washer, spring, under nut	3	WL.0209						
C26	Belt, fan	1	58924						

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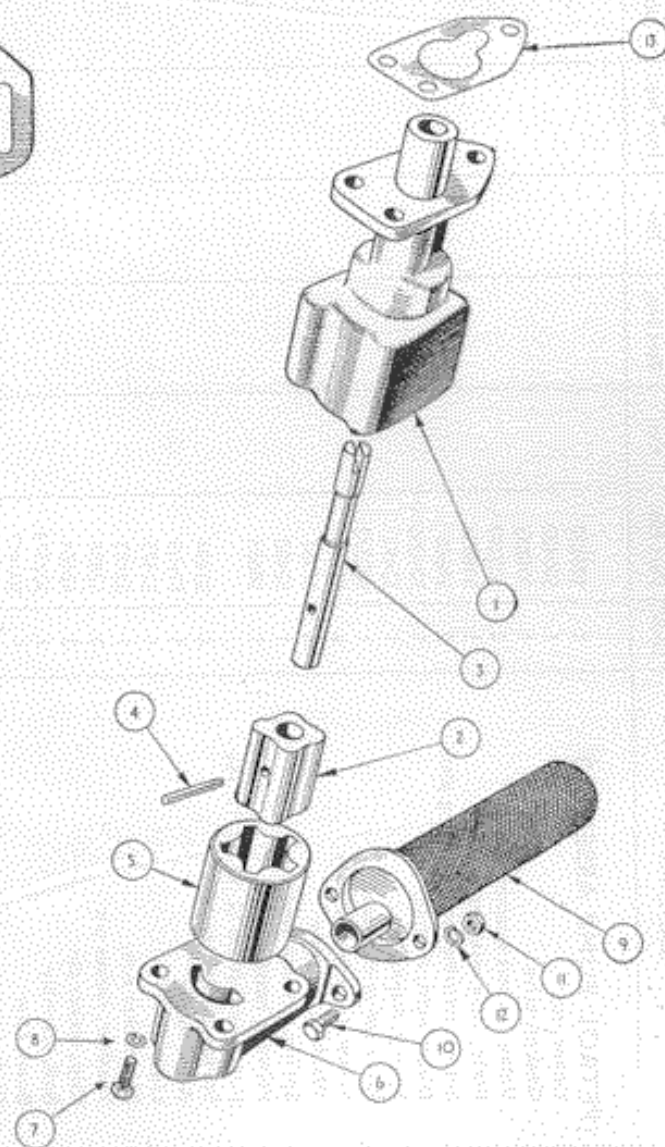
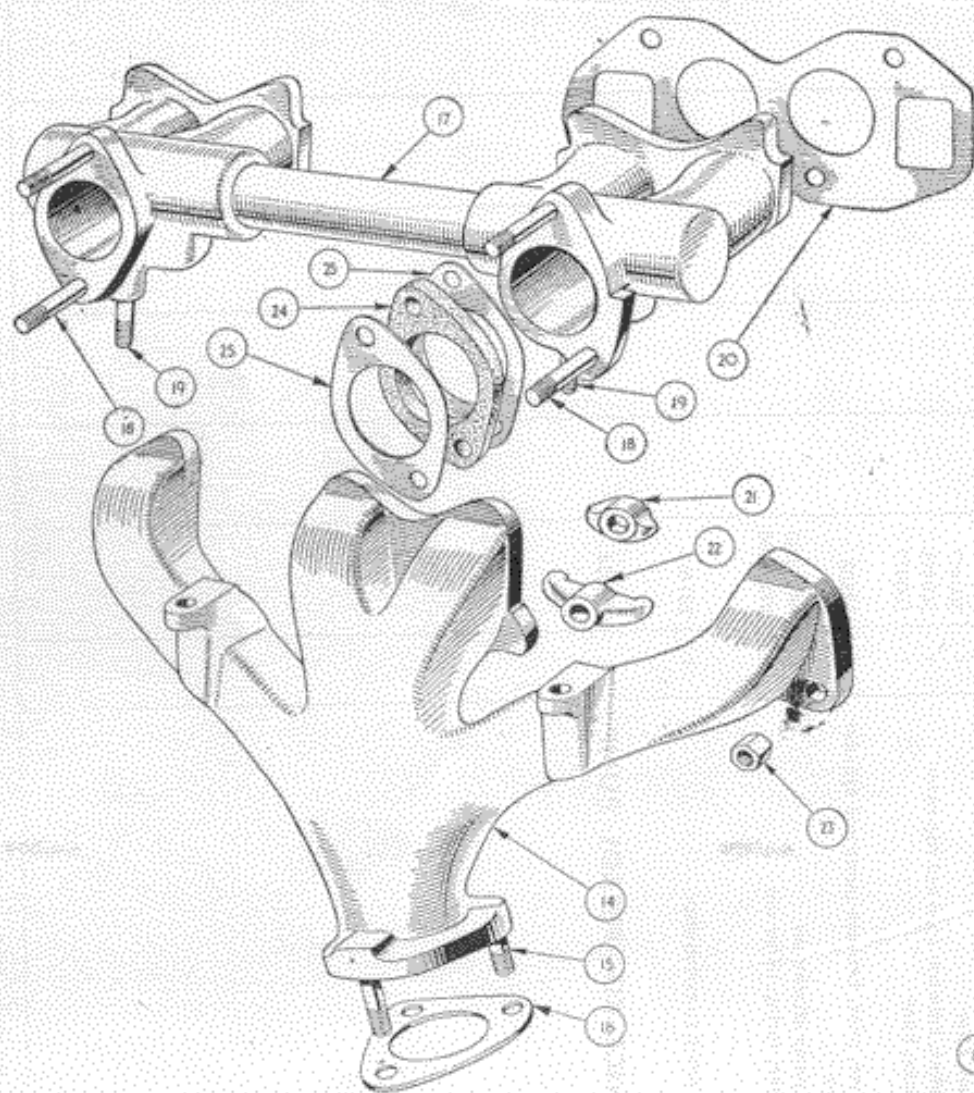
Part Numbers marked * are interchangeable.

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ENGINE

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Engine No.	(f) Part No.	(g) From Engine No.	(h) Part No.	(i) From Engine No.	(k) Remarks
	DYNAMO MOUNTING Dynamo: For details see Electrical Section.								
	Pulley, dynamo	1	102266						
	Fan, assembly	1	102986						
	Bracket, dynamo support	1	58912						
	Screw, set, bracket to cylinder block	3	HU.0856						
	Washer, spring, on setscrew	3	WL.0208						
	Pedestal, dynamo	1	59015						
	Nut, nyloc, pedestal attachment	1	TN.3211						
	Screw, set, dynamo bracket	1	HU.0808	1					
	Nut, locking screw	1	TN.3208	1					
	Bolt, dynamo to bracket	1			113094	10346E			
	Washer, plain, dynamo to bracket	A/R			WP.0008	10346E			
	Washer, plain, dynamo to bracket	A/R			WP.0133	10346E			
	Bolt, dynamo to pedestal	1	59115						
	Washer, spring, on bolt	1	WL.0208						
	Link, adjusting dynamo	1	58914						
	Screw, set, link to water pump body	1	HU.0857						
	Bolt, link to water pump body	1			HB.0859				
	Washer, tab, on setscrew	1	106706						
	Screw, set, link to dynamo	1	HU.0857	1					
	Washer, plain, on setscrew	1	WP.0008	1					
	Washer, plain, each side of link	2	WP.0017	1					
	Bolt, link to dynamo	1			HB.0859	10346			
	Washer, plain, under bolt head	1			WP.0019	10346			
	Washer, plain, between link and dynamo flange	1			WP.0017	10346			
	Nut, securing link to dynamo	1			JN.2158	10346			

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ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
D1	† OIL PUMP ASSEMBLY	1	200155						
	Body	1	200156						
	Rotor and spindle assembly (Comprising : Rotor Inner, Spindle Peg, Inner Rotor to Spindle, Rotor Outer)	1	504862						
D6	Cover	1	200157						
D7	Bolt, cover to body	4	SP.1C						
D8	Washer, spring, on bolt	4	WL.0207						
D9	Filter assembly	1	100682						
D10	Screw, set, filter to body	2	HU.0705						
D11	Nut, locking setscrew	2	HN.2007						
D12	Washer, spring, under nut	2	WL.0207						
D13	Washer, joint, oil pump to cylinder block	1	56282						
	Nut, securing oil pump	3	HN.2008						
	Washer, spring, under nut	3	WL.0208						
	MANIFOLDS								
D14	Manifold, exhaust	1	301144		304164				
D15	Stud, exhaust pipe to manifold	3	101442						
D16	Washer, joint, exhaust pipe to manifold	1	106958						
D17	Manifold, inlet	1	301145	1	302118	8997E	302006	9350E	
			302119	13052E					
D18	Stud, carburettor attachment	4	58917	1	112907	8997E			
	Stud, carburettor attachment	8			112907	8997E			
D19	Stud, inlet manifold to exhaust manifold	2	100419	1	112907	8997E			
	Nut, inlet manifold to exhaust manifold	2	HN.2008						
	Washer, spring, under nut	2	WL.0208						
	Dowel, throttle control bracket	1	DP.0308						
D20	Washer, joint, between manifolds and cylinder head	2	106937	1	113168	9350E	113122	13052E	
D21	Clamp, manifold	4	58258						
D22	Clamp, manifold	2	33148						
D23	Nut, clamp and manifold to cylinder head	8	56675						
	Washer, spring, under nut	8	WL.0209						
D24	Washer, insulating, between inlet manifold and carburettor	2	102485		112866				
D25	Washer, joint, both sides of insulating washer	4	102486		112867				

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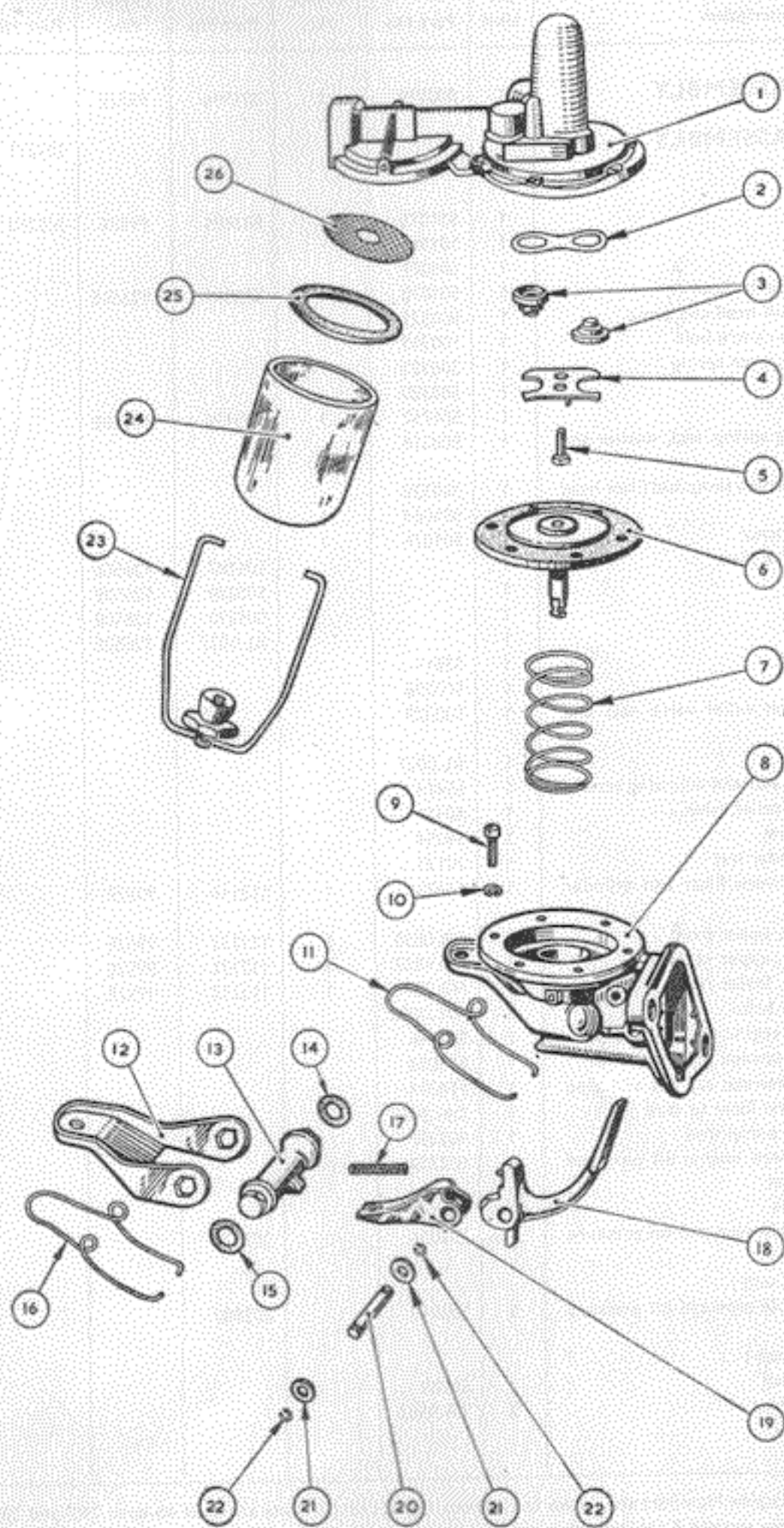
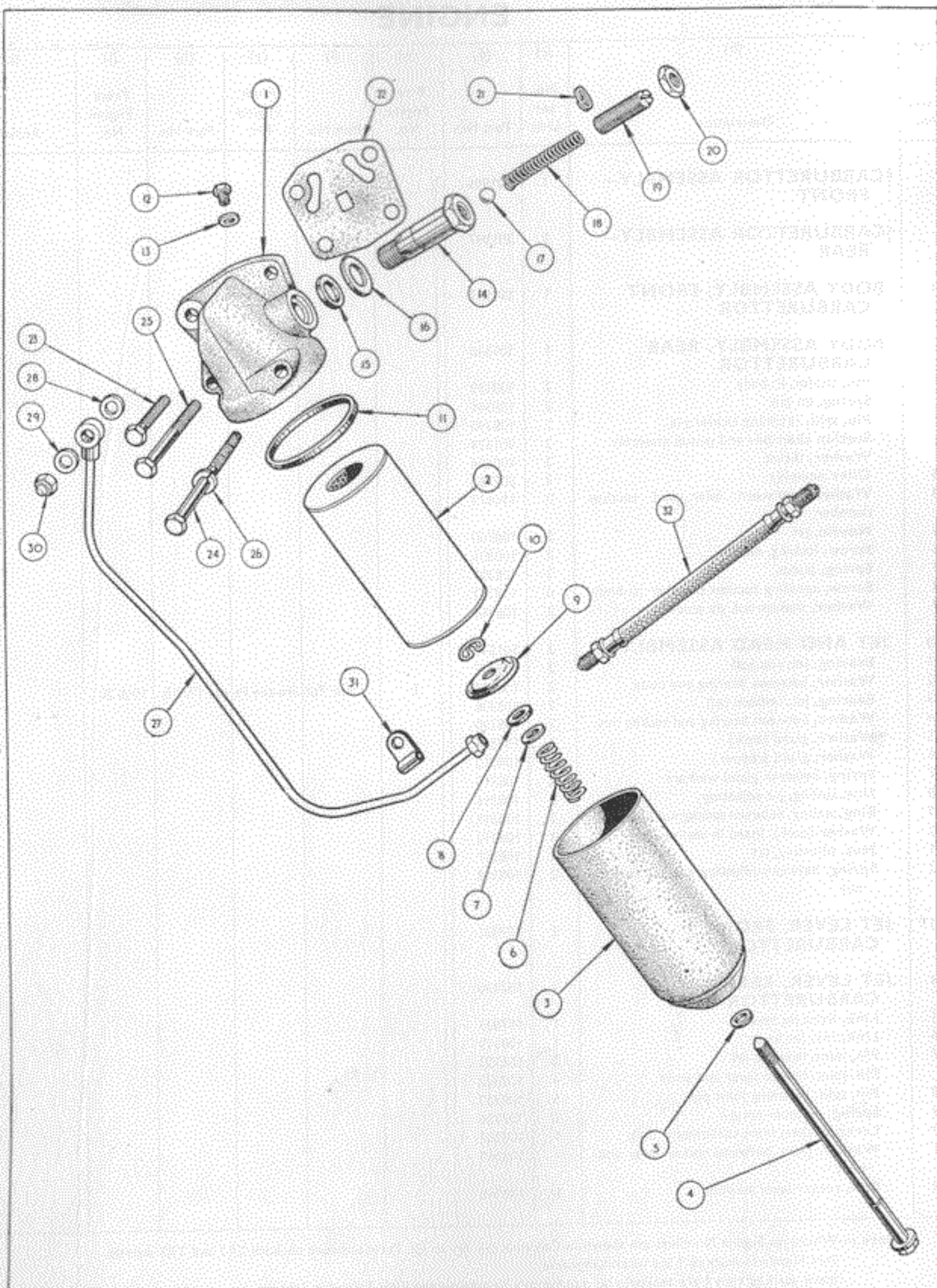


PLATE E

ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
	†PETROL PUMP ASSEMBLY	1	109637						
E1	Cover, top	1	500420						
E2	Gasket, valve	1	508853						
E3	Valve and seat assembly	2	505239						
E4	Plate, valve retaining	1	508854						
E5	Screw, securing valve retaining plate	2	59660						
E6	Diaphragm, assembly	1	501005						
E7	Spring, diaphragm	1	52492						
E8	Body and primer assembly	1	502373						
E9	Screw, top cover to body	6	52490						
E10	Washer, on screw	6	57361						
E11	Spring, priming handle	1	52498						
	Priming handle set	1	59654						
	(Comprising Items 12, 13, 14, 15, 16)								
E17	Spring, rocker arm	1	52494						
E18	Arm, rocker	1	59655						
E19	Link	1	52479						
E20	Pin, rocker arm	1	52483						
E21	Washer, rocker pin	2	52486						
E22	Clip, rocker pin	2	52484						
E23	Bail, assembly	1	502374						
E24	Bowl, filter	1	500417						
E25	Gasket, between bowl and top cover	1	500418						
E26	Gauze, filter	1	500419						
	Washer, joint, between pump and cylinder block	1	39888						
	Nut, pump attachment	2	HN.2008						
	Washer, spring, under nut	2	WL.0208						
	Pipe, pump to carburettor	1	201485						
	SERVICE KIT—PETROL PUMP	1	500524						

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ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
	OIL FILTER ASSEMBLY	1	300399	1	301994	9952E			
	OIL FILTER ASSEMBLY (Full Flow)	1					203271	12650E	
F1	Head, filter	1	501075	1	503895	9952E	505300	12650E	
F2	Element	1	101963						
F3	Sump, assembly	1	501077						
F4	Bolt, centre, sump to head	1	501078	1	505289	12650E			
F5	Seal, between bolt head and sump	1	500321						
F6	Spring, fitted on centre bolt	1	500319						
F7	Washer, rubber, over spring	1	500322						
F8	Seal, element	1	500320						
F9	Guide, element	1	501757	1	500439	12650E			
F10	Circlip, retaining spring, seal, washer and guide on bolt	1	500318						
F11	Seal, rubber, between sump and filter head	1	500330						
F12	Restrictor	1	501064	1					
F13	Gasket, on restrictor	1	501076	1					
	Spring, relief valve filter	1			505287	12650E			
	Cover, valve	1			505288	12650E			
	Gasket, copper	1			505290	12650E			
	Ball, relief valve	1			BL.0027	12650E			
F14	Body, relief valve	1	59615						
F15	Seal, relief valve	1	500328						
F16	Washer, between relief valve seal and body	1	500329						
F17	Ball, relief valve	1	BL.0027						
F18	Spring, between ball and adjusting screw	1	60414						
F19	Screw, adjusting relief valve	1	60416						
F20	Nut, locking screw	1	38054						
F21	Washer, lead, under nut	1	30123						
F22	Washer, joint, between filter and cylinder block	1	56420	1	112146	9952E			
F23	Bolt, filter to block, upper front	1	HB.0858	1	112233	9952E			
F24	Bolt, filter to block, upper rear	1	HB.0882	1	112231	9952E			
F25	Bolt, filter to block, lower rear	1	HB.0874	1	112232	9952E			
F26	Washer, spring, on bolts	3	WVL.0208						
F27	Pipe, oil, assembly, engine to flexible pipe	1	200646						
F28	Washer, copper, between pipe and filter	1	114033						
F29	Washer, copper, between cap nut and pipe	1	114034						
F30	Nut, cap, oil pipe and filter to stud	1	DN.3408						
F31	Clip, pipe to petrol pump stud	1	102227						
F32	Pipe, flexible, between engine oil pipe and pressure gauge pipe	1	102238						
	Clip, flexible oil pipe	1	100148						
	Pipe, between flexible pipe and oil pressure gauge	1	202026		202973				
	(Right-hand steering only)								
	Pipe, between flexible pipe and oil pressure gauge	1	202010		202980				
	(Left-hand steering only)								
	Clip, pipe to bulkhead	2	59380						
	Screw, clip, attachment	2	YA.0583						

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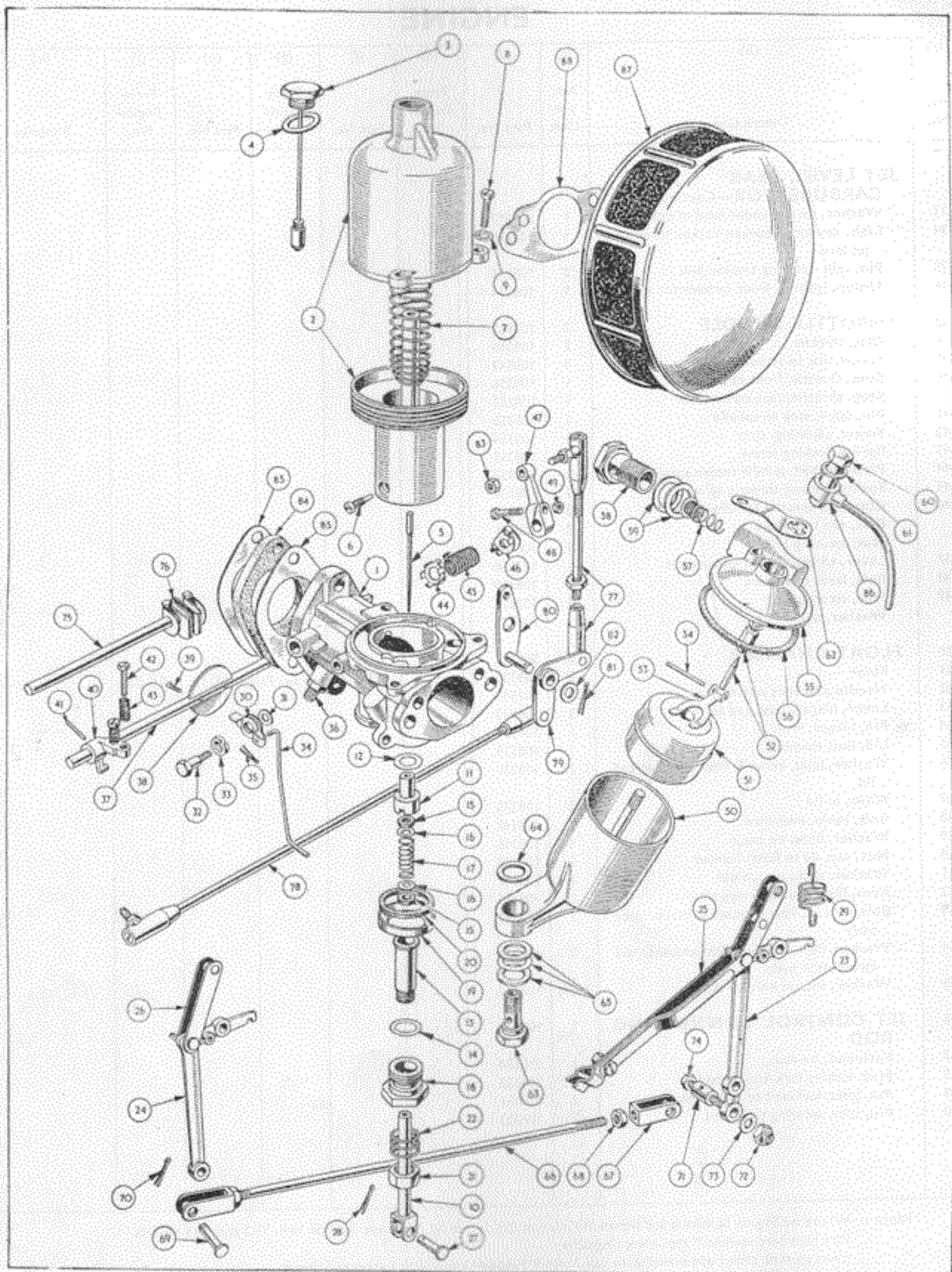


PLATE G

ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
	† CARBURETTOR ASSEMBLY—FRONT	1	201996						
	† CARBURETTOR ASSEMBLY—REAR	1	201997						
G1	BODY ASSEMBLY, FRONT CARBURETTOR	1	501537						
	BODY ASSEMBLY, REAR CARBURETTOR	1	501538						
	Pin, tickler, in body	2	108339						
	Spring, on pin	2	108341						
	Pin, split, retaining tickler pin	2	108340						
	Suction chamber and piston assembly	2	501539						
	Washer, thrust	2	108294						
G3	Oiler assembly	2	502762						
G4	Washer, between oiler and suction chamber	2	110679						
G5	Needle, jet	2	108760						
G6	Screw, locking, needle	2	108303						
G7	Spring, piston	2	108301						
G8	Screw, securing suction chamber to body	6	108302						
G9	Washer, shakeproof, on screw	2	108366						
G10	JET AND HEAD ASSEMBLY	2	501541						
G11	Bearing, jet, top half	2	108307						
G12	Washer, between bearing and body	2	108309	1					For Future see Pages 17, 18, 19 & 20
G13	Bearing, jet, bottom half	2	108308						
G14	Washer, between bearing and sealing nut	2	108310						
G15	Washer, gland (cork)	4	108314						
G16	Washer, gland (copper)	4	108313						
G17	Spring, between gland washers	2	108315						
G18	Nut, sealing, jet adjusting	2	108316						
G19	Ring, sealing, between sealing nut and body	2	108311						
G20	Washer (cork), fitted in sealing ring	2	108312						
G21	Nut, adjusting, jet	2	108317						
G22	Spring, between adjusting nut and sealing nut	2	108318						
G23	JET LEVER, FRONT CARBURETTOR	1	107831						
G24	JET LEVER, REAR CARBURETTOR	1	107830						
G25	Link, front jet lever	1	107835						
G26	Link, rear jet lever	1	108319						
G27	Pin, joint, lever to jet	2	108322						
	Pin, joint, link to lever and body	4	108322						
G28	Pin, split, retaining joint pins	6	108323						
G29	Spring, jet lever return	2	108320						
G30	Lever, rocker, front carburettor only	1	108367						
G31	Washer, plain, between rocker lever and body	1	108369						
G32	Bolt, rocker lever to body	1	108368						

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ENGINE

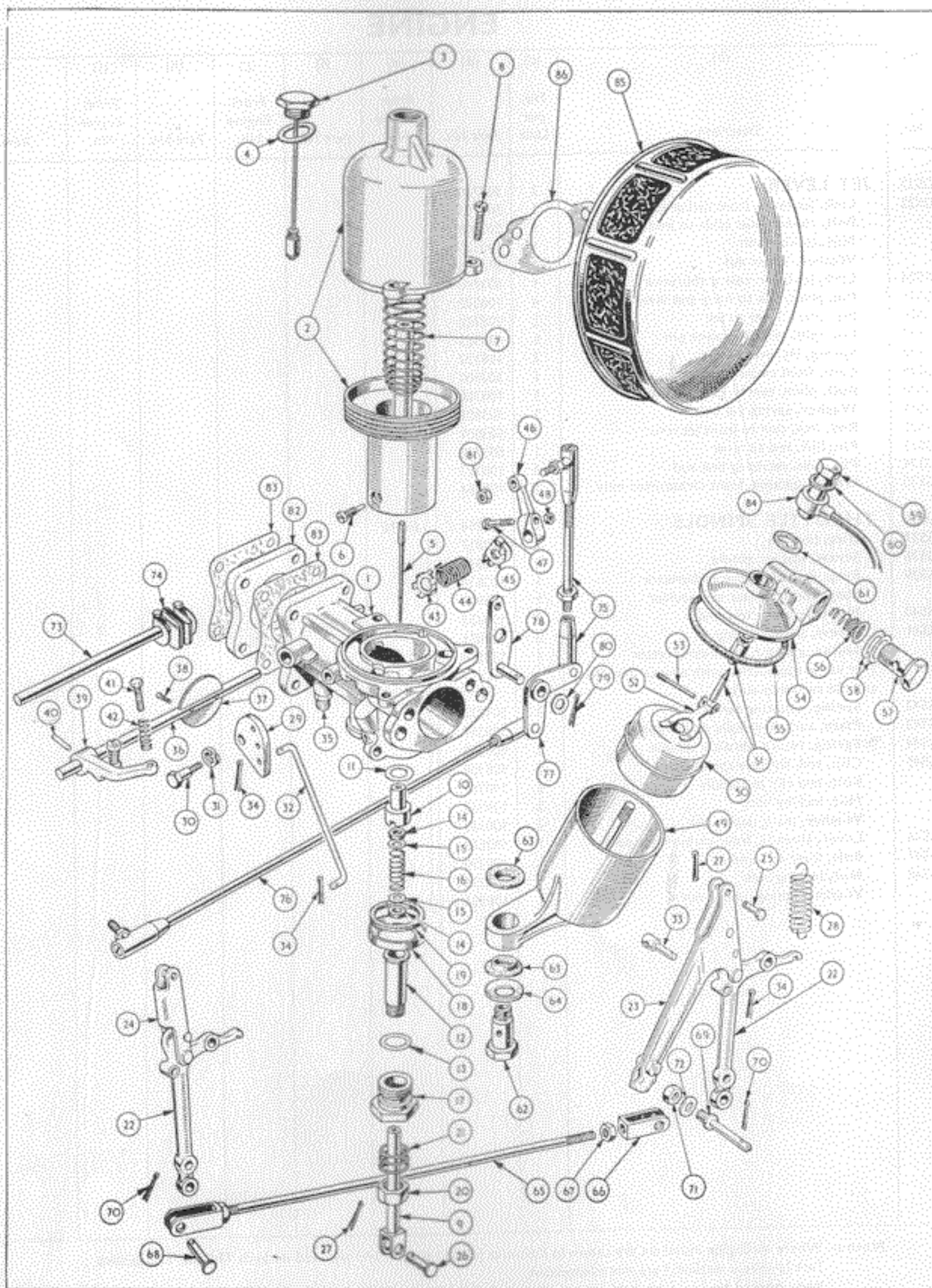
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
	JET LEVER, REAR								
	CARBURETTOR—Continued								
G33	Washer, spring, under head of bolt	1	502317						
G34	Link, tension, between rocker lever and jet lever	1	108370						
G35	Pin, split, securing tension link	2	108323						
G36	Union, ignition, front carburettor only	1	108364						
	THROTTLE SPINDLE								
G37	Disc, throttle	2	107832						
G38	Screw, disc to spindle	2	108348						
G39	Stop, throttle, front carburettor	4	108349						
G40	Stop, throttle, rear carburettor	1	108356						
G41	Pin, taper, stop to spindle	1	108352						
G42	Pin, taper, stop to spindle	1	108353						
G43	Screw, adjusting, stop	3	108354						
G44	Spring, locking screw	3	108355						
G45	Plate, anchor, spindle return spring	2	108357						
G46	Spring, return, throttle spindle	2	108359						
	Clip, end, throttle spindle	2	108358						
	Bolt, clip to spindle	2	108361						
	Nut, securing bolt	1	108363						
G47	Lever, throttle, front carburettor	1	107828						
G48	Bolt, lever to spindle	1	108350						
G49	Nut, securing bolt	1	108325						
	Washer, under nut	1	108351						
	FLOAT CHAMBER								
G50	Float	2	501542						
G51	Needle and seat assembly	2	108336	1					
G52	Lever, hinged, float needle	2	501543						
G53	Pin, hinged, lever	2	108333						
G54	Lid, float chamber	2	108334						
G55	Washer, joint, between float chamber and lid	2	108329						
G56	Filter, in lid	2	108330						
G57	Bolt, banjo, over filter	2	108335						
G58	Washer, fibre, on banjo	2	108345						
G59	Nut, cap, lid to float chamber	4	108346						
G60	Washer, alum, on cap nut	2	108338						
G61	Arm, float, chamber support	2	108347						
G62	Bolt, hold up, float chamber to carburettor body	2	108365						
G63	Washer, fibre, between float chamber and carburettor body	2	108342						
G64	Washer, set, on hold up bolt	2	108344						
G65		2 sets	108343						
	JET CONTROL CONNECTING ROD								
G66	Fork-end, on rod	1	107834						
G67	Nut, locking fork-end on rod	2	108324						
G68	Pin, joint, fork-end to carburettor	2	108325						
G69	Pin, split, securing joint pins	2	108326						
G70		2	108323						

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ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
G71	CHOKE CABLE SWIVEL PIN	1	58997	1	For future see Pages 17, 18, 19 & 20				
G72	Nut, nyloc, swivel pin to front carburettor lever	1	NN.2905						
G73	Washer, plain, under nut	1	WP.0028						
G74	Screw, set, locking cable to swivel pin	1	UH.0502						
G75	THROTTLE SPINDLE CONNECTING ROD	1	107833						
G76	Coupling, folding, between throttle spindle and connecting rod	2	108360						
	Bolt, coupling attachment	4	108361						
	Nut, securing bolt	4	108362						
	Washer, under nut	4	108363						
G77	LINK ROD ASSEMBLY—SHORT	1	106765						
G78	LINK ROD ASSEMBLY—LONG	1	106764						
G79	Lever, bellcrank, assembly	1	106756						
G80	Lever, pivot, assembly	1	106759						
	Screw, set, pivot lever to manifold	1	HU.0806						
	Washer, spring, on setscrew	1	WL.0208						
G81	Pin, split, bellcrank to pivot lever	1	PC.0008						
G82	Washer, plain, between lever and split pin	1	WP.0008						
	Washer, spring, on rods	4	WL.0207						
G83	Nut, short, rod to throttle lever	1	JN.2107						
G84	Washer, insulating, between carburettor and manifold	2	102485						
G85	Washer, joint, both sides of insulating washer	4	102486						
	Nut, carburettor to manifold	4	56675						
	Washer, plain, under nut	4	WP.0009						
	Washer, spring, under nut	4	WL.0209						
	Pipe assembly, pump to carburettor	1	201845						
	Nut, tubing, pipe to petrol pump	1	60142						
	Sleeve, tubing, in nut	1	TL.0008						
	Clip, pipe to thermostat housing	1	107464						
G86	CARBURETTOR DRAIN PIPE	1	108632						
	SUCTION PIPE ASSEMBLY	1	201875						
	Between Carburettor and Distributor								
	Clip, suction pipe attachment	2	38303						
G87	AIR CLEANER	2	107356						
G88	Gasket, between air cleaner and carburettor	2	102488						
	Setscrew, air cleaner to carburettor	4	HU.0807						
	Washer, spring, on setscrew	4	WL.0208						

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ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
GS1	† CARBURETTOR ASSEMBLY—FRONT	1	203129 207535	8997E	203536	12819E	205074		
	† CARBURETTOR ASSEMBLY—REAR	1	203130 207536	8997E	205075				
	BODY ASSEMBLY, FRONT CARBURETTOR	1	503771	8997E					
	BODY ASSEMBLY, REAR CARBURETTOR	1	503772						
	Pin, tickler, piston lift	2	108339						
	Spring, on pin	2	108341						
	Circlip, Truarc, retaining tickler pin	2	113120						
GS2	SUCTION CHAMBER AND PISTON ASSEMBLY	2	503774						
	Washer, thrust	2	108294						
GS3	Damper, assembly	2	503776						
GS4	Washer, between damper and suction chamber	2	110679						
GS5	Needle, jet (TD)	2	503778		503779	9350E	504028	10037E	
GS5	Needle, jet (TE)	2							
GS5	Needle, jet (SM)	2							
GS6	Screw, locking needle	2	503997	8997E					
GS7	Spring, piston	2	108301						
GS8	Screw, suction chamber to body	6	108302						
GS9	JET AND HEAD ASSEMBLY	2	503781	8997E					
GS10	Bearing, jet, top half	2	108307						
GS11	Washer, between top half bearing and body	2	108309						
GS12	Bearing, jet, bottom half	2	108308						
GS13	Washer, between bottom half bearing and sealing nut	2	108310						
GS14	Washer, gland (cork)	4	108314						
GS15	Washer, gland (copper)	4	108313						
GS16	Spring, between gland washers	2	108315						
GS17	Nut, sealing, jet adjusting	2	108316						
GS18	Ring, sealing, between sealing nut and body	2	108311						
GS19	Washer (cork), in sealing ring	2	108312						
GS20	Nut, jet adjusting	2	108317						
GS21	Spring, between adjusting nut and sealing nut	2	108318						

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ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(j)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
GS22	JET LEVER	2	503789	8997E					
GS23	Link, jet lever, front carburettor	1	503793						
	Bolt, choke outer cable to front link	1	503806						
	Nut, locking bolt	1	108325						
	Washer, under nut	1	503796						
GS24	Link, jet lever, rear carburettor	1	503790						
GS25	Pin, pivot, link to body and lever	4	108322						
GS26	Pin, pivot, lever to jet	2	108322						
GS27	Pin, split, retaining pivot pin	6	108323						
GS28	Spring, jet lever return	2	108320						
GS29	Cam, front carburettor only	1	503800						
GS30	Bolt, pivot, cam to carburettor	1	108368						
GS31	Washer, spring, on bolt	1	503803						
GS32	Rod, link, cam to front jet lever	1	503801						
GS33	Pin, link, rod to lever	1	503798						
GS34	Pin, split, retaining link rod	3	108323						
GS35	Union, ignition, front carburettor only	1	108364						
GS36	THROTTLE SPINDLE	2	503816						
GS37	Disc, throttle	2	503817						
GS38	Screw, disc to spindle	4	108349						
GS39	Stop, throttle, front carburettor	1	503820						
	Stop, throttle, rear carburettor	1	503819						
GS40	Pin, taper, stop to spindle	2	108353						
GS41	Screw, adjusting stop	3	503821						
	Union, adaptor, front carburettor	1	114538						
	(For use in conjunction with new carburettor and old suction plate)								
GS42	Spring, adjusting screw	3	503822						
GS43	Plate, anchor, spindle return spring	2	108357						
GS44	Spring, return, throttle spindle	2	108359						
GS45	Clip, end, throttle spindle	2	108358						
	Bolt, end clip to spindle	2	108361						
	Nut, locking bolt	2	108362						
	Washer, plain, under nut	2	108363						
GS46	Lever, throttle, front carburettor only	1	503818						
GS47	Bolt, lever to spindle	1	108350						
GS48	Nut, locking bolt	1	108325						
	Washer, spring, under nut	1	108351						

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ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
GS49	FLOAT CHAMBER	2	501542	8997E	506728 506727				
GS50	Float	2	108336						
GS51	Needle and seat assembly	2	501543						
GS52	Lever, hinged, float needle	2	108333						
GS53	Pin, hinged lever	2	108334						
GS54	Lid, float chamber	2	503807						
	Lid, float chamber, front carburettor	1							
	Lid, float chamber, rear carburettor	1							
GS55	Washer, joint, between float chamber and lid	2	108330	8997E	506729				
GS56	Filter, fitted in lid	2	108335						
GS57	Bolt, banjo, over filter	2	108345						
GS58	Washer, fibre, on banjo bolt	4	108346						
GS59	Nut, cap, lid to float chamber	2	108338	8997E					
	Nut, cap, lid to float chamber	2							
GS60	Washer, alum, on cap nut	2	108347						
GS61	Washer, fibre (serrated), on cap nut	2	503814						
GS62	Bolt, hold up, float chamber to carburettor body	2	503811						
GS63	Grommet, rubber, hold up bolt	4	503813						
GS64	Washer, hold up bolt	2	503812						
	Hold up bolt kit	1	509620	8997E					
	Carburettor repair kit	1	510207						
GS65	JET CONTROL CONNECTING ROD	1	107834						
GS66	Fork-end on rod	2	108324						
GS67	Nut, locking fork-end on rod	2	108325						
GS68	Pin, joint, fork-end to rear jet lever	1	108326						
GS69	Pin, joint, threaded fork—end to front jet lever	1	113454						
GS70	Pin, split, retaining joint pins	2	108323	8997E					
GS71	Nut, throttle cable to threaded joint pin	1	509821						
GS72	Washer, plain, under nut	1	503941						
GS73	THROTTLE SPINDLE CONNECTING ROD	1	503823	8997E					
GS74	Coupling, folding connecting rod to throttle spindle	2	108360						
	Bolt, coupling attachment	4	108361						
	Nut, securing bolt	4	108362						
	Washer, plain, under nut	4	108363						

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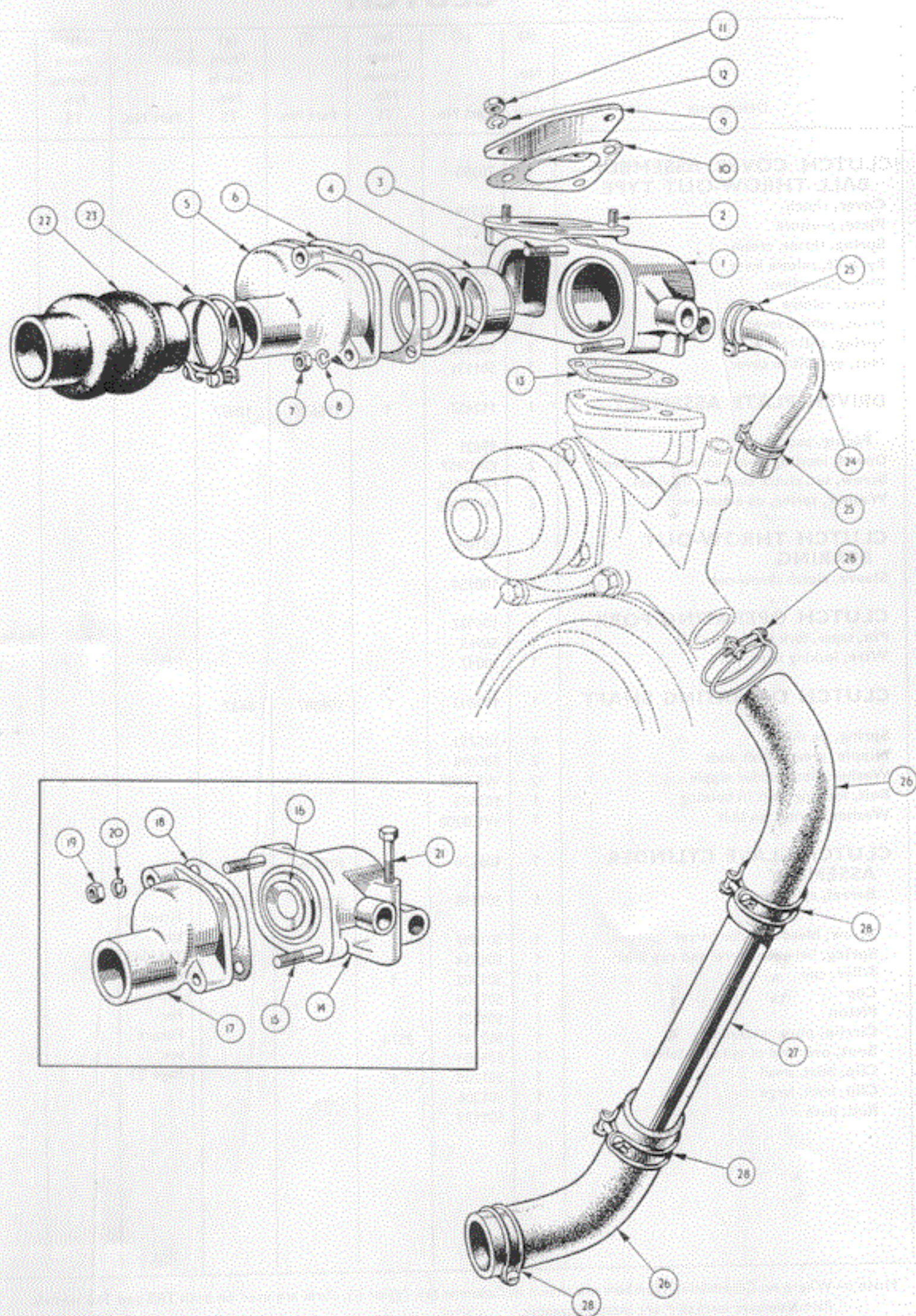
ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
GS75	LINK ROD ASSEMBLY—SHORT	1	106765	8997E					
GS76	LINK ROD ASSEMBLY—LONG	1	106764						
GS77	Lever, bellcrank, assembly	1	106756						
GS78	Lever, pivot, assembly	1	112854						
	Screw, set, pivot lever to manifold	1	HU.0806						
	Washer, spring, on setscrew	1	WL.0208						
GS79	Pin, split, bellcrank to pivot lever	1	PC.0008						
GS80	Washer, plain, between lever and split pin	1	WP.0008						
	Washer, spring, on rods	4	WL.0207						
GS81	Nut, short rod to throttle lever	1	JN.2107						
GS82	Washer, insulating, between carburettor and manifold	2	112866						
GS83	Washer, joint, both sides of insulating washer	4	112867						
	Nut, carburettor to manifold	8	HN.2008						
	Washer, spring, under nut	8	WL.0208						
	PUMP TO CARBURETTOR PIPES								
	Pipe assembly, flexible, rigid pipe to carburettor	1	203120	8997E	115783				
	Pipe assembly, rigid, pump to flexible pipe	1	203121	8997E	205048				
	Pipe, carburettor to carburettor	1			120329				
	Connection, flexible pipe, carburettor to carburettor	2			120331				
	Clip, petrol pipe	1			113503				
GS84	CARBURETTOR OVERFLOW PIPE	2	113209	8997E	121273				
	Connection, flexible—overflow pipe	2			121274				
	SUCTION PIPE ASSEMBLY (Between Carburettor and Distributor)	1	201875	8997E	203531	12819E	509167		
	Clip, suction pipe attachment	2	38303						
GS85	AIR CLEANER	2	203131	8997E					
GS86	Gasket, between air cleaner and carburettor	2	112892						
	Setscrew, air cleaner to carburettor	4	HU.0807						
	Washer, spring, on setscrew	4	WL.0208						

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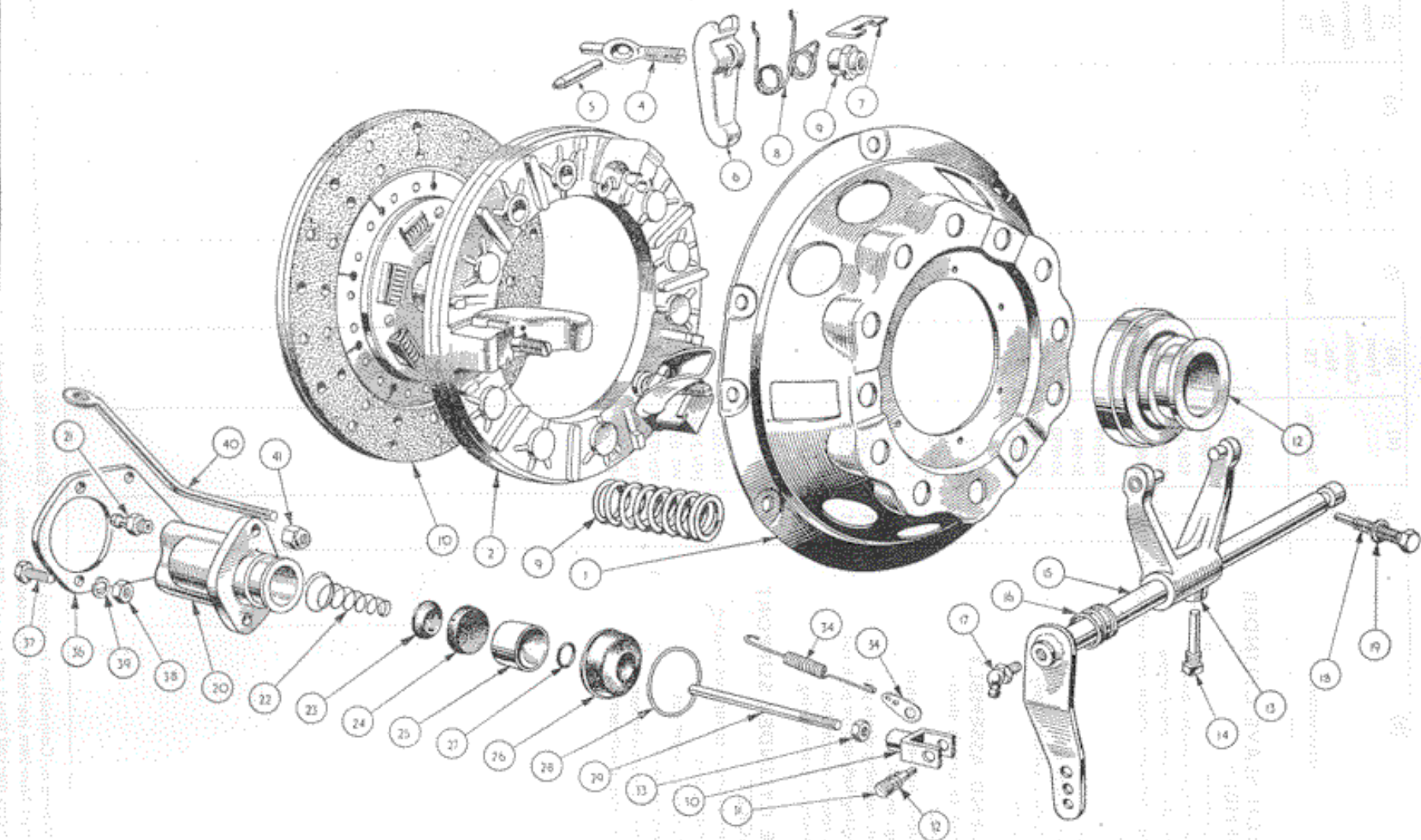
ENGINE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Engine No.	Part No.	From Engine No.	Part No.	From Engine No.	Remarks
	WATER THERMOSTAT DETAILS								
H1	Housing, thermostat	1	201522	1E					
H2	Stud, cover plate attachment	2	107067						
H3	Stud, water outlet cover attachment	3	106957						
H4	Thermostat in housing	1	107590						
H5	Cover, water outlet	1	105584						
H6	Gasket, between housing and cover	1	105593						
H7	Nut, securing cover	3	HN.2008						
H8	Washer, spring, under nut	3	WL.0208						
H9	Plate, cover, thermostat housing	1	108490						
H10	Gasket, between cover plate and housing	1	105592						
H11	Nut, securing plate	2	HN.2008						
H12	Washer, spring, under nut	2	WL.0208						
H13	Gasket, between housing and cylinder head	1	101478						
	Bolt, housing and cover plate attachment	1	HB.0878						
	Bolt, housing attachment	1	HB.0866						
	Washer, spring, on bolts	2	WL.0208						
	WATER THERMOSTAT DETAILS								
H14	Housing, thermostat	1			202033		203781		
H15	Stud, water outlet cover attachment	2			106957				
H16	Thermostat, in housing	1			107590		124713		
H17	Cover, water outlet	1			108523		124744		
H18	Gasket, between housing and cover	1			57103		115467		
H19	Nut, securing cover	2			HN.2008	1201E			
H20	Washer, spring, under nut	2			WL.0208				
	Bolt } Outlet cover	2							
	Washer, lock } to housing	2					HB.0811 WL.0208		
	Gasket, between housing and thermostat	1			101478				
H21	Bolt, housing attachment	2			HB.0871		HB.0866		
	Washer, spring, on bolt	2			WL.0208				
	WATER HOSE DETAILS								
H22	Hose, top, radiator to thermostat	1	101571						
H23	Clip, hose attachment	2	CS.4028						
	(Alternative to CS.4029)								
	Clip, by-pass connection	2	CS.4029						
	(Alternative to CS.4028)								
H24	Hose, by-pass connection	1	105598						
H25	Clip, hose attachment	2	CS.4018						
H26	Hose, bottom, radiator to water pump	2	107292	1E	108422	414E			
H27	Pipe, connecting, bottom water hose	1	201795	1E	108423	414E			
H28	Clip, hose to radiator pipe and water pump	4	CS.4028						
	(Alternative to CS.4029)								
	Clip, hose to radiator pipe and water pump	4	CS.4029						
	(Alternative to CS.4028)								
	IGNITION								
	Plug, sparking, $\frac{1}{2}$ " reach $\times$ 14 mm.	4	125046						
	Plug, sparking, $\frac{1}{2}$ " reach $\times$ 14 mm. (low comp.)	4	102313						
	Plug, sparking, $\frac{1}{2}$ " reach $\times$ 14 mm. (Lodge)	4	124141						
	Ignition wiring set	1	504798						
	Grommet	4	102711						

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CLUTCH

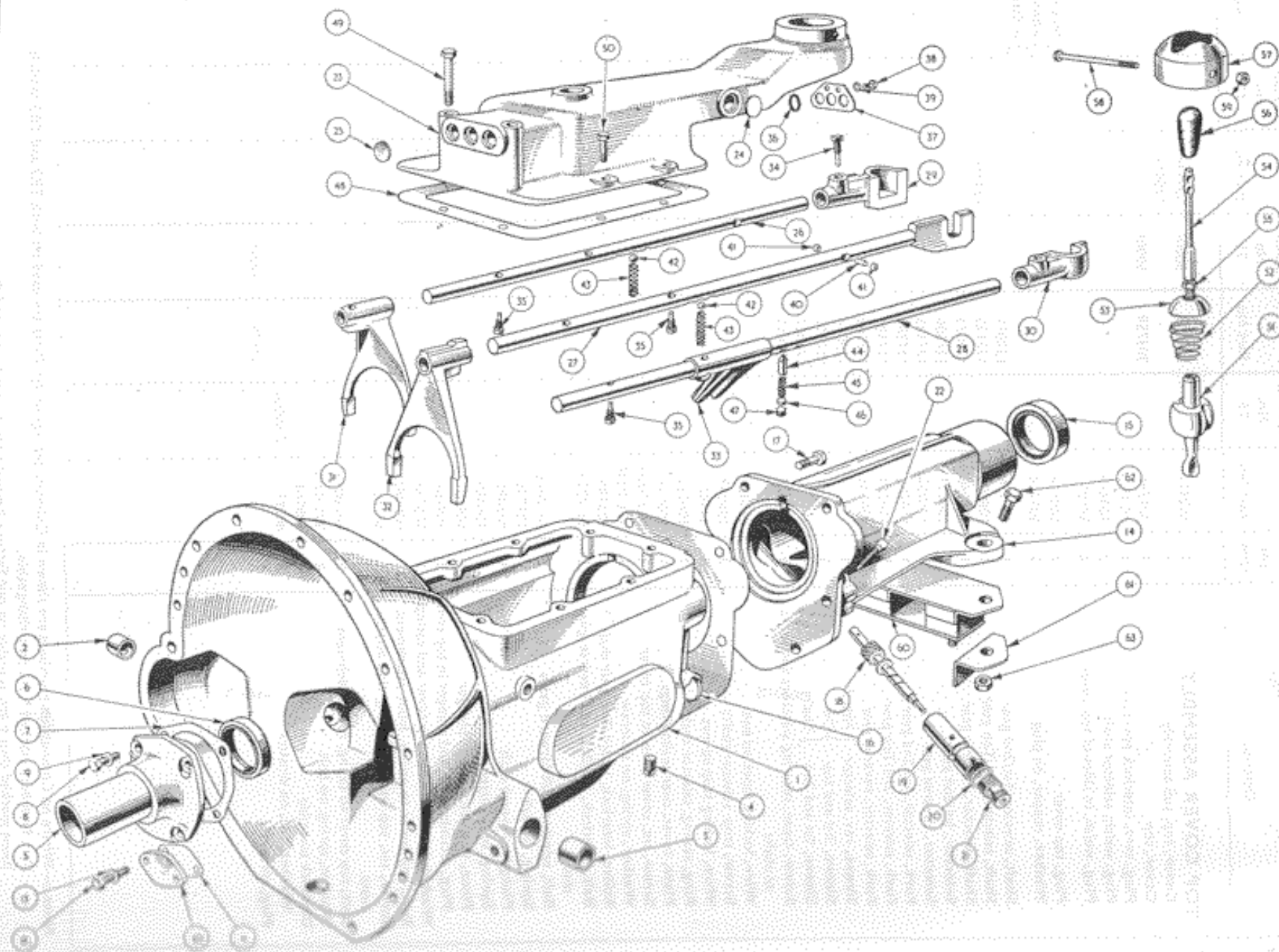
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	†CLUTCH COVER ASSEMBLY— BALL THROW-OUT TYPE	1	70380						
J1	Cover, clutch	1	52399						
J2	Plate, pressure	1	46032						
J3	Spring, thrust, cream	9	48650						
J4	Eyebolt, release lever	3	501132						
J5	Pin, release lever	3	42537						
J6	Lever, release	3	501211						
J7	Strut, release lever	3	41326						
J8	Spring, anti-rattle	3	500992						
J9	Nut, eyebolt to cover	3	501131						
J10	DRIVEN PLATE ASSEMBLY	1	112457	1	116638	18477			
J11	Facing, package	1	59621						
	Dowel, locating clutch cover on flywheel	2	DP.0407						
	Screw, set, clutch cover to flywheel	6	HU.0856						
	Washer, spring, on setscrews	6	WL.0208						
J12	CLUTCH THROW-OUT BEARING	1	501608						
	Sleeve, clutch throw-out	1	100159						
J13	CLUTCH OPERATING FORK	1	106022						
J14	Pin, taper, fork to clutch shaft	1	56965						
	Wire, locking taper pin	1	30047						
J15	CLUTCH OPERATING SHAFT	1	108893	1	108887	8637			
J16	Spring, on shaft	1	105752						
J17	Nipple, grease, shaft ends	2	500098						
	Washer, fibre, under nipple	2	WF.0507						
J18	Bolt, locating shaft in housing	1	102805						
J19	Washer, spring, on bolt	1	WL.0208						
	CLUTCH SLAVE CYLINDER ASSEMBLY	1	105756	1	109746	3574			
J20	Barrel, cylinder	1	501198	1	502140	3574			
J21	Screw, bleed cylinder barrel	1	501207	1					Fitted up to TS13045 only
J22	Spring, between barrel and cup filler	1	501554						
J23	Filler, cup	1	501202						
J24	Cup	1	501200						
J25	Piston	1	501201	3574					For Future see Page 23
	Circlip, piston retaining	1	502141						
J26	Boot, over end of cylinder barrel	1	501204						
J27	Clip, boot, small	1	501205						
J28	Clip, boot, large	1	501206	1					
J29	Rod, push	1	501199						

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CLUTCH

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(j)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	CLUTCH SLAVE CYLINDER ASSEMBLY	1	114531	13046					
	Body, cylinder	1	504847						
	Screw, bleed, cylinder body	1	108756						
	Cover, dust, over bleed screw	1	105676						
	Spring, between piston seal and cylinder body	1	106084						
	Seal, piston	1	504849						
	Piston	1	504848						
	Circlip, piston stop	1	504850						
	Cover, dust, cylinder body	1	504851						
	Rod, push	1	504852						
	FORK-END ASSEMBLY (Push rod to clutch shaft)	1	57193						
J30	Fork-end	1	57194						
J31	Pin, clevis, fork-end to shaft	1	57195						
J32	Spring, on pin	1	57240						
	Pin, split, retaining clevis pin	1	PC.0035						
J33	Nut, locking fork-end on push rod	1	JN.2108						
J34	Spring, return, clutch shaft	1	27645		43929	33944			
J35	Plate, anchor, return spring	1	106347						
J36	SLAVE CYLINDER SUPPORT BRACKET	1	106701		128042				
J37	Bolt, slave cylinder to support bracket	1	HB.0809						
J38	Nut, securing bolt	1	HN.2008						
J39	Washer, spring, under nut	1	WL.0208						
J40	Stay, slave cylinder	1	106702		128043				
J41	Nut, nyloc, stay attachment	1	YN.2908						
	Nut, hex., stay attachment	1	HN.2008						

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GEARBOX

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	† GEARBOX ASSEMBLY (Complete with Clutch Shaft and Release Bearing)	1	301210 303107	1 27063	303107	26825	301210	27051	
K1	CLUTCH AND GEARBOX CASING	1	301039	1	206286	50001			
	Plug	1	60420						
K2	Bush, clutch shaft	1	36997						
K3	Bush, clutch shaft	1	36998						
K4	Plug, drain	1	114774						
K5	FRONT END COVER	1	100157						
K6	Seal, oil, in front end cover	1	60215						
K7	Washer, joint, between cover and casing	1	59537						
K8	Screw, set, cover attachment	4	55771						
	Screw, wedgelock, cover to gearbox	4			WU.3857				
	Wire (lead) under head of screws	A/R	30123	1					
K9	Washer, plain, on screw	4	WVP.0107	1					
	Washer, on screw	4			114034	13038			
K10	Cover, countershaft front end	1	55773						
K11	Washer, joint, between cover and casing	1	55774						
K12	Screw, set, cover attachment	2	55771						
	Screw, wedgelock, countershaft cover att.	2			WU.3857				
K13	Washer, plain, on screws	2	WVP.0008	1					
	Wire (lead) under head of setscrew	A/R	30123	1					
	Washer, on screw	2			114034	13038			
	Wire, locking setscrews	1	30047						
K14	GEARBOX EXTENSION	1	305048						
K15	Seal, oil, in extension	1	58958						
K16	Washer, joint, between extension and casing	1	55778						
K17	Screw, set, extension attachment	5	HU.0858						
	Bolt, extension attachment	1	HU.0866						
	Washer, spring, on bolt and setscrews	6	WL.0208						
	SPEEDO DRIVEN GEAR AND BEARING ASSEMBLY	1	107749						
K18	Gear, speedo driven	1	58969						
K19	Bearing, speedo driven gear	1	107747						
K20	Seal, oil, between screwed end and bearing	1	60247						
K21	End, screwed	1	60246						
	Ring, sealing, between bearing and casing	1	107750						
K22	Screw, locking bearing in casing	1	107746						
	Washer, spring, on screw	1	WL.0208						

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GEARBOX

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	TOP COVER ASSEMBLY	1	502411		508049	50001	509594 128411		
	Cover, top, sub assembly	1							
K23	Cover, top	1	301768		303759	50001			
K24	Plug, core, interlock aperture	1	PS.1004						
K25	Plug, welch, selector shaft	3	104449						
	Plug, welch, in sides of top cover	2	54505						
	Plug, top cover	2	108114						
	Washer, copper, on plug	2	501258						
K26	Shaft, selector, 1st/2nd gear	1	109136		122071				} Not required when overdrive is fitted
K27	Shaft, selector, 3rd/Top gear	1	106806		122125		129986		
K28	Shaft, selector, reverse gear	1	106048		122073				
K29	Selector, 1st/2nd gear	1	106053		127386				
K30	Selector, reverse gear	1	106052		127385				
K31	Fork, selector, 1st/2nd gear	1	110753		127383				
K32	Fork, selector, 3rd/Top gear	1	110754		127387				
K33	Fork, selector, reverse gear	1	108135		127389				
	Sleeve, rev. selector } Fitted	1			122064				
	Sleeve, 3rd and top } On	1			117811				
	Sleeve, 1st and 2nd } Shafts	1			122062				
K34	Screw, taper, securing selectors and forks to shafts	5	106479		122653				
	Wire, locking taper screws	5	30047						
K35	Screw, stop, selector shafts	3	106049						
	Wire, locking stop screws	3	30047						
K36	Ring, sealing, selector shaft	3	106050						
K37	Plate, cover, over sealing rings	1	106051						
K38	Screw, set, cover plate to top cover	2	HU.0704						
K39	Washer, spring, on setscrew	2	WL.0207						
K40	Roller, interlock, in 3rd/Top gear shaft	1	105788						
K41	Ball, interlock, 1st/2nd and reverse gear shafts	2	BL.0024						
K42	Ball, selector shaft forward gears	2	BL.0024						
K43	Spring, for ball	2	101236						
K44	Plunger, reverse shaft	1	106481						
K45	Spring, for plunger	1	106489						
K46	Piece, distance, reverse plunger	1	109401						
K47	Plug, retaining balls and plunger in top cover	3	108166						
K48	Washer, joint, between top cover and casing	1	105758						
K49	Bolt, top cover to casing, front attachment	2	HB.0871						
K50	Screw, set, top cover to casing side attach- ment	4	56370						
	Bolt, top cover to casing, rear attachment	2	HB.0873						
	Washer, spring, on bolt	8	WL.0208						
	Dipstick assembly	1	108164	} 1 to 50000					
	Washer, felt, on dipstick	1	40717						
	Plug, oil level	1			114774	50001			

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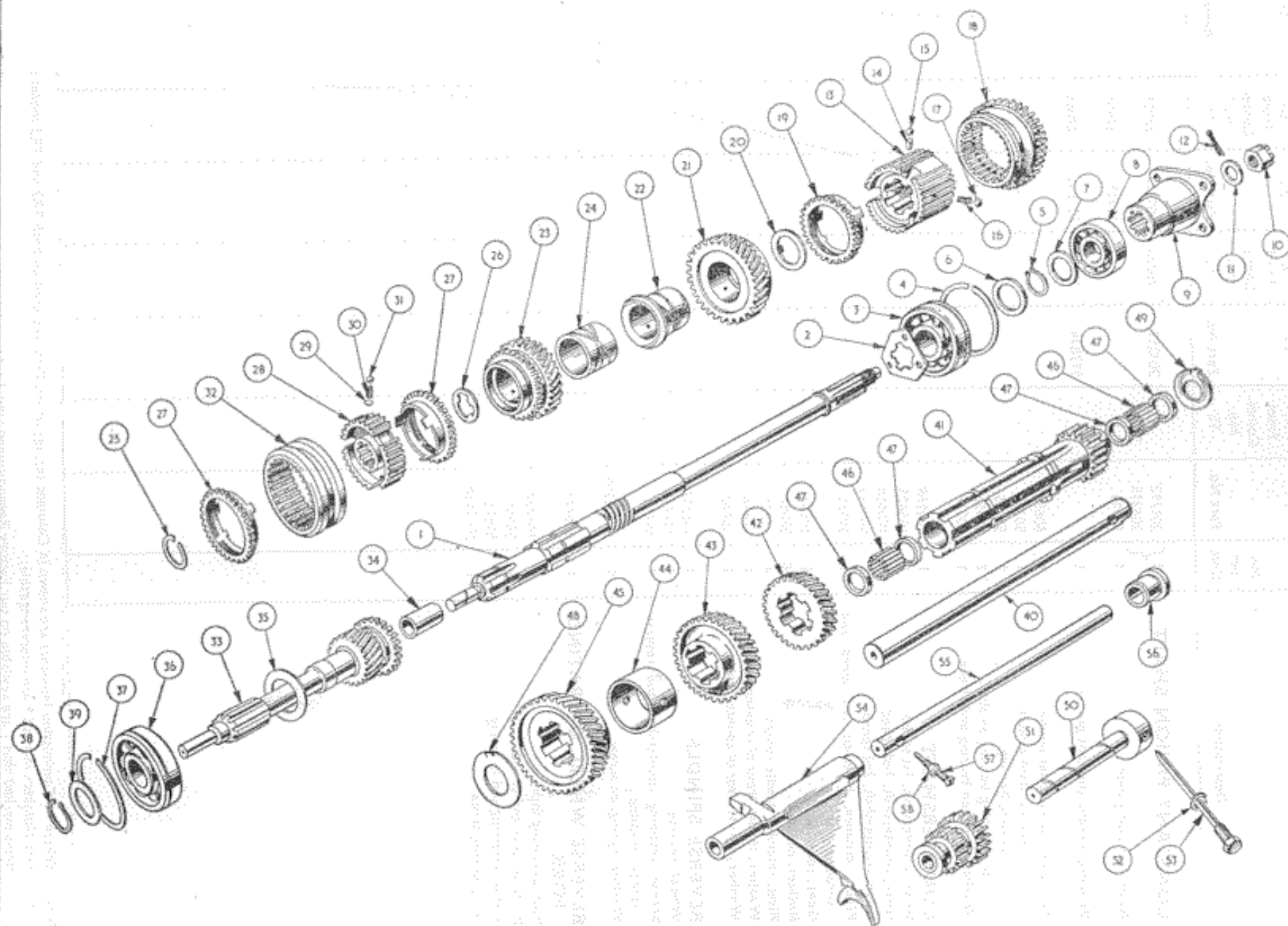
GEARBOX

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	CHANGE SPEED LEVER DETAILS								
K51	Ball-end	1	107891	1					
K52	Spring, ball-end	1	109531						
K53	Retainer, spring	1	37682	1	112442	9593			
	Plunger, in ball-end	1	112424	9593					
	Spring, plunger	1	106388	9593	37502				
K54	Lever assembly	1	{ 107888 125059	1	109042	2877	112447	9593	
K55	Nut, locking lever in ball-end	1	JN.2110	1	109047	2877			
K56	Knob	1	107885	1	109045	2877	123961		
K57	Cap, change speed lever	1	105787						
	Screw, set, cap to cover	1	HU.0703						
	Washer, spring, on setscrew	1	WL.0207						
K58	Bolt, change speed lever to top cover	1	HB.0726						
K59	Nut, nyloc, securing bolt	1	TN.3207						
	Grommet, rubber, on gear lever	1	603065						
	GEARBOX ATTACHMENT DETAILS								
	Set, screw, gearbox to engine	6	HU.0858						
	Washer, spring, on bolt	6	WL.0208						
	Nut, gearbox to engine	3	HN.2008						
	Washer, spring, under nut	3	WL.0208						
K60	REAR ENGINE MOUNTING	1	59226	1	104086	26851	121504		
K61	Bracket, steady, rear engine mounting	2	107895	1					
K62	Bolt, mounting to gearbox	2	HB.1112						
K63	Nut, securing bolt	2	HN.2011						
	Washer, spring, under nut	2	WL.0211						
	Nut, mounting to chassis frame	2	HN.2010						
	Washer, under nut	2	WL.0210						
	CLUTCH HOUSING COVER	1	56653	1	112445	8637			
	Bolt, cover to housing	2	HU.0808						
	Bolt, cover to housing	2	HU.0806						
	Nut, on bolt	4	HN.2008						
	Washer, spring	4	WL.0208						

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GEARBOX

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
L1	MAINSHAFT	1	201590	1	204011	26825	201590	27051	
L2	Washer, between 1st gear and bearing	1	204011	27063					
		1	60569	1	116496	26825	60569	27051	
		1	116496	27063					
L3	Bearing, mainshaft, centre	1	58391						
L4	Circlip, locating bearing in casing	1	58955						
L5	Circlip, retaining bearing on shaft	1	58956						
L6	Washer, between circlip and bearing	1	59443						
L7	Washer, mainshaft, rear	1	58949						
L8	Bearing, mainshaft, rear	1	SP.75G						
L9	Flange, mainshaft	1	58948						
L10	Nut, slotted, flange to mainshaft	1	57868						
L11	Washer, plain, between nut and flange	1	WVP.0024						
L12	Pin, split, locking nut	1	PC.0012						
L13	Sleeve, 1st gear	1	105627						
L14	Plunger, interlock in 1st gear sleeve	1	106106						
L15	Ball, interlock, over plunger	1	BL.0016						
	Shim, for synchro spring	A/R	37948						
L16	Spring, synchro, fitted in 1st gear sleeve	3	37502		122075				
L17	Ball, over spring	3	BL.0016						
L18	Gear, 1st speed	1	109137	1	116135	15969			
L19	Cup, synchronising 2nd speed	1	60570	1	113431	15969			
L20	Washer, between 1st speed sleeve and 2nd speed gear	1	105732						
L21	Gear, 2nd speed	1	105629						
L22	Bush, 2nd speed gear	1	105731						
L23	Gear, 3rd speed	1	105630						
L24	Bush, 3rd speed gear	1	101585						
L25	Circlip, retaining 3rd speed gear on shaft	1	55707						
L26	Washer, between circlip and gear	1	101586						
L27	Cup, synchronising 3rd and top gears	2	60570	1	113431	15969			
L28	Sleeve, synchronising 3rd and Top gears	1	62064						
L29	Shim, synchro spring	A/R	37948						
L30	Spring, synchro, fitted in 3rd/Top gear sleeve	3	37502		122075				
L31	Ball, over spring	3	BL.0016						
L32	Sleeve, operating 3rd/Top gears	1	62065	1	113430	15969			

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GEARBOX

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
L33	CONSTANT PINION SHAFT	1	201712	1	204215	26825	201712	27051	
L34	Bush, constant pinion	1	204215 55911	27063 1			55911	27051	
	Bearing, needle, constant pinion	1			117836	26825	117836	27063	
L35	Thrower, oil, constant pinion	1	60658						
L36	Bearing, ball, constant pinion	1	58391						
L37	Circlip, locating bearing	1	58955						
L38	Circlip, retaining bearing on shaft	1	58956						
L39	Washer, between bearing and circlip	1	60078						
L40	COUNTERSHAFT	1	108168						
L41	Gear, countershaft, 1st speed	1	105625						
L42	Gear, countershaft, 2nd speed	1	105658						
L43	Gear, countershaft, 3rd speed	1	105659						
L44	Piece, distance, between 3rd speed and constant gear	1	59465						
L45	Gear, constant	1	105626						
L46	Rollers, needle	48	58088						
L47	Ring, retaining needle rollers	4	55721						
L48	Washer, thrust, front of countershaft	1	59454						
	Washer, thrust, rear of countershaft	1	55720						
L50	REVERSE SPINDLE	1	105757						
L51	Wheel, reverse	1	111153						
L52	Screw, retaining countershaft and reverse spindle in casing	1	55715						
L53	Washer, spring, on screw	1	WL.0208						
L54	REVERSE WHEEL OPERATING FORK	1	105727						
L55	Rod, operating fork	1	105782						
L56	Bush, on rear end of rod	1	58951						
L57	Screw, retaining rod in casing	1	55815						
L58	Nut, locking screw	1	JN.2158						

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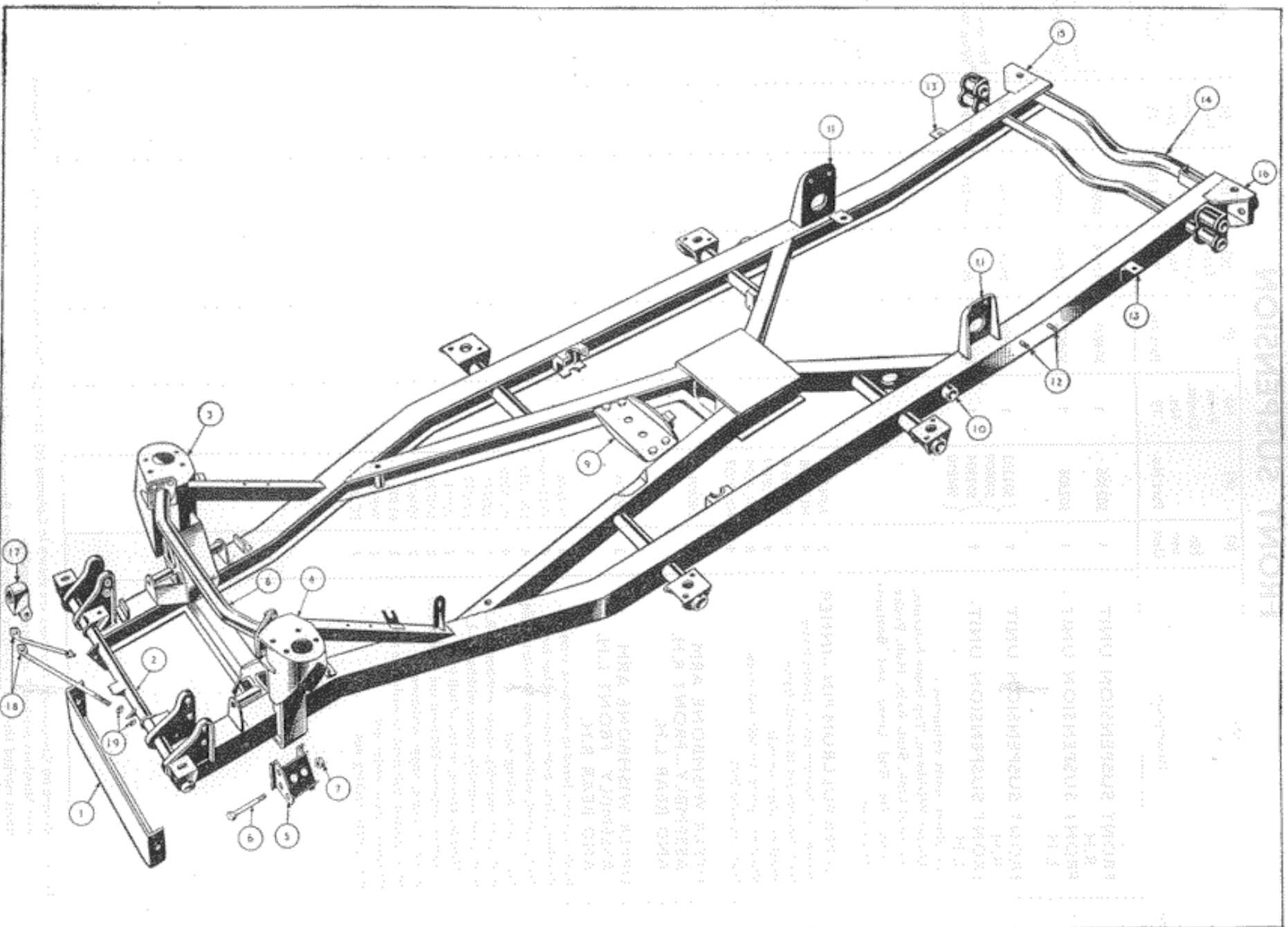
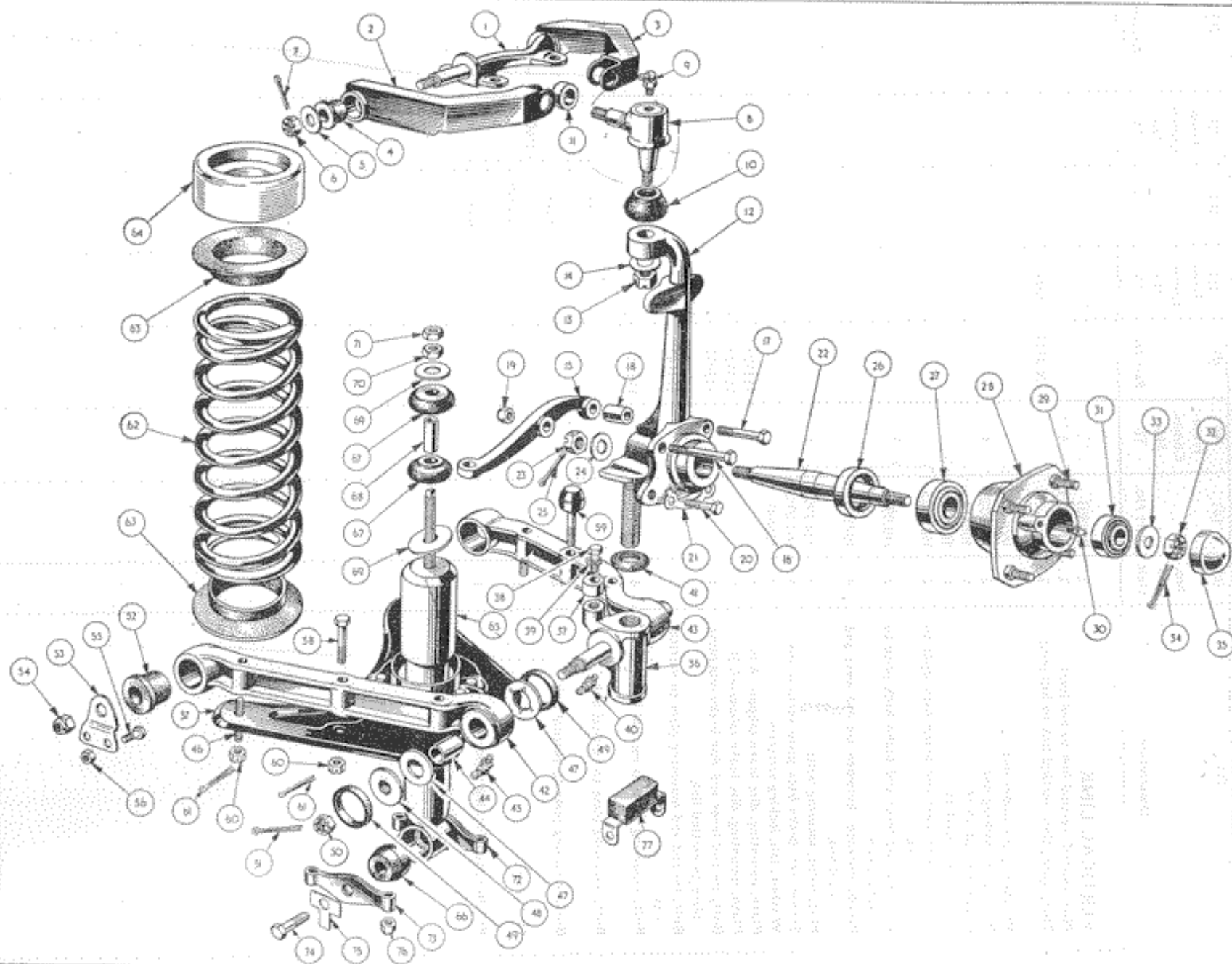


PLATE M

CHASSIS FRAME

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	CHASSIS FRAME ASSEMBLY	1	301217/SS						
M1	Cross-member, radiator protection	1	109487						
M2	Cross-tube assembly, front	1	201636						
	Bracket, front apron stay	1	108479						
M3	Bracket assembly, front spring abutment— R.H.	1	301237						
M4	Bracket assembly, front spring abutment— L.H.	1	301238						
	Cup, spring location	2	101440						
	Bracket assembly, bump stop—R.H.	1	109283						
	Bracket assembly, bump stop—L.H.	1	109285						
	Fulcrum pin, lower wishbone	2	106196						
	Bracket, engine mounting { R.H. sub assembly { L.H.	1	201632						
		1	201633						
M5	Bracket assembly, rebound stop	2	109281						
M6	Bolt, bracket to spring abutment	4	UH.0828						
M7	Nut, locking bolt	4	HN.2008						
	Washer, spring, under nut	4	WL.0208						
M8	Cross-tube assembly, top	1	106191						
	Bolt, cross-tube attachment	6	HB.0906						
	Washer, spring, on bolt	6	WL.0209						
	Nut, securing bolt	4	HN.2009						
M9	Cross-member, rear engine mounting	1	106073	1	113155	8637	106073	11717	
	Screw, cross-member to chassis frame cruciform	4	HU.0905						
	Washer, spring, on screw	4	WL.0209						
	Bracket assembly, jack	2	108236	1	110791	8637			
M10	Tube, anchor, rear spring, front end	2	106229						
	Washer, reinforcing anchor tube	2	107665						
M11	Bracket, rear shock absorber	2	107475	1					
	Bracket, rear shock absorber—R.H.	1			110788	8637			
	Bracket, rear shock absorber—L.H.	1			110789	8637			
M12	Bolt, mounting, axle check strap	4	107477						
	Bracket, support, rear brake pipe	1	106194						
M13	Bracket, rear wing stay	2	108194						
M14	Cross-member, rear	1	201990						
M15	Bracket assy., body mounting, rear—R.H.	1	108540						
M16	Bracket assy., body mounting, rear—L.H.	1	108541						
M17	Bracket, starting handle guide	1	506721						
	Nut, guide bracket to front apron	1	JN.2107						
	Washer, spring, under nut	1	WL.0207						
M18	Stay, guide bracket	2	107934						
M19	Nut, stay to cross-tube	4	JN.2108						
	Bolt, stay to guide bracket	1	HB.0815						
	Nut, on bolt	1	HN.2008						
	Washer, spring, under nut	1	WL.0208						
	Bracket, steady, lower half	1	111600	} 5777					} Fitted to top cross-tube flange
	Bracket, steady, upper half, L.H.S.	1	111601						
	Bracket, steady, upper half, R.H.S.	1	111602						

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FRONT SUSPENSION

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRONT SUSPENSION UNIT— R.H.	1	502305	1	504821	13046	508807		For use with Disc Wheels
	FRONT SUSPENSION UNIT— L.H.	1	502306	1	504822	13046	508808		
	FRONT SUSPENSION UNIT— R.H.	1	{ 502303 508809 502304 508810	1	502408	8637	504823	13046	For use with Wire Wheels
	FRONT SUSPENSION UNIT— L.H.	1		1	502409	8637	504824	13046	
	The above units comprise :— Upper Wishbone, Top Inner Fulcrum, Vertical Link, Stub Axle, Hub, Brake Unit, Tie Rod Lever and Bottom Trunnion.								
N1	UPPER FULCRUM PIN—INNER	2	200659						
	Screw, set, fulcrum pin to chassis frame	4	HU.0908						
	Bolt, fulcrum pin to chassis frame	4	HB.0914.						
	Washer, plain, on bolt	4	WP.0009						
	Washer, spring, on bolt and screw	8	WL.0209						
	Nut, securing bolt	4	HN.2009						
N2	UPPER WISHBONE ARM ASSEMBLY—FRONT R.H. AND REAR L.H.	2	100696						
N3	UPPER WISHBONE ARM ASSEMBLY—FRONT L.H. AND REAR R.H.	2	100695						
N4	Bush, rubber, fitted in wishbone arms	8	102228						
N5	Washer, plain, over outer rubber bush	4	WM.0069						
N6	Nut, slotted, wishbone arm to fulcrum pin	4	LN.2210						
N7	Pin, cotter, locking nut	4	PC.0010						
N8	Ball, joint assembly, upper wishbone—R.H.	1	200771						
	Ball, joint assembly, upper wishbone—L.H.	1	200772						
N9	Nipple, grease, in top of ball joint	2	56934						
N10	Gaiter, between ball joint and vertical link	2	100726						
N11	Piece, distance, upper wishbone	2	100697						
	Nut, slotted, ball joint to wishbone arms	2	61302						
	Washer, plain, under nut	2	WP.0025						
	Pin, cotter, locking nut	2	PC.0012						

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FRONT SUSPENSION

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
N12	VERTICAL LINK	2	201803						
N13	Nut, slotted, vertical link to ball joint	2	LN.2211	1					
	Nut, nyloc, thin, vertical link to ball joint	2			TN.3211	10813			
N14	Washer, plain, under nut	2	WP.0011						
	Pin, cotter, locking nut	2	PC.0020	1					
N15	Lever, tie rod—R.H.	1	106576						
	Lever, tie rod—L.H.	1	106575						
N16	Bolt, tie rod lever and brake back plate to vertical link	2	HB.0925	1					
N17	Bolt, tie rod lever and brake back plate to vertical link	2	HB.0922						
N18	Piece, distance, between tie rod lever and vertical link	4	107106	1					
N19	Nut, nyloc, securing bolts	4	YN.2909						
N20	Screw, set, brake back plate vertical link	4	HU.0905						
	Washer, tab, locking setscrew	2	106641						
	Plate, mounting, disc brake caliper—R.H.	1			113124	13046			
	Plate, mounting, disc brake caliper—L.H.	1			113123				
	Bolt, tie rod lever and disc brake mounting plate to vertical link	2			112032				
	Bolt, tie rod and mounting plate to vertical link	2			113143				
	Bolt, mounting plate to vertical link	4			113144				
	Bolt, mounting plate to vertical link	2					113144	27689	
	Bolt, mounting plate to vertical link	2					118324		
	Nut, nyloc	2					YN.2909		
	Washer, tab, locking setscrew	4					106641		

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FRONT SUSPENSION

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N22	STUB AXLE	2	100866	1	115763	13046			
N23	Nut, slotted, stub axle to vertical link	2	LN.2211	1	TN.3211	10813			
N24	Washer, plain, under nut	2	WP.0011						
N26	Seal, oil, assembly	2	107194						
N27	Bearing, inner, front hub	2	100573						
N28	Hub assembly, front	2	109975	1	114284	13046			For use with Disc Wheels only
N29	Stud, wheel, front hub	8	100869	1	114282				
N30	Nipple, grease, front hub	2	58392						
	Hub assembly, front—R.H.	1	108277	1					For use with Wire Wheels only
	Hub assembly, front—L.H.	1	108278						
	Peg, brake drum to hub	6	107950						
	Peg, brake drum to hub	2	109457						
	Collar, taper	2	107942						
	Hub, assembly, front	2			114283	13046			For use with Wire Wheels only
	Stud, wheel, front hub	8			114281				
	Extension, hub—R.H.	1			202446				
	Extension, hub—L.H.	1			202447				
	Nut, extension to hub	8			110366				
N31	Bearing, outer	2	100536						
N32	Nut, slotted, hub to axle	2	LN.2211						
N33	Washer, "D", under nut	2	102690						
N34	Pin, cotter, securing nut	2	PC.0020						
N35	Cap, grease retaining	2	102689						For use with Bolt on Disc & Wire Wheels
N36	BOTTOM TRUNNION ASSEMBLY	2	101557						
N37	Stop, steering lock	2	101407						
N38	Screw, stop to trunnion	2	HU.0806						
N39	Washer, spring, on screw	2	WL.0208						
N40	Nipple, grease, trunnion	2	56934						
N41	Seal, oil, between trunnion and vertical link	2	58224						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

FRONT SUSPENSION

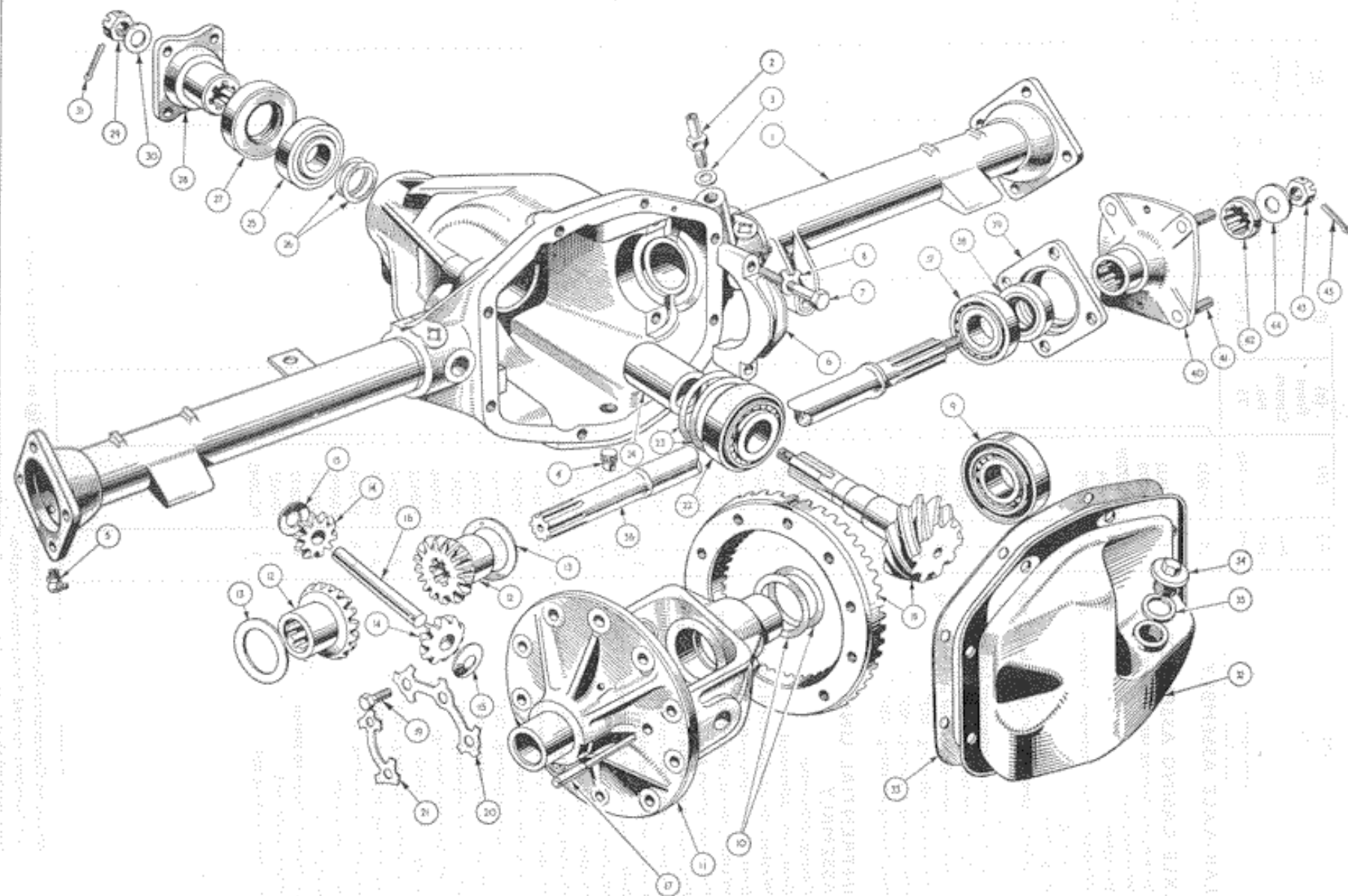
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
N42	LOWER WISHBONE ARM ASSEMBLY—FRONT R.H. AND REAR L.H.	2	106577						
N43	LOWER WISHBONE ARM ASSEMBLY—FRONT L.H. AND REAR R.H.	2	106578						
N44	Bush, wishbone arm	4	101615						
N45	Nipple, grease, wishbone arm	4	56934						
N46	Stud, spring pan to arms	4	107350						
N47	Washer, thrust, between wishbone arms and trunnion	8	101533						
N48	Washer, lock, between outer thrust washers and nuts	4	101591	1	115701	13046			
N49	Seal, grease, over thrust and lock washers	8	101540	1	115702	13046			
N50	Nut, slotted, lower wishbone arms to trunnion	4	LN.2210						
N51	Pin, cotter, locking nut	4	PC.0010						
N52	Bush, rubber, lower wishbone arms to inner fulcrum pin	8	102228	1					
	Bearing, inner, steel	4			110695	9122			
	Bearing, inner, nylon	4			110696	9122			
	Washer, nylon	8			110697	9122			
N53	Bracket, support, between outer bush and nut	4	107430						
N54	Nut, nyloc, bracket and wishbone arms to inner fulcrum pin	4	TN.3210						
N55	Setscrew, bracket to chassis frame	8	HU.0805						
N56	Nut, securing bolt	8	HN.2008						
	Washer, spring, under nut	8	WL.0208						

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FRONT SUSPENSION

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
N57	LOWER SPRING PAN ASSEMBLY	2	200193						
N58	Bolt, spring pan to lower wishbone arms	6	107351						
N59	Bumper rubber and bolt assembly	2	106845						
N60	Nut, slotted, on stud, bolt and bumper rubber assembly	12	NL.2209						
	Washer, spring, under nut	12	WP.0020						
N61	Pin, cotter, locking nut	12	PC.0009						
N62	FRONT ROAD SPRING (COIL)	2	201898						
N63	Washer, rubber, both ends of spring	4	100751						
N64	Piece, packing, between spring and abutment	2	107682						
	Washer, rubber, over packing piece	2	100751						
N65	FRONT SHOCK ABSORBER	2	106639	1	113624	10132			If fitted in pairs, 113624 may be used for replacement purposes
N66	Rubber, mounting, lower	4	502334						
N67	Rubber, mounting, upper	4	502335						
N68	Piece, distance, fitted in upper mounting rubbers	2	502336						
N69	Washer, above and below upper mounting rubbers	4	502337						
N70	Nut, shock absorber upper attachment	2	502338						
N71	Nut, lock, shock absorber upper attachment	2	502339						
N72	Pin, fulcrum, and bracket assembly, shock absorber	2	106841						
N73	Bracket, shock absorber	2	106843						
N74	Screw, set, fulcrum pin and bracket to shock absorber	2	101951						
N75	Washer, tab, locking setscrew	2	101229						
	Bracket, rebound abutment	2	106844						
N76	Nut, shock absorber and rebound brackets to spring pan	8	HN.2009						
	Washer, spring, under nut	8	WL.0209						
N77	Rubber, rebound, assembly	2	100175						
	Screw, set, rebound rubber to chassis frame	4	HU.0905						
	Nut, lock screw	1	HN.2009						
	Washer, under nut	1	WL.0209						

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REAR AXLE

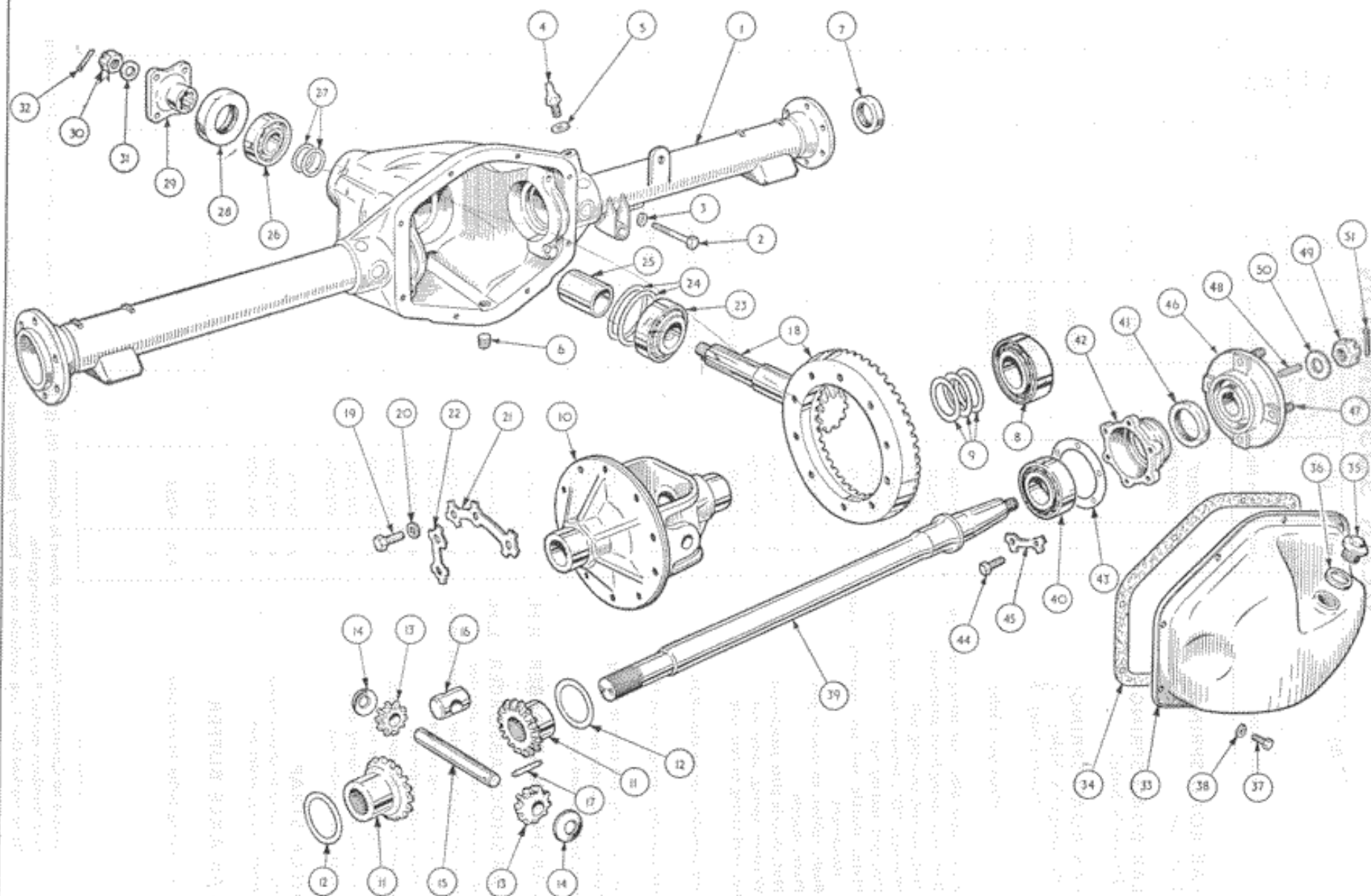
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	† REAR AXLE ASSEMBLY	1	502153						Less Half Shafts and Brake Units
P1	AXLE CASING ASSEMBLY	1	105515						
P2	Breather	1	56894						
P3	Washer, fibre, between breather and casing	1	56895						
P4	Plug, drain	1	57216	1					
P5	Nipple, grease, axle tube ends	2	508721*	to	125361*				
P6	Cap, bearing	Not serviced		13045					
P7	Screw, set, bearing cap to casing	4	100878						
P8	Washer, lock	4	WL.0209						
P9	Bearing, between differential unit and casing	2	110515						
P10	Shim, bearing, adjusting -003"	A/R	100894						
P10	Shim, bearing, adjusting -005"	A/R	100895						
P10	Shim, bearing, adjusting -010"	A/R	100896						
	DIFFERENTIAL UNIT DETAILS								
P11	Casing, differential	1	301607						
P12	Gear, side, differential	2	102800						
P13	Washer, thrust, differential side gear	2	102801	1					
P14	Gear, pinion, differential	2	100823	to					
P15	Washer, thrust, differential, pinion gear	2	102802	13045					
P16	Pin, cross, pinion gear	1	100844						
P17	Pin, locating cross pin in differential casing	1	105436	1	112115	6260			
P18	Crown wheel and pinion	1 pr.	502127	1 to					
P19	Bolt, crown wheel to differential casing	10	110737	13045					
	Washer, plain, on bolt	10	*WP.0020						
P20	Washer, tab, locking bolt	2	*109736						
P21	Washer, tab, locking bolt	2	*109737						
	Washer, lock, crown wheel bolt	10			*118977				
P22	Bearing, pinion head	1	100897						
P23	Shim, bearing, adjusting -003"	A/R	100965						
P23	Shim, bearing, adjusting -005"	A/R	100966						
P23	Shim, bearing, adjusting -010"	A/R	100967						
P24	Spacer, between bearing	1	100846						
P25	Bearing, pinion shank	1	100422	1					
P26	Shim, bearing, adjusting -003"	A/R	100562	to					
P26	Shim, bearing, adjusting -005"	A/R	100563	13045					
P26	Shim, bearing, adjusting -010"	A/R	100564						
P27	Seal, oil, on pinion	1	100898						
P28	Flange, pinion	1	107947						
P29	Nut, slotted, flange to pinion	1	100892						
P30	Washer, under nut	1	101607						
P31	Pin, cotter, locking nut	1	PC.0045						

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Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

REAR AXLE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
P32	REAR COVER ASSEMBLY	1	201918	1 to 13045					
P33	Washer, joint, between cover and casing	1	101359						
P34	Plug, oil filler	1	62058						
P35	Washer, on oil filler plug	1	56912						
	Screw, set, cover to casing	8	HU.0805						
	Washer, spring, on setscrew	8	WL.0208						
	Grease, trap	2	110765	4819					
P36	REAR AXLE SHAFT	2	201933	1 to 13045	109543	5556			
P37	Bearing, rear hub	2	111059						
P38	Seal, oil, rear hub	2	103811						
P39	Housing, bearing	2	200194	1 to 13045					For use with Disc Wheels only For use with Wire Wheels only
	Bolt, bearing housing and brake backplate to casing	8	59056						
	Nut, nyloc, locking bolt	8	YN.2909						
	Washer, plain, under nut	8	WP.0009						
P40	Hub assembly, rear	2	109553						
P41	Stud, rear hub	8	100869						
	Hub assembly, rear—R.H.	1	109551						
	Hub assembly, rear—L.H.	1	109550						
	Peg, brake drum to hub	6	107950						
	Peg, brake drum to hub	2	109457						
	Collar, taper	2	107942						
P42	Collar, taper, hub to axle shaft	2	108608						
P43	Nut, slotted, hub to axle shaft	2	112635						
P44	Washer, between nut and collar	2	101883						
P45	Pin, cotter, locking nut	2	PC.0045						

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REAR AXLE

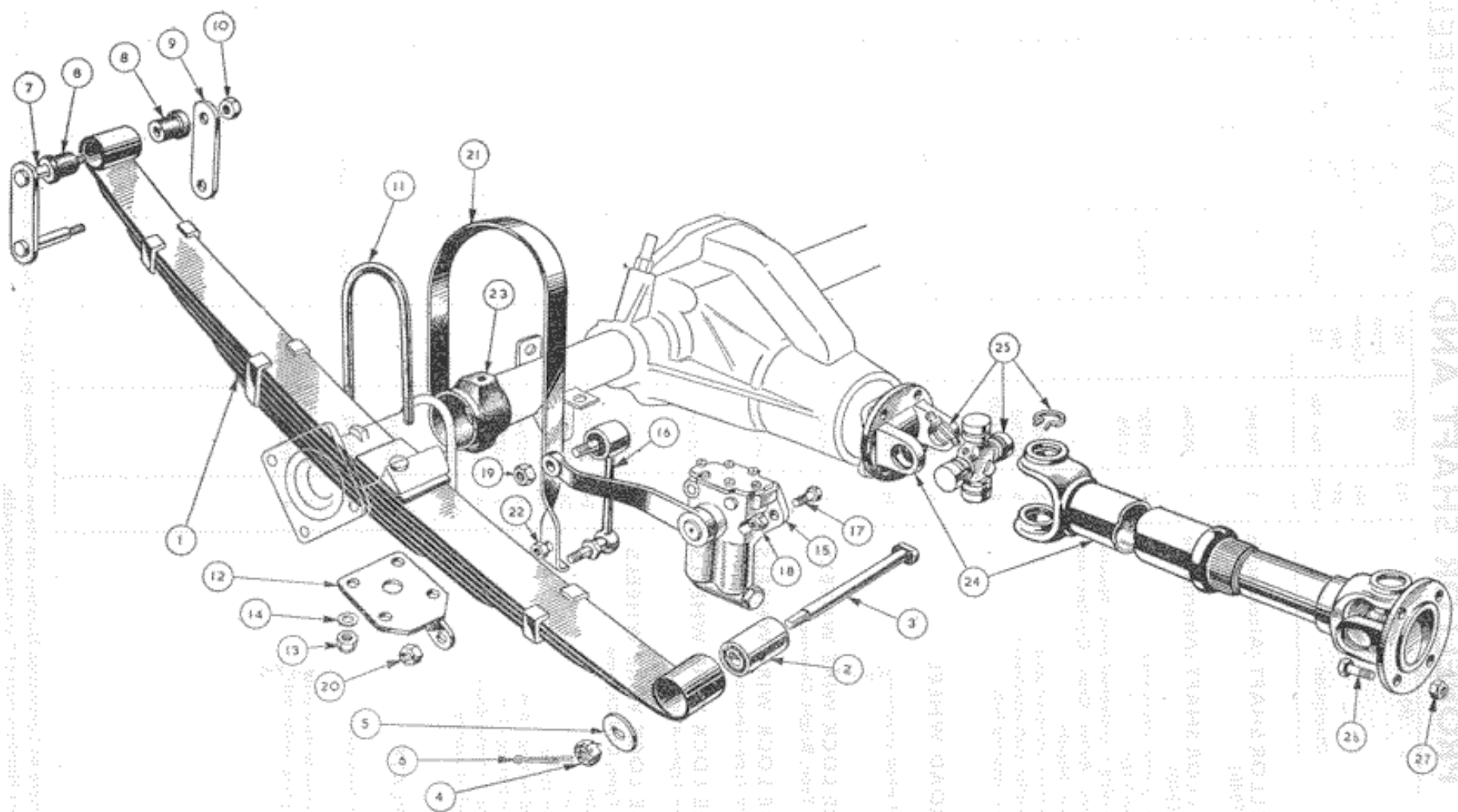
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	† REAR AXLE ASSEMBLY	1	503833						Less Half Shafts and Brake Units
PS1	AXLE CASING ASSEMBLY	1	503832						
PS2	Screw, set, bearing cap to casing	4	100878						
PS3	Washer, lock	4	WL.0209						
PS4	Breather	1	56894						
PS5	Washer, fibre, between breather and housing	1	56895						
PS6	Plug, drain	1	114774						
	Bracket, compensator and boss sub assembly	1	113193						
	Nipple, grease, compensator bracket	1	58392*		125362*				
PS7	Seal, oil, axle tube ends	2	58800						
PS8	Bearing, between differential unit and casing	2	110515						
PS9	Shim, bearing adjusting, -003"	A/R	100894						
PS9	Shim, bearing adjusting, -005"	A/R	100895						
PS9	Shim, bearing adjusting, -010"	A/R	100896						
	DIFFERENTIAL UNIT ASSEMBLY								
PS10	Casing, differential	1	302155						
PS11	Gear, side, differential	2	113187						
PS12	Washer, thrust, differential side gear	2	102801						
PS13	Gear, pinion, differential	2	113188						
PS14	Washer, thrust, differential pinion gear	2	56793						
PS15	Pin, cross, pinion gear	1	100844 ✓						
PS16	Pin, locating cross pin in differential casing	1	111215 ✓						
PS17	Button, thrust, on cross pin	1	109566						
PS18	Crown wheel and pinion	1 pr.	502127						
PS19	Bolt, crown wheel to differential casing	10	110737						
	Washer, plain, on bolt	10	WP.0020						
PS20	Washer, tab, locking bolt	2	109736						
PS21	Washer, tab, locking bolt	2	109737						
	Washer, lock, crown wheel bolt	10	118977						
PS23	Bearing, pinion head	1	100897						
PS24	Shim, bearing adjusting, -003"	A/R	100965						
PS24	Shim, bearing adjusting, -005"	A/R	100966						
PS24	Shim, bearing adjusting, -010"	A/R	100967						
PS25	Spacer, between bearings	1	100846						
PS26	Bearing, pinion shank	1	100422						
PS27	Shim, bearing adjusting, -003"	A/R	100562						
PS27	Shim, bearing adjusting, -005"	A/R	100563						
PS27	Shim, bearing adjusting, -010"	A/R	100564						
PS28	Seal, oil, on pinion	1	100898						
PS29	Flange, Pinion	1	107947						
PS30	Nut, slotted, flange to pinion	1	100892						
PS31	Washer, under nut	1	101607						
PS32	Pin, cotter, locking nut	1	PC.0045						

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Part Numbers marked * are interchangeable.
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REAR AXLE

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
PS33	REAR COVER ASSEMBLY	1	201918	13046	203660	14823			
PS34	Washer, joint, between cover and casing	1	101359	13046					
PS35	Plug, oil filler	1	62058	13046	114774	14823			
PS36	Washer, on oil filler plug	1	56912	13046					
PS37	Screw, set, cover to casing	8	HU.0805						
PS38	Washer, spring, on setscrew	8	WL.0208						
PS39	REAR AXLE SHAFT	2	203200	13046					
PS40	Bearing, rear hub	2	110237						
PS41	Seal, oil, rear hub	2	58801						
PS42	Housing, hub bearing	2	58773						
PS43	Shim, .006" bearing housing adjustment	A/R	36583						
PS43	Shim, .008" bearing housing adjustment	A/R	38264						
PS43	Shim, $\frac{1}{16}$ " bearing housing adjustment	A/R	36582						
PS43	Shim, $\frac{1}{8}$ " bearing housing adjustment	A/R	36581						
PS44	Bolt, bearing housing and brake back plate to casing	12	112653						
PS45	Washer, tab, on bolt	6	36567						
PS46	Hub assembly, rear	2	113175						For use with Disc Wheels only
PS47	Stud, rear hub	8	100869						
	Hub assembly, rear	2	113173						For use with Wire Wheels only
	Stud, rear hub	8	110365						
	Extension, rear hub—R.H.	1	202446						
	Extension, rear hub—L.H.	1	202447						
	Nut, extension to hub	8	110366						
PS48	Key, axle shaft to hub	2	110621						
PS49	Nut, slotted, hub to axle shaft	2	58784						
PS50	Washer, plain, between nut and hub	2	WP.0026						
PS51	Pin, cotter, locking nut	2	PC.0013						

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REAR SUSPENSION

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
Q1	REAR ROAD SPRING Leaf, main	2 2	301017 301017/M	1					
	REAR ROAD SPRING (Driver's Side)	1			301017	26904			
	REAR ROAD SPRING (Passenger's Side)	1			303306	26904			
	Leaf, main (Driver's Side)	1			301017/M	26904			
	Leaf, main (Passenger's Side)	1			303306/M	26904			
Q2	Bush, silent bloc, rear spring front eye	2	107769						
Q3	Bolt, rear spring front attachment	2	106231						
Q4	Nut, slotted, securing bolt	2	LN.2211						
Q5	Washer, "D", between nut and spring	2	102690						
Q6	Pin, split, locking nut	2	PC.0010						
Q7	Plate, shackle and pin assembly, rear attachment	2	107535						
Q8	Bush, rubber, on shackle pins	8	104953						
Q9	Plate, shackle	2	107534						
Q10	Nut, shackle plate attachment	4	HN.2009						
	Washer, spring, under nut	4	WL.0209						
Q11	Clip, road spring to rear axle	4	107688	1	113194	13046			
Q12	Plate assembly, spring clip—R.H.	1	105928	1	113191	13046			
	Plate assembly, spring clip—L.H.	1	105929	1	113181	13046			
Q13	Nut, nyloc, clip and plate to spring	8	YN.2909						
Q14	Washer, plain, under nut	8	WP.0009						
	Piece, packing, road spring	2	107861						
Q15	REAR SHOCK ABSORBER—R.H.	1	202388						
	REAR SHOCK ABSORBER—L.H.	1	202389						
Q16	Link assembly, rear shock absorber	2	105925						
Q17	Screw, set, shock absorber to chassis frame	4	HU.0909						
Q18	Nut, nyloc, locking setscrew	4	TN.3209						
	Washer, plain, under nut	4	WP.0036						
Q19	Nut, link to shock absorber arm	2	HN.2009						
	Washer, spring, under nut	2	WL.0209						
Q20	Nut, nyloc, link to spring plate	2	TN.3210						
	Washer, plain, under nut	2	WP.0010						
Q21	CHECK STRAP	2	107476						
Q22	Nut, check strap to chassis frame	4	HN.2009						
	Washer, spring, under nut	4	WL.0209						
Q23	REAR AXLE BUFFER	2	47611	1	115456	13046			
	Wire, binding buffer to axle tube	A/R	47263						

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PROPELLOR SHAFT AND ROAD WHEELS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
Q24	PROPELLOR SHAFT (Alternative to 207946)	1	201940						
	PROPELLOR SHAFT (Alternative to 201940)	1	207946						
Q25	Nipple, grease, sleeve yoke	1	58392*		125362*				
	Unit package	2	52406						
	Comprising : Universal Joint, Needle Rollers, Roller Caps, Circlips and Grease Nipple.								
Q26	Nipple, grease, universal joint	2	53920						
Q27	Bolt, propellor shaft attachment	8	107960						
	Nut, nyloc, securing bolt	8	TN.3209						
	DISC ROAD WHEEL	5	301672	1	302262	13046			
	Nut, road wheel attachment	16	109586						For use with Disc Wheels only
	CENTRE LOCK WIRE WHEELS 48 Spoke Type, Bright Chrome.	5	506168						
	CENTRE LOCK WIRE WHEELS 48 spoke type—lacquer	5	506165						
	CENTRE LOCK WIRE WHEELS 48 spoke type—alum.	5	506166						
	CENTRE LOCK WIRE WHEELS 48 Spoke Type, Dull Chrome.	5	506167						
	Spoke, outer	24	502648						
	Spoke, inner	24	502649						
	Nipple, for spoke	48	502650						
	Nut, wheel locking—R.H.	2	107948						For use with Wire Wheels only
	Nut, wheel locking—L.H.	2	107949						
	Plug, spring, in brake drum	4	110363						
	Weight, wheel balance	A/R	502064						
	NAVE PLATE	4	201870						
	Medallion, nave plate	4	101042	1	113256	13046			For use with Disc Wheels only
	Nut, medallion to nave plate	4	HN.2005						
	Washer, spring, under nut	4	WL.0205						

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STEERING

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	STEERING UNIT, RIGID TYPE, LESS DROP ARM—R.H.S.	1	503670						
	STEERING UNIT, RIGID TYPE, LESS DROP ARM—L.H.S.	1	503671						
	STEERING UNIT, SPLIT TYPE, LESS DROP ARM—R.H.S.	1			506961				
	STEERING UNIT, SPLIT TYPE, LESS DROP ARM—L.H.S.	1			506962				
R1	Tube, outer, and box assembly	1	501580		508188				R.H. steering
	Tube, outer, and box assembly	1	501589		508190				L.H. steering
R2	Bush, rocker arm, fitted in box	1	501562						
R3	Seal, oil, rocker arm, fitted in box	1	501563						
R4	Column, inner, and cam assembly	1	501581		508189				R.H. steering
	Column, inner, and cam assembly	1	501590		508191				
R5	Ring, rubber, fitted on inner column	2	60586						
R6	Bush, felt, in top end of outer column	2	43314						
	Bush, bearing	1			606630				
R7	Ball cage assembly, inner column	2	60371						
R8	Cup, over ball cage	2	60373						
R9	Cover, end, and adaptor assembly	1	501587						
R10	Washer, joint, between end cover and box	1	60370						
R11	Shim, adjusting end cover, -0024"	A/R	60367						
R11	Shim, adjusting end cover, -005"	A/R	60368						
R11	Shim, adjusting end cover, -010"	A/R	60369						
R12	Bolt, end cover attachment	4	501578						
R13	Washer, spring, on bolt	4	SP.48E						
R14	Nut, end plate adaptor	1	103611						
	Olive, under nut	1	501575						
R15	Shaft, rocker, assembly	1	501583						
	Peg	1			501568				
	Disc, thrust	1			300616				
R16	Cover, side	1	501584						R.H. steering
	Cover, side	1	501591						L.H. steering
R17	Washer, joint, between side cover and box	1	501571						
R18	Bolt, side cover to box	3	501578						
	Washer, spring, on bolt	3	SP.48E						
R19	Screw, thrust, adjusting rocker shaft	1	500279						
R20	Nut, locking thrust screw	1	60360						
R21	Plug, oil, fitted in side cover	1	SP.68/B						
R22	Washer, on oil plug	1	SP.54/V						
R23	Plug, oil rubber, fitted in outer tube	1	501565						

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STEERING

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
R24	DROP ARM, R.H.S.	1	107418						
R25	DROP ARM, L.H.S.	1	108153						
R26	Nut	1	62FNH						
	Washer, lock, under nut	1	501577						
R27	STEERING TRUNNION BRACKET, R.H.S.	1	105611						
	STEERING TRUNNION BRACKET, L.H.S.	1	122966						
R28	Bolt, locking steering unit in trunnion bracket	2	HB.0814						
	Washer, spring, on bolt	2	WL.0208						
	Bracket, stiffening, trunnion to bumper bolt	1	107851		118444	22014			
	Bolt, trunnion bracket to steering mounting bracket	1	HB.0926						
	Bolt, trunnion bracket to steering mounting bracket	1	HB.0925						
	Washer, spring, on bolts	2	WL.0209						
R29	STEERING COLUMN CLAMP	2	102803						
	Screw, set, clamp to facia bracket	2	HU.0808						
	Nut, locking screw	2	HN.2008						
	Washer, spring, under nut	2	WL.0208						
R30	Bolt, clamp to column	1	HB.0816	1					
R31	Nut, securing bolt	1	HN.2008						
	Washer, plain, on bolt	1	WP.0008						
	STEADY BRACKET								
	Bracket, steady—upper half—R.H. steering	1	111602	8637					
	Bracket, steady—upper half—L.H. steering	1	111601						
	Bracket, steady—lower half—L.H. and R.H. steering	1	111600						
	Screw, set, steady bracket to steering column	2	HU.0806						
	Nut, securing bolts	2	HN.2008						
	Washer, spring, under nut	2	WL.0208						
	Screw, set, steady bracket to frame bracket	1	HU.0805						
	Nut, securing bolt	1	HN.2008						
	Washer, plain, under nut	1	WP.0034						
	Washer, spring, under nut	1	WL.0208						

Note :—Where no Commission Numbers are shewn in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

STEERING

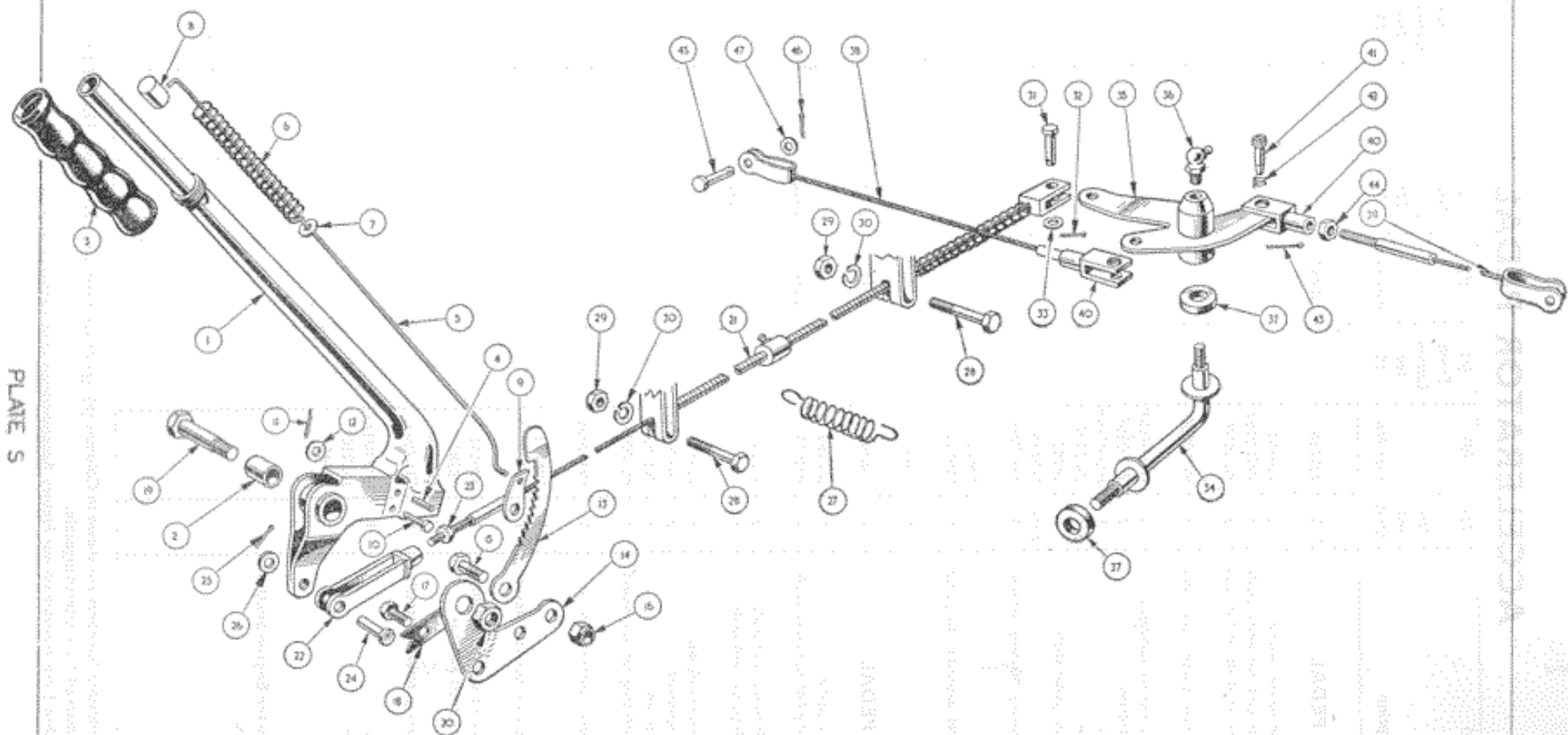
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	BRACKET STEADY, R.H.S. (Facia to Steering Column)	1			603874				
	BRACKET STEADY, L.H.S. (Facia to Steering Column)	1			606588				
	Screw, set, bracket to facia panel	1			TP.0504				
	Washer, lock, on screw	1			WL.0205				
	Washer, plain, on screw	1			WM.0005				
	Nut, on screw	1			HN.2005				
	CLAMP SUB-ASSEMBLY (Steering Column Lower)	1			121366				
	Screw, set	1			HU.0806				
	Nut	1			HN.2008				
	Washer, lock	1			WL.0208				
	Screw, set	2			HU.0806				
	Washer, plain	2			WP.0132				
	Washer, lock	2			WL.0208				
	Tube, outer, assembly top	1			121154				
	Tube, outer	1			121089				
	Bush, felt	1			121135				
	Bearing assembly	1			606630				
	Tube, inner, assembly	1			205221				
	Adaptor	1			121090				
	Bolt	2			111195				
	Nut, nyloc, thin	2			TN.3207				
	SUPPORT BRACKET	1			607429				R.H. steering
	SUPPORT BRACKET	1			607433				L.H. steering
	Clamp	2			102803				
	Screw, set	2			HU.0808				
	Washer, lock	4			WL.0208				
	Nut	5			HN.2008				
	Bolt	1			HB.0816				
	Washer, plain	1			WP.0008				
	Screw, set	2			HU.0806				
	Washer, plain	4			WP.0139				
	Washer, plain	2			WM.0058				
	Plug, blanking	2			600398				

Note :—Where no Commission Numbers are shewn in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

STEERING

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
R32	IDLER LEVER ASSEMBLY	1	105728						
R33	Bracket, idler, assembly	1	501958						
R34	Seal, oil, between lever and bracket	1	58615						
R35	Nipple, grease, in idler bracket	1	501552						
	Washer, fibre, under grease nipple	1	WF.0508						
	Bolt, idler bracket to chassis frame	2	HB.0925						
	Washer, spring, on bolt	2	WL.0209						R.H. steering only
R36	CENTRE TIE ROD ASSEMBLY	1	107753						
R37	Bush, silentbloc, and pin assembly	2	105063						
R38	Nut, nyloc, centre tie rod to drop arm and idler lever	2	TN.3209						
R39	Washer, plain, under nut	2	WP.0009						
	OUTER TIE ROD ASSEMBLY —R.H.	1	107744	1	110471	6555			
	OUTER TIE ROD ASSEMBLY —L.H.	1	107745	1	110470	6555			
R40	Rod, tie	1	106650	1		6555			
R41	End assembly, inner—R.H.	1	106652		110467				
R42	End assembly, outer—R.H.	1	106680		110469				
R43	End assembly, inner—L.H.	1	106651		110466				
R44	End assembly, outer—L.H.	1	106653		110468				
R45	Gaiter, rubber, on tie rod ends	4	107740						
	Retainer, rubber, fitted in gaiter	4	107741						
R46	Nipple, grease, fitted in end assemblies	4	500098						
R47	Nut, lock, R.H. thread, inner end assembly to tie rod	2	101668						
R48	Nut, lock, L.H. thread, outer end assembly to tie rod	2	101669						
R49	Nut, nyloc, tie rod ends to levers and centre rod	4	TN.3209						
R50	Washer, plain, under nut	4	WP.0009						
R51	STEERING WHEEL	1	300389						
R52	Nut, steering wheel to inner column	1	60372						
	Screw, grub, fitted in wheel	1	59107						
	STEERING COLUMN CONTROL								
	For details please see Electrical Section.								

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
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Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.



HANDBRAKE

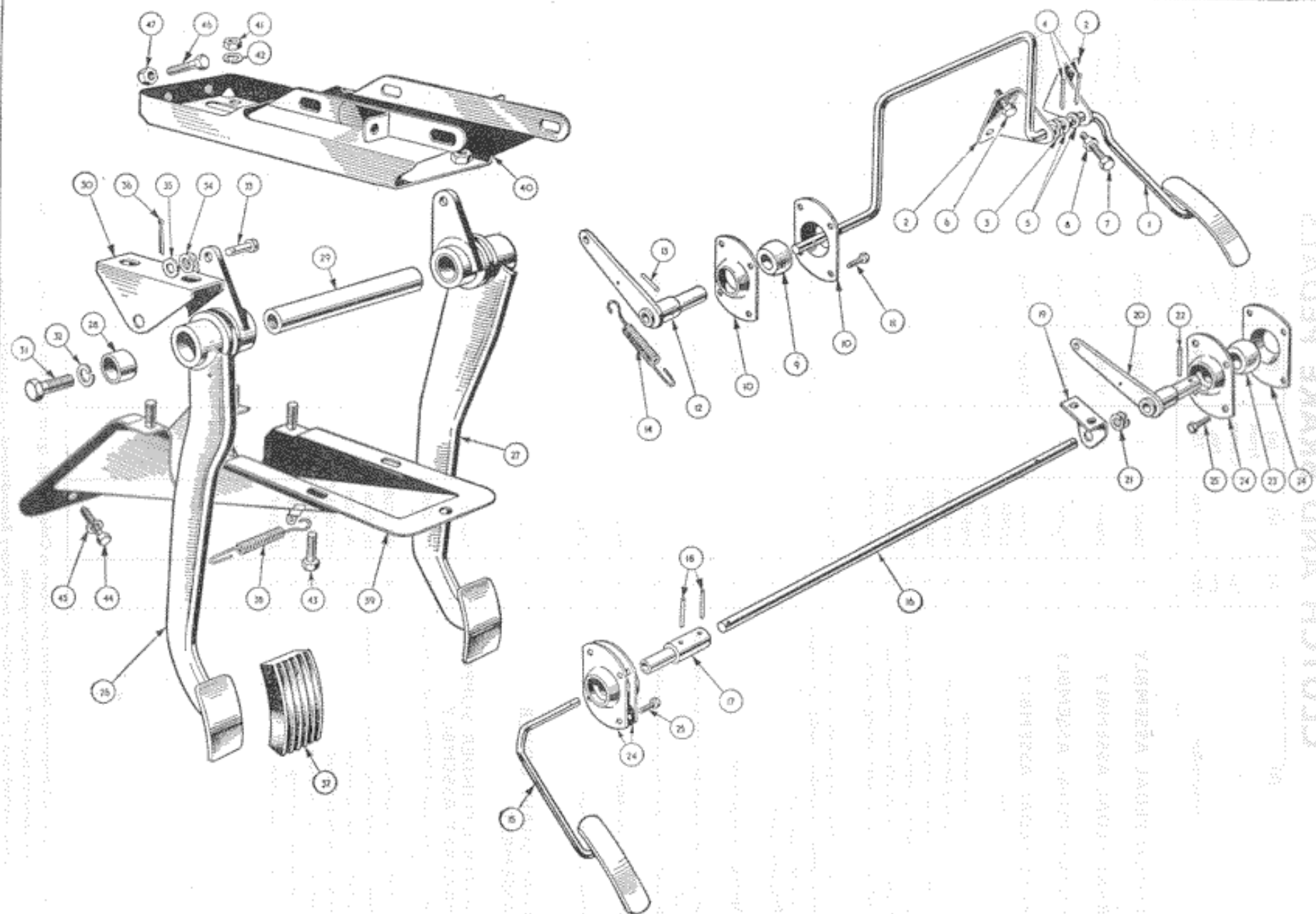
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	HANDBRAKE ASSEMBLY	1	201942						
S1	Lever assembly, handbrake	1	107637						
S2	Bush, lever pivot	1	107742						
S3	Grip, handbrake lever	1	108457						
S4	Pin, Mills, pawl stop	1	501026						
S5	Rod, push, pawl release	1	107633						
S6	Spring, pawl release	1	104740						
S7	Washer, plain, between spring and lever	1	WVP.0034						
S8	Button, push rod	1	107636						
S9	Pawl	1	107632						
S10	Pin, joint, pawl to lever	1	PJ.8507						
S11	Pin, cotter, retaining joint pin	1	PC.0005						
S12	Washer, plain, between cotter pin and lever	1	WP.0005						
S13	Ratchet	1	107631						
S14	Plate, attachment	1	107630						
S15	Screw, set, ratchet to attachment plate	1	HU.0806						
S16	Nut, nyloc, locking screw	1	TN.3208						
S17	Screw, set, attachment plate to chassis frame	2	HU.0805						
S18	Washer, tab, on setscrews	1	107953						
S19	Bolt, pivot, handbrake assembly to chassis frame	1	107634						
S20	Nut, nyloc, locking bolt	1	TN.3211						
S21	CABLE ASSEMBLY, HAND-BRAKE TO COMPENSATOR LEVER	1	202069						
S22	Fork-end, cable to handbrake lever	1	101247						
S23	Nut, jam, fork-end to cable	1	JN.2107						
S24	Pin, joint, fork-end to lever	1	PJ.8811						
S25	Pin, cotter, retaining joint pin	1	PC.0008						
S26	Washer, plain, between cotter pin and fork-end	1	WP.0008						
S27	Spring, between cable conduit and prop shaft tunnel	1	60274						
S28	Bolt, cable to abutments on chassis frame and axle casing	2	HB.0711						
S29	Nut, securing bolt	2	HN.2007						
S30	Washer, spring, under nut	2	WL.0207						
S31	Pin, joint cable to compensator	1	PJ.8708						
S32	Pin, cotter, retaining joint pin	1	PC.0007						
S33	Washer, plain, between cotter pin and fork-end	1	WP.0007						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

HANDBRAKE

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	COMPENSATOR ASSEMBLY	1	501924	1	504866	12415			
S34	Bar assembly, compensator	1	100569						
S35	Lever assembly	1	100571	1	114647	12415			
S36	Nipple, grease, fitted in lever boss	1	500098						
S37	Seal, felt, fitted on bar	2	100572						
S38	CABLE ASSEMBLY—COMPENSATOR TO R.H. BRAKE UNIT	1	105810	1	112469	5443			
S39	CABLE ASSEMBLY—COMPENSATOR TO L.H. BRAKE UNIT	1	105811	1	112470	5443			
	Joint, assembly, clevis, cable to compensator	2	57190						} Not supplied separately Order 57190
S40	Fork-end	2	57191						
S41	Pin, swivel, fork-end to compensator arm	2	57192						
S42	Spring, on swivel pin	2	57239						
S43	Pin, cotter, locking swivel pin	2	PC.0007						
S44	Nut, jam, clevis joint assembly to cable	2	JN.2107						
S45	Pin, joint, cable to brake unit	2	PJ.8808						
S46	Pin, cotter, retaining joint pin	2	PC.0009						
S47	Washer, plain, between cotter pin and fork-end	2	WP.0008						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
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ACCELERATOR PEDAL

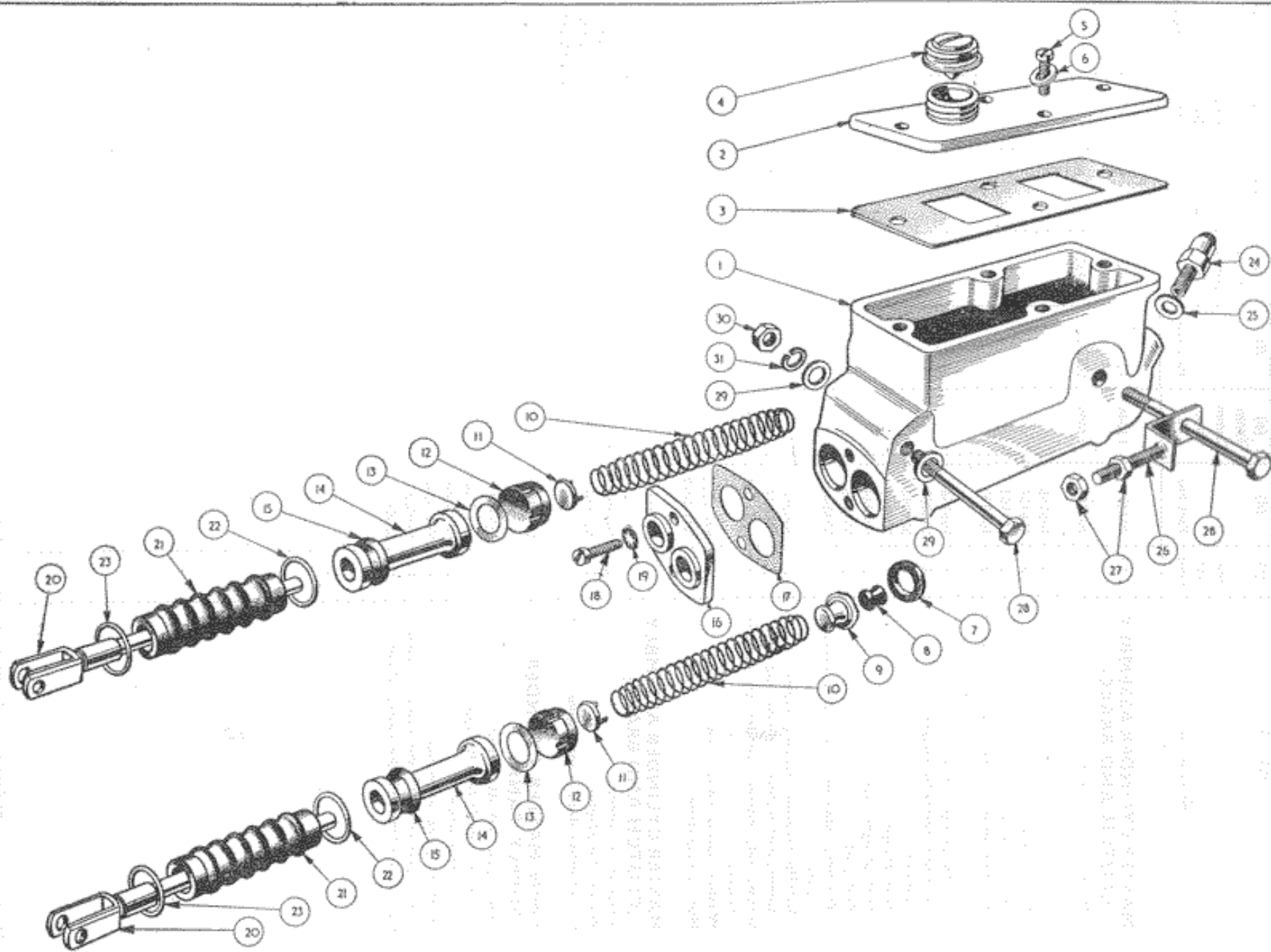
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
T1	ACCELERATOR PEDAL ASSEMBLY	1	201726		208437				Right-hand Steering only
T2	Bracket, fulcrum, pedal to toe board	2	106752						
T3	Washer, spring, double coil, on pedal shaft	1	WD.0159						
T4	Pin, cotter, locating pedal shaft in fulcrum bracket	2	PC.0009						
T5	Washer, plain, between cotter pin and bracket	2	WP.0036						
T6	Screw, set, fulcrum bracket to bulkhead	3	HU.0705 P						
	Washer, spring, on setscrew	3	WL.0207						
T7	Screw, pedal limit stop	1	HU.0716 P						
T8	Nut, jam, locking screw	1	JN.2107						
T9	Bearing, self-aligning, on pedal shaft	1	58282						
T10	Housing, bearing	2 Hvs.	105226						
T11	Screw, self-tapping, bearing housing attachment	4	YH.7503						
T12	Lever assembly	1	106753						
T13	Pin, Mills, securing lever assembly to pedal shaft	1	500555						
T14	Spring, return	1	27645						
T15	ACCELERATOR PEDAL ASSEMBLY	1	106749	1	120442	28921	206590		Left-hand Steering only
T16	Bar, connecting lever to pedal	1	106762	1					
T17	Bush, between connecting bar and pedal shaft	1	108614	1	120443	28921			
T18	Pin, Mills, securing bush to bar and shaft	2	500555	1					
	Pin, Mills, securing bush to bar and shaft	1			500555	28921			
T19	Bracket, supporting connecting bar	1	106763						
	Screw, set, bracket attachment	2	HU.0705 P						
	Washer, spring, on setscrew	2	WL.0207						
	Pin, cotter, locating connecting bar in support bracket	1	PC.0009						
	Washer, plain, between cotter pin and support bracket	1	WP.0036						
T20	Lever assembly	1	106753						
T21	Washer, spring, double coil, between lever and bracket	1	WD.0159						
T22	Pin, Mills, securing lever to connecting bar	1	500555						
T23	Bearing, self-aligning, on shaft and bar	2	58282						
T24	Housing, bearing	4 Hvs.	105226						
T25	Screw, self-tapping, bearing housing attachment	8	YH.7503						
	Screw, pedal limit stop	1	HU.0716 F						
	Nut, jam, locking screw	1	JN.2107						
	Spring, return	1	27645						
	Note :—For Link Rods see Engine Section, Carburettor Details.								

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

CLUTCH AND BRAKE PEDALS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
T26	CLUTCH PEDAL ASSEMBLY	1	106672	1	113363	13046			} Right-hand steering only
T27	BRAKE PEDAL ASSEMBLY	1	106673	1	113366	13046			
	CLUTCH PEDAL ASSEMBLY	1	106766	1	113363	13046			} Left-hand steering only
	BRAKE PEDAL ASSEMBLY	1	106767	1	113364	13046			
T28	Bush, pedal pivot	4	100954						
T29	Shaft, pedal	1	110016						
T30	Bracket, supporting pedal shaft	2	106678						
T31	Screw, set, securing bracket to shaft	2	HU.0905						
T32	Washer, spring, on screws	2	WL.0209						
T33	Pin, joint, pedal to master cylinder fork-end	2	105129	1					
T34	Washer, spring, double coil, on joint pin	2	WD.0158	1					
T35	Washer, plain, between spring washer and cotter pin	2	WP.0008	1					
T36	Pin, cotter, retaining joint pin in fork-end	2	PC.0007	1					
	Clevis joint assembly, pedal to master cylinder push rod	2			57193	13046			
	Pin, clevis joint	2			57195	13046			
	Spring, clevis joint pin	2			57240	13046			
	Nut, jam, clevis joint to master cylinder push rod	2			JN.2108	13046			
	Pin, split, locking clevis joint on pedal	2			PC.0035	13046			
T37	Pad, rubber, on pedals	2	105159		122289				
T38	Spring, pedal return	2	57950						
T39	PEDAL SHAFT COVER ASSEMBLY	1	106670						
T40	MASTER CYLINDER SUPPORT BRACKET ASSEMBLY	1	106668	1	203239	13046			
T41	Nut, securing support bracket and cover to bulkhead	4	HN.2008						
T42	Washer, spring, under nut	4	WL.0208						
T43	Screw, cover and master cylinder to bulkhead	2	HU.0806						
	Washer, spring, on screw	2	WL.0208						
T44	Screw, cover to bulkhead	2	HU.0805/P						
T45	Washer, spring, on screw	2	WL.0208						
T46	Screw, pedal limit stop	2	HU.0709	1					
T47	Nut, jam, locking screw	2	JN.2107	1					

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Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.



MASTER CYLINDER

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	†TWIN MASTER CYLINDER ASSEMBLY	1	231821						
U1	Body	1	501208						
U2	Cover, tank	1	501189						
U3	Gasket, between tank cover and body	1	501190						
U4	Cap, filler, and seal assembly	1	501522						
	Seal, for filler cap	1	501524						
U5	Screw, tank cover attachment	4	501195						
U6	Washer, shakeproof, on screw	4	WN.0707						
U7	Seat, valve, brake bore only	1	501185						
U8	Cap, valve, brake bore only	1	59269						
U9	Body, valve, brake bore only	1	59267						
U10	Spring, valve return	2	59270						
U11	Retainer, spring	2	506672						
U12	Cup, main	2	500399						
U13	Washer, between main cup and piston	2	103020						
U14	Piston	2	59273						
U15	Cup, secondary, on piston	2	59274	1 to 13045					For future see page 50
U16	Plate, boot fixing	1	501193						
U17	Gasket, between plate and body	1	501191						
U18	Screw, plate to body	2	501195						
U19	Washer, shakeproof, on screw	2	WN.0707						
U20	Rod, push, assembly	2	501775						
U21	Boot, push rod	2	501194						
U22	Clip, large, boot to fixing plate	2	501165						
U23	Clip, small, boot to push rod	2	501187						
U24	Adaptor, slave cylinder pipe	1	108415						
U25	Gasket, between adaptor and body	1	59245						
U26	Bracket assembly, master cylinder adjustment	2	107691						
U27	Nut, jam, adjusting master cylinder	4	JN.2107						
U28	Bolt, master cylinder to support and adjustment brackets	2	HB.0926						
U29	Washer, plain, on front bolt	2	WP.0009						
U30	Nut, locking bolts	2	HN.2009						
U31	Washer, spring, under nuts	2	WL.0209						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.

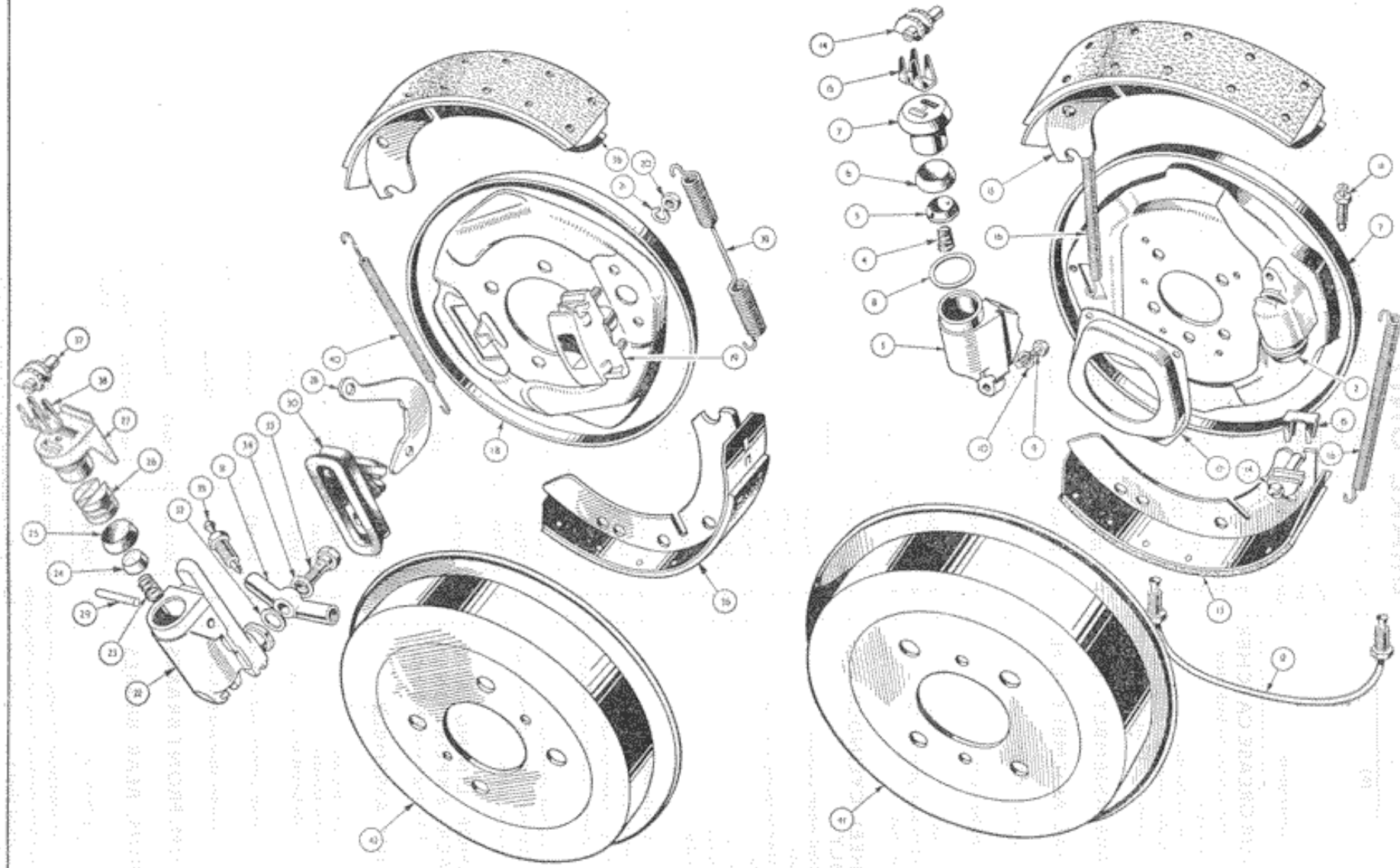
Part Numbers marked * are interchangeable.

Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

MASTER CYLINDER

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	MASTER CYLINDER ASSEMBLY (CLUTCH AND BRAKE)	2	203494	13046	122167	34311			
	Body, master cylinder	2	504841	13046	507205	34311			
	Seal, valve	2	106158	13046					
	Stem, valve	2	106157						
	Spacer, valve	2	111163						
	Washer, spring, between spacer and valve head	2	106090						
	Spring, plunger return	2	106156						
	Retainer, spring to plunger	2	106088						
	Plunger	2	504842						
	Seal, plunger	2	504843						
	Seal, plunger, taper	2	504844						
	Rod, push	2	507206						
	Washer, retaining push rod in cylinder body	2	504846						
	Circlip, securing retaining washer	2	106092						
	Cover, dust (rubber), cylinder end	2	106093						
	Screw, set, master cylinder to support bracket	4	HU.0807						
	Washer, spring, on setscrew	4	WL.0208						
	Nut, locking screw	2	HN.2008						
	MASTER CYLINDER ASSEMBLY (CLUTCH AND BRAKE)	2	130561						To service vehicles from TS.13046 to TS.34310.
	Adaptor, m/cylinder	2	509997						
	Washer for adaptor	2	509998						
	For all other details see above								
	TWIN MASTER CYLINDER SUPPLY TANK	1	114530						
	Clip, supply tank attachment	1	113368						
	Screw, set, supply tank to support	2	HU.0706						
	Nut, locking screw	2	HN.2007						
	Washer, spring, under nut	2	WL.0207						
	Pipe, supply tank to brake master cylinder	1	505062						
	Pipe, supply tank to brake master cylinder	1	505063						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.



BRAKE UNIT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
	FRONT BRAKE ASSEMBLY —R.H.	1	202458	1					
	FRONT BRAKE ASSEMBLY —L.H.	1	202459						
	FRONT BRAKE ASSEMBLY —R.H.	1			202733	5443 to 13045			
	FRONT BRAKE ASSEMBLY —L.H.	1			202734				
V1	Plate, back—R.H.	1	201768	1					
	Plate, back—L.H.	1	201769						
V2	FRONT WHEEL CYLINDER ASSEMBLY—R.H.	2	501229	1 to 13045					
	FRONT WHEEL CYLINDER ASSEMBLY—L.H.	2	501228						
V3	Body, wheel cylinder—R.H.	2	501231						
	Body, wheel cylinder—L.H.	2	501230						
V4	Spring, in body	4	102736						
V5	Filler, cup, between spring and cup	4	103846						
V6	Cup, over filler	4	103845						
V7	Piston assembly	4	103844						
V8	Seal, rubber, between piston flange and body	4	103847						
V9	Screw, cylinder assembly to back plate	2	HU.0805						
V10	Washer, on screw	2	WQ.0308						
	Screw, cylinder assembly to back plate	2	HU.0703						
	Washer, shakeproof, on screw	2	WQ.0307						
V11	Screw, bleed, front wheel cylinder	2	102001						
V12	Pipe assembly, bridge, between wheel cylinders—R.H.	1	108225						Fitted up to Comm. Nos. :— TS.10387 Disc Wheels TS.10341 Wire Wheels Fitted from Comm. Nos. :— TS.10388 Disc Wheels TS.10432 Wire Wheels
	Pipe assembly, bridge, between wheel cylinders—L.H.	1	108224						
	Pipe assembly, bridge, between wheel cylinders—R.H.	1	504690						
	Pipe assembly, bridge, between wheel cylinders—L.H.	1	504691						
	BRAKE SHOE LINING AND RIVET PACK (Comprising : 4 Linings, 48 Rivets)	1	502143		502601	3443 to 13045			
V13	BRAKE SHOE ASSEMBLY	4	502239		502516	5443 to 13045			
V14	Adjuster assembly, micram	4	59240	1 to 13045					
V15	Mask, over micram adjuster	4	59241						
V16	Spring, pull off, between shoes	4	501377						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (j), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

BRAKE UNIT

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(j)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
V17	FRONT HUB GREASE CATCHER Screw, set, grease catcher to back plate Nut, locking screw Washer, spring, under nut (Note : For Brake Unit to Vertical Link Attachment Details see Front Suspension Section)	2 8 8 8	106542 TF.2503 HN.2005 WL.0205	1 to 13045					For future see page 53
	REAR BRAKE ASSEMBLY—R.H.	1	202460		202302				
	REAR BRAKE ASSEMBLY—L.H.	1	202461	1 to 5442	202303	5443 to 13045			
V18	Plate, back, assembly—R.H.	1	201513		202300				
	Plate, back, assembly—L.H.	1	201514		202301				
V19	Abutment assembly	2	59256	1 to 13045					
V20	Nut, abutment to back plate	4	SP.22/D						
V21	Washer, under nut	4	WQ.0308						
	REAR WHEEL CYLINDER ASSEMBLY	2	201643	1 to 5442	202559	5443 to 13045			
V22	Body, assembled wheel cylinder	2	106239						
V23	Spring, in body	2	102736						
V24	Filler, cup, between spring and cup	2	102735	1 to 13045					For future see page 55
V25	Cup, over filler	2	59253						
V26	Piston, hydraulic	2	59261						
V27	Piston, handbrake	2	501375						
V28	Lever, handbrake	2	106240	1 to 5442	110684	5443 to 13045			
V29	Pin, pivot, lever to cylinder body	2	59263						
V30	Boot, rubber, over handbrake lever	2	106238						
V31	Connection, banjo, wheel cylinder	2	59258						
V32	Gasket, small, between connection and wheel cylinder	2	59245	1 to 13045					For future see page 55
V33	Bolt, banjo, connection attachment	2	59244						
V34	Gasket, large, between bolt and connection	2	59246						
V35	Screw, bleed, in connection	2	59248						
	BRAKE SHOE LINING AND RIVET PACK—EXPORT ONLY (Comprising : 4 Linings and 48 Rivets)	1	502144	1 to 5442	502601	5443 to 13045			
V36	BRAKE SHOE ASSEMBLY	4	502240	1 to 5442	502516	5443 to 13045			
V37	Adjuster assembly, micram	2	59240	1 to 13045					
V38	Mask, over micram adjuster	2	59241						
V39	Spring, tension, abutment end of shoe	2	59257	1 to 5442	502319	5443 to 13045			
V40	Spring, pull off, wheel cylinder end of shoe	2	501443		502318				
	Spring, steady, between shoe and back plate	4			502320				
V41	BRAKE DRUM, FRONT BRAKES	2	301126	1 to 13045					For future see page 55
V42	BRAKE DRUM, REAR BRAKES	2	201493	1 to 5442	301126	5443 to 13045			
	Screw, set, retaining brake drums	8	V5435	1 to 13045					

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (j), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

BRAKE UNIT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRONT BRAKE CALIPER ASSEMBLY—R.H.	1	203544	13046 to 33646	205396	33647			
	FRONT BRAKE CALIPER ASSEMBLY—L.H.	1	203543	13046 to 33646	205395	33647			
	Body, caliper { R.H. L.H.	1 1	302315 302314						
	Piston, fitted in body	4	504825						
	Ring, sealing piston	4	504826						
	Boot, rubber, over end of piston	4	504827	13046					
	Retainer, end plug	2	505069						
	Plug, end	2	505068						
	Ring, sealing end plug	2	504829						
	Pad, lining, assembly	4	504830	13046 to 33646	507061	33647			
	Spring, damping, brake pad	4	119245	23913					
	Plate assembly, retaining lining pad in body	4	504833						
	Screw { Securing	4	HU.0704						
	Washer, shakeproof { retaining plate	4	504834						
	Pipe, bridge, assembly { R.H. L.H.	1 1	504854 504853						
	Screw, bleed	2	108756						
	Cover, bleed screw	2	105676	13046					
	Bolt { Caliper assembly	4	113142						
	Washer, spring { to mounting plate	4	WL.0210						
	FRICION DISC, FRONT BRAKE CALIPER	2	203189						
	Bolt { Friction disc	8	113150						
	Washer, spring { to front hub	8	WL.0209						

Fitted up to
commission
number TS56376
Wire Wheels
and TS56383
Disc Wheels
only. For future
see page 54

Note :—Where no Commission Numbers are shewn in Columns (e), (g) or (j), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

BRAKE UNIT

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	FRONT BRAKE CALIPER ASSEMBLY—"B" TYPE, SPLIT—R.H.	1	206507						
	FRONT BRAKE CALIPER ASSEMBLY—"B" TYPE, SPLIT—L.H.	1	206506						
	Body, inner portion { R.H.	1	206511						
	L.H.	1	206510						
	Body, outer portion { R.H.	1	206509						
	L.H.	1	206508						
	Ring, sealing, inner to outer body	2	509044	With					
	Piston, fitted in body	4	504825	Wire					
	Ring, piston sealing	4	504826	Wheels					
	Boot, rubber, over end of piston	4	504827	56377					
	Bolt, bridge, inner { Inner to	4	509047						
	Bolt, bridge, outer { outer body	4	509046						
	Pad, lining, assembly	4	507061	With	130829				
	Spring, damping, brake pad	4	509049	Disc					
	Plate, retaining lining pad in body	4	509051	Wheels					
	Screw { Securing	4	HU.0704	56384					
	Washer, shakeproof { Retaining Pad	4	504834						
	Screw, bleed	2	509050						
	Cover, bleed screw	2	105676						
	Bolt { Caliper assembly	4	113142						
	Washer, spring { to mounting plate	4	WL.0210						
	FRICTION DISC—FRONT BRAKE CALIPER	2	203189						
	Bolt { Friction disc	8	113150						
	Washer, spring { to front hub	8	WL.0209						

Note :—Where no Commission Numbers are shewn in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked † are available on our Factory Reconditioned Unit Exchange Scheme.

BRAKE UNIT

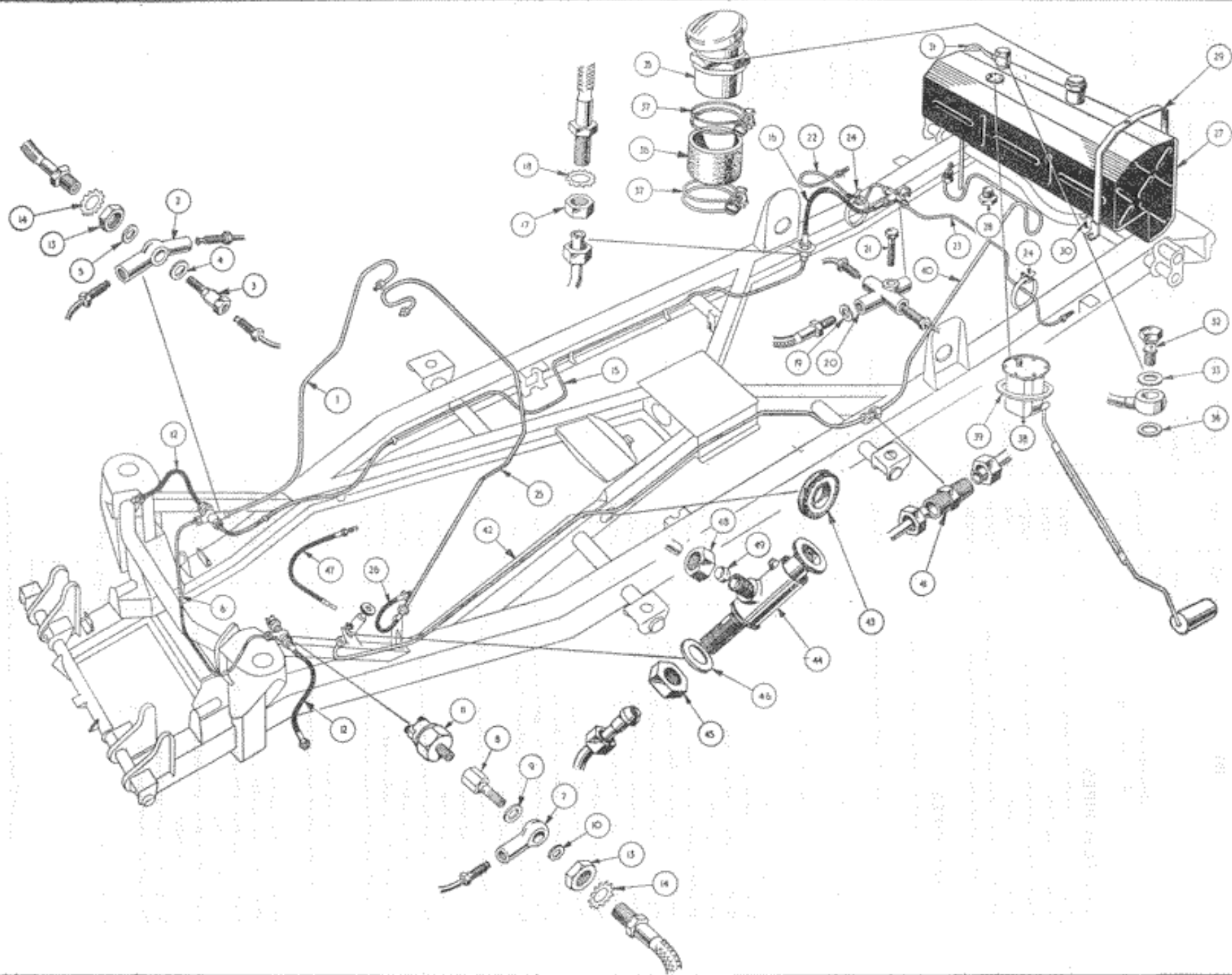
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	REAR BRAKE ASSEMBLY R.H. (10" × 2½")	1	203208		203924	15332 to 34403	204836	34404 to 56376 approx	
	REAR BRAKE ASSEMBLY L.H. (10" × 2½")	1	203207	13046 to 15331	203923	15332 to 56376 approx.	204835		
	BACK PLATE ASSEMBLY { R.H. L.H.		203244 203243		203935 203934	15332 to 56376 approx.			
	Pin, shoe holding down	4	120124	13046					
	Spring, shoe holding down	4	504877	to					
	Cup, either side of spring	8	504878	15331					
	Post, steady	4			505349	15332			
	Nut, steady post	4			505350	to			
	Bush, felt, steady post	4			105671	56376 approx			
	ADJUSTER UNIT ASSEMBLY	2	505082						
	Housing, adjuster	2	505083	13046					
	Wedge, adjuster, in housing	2	505084	to					
	Tappet, between wedge and shoe	4	505085	56376					
	Nut } Adjuster housing	4	505086	approx					
	Washer, spring } to back plate	4	505087						
	REAR WHEEL CYLINDER ASSEMBLY	2	504835		116205		119600		
	Body	2	504836	13046	116206	15332	506558	34404	Fitted prior to
	Seal, piston	2	107176	to	107176	to	506559	to	TS.56377 approx.
	Piston	2	504837	15331	116216	34403	506560	56376	For future see
	Cover, dust, over piston	2	504838		504838		506561	approx	page 56
	Retainer, dust cover	2	504839		504839		504839		
	Screw, bleed, wheel cylinder	2	108756						
	Cover, dust, bleed screw	2	105676						
	Washer, distance, wheel cylinder dust cover	2	505094	13046					
	Cover, dust, wheel cylinder	2	505093	to					
	Plate, locking wheel cylinder	2	505092	56376					
	Spring, retaining locking plate	2	505091	approx					
	Lever assembly, handbrake	2	505088						
	† BRAKE SHOE ASSEMBLY	4	114838	13046 to 15331	505351	15332 to 56376 approx.			
	Spring, pull off, adjuster end of shoe	2	505080						
	Spring, pull off, cylinder end of shoe	2	505081	13046					
	REAR BRAKE DRUM, 10"	2	301126	to					
	Screw, set drum to hub	4	V.5435	56376 approx					

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

BRAKE UNIT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	REAR BRAKE ASSEMBLY—R.H. (9" × 1½")	1	206480	56377 approx					
	REAR BRAKE ASSEMBLY—L.H. (9" × 1½")	1	206479						
	BACK PLATE ASSEMBLY—R.H.	1	206502						
	BACK PLATE ASSEMBLY—L.H.	1	206501						
	Spring } Shoe	4	508818						
	Pin } hold down	4	122505						
	ADJUSTER UNIT ASSEMBLY	2	120142						
	Tappet, adjuster unit	4	111054						
	Nut } Adjuster unit	4	HN.2007						
	Washer, spring } to back plate	4	WN.0707						
	REAR WHEEL CYLINDER ASSEMBLY	2	504835						
	Body	2	504836						
	Seal, piston	2	107176						
	Piston	2	504837						
	Cover, dust, over piston	2	504838						
	Retainer, dust cover	2	504839						
	Screw, bleed, wheel cylinder	2	108756						
	Cover, dust, bleed screw	2	105676						
	Washer, distance, wheel cylinder dust cover	2	505094						
	Cover, dust, wheel cylinder	2	505093						
	Plate, locking wheel cylinder	2	505092						
	Spring, retaining locking plate	2	505091						
	Lever assembly, handbrake	2	505088						
	†BRAKE SHOE SET (Comprising one leading and one trailing shoe)	2 sets	509207						
	Spring, shoe return, adjuster end	2	508817						
	Spring, shoe return, expander end	2	505081						
	REAR BRAKE DRUM, 9"	2	201493						
	Screw, set, drum to hub	4	V.5435						

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Part Numbers marked * are interchangeable.
Items marked † are available on our Factory Reconditioned Unit Exchange Scheme.



HYDRAULIC PIPES

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	BRAKE PIPES								
W1	Pipe, master cylinder to front connection	1	108220	1 to 13045	For future see page 58				Right-hand steering only Left-hand steering only L.H. side of frame for R.H. steering R.H. side of frame for L.H. steering
	Clip, pipe attachment	1	59380						
	Screw, securing clip	1	YA.0583						
	Pipe, master cylinder to front connection	1	108221						
	Clip, pipe attachment	2	59380						
	Screw, securing clip	2	YA.0583						
W2	Connection, two-way front	1	59258						
W3	Bolt, banjo, connection to R.H. side of frame	1	59291						
W4	Gasket, large, between bolt and connection	1	59246						
W5	Gasket, small, between connection and flexible hose	1	59245						
W6	Pipe, front R.H. connection to front L.H. connection	1	108219						
W7	Connection, banjo, front	1	59283						L.H. side of frame for R.H. steering R.H. side of frame for L.H. steering
W8	Bolt, banjo, connection to L.H. side of frame	1	59293						
W9	Gasket, large, between bolt and connection	1	59246						
W10	Gasket, small, between connection and flexible hose	1	59245						
W11	Switch, stop light	1	62057						
W12	Hose, flexible, connection to wheel cylinders	2	108595						
W13	Nut, lock, hose to frame bracket	2	59364						
W14	Washer, shakeproof, under nut	2	WE.0613						
	Gasket, between flexible hose and wheel cylinder	2	59245						
	Note :—For details of Wheel Cylinder Bridge Pipe see Brake Unit Section.								
W15	Pipe, front connection to rear frame bracket	1	108223						
	Grommet, in cruciform front R.H. member	1	CD.23720						
	Grommet, in cruciform rear R.H. member	1	CD.26900						
	Clip, pipe to frame	4	59191						
W16	Hose, flexible, frame bracket to three-way connection	1	108596						
W17	Nut, locking hose to rear frame bracket	1	59364						
W18	Washer, shakeproof, under nut	1	WE.0613						
W19	Gasket, between hose and three-way connection	1	59245						
W20	Connection, three-way	1	501505						
W21	Screw, set, three-way connection to rear axle bracket	1	HU.0804						
	Washer, spring, on setscrew	1	WL.0208						
W22	Pipe, three-way connection to R.H. rear brake	1	108226						
W23	Pipe, three-way connection to L.H. rear brake	1	108222						
W24	Clip, pipes to rear axle	3	41674						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
 Part Numbers marked * are interchangeable.
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HYDRAULIC PIPES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
W25	CLUTCH PIPES								
	Pipe, master cylinder to frame bracket	1	108217	1 to 13045	For future see page 59				Right-hand Steering only Left-hand Steering only
	Clip, pipe to dash	2	33084						
	Pipe, master cylinder to frame bracket	1	108218						
	Clip, pipe to dash	1	33084						
W26	Hose, flexible, frame bracket to slave cylinder	1	108241	1					
	Gasket, between hose and slave cylinder	1	59246						
	BRAKE PIPES								
	Pipe, supply tank to brake master cylinder	1	505062	13046					
	Pipe, master cylinder to five-way connection	1	505053	13046	505442	20320	507198	34311	Right-hand Steering only
	Clip, pipe to dash	2	102227	13046					
	Pipe, master cylinder to five-way connection	1	505054	13046	505443	20320	507199	34311	Left-hand Steering only
	Clip, pipe to dash	1	102227						
	Connection, five-way	1	107069	13046	126845				
	Bolt, connection attachment	1	HB.0710						
	Nut, locking bolt	1	TN.3207						
	Washer, plain, under nut	1	WP.0007						
	Switch, stop light, in five-way connection	1	56865						
	Pipe, 5-way connection to front R.H. hose bkt.	1	505055						
	Pipe, 5-way connection to front L.H. hose bkt.	1	505056						
	Hose, bracket to brake unit	2	115459						
	Nut, hose to bracket	2	NJ.2109						
	Washer, shakeproof, under nut	2	WN.0709						
	Gasket, between hose and bracket	2	107072	20320					
	Pipe, five-way connection to rear hose bracket	1	505057						
	Grommet, between cruciform front R.H. member and pipe	1	CD.23720						
	Grommet, between cruciform rear R.H. member and pipe	1	CD.26900						
	Clip, pipe to frame	3	59191						
	Hose, bracket to three-way connection	1	106747						
	Nut, hose to bracket	1	JN.2109						
	Washer, shakeproof, under nut	1	WN.0709						
	Gasket, between hose and connection	1	107072						
	Connection, three-way	1	107070						
	Screw, set, three-way connection to rear axle bracket	1	HU.0806	13046					
	Nut, locking setscrew	1	TN.3208						
	Washer, plain, under nut	1	WP.0008						
	Pipe, three-way connection to R.H. rear brake cylinder	1	505058						
	Pipe, three-way connection to L.H. rear brake cylinder	1	505059						
	Clip, pipe to pinion housing	3	41674						
	Restrictor, valve assembly	1	116197						
	Fluid, brake	1 qt.	501707						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

HYDRAULIC PIPES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	CLUTCH PIPES								
	Pipe, supply tank to clutch master cylinder	1	505063	13046					} Right-hand Steering only Left-hand Steering only
	Pipe, master cylinder to hose bracket	1	505060		507200				
	Pipe, master cylinder to hose bracket	1	505061		507201				
	Hose, bracket to clutch slave cylinder	1	115460						
	Nut, hose to bracket	1	JN.2109						
	Washer, shakeproof, under nut	1	WN.0709						
	Gasket, between hose and slave cylinder	1	107072						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
 Part Numbers marked * are interchangeable.
 Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

PETROL SYSTEM

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
W27	PETROL TANK ASSEMBLY	1	301235		302125		303999	60001	
W28	Plug, drain	1	103222						
	Washer, fibre, on drain plug	1	WF.0513						
	Felt, mounting, between tank and floor	1	107561						
	Felt, mounting, between tank and floor	1	107562						
W29	Strap, tank to body	2	201864	1	203139	8637	204694	22014	
			206370						
	Bracket, seat attachment assembly	2	112987	8637					
	Strip, felt, between strap and tank	2	107563						
W30	Screw, set, tank strap attachment	2	HU.0906						
	Screw, set, tank strap attachment	2	HU.0909						
	Washer, spring, on setscrews	4	WL.0209						
W31	Pipe, vent	1	202003		206523	60001			
W32	Screw, union, vent pipe to tank	1	102213						
W33	Washer, fibre, between union screw and pipe	1	WF.0524						
W34	Washer, fibre, between pipe and tank	1	WF.0521						
	Clip, vent pipe attachment	1	59190						
W35	PETROL FILLER CAP AND NECK ASSEMBLY	1	700923		704551	60001			
W36	Connection, rubber, between neck and tank	1	602000						
W37	Clip, securing connection	2	CS.4038						
W38	PETROL TANK GAUGE UNIT	1	202137	1 to 11627	203610	11628			
W39	Washer, cork, between gauge unit and tank	1	28254						
	Screw, gauge unit to petrol tank	6	TR6504/P						
	Washer, shakeproof, on screw	6	WN.0705						
	PETROL PIPES								
W40	Pipe, petrol tank to connector	1	201895		206012		206402	60001	
	Clip, pipe to floor	3	CD.25568		119868	60001			
	Washer, plain	1			WYP.0007				
	Washer, lock } clip to rear floor	1			WL.0207	60001			
	Nut	1			HN.2007				
W41	Connection, between petrol pipes	1	60172						
W42	Pipe, connection to stop tap	1	301253		303754				
W43	Grommet, fitted in front and rear L.H. cruciform members	2	CD.23720						
W44	Clip, pipe to chassis frame	2	59190		59191				
W45	Tap, petrol stop	1	104818						
W46	Nut, jam, tap attachment	1	JN.2111						
W47	Washer, plain, under nut	1	WYP.0047						
W48	Pipe, flexible, tap to pump	1	104842	1					
W49	Nut, tubing, flexible pipe to tap	1	60141	to					
	Sleeve, in tubing nut	1	TL.0008	15496					
	Petrol pipe assembly	1			115780				
	Petrol pipe assembly	1			115779				
	Connector, flexible	1			115784	15497			

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (j), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

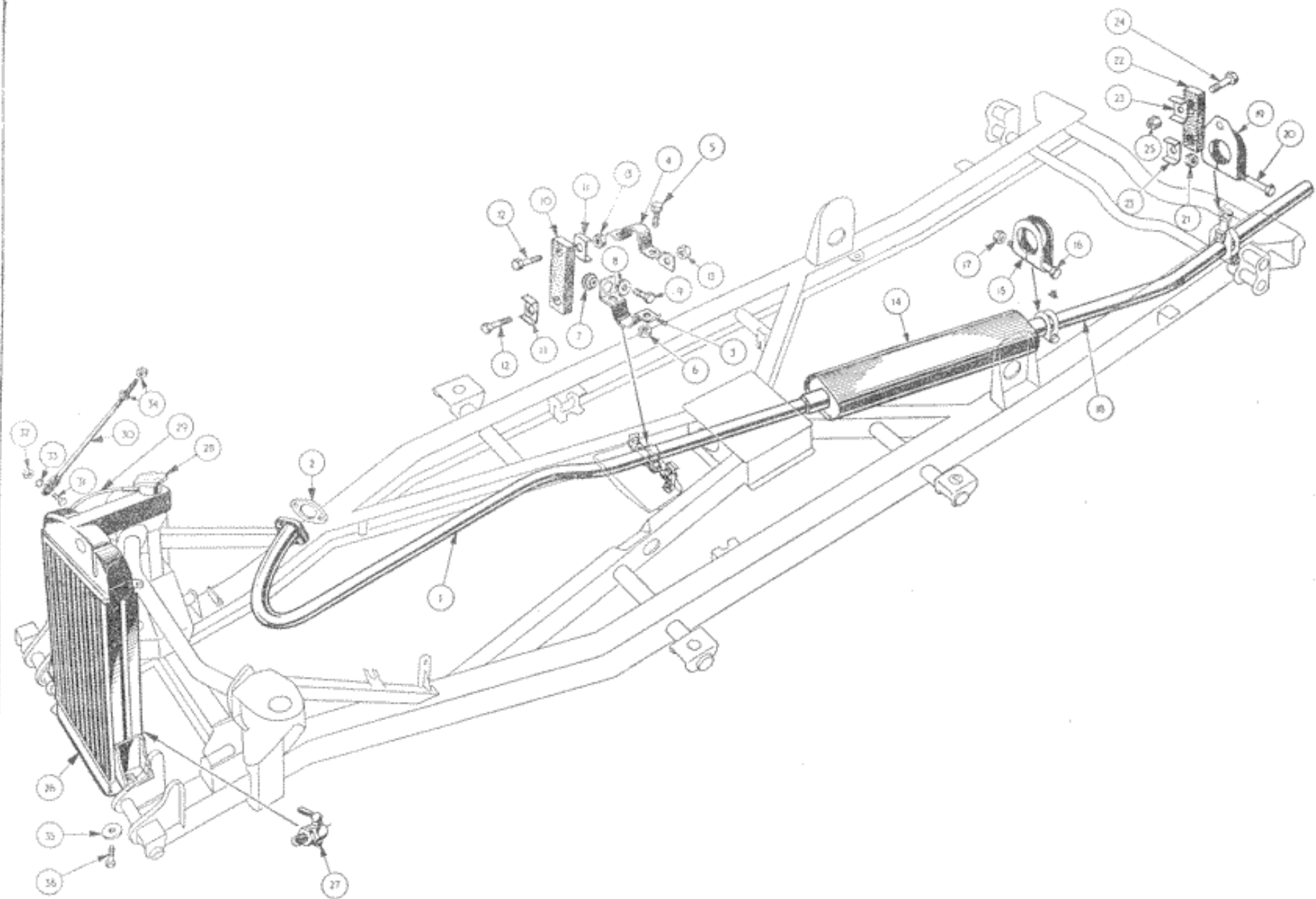


PLATE X

EXHAUST SYSTEM

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
X1	FRONT EXHAUST PIPE ASSEMBLY	1	201763						
X2	Washer, joint, between pipe and manifold	1	106958						
	Nut, pipe to manifold	3	108951						
	Washer, spring, under nut	3	WL.0209						
	FRONT EXHAUST PIPE MOUNTING DETAILS								
X3	Clip, lower half	1	107642						
X4	Clip, upper half	1	107643						
X5	Screw, set, upper to lower clip	2	HU.0807						
X6	Nut, locking setscrew	2	HN.2008						
	Washer, spring, under nut	2	WL.0208						
X7	Grommet, fitted in lower half clip	1	42243						
X8	Washer, grommet	1	42244						
X9	Screw, set, lower clip attachment	1	HU.0808						
	Washer, plain, between head of bolt and grommet	1	WP.0017						
	Nut, locking setscrew	1	HN.2008						
	Washer, spring, under nut	1	WL.0208						
	Bracket, front exhaust pipe support	1			110397				
	Screw, set, bracket to pipe	1			HU.0807				
	Nut, locking screw	1			HN.2008				
	Washer, spring, under nut	1			WL.0208				
	Grommet, fitted in cruciform	2			42243				
	Bolt, bracket to cruciform	1			HB.0820				
	Nut, nyloc, securing bolt	1			TN.3208				
	Washer, plain, under nut	1			WP.0017				
X10	Strip, flexible mounting, between front pipe support and frame	1	105291						
X11	Plate, clamp, flexible strip	2	105290						
X12	Screw, set, securing clamp plate and flexible strip	2	HU.0808						
	Screw, set, securing clamp plate and flexible strip	1			HU.0808				
	Screw, set, securing clamp plate and flexible strip	1			HU.0809				
	Washer, plain, on setscrew	2			WP.0034				
X13	Nut, nyloc, locking screw	2			TN.3208				
	Bracket, front exhaust pipe and silencer support bracket	1	114074						
	Grommet, bracket to cruciform side member	4	42243						
	Bolt, bracket to cruciform	2	HB.0820						
	Nut, nyloc, securing bolt	2	TN.3208						
	Washer, plain, under nut	2	WP.0017						

Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
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EXHAUST SYSTEM

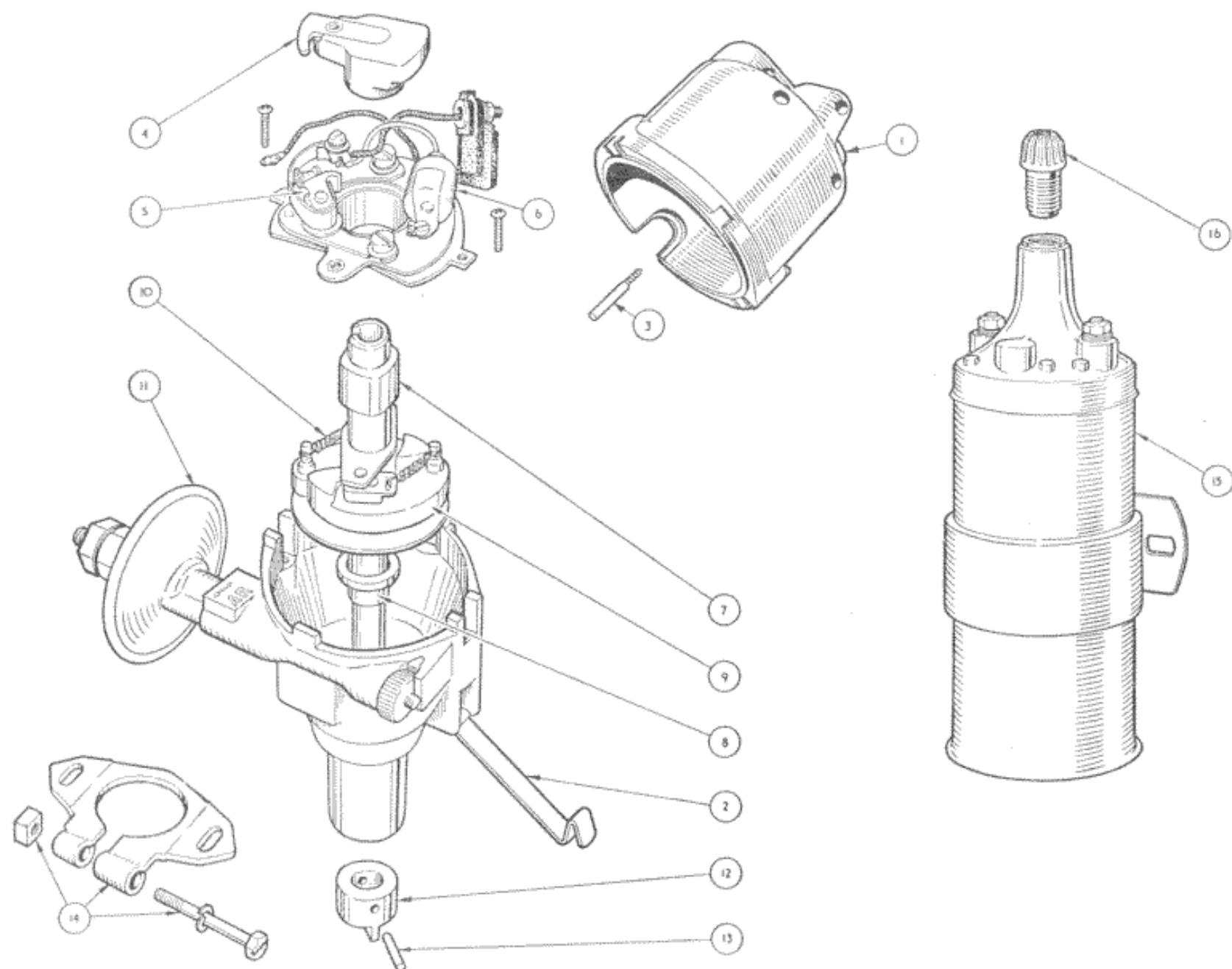
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
X14	EXHAUST SILENCER	1	202320						
X15	Clip, silencer to tail pipe	1	108446						
X16	Bolt, clip attachment	1	HB.0822						
	Washer, plain, on bolt	2	WP.0008						
X17	Nut, securing bolt	1	HN.2008						
	Washer, spring, under nut	1	WL.0208						
X18	TAIL PIPE	1	202009	1 to 11384					
	TAIL PIPE AND SILENCER ASSEMBLY	1			202285	11385	203530	15706	
	Extension, tail pipe	1	108555	1 to 15705	114191	15706			
	Clip, extension attachment	1	CS.4030	1 to 15705	CS.4032	15706			
	TAIL PIPE MOUNTING DETAILS								
X19	Clip, tail pipe to flexible mounting	1	107602						
X20	Bolt, securing clip to tail pipe	1	HB.0823						
	Washer, plain, on bolt	2	WP.0008						
X21	Nut, locking bolt	1	HN.2008						
	Washer, spring, under nut	1	WL.0208						
X22	Strip, flexible mounting, between tail pipe clip and frame	1	105291						
X23	Plate, clamp, flexible strip	2	105290						
X24	Bolt, strip to frame and clip	2	HU.0808						
	Washer, plain, on bolt	2	WP.0034						
X25	Nut, nyloc, securing bolt	2	TN.3208						
	Stiffener, cruciform—R.H.	1	110398	} 4310					
	Stiffener, cruciform—L.H.	1	110399						
	Plate, stiffener cruciform	1	110400						

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 Part Numbers marked * are interchangeable.
 Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

RADIATOR

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
X26	†RADIATOR BLOCK	1	400311	1 to 1200	400412	1201			
X27	Tap, water drain	1	61864						
X28	Cap, filler	1	105035						
X29	Pipe, overflow, fitted to filler cap	1	106102						
	Clip, pipe to R.H. radiator stay	1	108502						
X30	Rod, stay, radiator to body	2	111164						
X31	Screw, set, stay rod to radiator	2	HU.0806						
X32	Nut, locking screw	2	HN.2008						
X33	Washer, spring, under nut	2	WL.0208						
X34	Nut, jam, stay rod to body	4	JN.2108						
X35	Packing, radiator mounting	A/R	48101						
X36	Screw, set, radiator to chassis frame	2	HU0909/P						
	Washer, spring, on setscrew	2	WL.0209						
	Note :—For Radiator Hose Details see Engine Section.								
	MISCELLANEOUS CHASSIS DETAILS								
	Jack assembly	1	107652	1 to 5468	110774	5469			
	Ratchet handle assembly	1	110775	5469					
	Spanner, wheel nut	1	59428						} For use with Disc Wheels only } For use with Wire Wheels only
	Mallet, hub nut	1	108450						
	Handle, assembly starting	1	107863	1 to 22013	118366	22014			
	Tool, combination (nave plate removal)	1	59427						} For use with Disc Wheels only
	Book, instruction	1	501528						
	Repair kit, rear wheel cylinder	1	502279	1					
	Repair kit, front wheel cylinder	1	502280	1					
	Repair kit, wheel cylinder	1			505703	13246			
	Repair kit, slave cylinder	1	502281	1	505704	13246			
	Repair kit, master cylinder	1	501729	1	505702	13246			
	Fluid, brake and master cylinder	1 qt.	58398						

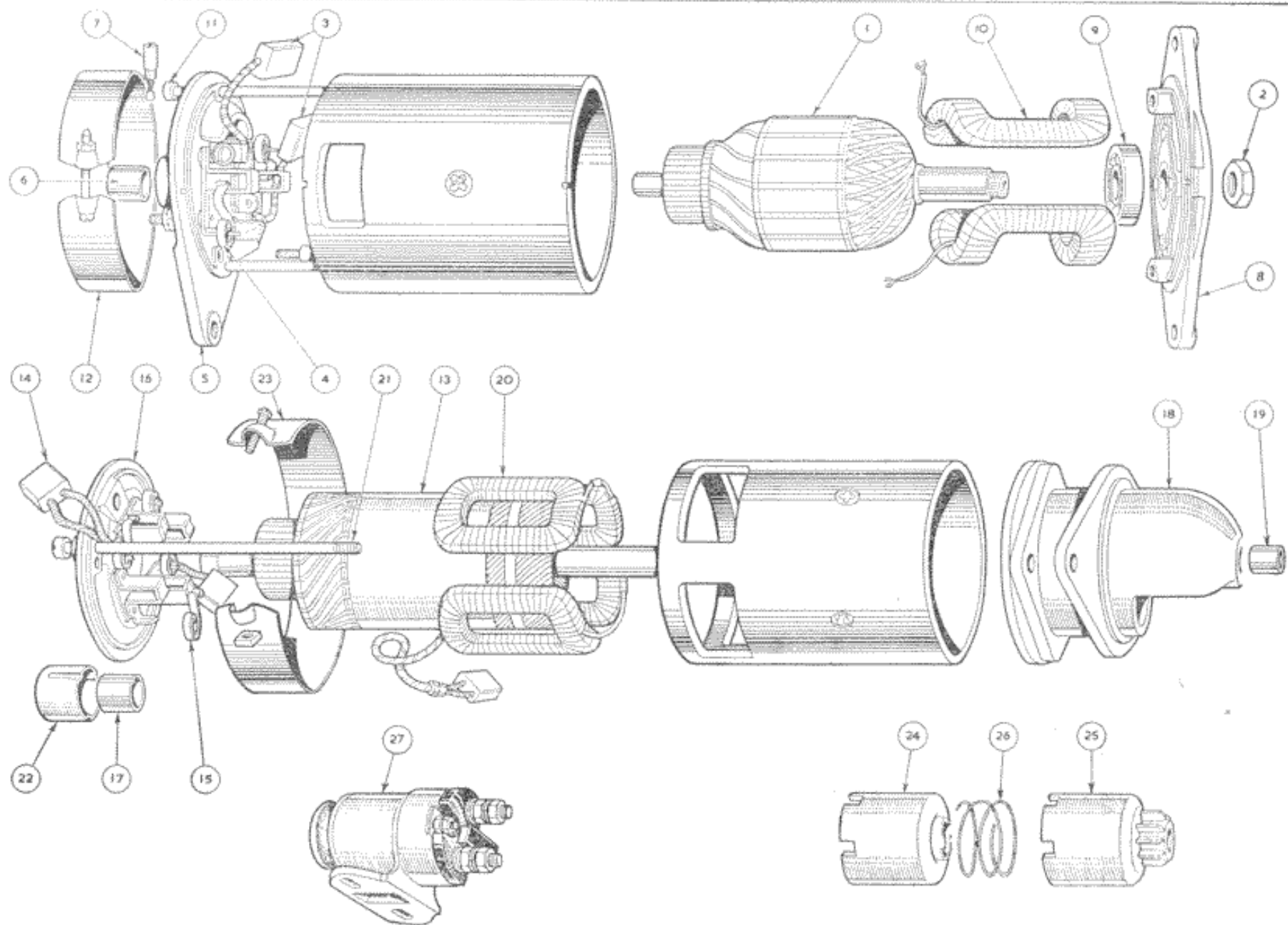
Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
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ELECTRICAL EQUIPMENT

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)	
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks	
	†DISTRIBUTOR	1	201871	1 to 8212					203108 may be used for replacement of complete unit	
Y1	Cap	1	501717							
Y2	Clip, retaining cap	2	501464							
Y3	Brush and spring, cap centre	1	501718							
Y4	Arm, rotor	1	58307							
Y5	Contact set	1	501466							
Y6	Condenser	1	501467							
Y7	Cam	1	501719							
Y8	Plate, shaft and action	1	501723							
Y9	Weight, auto advance	2	501802							
Y10	Spring, auto advance weight	2	502345							
	Bushing	1	501725							
Y11	Unit, vacuum control	1	502346							
Y12	Dog, driving distributor	1	57991							
Y13	Peg, securing dog	1	57992							
Y14	Plate, clamping distributor	1	501134							
	Set, sundry parts	1	500218							
	†DISTRIBUTOR	1	203108	8213	206751					
Y1	Cap	1	501717							
Y2	Clip, cap retaining	2	501464		507083					
Y3	Brush and spring, cap centre	1	501465		501718					
Y4	Arm, rotor	1	58307		57469					
Y5	Contact set	1	503681							
Y6	Condenser	1	503683		509319					
	Connector, Lucar	1			509320					
Y7	Cam	1	501468							
Y8	Plate, shaft and action	1	501723							
Y9	Weight, auto advance	2	501802							
Y10	Spring, auto advance weight	2	502345							
	Bushing	1	501725		507082					
Y11	Unit, vacuum control	1	503697							
Y12	Dog, driving distributor	1	57991							
Y13	Peg, securing dog	1	57992							
Y14	Plate, clamping distributor	1	501134		503678					
	Set, sundry parts	1	501728							
	Note :— For Distributor to Pedestal Attachment Details see Engine Section.									
Y15	IGNITION COIL	1	48796	1 to 11812	113919	11813	125195			
	Nut, terminal, HT cable	1	105036							
	Washer, split, under nut	1	105037							
	Screw, set, Ignition coil to cylinder head	2	HU.0755							
	Washer, spring, on screw	2	WL.0207							
	Washer, plain, on screw	2			WP.0007	11813				

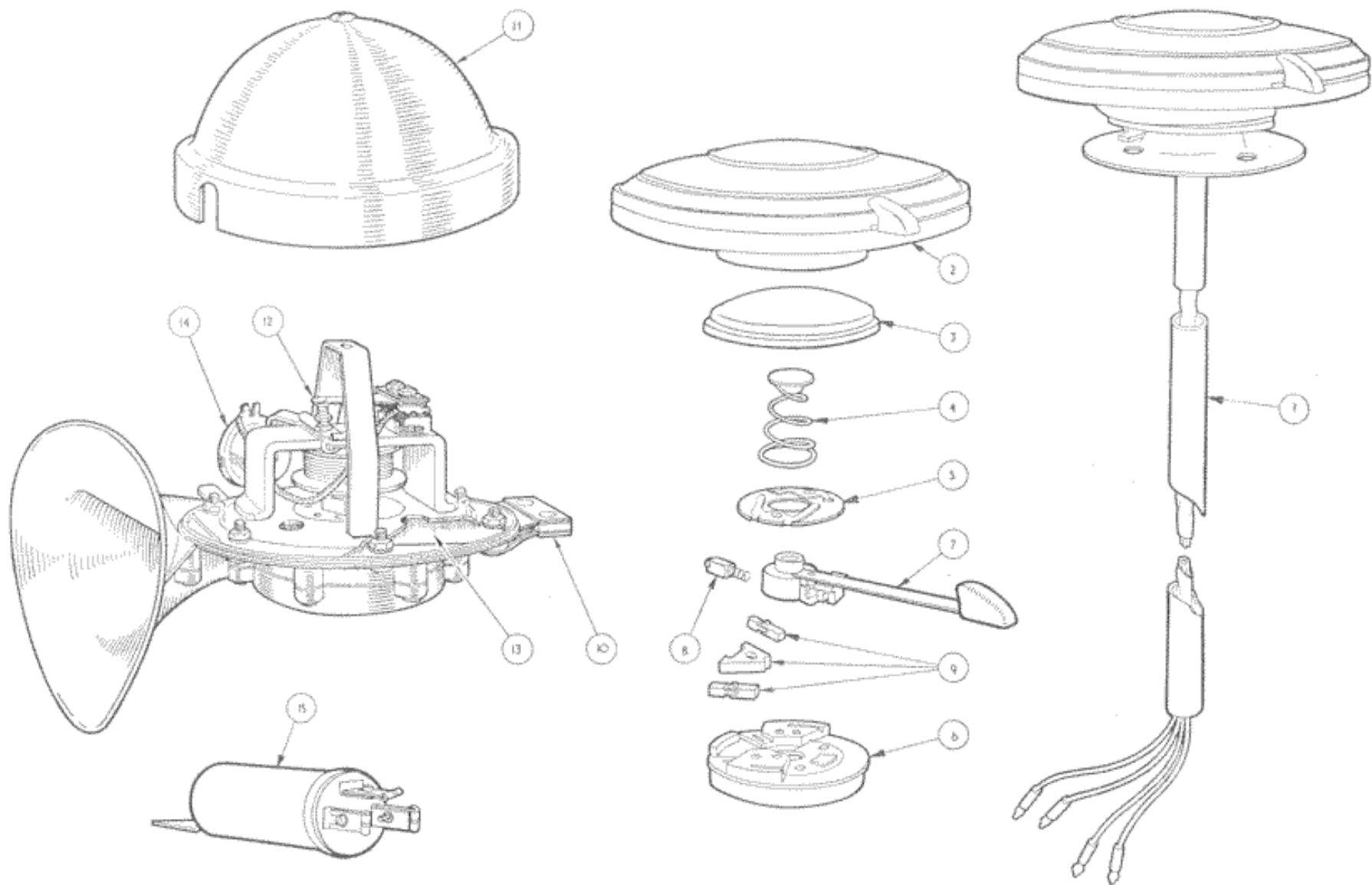
Note :—Where no Commission Numbers are shown in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	†DYNAMO	1	200657	1 to 9842	203252	9843	205939		
Z1	Armature assembly	1	501450				509311		
Z2	Nut, shaft	1	59749				509309		
Z3	Brush set	1	59743				509302		
Z4	Spring, set, brush tension	1	57577				509306		
Z5	Bracket assembly, commutator end (less bush)	1	501449				509303		
Z6	Bush, commutator end bracket	1	500971				509304		
Z7	Oiler assembly	1	59746				509305		
Z8	Bracket assembly, driving end (less bush)	1	500972				509308		
Z9	Bearing, driving end bracket	1	59747				509307		
Z10	Coil, field, set	1	59752				509374		
Z11	Bolt, through end brackets	2	59753				509316		
Z12	Band, cover, assembly	1	57579	1 to 9842					
	Set, sundry parts	1	501451				509317		
	For Dynamo Attachment Details see Engine Section.								
	†STARTER MOTOR	1	201906	1	202791	} 50001			
Z13	Armature assembly	1	501779	1	57580				
Z14	Brush set	1	57464						
Z15	Spring, set, brush tension	1	501452		57465	50001			
Z16	Bracket assembly, commutator end	1	500373						
Z17	Bush, bearing, commutator end bracket	1	59757						
Z18	Bracket assembly, driving end	1	500493		503530	} 50001			
Z19	Bush, bearing, driving end bracket	1	59762		509318				
Z20	Coil, field, set	1	59764		503531				
Z21	Bolt, through end brackets	2	59765						
Z22	Cap, shaft end	1	59754		58483	50001			
Z23	Band, cover, assembly	1	57579						
Z24	Sleeve and rubber	1	501217						
Z25	Pinion and sleeve	1	501030						
	Pinion and sleeve assembly	1			503529	50001			
Z26	Spring, pinion retaining	1	58491		70062	50001			
	Spring, main	1			503528	} 50001			
	Nut, pinion attachment	1			503527				
	Set, sundry parts	1	70391						
	Shim, starter motor	A/R	102014						
	Bolt, starter motor attachment	2	HB.0916		HB.0917	50001			
	Nut, securing bolt	2	HN.2009						
	Washer, spring, under nut	2	WL.0209						
Z27	STARTER SOLENOID SWITCH	1	61130*		116347*		121269		
	Screw, self-tapping, switch to scuttle	2	YJ.2506						
	Nut, spire, locking screw	2	FC.2805						

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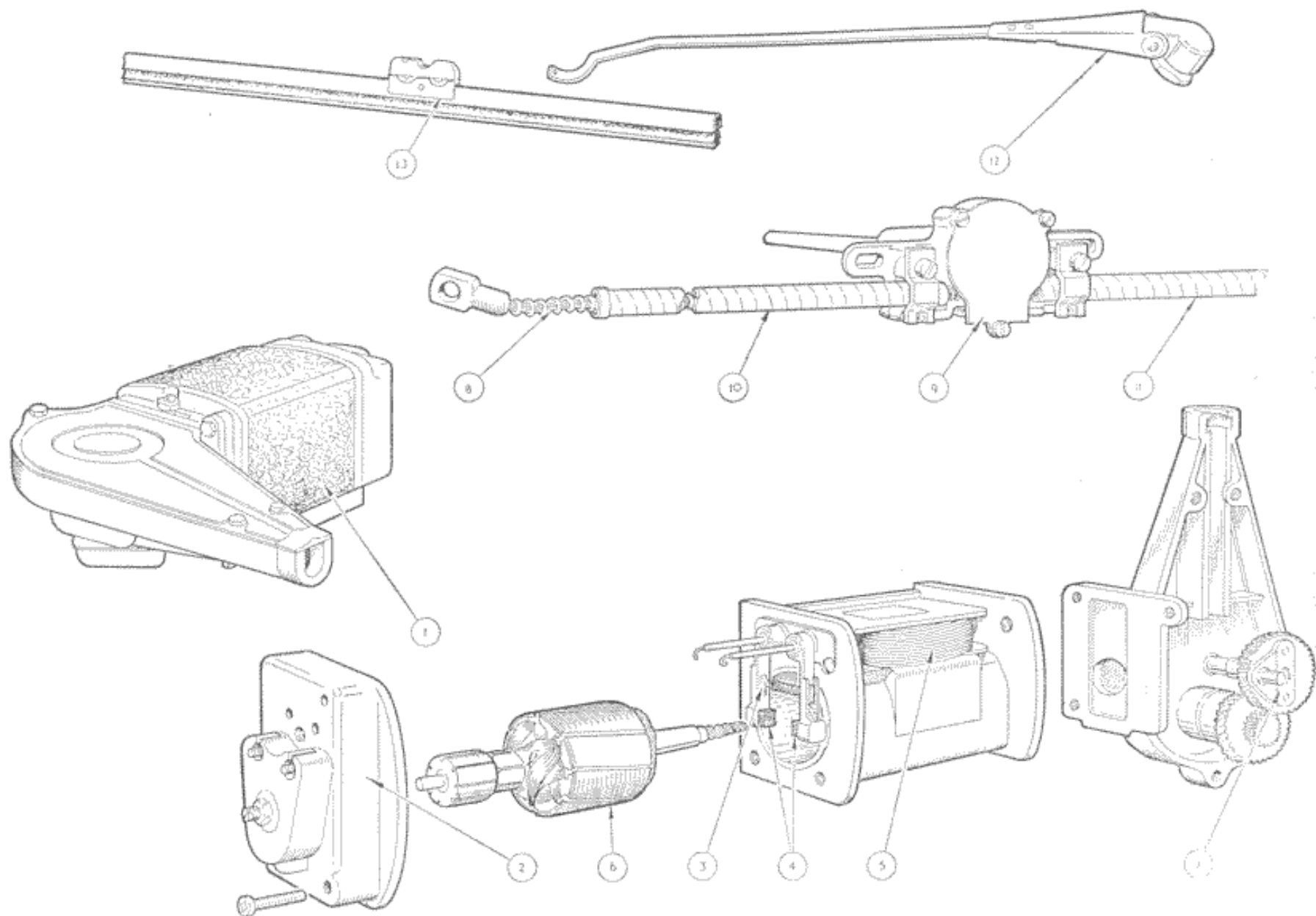
ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AA1	STEERING COLUMN CONTROL HEAD AND SLEEVE ASSEMBLY	1	201872						
AA2	Top cover and contacts assembly	1	501041						
AA3	Knob, horn push	1	500433						
AA4	Spring, horn push	1	501043						
AA5	Contact, horn push	1	501033						
AA6	Base, trafficator switch	1	70084						
AA7	Lever, trafficator switch	1	501042						
AA8	Plunger, rotor	1	500996						
AA9	Cam, pawl, and spring	1	500997						
	Set, sundry parts	1	501034						
	Tube, stator	1	300515						
	Cable	1	502355						
	Spring, anti-rattle	2	56334						
	†HORN, WINDTONE, HIGH NOTE	1	202655*		203307*				
	†HORN, WINDTONE, LOW NOTE	1	202654*		203308*				
	†HORN, HIGH FREQUENCY (HIGH NOTE)	1	203728						
	†HORN, HIGH FREQUENCY (LOW NOTE)	1	203729						} For Export
AA10	Bracket, horn attachment	1	70202						
	Bracket, fixing horn	2			113664				
AA11	Cover	1	501457						
AA12	Contact set	1	70348						
AA13	Diaphragm	1	70368						
AA14	Resistance	1	501458						
	Set, sundry parts	1	501459						
	Bolt, horn attachment	1	HB.0708/P						
	Washer, spring, on bolt	4	WL.0207						
	Washer, plain	4	WM.0093						
	FLASHER UNIT	1	107594*	1 to 9893	113710*	9894			

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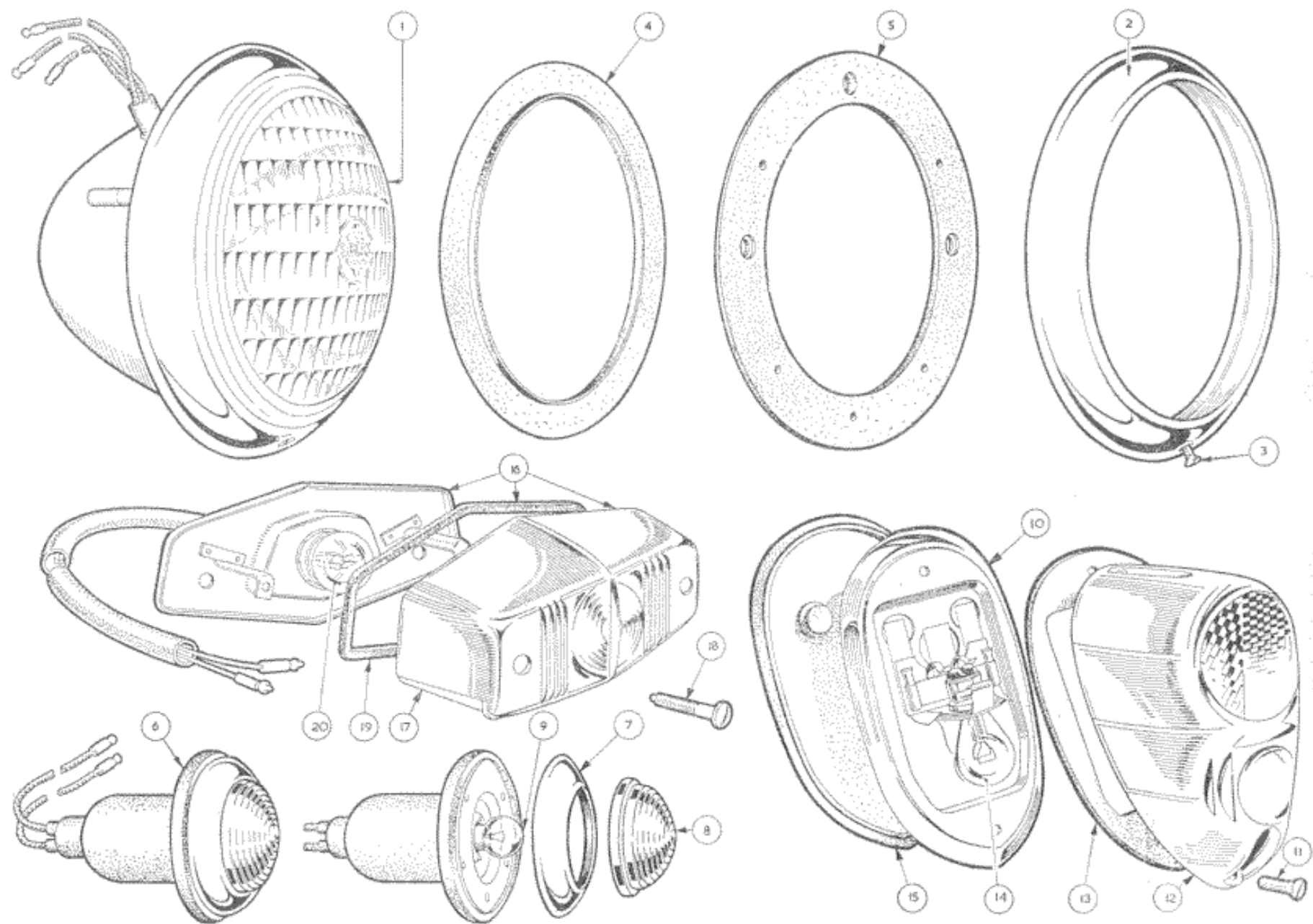
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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
	WINDSCREEN WIPER ASSEMBLY								
AB1	† Motor and gearbox	1	501684						
AB2	Cover, end (bakelite)	1	501460						
AB3	Gear, brush	1	59801						
AB4	Brush, set	1	57491						
AB5	Coil	1	501461						
AB6	Armature	1	500911						
AB7	Guide wheel and plate	1	502213						
AB8	Crosshead and rack	1	501730						
AB9	Wheelbox	2	502005						
AB10	Casing, outer, gearbox to R.H. wheelbox	1	502254						
AB11	Casing, outer, R.H. wheelbox to L.H. wheelbox	1	502255						
	WINDSCREEN WIPER ASSEMBLY								
	† Motor and gearbox	1			505124				
	Cover, end	1			503594				
	Brush, gear	1			505125				
	Brush, set	1			505126				
	Spring, brush	1			57492				
	Coil	1			503597				
	Armature	1			503596				
	Connecting rod assembly	1			503601				
	Shaft and gear assembly	1			503602				
	Sundry parts, set	1			503603				
	Ferrule, outer casing, retaining	1			503591				
	Crosshead and rack 38 and 11"	1			505123				
	Casing, outer, motor to wheelbox	1			114483				
	Casing, outer, wheelbox to wheelbox	1			203473				
	Casing, outer, short wheelbox	1			108860				
	Wheelbox	2			113971				
	Tube, rubber, spindle	1			502290				
	Bush, front	2			504628				
	Bush, rear	2			504627				
AB12	Wiper arm—R.H.S.	2	107963	1 to 12567	114485				
	Wiper arm—L.H.S.	2	107965	1 to 12567	114488				
AB13	Blade	2	108680	1 to 12567	114486				

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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AC1	HEADLAMP ASSEMBLY (Block Lens, Dip Left)	2	501422	1 to 22013	506407	22014	506370	32585	Home production only
AC2	Rim	2	500929	1 to 22013	119165	22014	119072	32585	
AC3	Screw, rim fixing	2	502025	1 to 22013	V.5117	22014			
AC4	Excluder, dust	2	59781						
	Light unit	2	501713						
	Plate, retaining light unit	2	502291						
	Rim, unit seating	2	503537						
	Screw, unit rim	6	507086						
	Lead and cap assembly	2	501433						
AC5	Gasket, rubber	2	502211	1 to 32584			121780	32585	
	Bulb, 12 volt, dip left	2	501421						
	Screw, c/w washer	6	507087	22014					
	Spring, trimmer	6	503540	22014					
AC1	HEADLAMP ASSEMBLY (Block Lens, dip left)	2	500928	1 to 22013	506408	22014	506371	32585	Export only
AC2	Rim	2	500929	1 to 22013	119165	22014	119072	32585	
AC3	Screw, rim fixing	2	502025	1 to 22013	V.5117	22014			
AC4	Excluder, dust	2	59781						
	Light unit	2	500998						
	Plate, retaining light unit	2	502291						
	Rim, unit seating	2	503537						
	Screw, unit rim	6	507086						
	Lead and cap assembly	2	61906						
AC5	Gasket, rubber	2	502211	1 to 32584			121780	32585	
	Bulb, 12 volt, dip left	2	500482						
	Screw, c/w washer	6	507087						
	Spring, trimmer	6	503540						

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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AC1	HEADLAMP ASSEMBLY (Block Lens, Dip Right)	2	500930	1 to 22013	506409	22014	506372	32585	Left-hand Steering only
AC2	Rim	2	500929	1 to 22013	119165	22014	119072	32585	
AC3	Screw, rim fixing	2	502025	1 to 22013	V.5117	22014			
AC4	Excluder, dust Light unit	2 2	59781 500999	1 to 32584			507088	32585	
	Plate, retaining light unit	2	502291						
	Rim, unit seating	2	503537						
	Screw, unit rim	6	507086						
	Lead and cap assembly	2	61906						
AC5	Gasket, rubber	2	502211	1 to 32584			121780	32585	
	Bulb, 12 volt, dip right	2	59469						
	Screw, c/w washer	6	507087						
	Spring, trimmer	6	503540						
AC2	HEADLAMP ASSEMBLY Rim	2	500929 124020	1 to 22013	119165	22014	119072	32585	Export U.S.A. and Canada
AC3	Screw, rim fixing	2	502025	1 to 22013	V.5117	22014	507837		
AC4	Excluder, dust Plate, retaining light unit	2 2	59781 502291						
	Rim, unit seating	2	503537						
	Screw, unit rim	6	507086						
	Adaptor, light unit	2	501473						
	Cable, and adaptor assembly	2	501478						
AC5	Gasket, rubber	2	502211	1 to 32584			121780	32585	

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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AC1	HEADLAMP ASSEMBLY	2	500933	1 to 22013	506410	22014	506373	32585	Export France
AC2	Rim	2	500929	1 to 22013	119165	22014	119072	32585	
AC3	Screw, rim fixing	2	502025	1 to 22013	V.5117	22014			
AC4	Excluder, dust	2	59781						
	Adaptor, three pin	2	500934						
	Lead and cap assembly	2	61906						
AC5	Gasket, rubber	2	502211	1 to 22013			121780	32585	
AC1	HEADLAMP ASSEMBLY	2	501343	1 to 22013	506412	22014	506375	32585	Export Norway and Sweden
AC2	Rim	2	500929	1 to 22013	119165	22014	119072	32585	
AC3	Screw, rim fixing	2	502025	1 to 22013	V.5117	22014			
AC4	Excluder, dust	2	59781						
	Light unit	2	502212						
	Plate, retaining light unit	2	502291						
	Rim, unit seating	2	503537						
	Screw, unit rim	6	507086						
	Lead and cap assembly	2	61906						
AC5	Gasket, rubber	2	502211	1 to 32584			121780	32585	
	Bulb	2	60796						
	Screw, c/w washer	6	507087						
	Spring, trimmer	6	503540						

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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AC1	HEADLAMP ASSEMBLY (Block Lens, Vertical Dip)	2	501477	1 to 22013	506413	22014	506376	32585	Export only
AC2	Rim	2	500929	1 to 22013	119165	22014	119072	32585	
AC3	Screw, rim fixing	2	502025	1 to 22013	V.5117	22014			
AC4	Excluder, dust	2	59781						
	Light unit	2	502212						
	Plate, retaining light unit	2	502291						
	Rim, unit seating	2	503537						
	Screw unit, rim	6	507086						
	Lead and cap assembly	2	61906						
AC5	Gasket, rubber	2	502211	1 to 32584			121780	32585	
	Bulb, 12 volt, vertical dip	2	501475						
	Screw, c/w washer	6	507087						
	Spring, trimmer	6	503540						
AC1	HEADLAMP ASSEMBLY (Block Lens, Vertical Dip)	2	501476	1	506414	22014	506377	32585	Export Switzerland
AC2	Rim	2	500929	1	119165	22014	119072	32585	
AC3	Screw, rim fixing	2	502025	1	V.5117	22014			
AC4	Excluder, dust	2	59781						
	Light unit	2	504029						
	Plate, retaining light unit	2	502291						
	Rim, unit seating	2	503537						
	Screw, unit arm	6	507086						
	Lead and cap assembly	2	61906						
AC5	Gasket, rubber	2	502211	1 to 32584			121780	32585	
	Bulb, 12 volt, vertical dip	2	501475						
	Screw, c/w washer	6	507087						
	Spring, trimmer	6	503540						

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ELECTRICAL EQUIPMENT

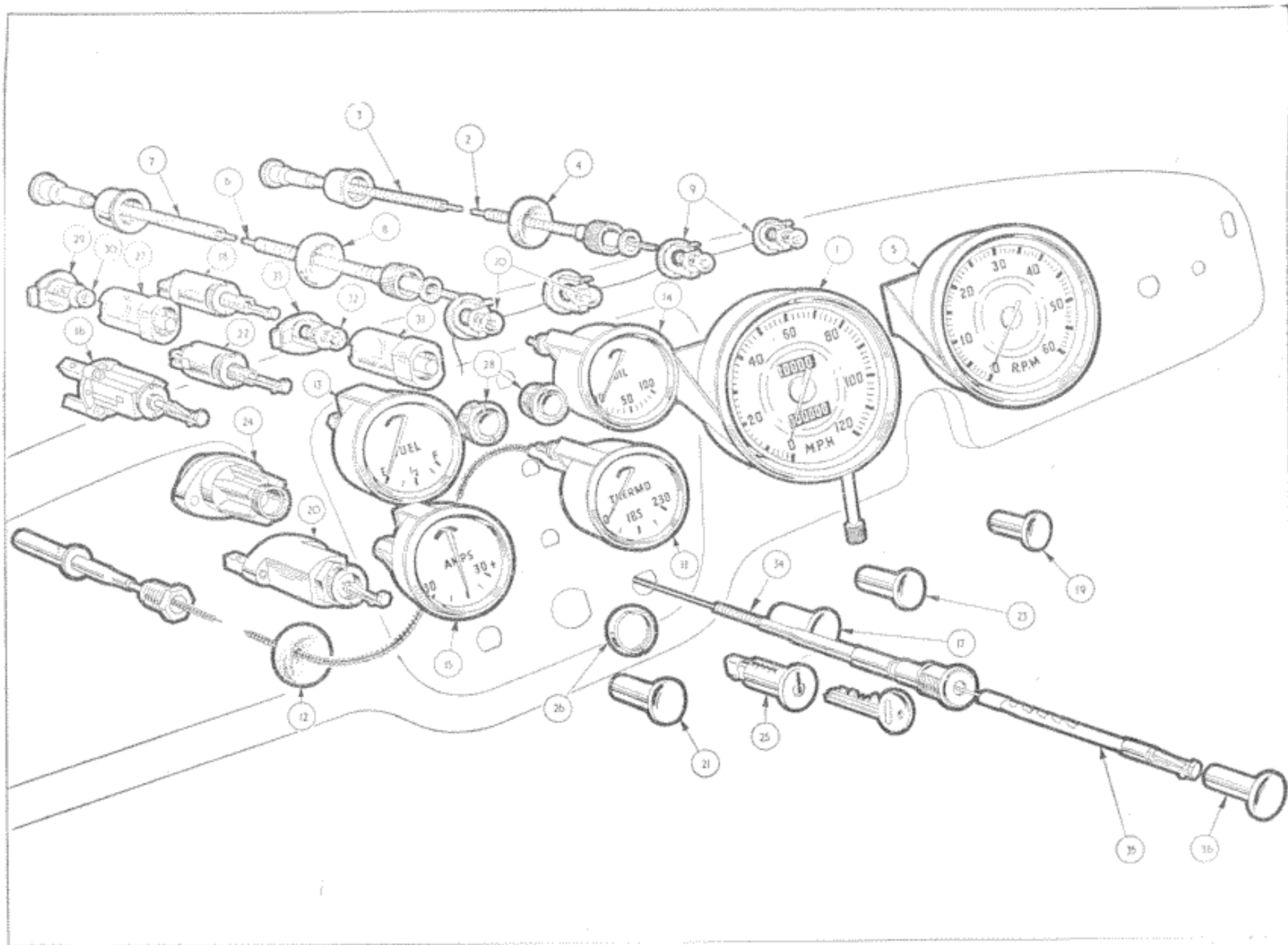
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	HEADLAMP ATTACHMENTS								
	Screw, headlamp to wing	2	TR.6506						
	Washer, spring, on screw	2	WL.0205						
	Nut, locking screw	2	NQ.2705						
	Retainer, nut	2	CD.24855						
AC6	SIDE-FLASHER LAMP	2	107593	1	117010	17341			
AC7	Rim	2	500495	1	505884	17341			
AC8	Glass (diffused)	2	502307	to 17340	505886	17341			Alt. to 502357
AC8	Glass (clear)	2	502357						Alt. to 502307
AC9	Bulb	2	502287						
	Body	2			505883	17341			
	Screw, side lamp to wing	6	YA.0384						
	Nut, locking screws	6	FJ.2442						
	Lead, side lamp, flasher	2	108647						
	Lead, side lamp, harness	2	108648						
	Lead, side lamp, earth	2	108649						
	Sleeve, side lamp, cable	2	504806						
	TAIL-FLASHER LAMP	2	107592	1 to 1300					
	Rim	2	502347						
	Screw, rim fixing	4	502348						
	Lens	2	501934						
	Excluder, dust	2	502332						
	Bulb	2	500070						
	Screw, tail-flasher lamp attachment	4	YJ.2443						
	Nut, spire, locking screw	4	FU.2594						
	REFLEX UNIT	2	501485						
	Bracket, reflex unit	2	602116						

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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AC10	TAIL-FLASHER LAMP c/w REFLEX UNIT	2			108481	1301	125346	46360	
AC11	Rim assembly	2			502349				
AC12	Screw, firm fixing	4			502350				
AC13	Lens	2			502265		508825	46360	
AC14	Excluder, dust	2			502333				
AC15	Bulb	2			502287				
	Washer, rubber, rim base	2			502384				
	Screw, tail-flasher lamp attachment	4			YJ.2443				
	Nut, spire, locking screw	4			FU.2594				
	REAR FLASHER LAMP	2	112735	1 to 15600	116460	15601			Export only Holland and Belgium
	Bulb	2	502379						
	REAR FLASHER LAMP	2	116459	15601					Exp. only U.S.A.
	Bulb	2	502379						
	Washer, shakeproof	6	WN.0703						
	Screw, self-tapping, lamp attachment	6	SP.84CO						
	Nut, spire, lamp attachment	6	SP.22B						
	FLASHER UNIT	1	107594*	1 to 9893	113710*	9894	121267		
	Screw, pointed	1	UH.0703 P						Flasher unit to bulkhead
	Washer, lock	1	WL.0207						
	Washer, plain	1	WM.0057						
AC16	NUMBER PLATE AND STOP LAMP	1	109497						
AC17	Lens	1	501798						
AC18	Screw, fixing lens	2	501799						
AC19	Gasket, seating	1	502351						
AC20	Bulb	1	500070						
	NUMBER PLATE AND STOP LAMP	1	202529	1					Export Holland only
	Lens	1	502352						
	Screw, lens fixing	2	502353						
	Gasket, seating	1	502354						
	Bulb, number plate lamp	2	59467						
	Bulb, stop lamp	1	105307						
	NUMBER PLATE LAMP	1			61272	18913			Export U.S.A., Holland, and Belgium only
	Nut, securing lamp to body	2			SP.22A				
	Washer, spring	2			WL.0205				
	Bulb	1			59467				
	Note :—Tail Flasher Lamp Part No. 108481 is used as Stop Tail Lamp for : U.S.A., Belgium and Holland only, from Commission No. TS.15601 and future.								

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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AD1	†SPEEDOMETER-MILE	1	108192						
	†SPEEDOMETER-KILO	1	108193						
	Glass, convex, speedometer	1	502268						
	Cable assembly, speedometer	1	500558						
AD2	Cable, inner	1	500558/1	1 to 10545	504611	10546			Right-hand steering only
AD3	Cable, outer	1	500558/0		504611/1 504611/0				
	Cable assembly, Arctic, speedometer	1	500559						
	Cable, inner	1	500559/1	1					Left-hand steering only
	Cable, outer	1	500559/0						
	Cable assembly, Arctic, speedometer	1	400095						
	Cable, inner	1	400095/1	1					
	Cable, outer	1	400095/0						
	Cable assembly, speedometer	1			504613	10546			
	Cable, inner	1			504613/1				
	Cable, outer	1			504613/0				
AD4	Grommet, fitted on speedometer cable	1	602037						
	Clip, cable to dash	2	33084						
	Screw, clip attachment	2	YA.0583						
	Clip, cable to dash	1	33084						
	Screw, clip attachment	1	YA.0583						
	Clip, speedometer cable to cruciform	1	59190						
	Clip, speedometer cable to frame	1	59191						
AD5	†REV. COUNTER	1	106970						
	Glass, convex, rev. counter	1	502268						
	Cable, assembly, rev. counter	1	400088						
AD6	Cable, inner	1	400088/1		504617				R.H.S. only
AD7	Cable, outer	1	400088/0		504617/1 504617/0				
	Cable assembly, rev. counter	1	400090		504619	10546			L.H.S. only
	Cable, inner	1	400090/1	1 to 10545	504619/1				
	Cable, outer	1	400090/0		504619/0				
AD8	Grommet, fitted on rev. counter cable	1	602037						

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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	SPEEDOMETER AND REV. COUNTER HARNESS	1	501782		123678				
AD9	Holder, bulb, on harness	4	70066						
AD10	Bulb, speedo. and rev. counter illumination	4	59492						
AD11	†THERMOMETER (Fahrenheit)	1	106965						
	†THERMOMETER (Centigrade)	1	110895						
	Glass, convex, thermometer	1	502269						
AD12	Grommet, fitted on thermometer capillary	1	600395						
	Clip, capillary tube to facia stays	2	33084						
	Clip, capillary tube to petrol pipe	2	38303						
AD13	†PETROL GAUGE	1	106964						
	Glass, Convex, petrol gauge	1	502269						
AD14	†OIL PRESSURE GAUGE	1	106966						
	†OIL PRESSURE GAUGE—METRIC	1	110896						
	Glass, Convex, oil pressure gauge	1	502269						
	Washer, leather	1	54902						
AD15	AMMETER	1	106967		125111				
	Glass, Convex, ammeter	1	502269						
AD16	SIDE AND HEADLAMP SWITCH	1	109452						
AD17	Knob, side and headlamp switch	1	106685						
	Washer, rubber, fitted in knob	1	59445						
AD18	PANEL LIGHT SWITCH	1	107285		123621				
AD19	Knob, panel light switch	1	107680		125677				
	Washer, rubber, fitted in knob	1	59445						
AD20	STARTER SWITCH	1	501777						
AD21	Knob, starter switch	1	109311						
	Washer, rubber, fitted in knob	1	59445						
AD22	WINDSCREEN WIPER SWITCH	1	107285						
AD23	Knob, windscreen wiper switch	1	106689						
	Washer, rubber, fitted in knob	1	59445						

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ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	IGNITION SWITCH ASSEMBLY	1	501736						
AD24	Switch, ignition	1	107936						
AD25	Barrel, complete with two keys	1	550862		609307				
AD26	Bezel	1	107937						
	IGNITION WARNING LIGHT	1	501347						
AD27	Bezel	1	502147						
AD28	Bulb	1	59492						
AD29	Holder, bulb	1	502343						
	FLASHER WARNING LIGHT	1	501348		128378				
AD31	Bezel	1	502147						
AD32	Bulb	1	59492						
AD33	Holder, bulb	1	502342						
	CHOKE CONTROL								
AD34	Control, outer	1	400341	1 to 868	400469*	869	400629	8637	
AD35	Control, inner	1	400340	1 to 868	400468*	869	400628	8637	
AD36	Knob, choke cable	1	107764						
	Washer, rubber, fitted in knob	1	59445						
	Grommet, fitted in outer casing	1	61917						
	Clip, choke cable attachment	1	33084						

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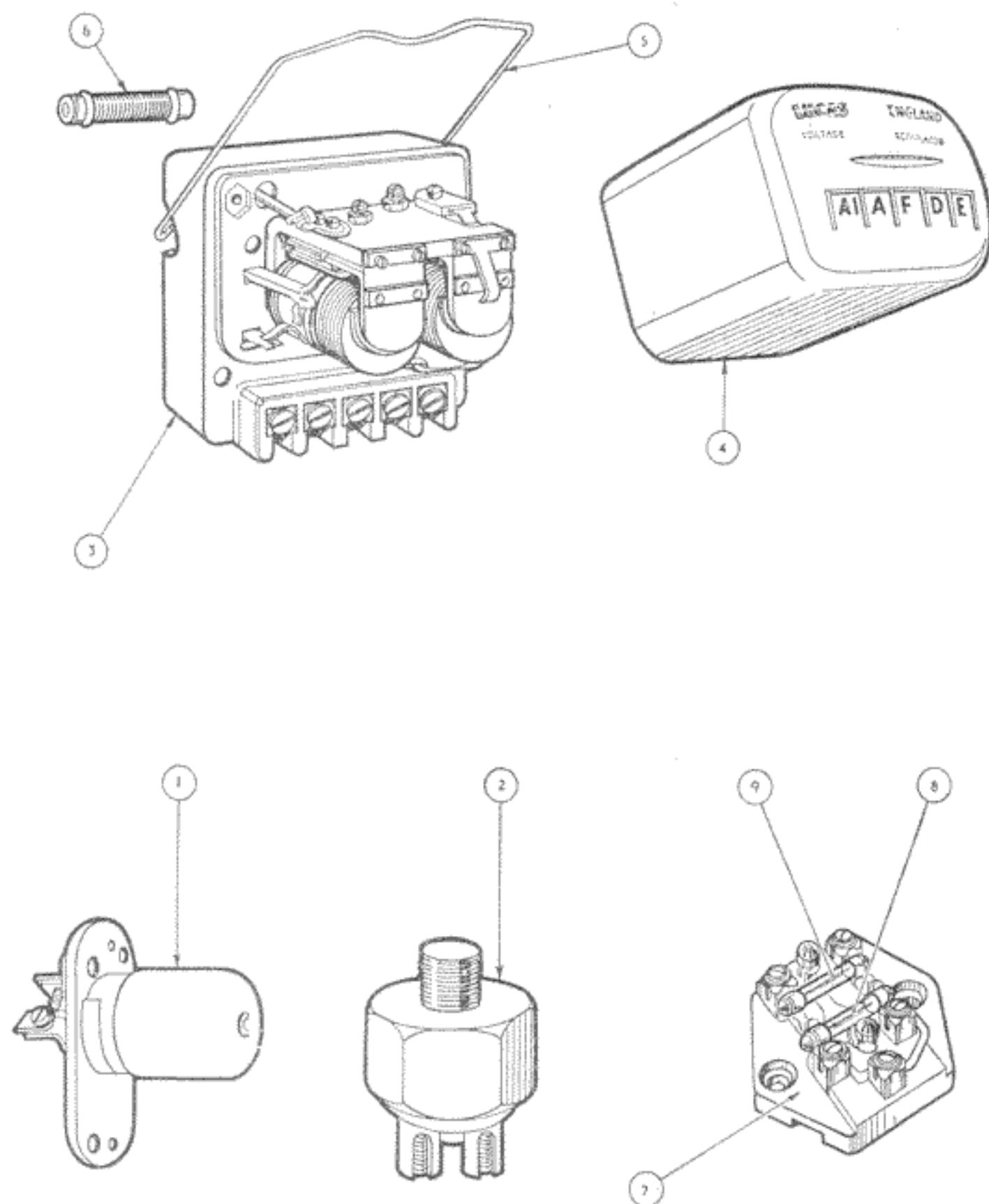
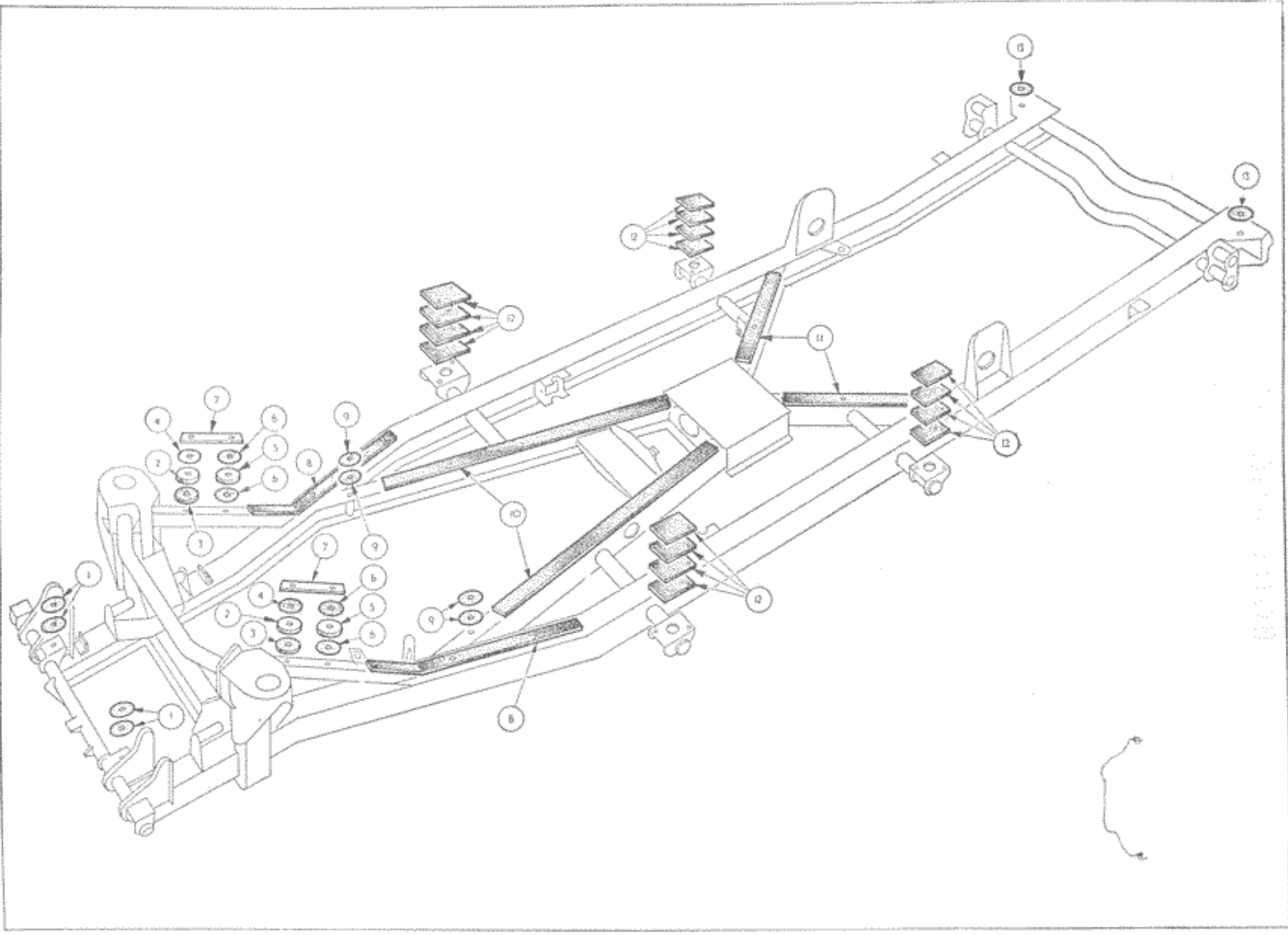


PLATE AE

ELECTRICAL EQUIPMENT

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AE1	FOOT DIPPING SWITCH Screw, switch to toeboard Washer, spring, on screw Washer, plain, on screw Screw, S/T } Switch to Nut, fix } toeboard	1 2 2 2 2 2	48358 TR.6503 WL.0205 WP.0028		122759 YF.7528 FN.2045				
AE2	STOP LAMP SWITCH	1	62057	1 to 13045	56865	13046	126845		
AE3	†CONTROL BOX	1	102766		122089				
AE4	Cover	1	500729						
AE5	Clip	1	59776						
AE6	Resistance Screw, control box attachment Nut, spire, locking screw	1 2 2	59777 YJ.2552 FC.2805						
AE7	FUSE BOX	1	101932		125189				
AE8	Fuse, 35 amp. } One fuse fitted and	2	58465						
AE9	Fuse, 50 amp. } one spare	2	500379						
	BATTERY, 12 VOLT, 51 AMP.	1	58026*		203869*		116228*		Home only
	BATTERY, 12 VOLT, 51 AMP.	1	59465*		115939*		505367*		} Export only
	BATTERY (DRY), 12 VOLT, 51 AMP.	1	201394*		116229*				
	MAIN HARNESS ASSEMBLY	1	501493	1	504803	12569	505137	13046	
	Holder, bulb, panel lights	2	303004	18913	206752	60001	207162	EB.64561	
	Bulb, panel light and headlamp warning beam	2	70066 59492						
	PETROL TANK LEADS GROUP	1	501494	1	303005	18913	509272	60001	
	Petrol tank lead	1	126696	60001					
	ENGINE LEADS	1	501495	1	303006	18913	509271	60001	
	Screw, battery leads to battery	2	59813						
	LEAD, COIL TO DISTRIBUTOR	1			125957				
	Ignition lead kit	1	509580						
	Panel light connection	1	501669	1	123679	60001			
	Line fuse (side and tail circuit)	1	122935	38177	123677	60001			} U.S.A. only
	Edge clip, for fuse	1	551490	38177					

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	BODY COMPLETE—PAINTED AND TRIMMED	1	555866						
	BODY SHELL—PRIME FINISH	1	556414						
	BODY COMPLETE—PAINTED AND TRIMMED WITH HARD TOP	1	556413						
	BODY COMPLETE—PAINTED AND TRIMMED—LESS SEATS	1	556417						
	BODY COMPLETE—PAINTED AND TRIMMED—WITH HARD TOP LESS SEATS	1	556416						
	BODY SHELL—PRIME FINISH— LESS DOORS	1	556415						
	BODY SHELL—PRIME FINISH— LESS BONNET AND BOOT LID	1	556470						
	BODY MOUNTING								
AF1	Pad, body mounting, front	4	601994						
	Screw, wing valance to chassis frame	2	HU0808/P						
	Washer, plain, on screw	4	WP.0017						
	Washer, spring, under nut	2	WL.0208						
	Nut, locking screw	2	HN.2008						
AF2	Pad, mounting (alum), side brace member, front	2	CD.26326						
AF3	Pad, mounting (Kautex), between alum pad and side member	2	CD.26701						
AF4	Pad, mounting (Kautex) between alum pad and body	2	CD.25795						
AF5	Pad, mounting (alum), side brace member, rear	2	CD.26326						
AF6	Pad, mounting (Kautex), both sides of alum pad	4	CD.25795						
AF7	Plate, mounting, front wing valance	2	602443						
	Screw, set valance to side brace member	4	HU0909/P						
	Washer, spring, on screw	4	WL.0209						
AF8	Strip protection, side brace member	2	601995/1						
AF9	Pad, mounting, front cruciform member	4	601994						
	Bolt, body mounting, either side of toeboard	2	HB.0830						
	Washer, plain, on bolt	2	WP.0017						
	Washer, spring, on bolt	2	WL.0208						

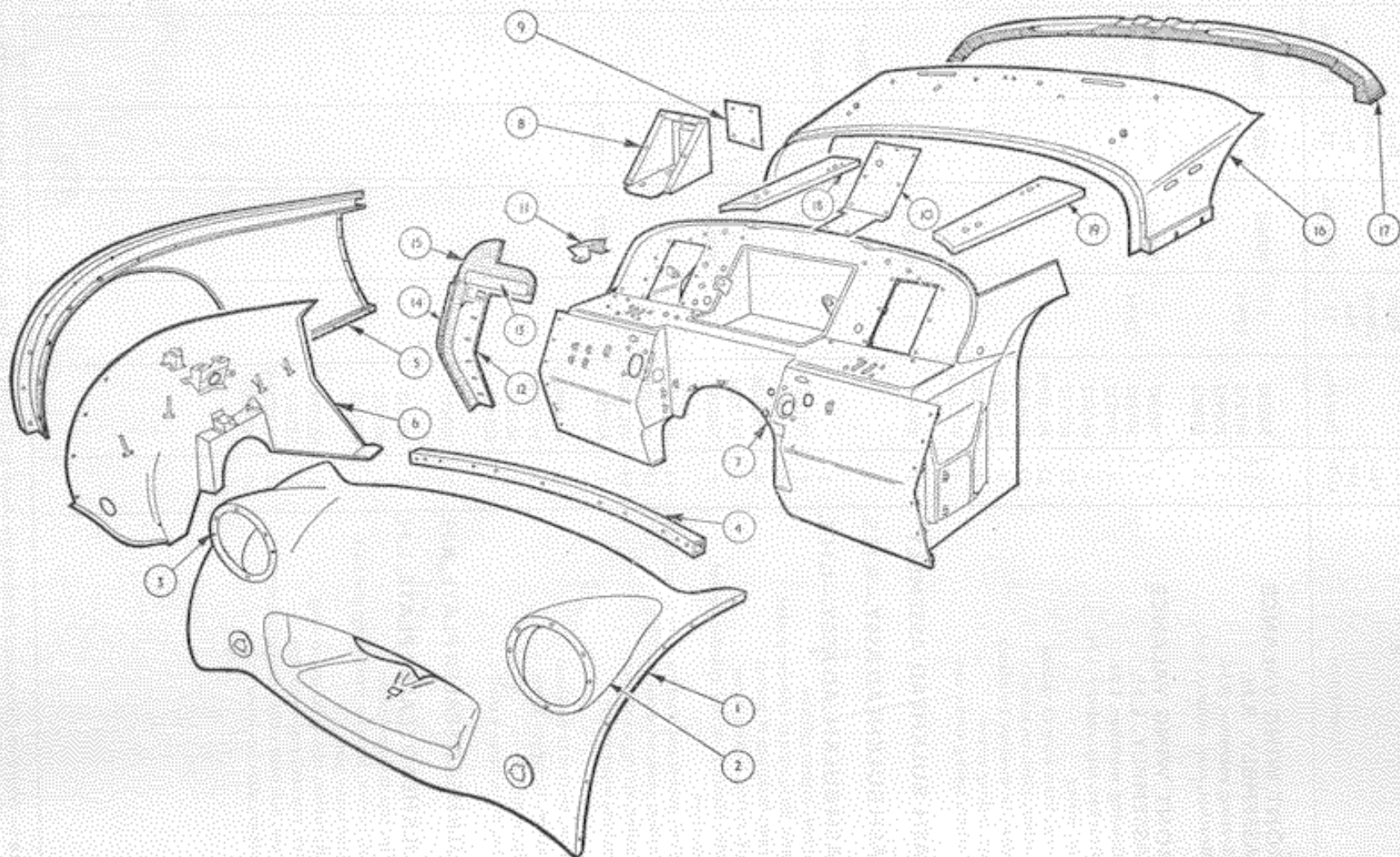
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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(j)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	BODY MOUNTING—Continued								
AF10	Strip protection, cruciform front member	2	601995/2						
AF11	Strip protection, cruciform rear member	2	601995/1						
AF12	Pad, mounting, tube ends	16	601958						
	Screw, body to mounting tubes	8	HU0810/P						
	Washer, plain, on screws	8	WP.0017						
	Washer, spring, on screws	8	WL.0208						
	Screw, body to frame, between mounting tubes	2	TK4811/P						
	Washer, cup, on screw	2	CD.14056						
AF13	Pad, mounting, rear	2	601994						
	Screw, body to frame, rear	2	HU.0808						
	Washer, plain, on screw	2	WP.0017						
	Washer, spring, under nut	2	WL.0208						
	Nut, locking screw	2	HN.2008						

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PLATE AG



BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AG1	FRONT APRON ASSEMBLY	1	900458	1	901006	8637			
	FRONT APRON ASSEMBLY	1					508841	22014	
	(less piercings for letters)								
AG2	Nacelle, headlamp—R.H.	1	800578						
AG3	Nacelle, headlamp—L.H.	1	800577						
	Ring, headlamp attachment	2	CD.24401						
	Closing panel, centre	1			703133	8637			
	Closing panel, L.H.	1			606686				
	Closing panel, R.H.	1			606687				
	Reveal moulding, front apron	1	603177						
	Stud, fixing, reveal moulding	5	603267						
	Clip, reveal moulding	8	603179						
	Nut, hex., moulding attachment	11	HN.2005						
	Washer, spring, under nut	11	WQ.0305						
AG4	Tie-member, valance	1	900396						
	Bolt, tie-member to front apron	8	HU.0711						
	Nut, securing bolt	8	HN.2007						
	Washer, shakeproof, under nut	8	WE.0607						
	Stay, front apron	1	108480						
	Screw, stay to front apron and chassis frame	2	HU.0503						
	Washer, plain, on screw	1	WP.0005	1					
	Nut, locking, screw	2	HN.2005						
	Washer, spring under nut	2	WL.0205						
	Moulding, front apron—Top	1	604338						
	Moulding, front apron—bottom	1	554204						
	Stud, fixing, front apron moulding	9	603267						
	Piece, cover, reveal moulding joint	2	604340						
	Screw, set, closing panel to wing valance	4	HU.0704						
	Washer, plain } Closing panel	4	WP.0120						
	Washer, lock } to	4							
	Nut } wing valance	4							
	Screw, front apron, closing panel to wing valance	4	UL.2706						
	Nut, fix, on screw	4	FA.3058						
AG5	FRONT WING ASSEMBLY, R.H.	1	900462	1	901271	22530			
	FRONT WING ASSEMBLY, L.H.	1	900461	1	901270	22530			
	Screw, front apron to front wing	12	HU.0706/P						
	Washer, plain, on screw	12	WM.0057						
	Screw, front wing to "A" post	12	HU.0705/P						
	Washer, plain, on screw	12	WM.0057						
	Screw, front wing to sill	6	HU.0705/P						
	Washer, plain, on screw	6	WP.0023						
	Screw, front wing to scuttle panel	2	HU.0706/P						
	Washer, plain, on screw	2	WM.0057						

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BODY AND FITTINGS

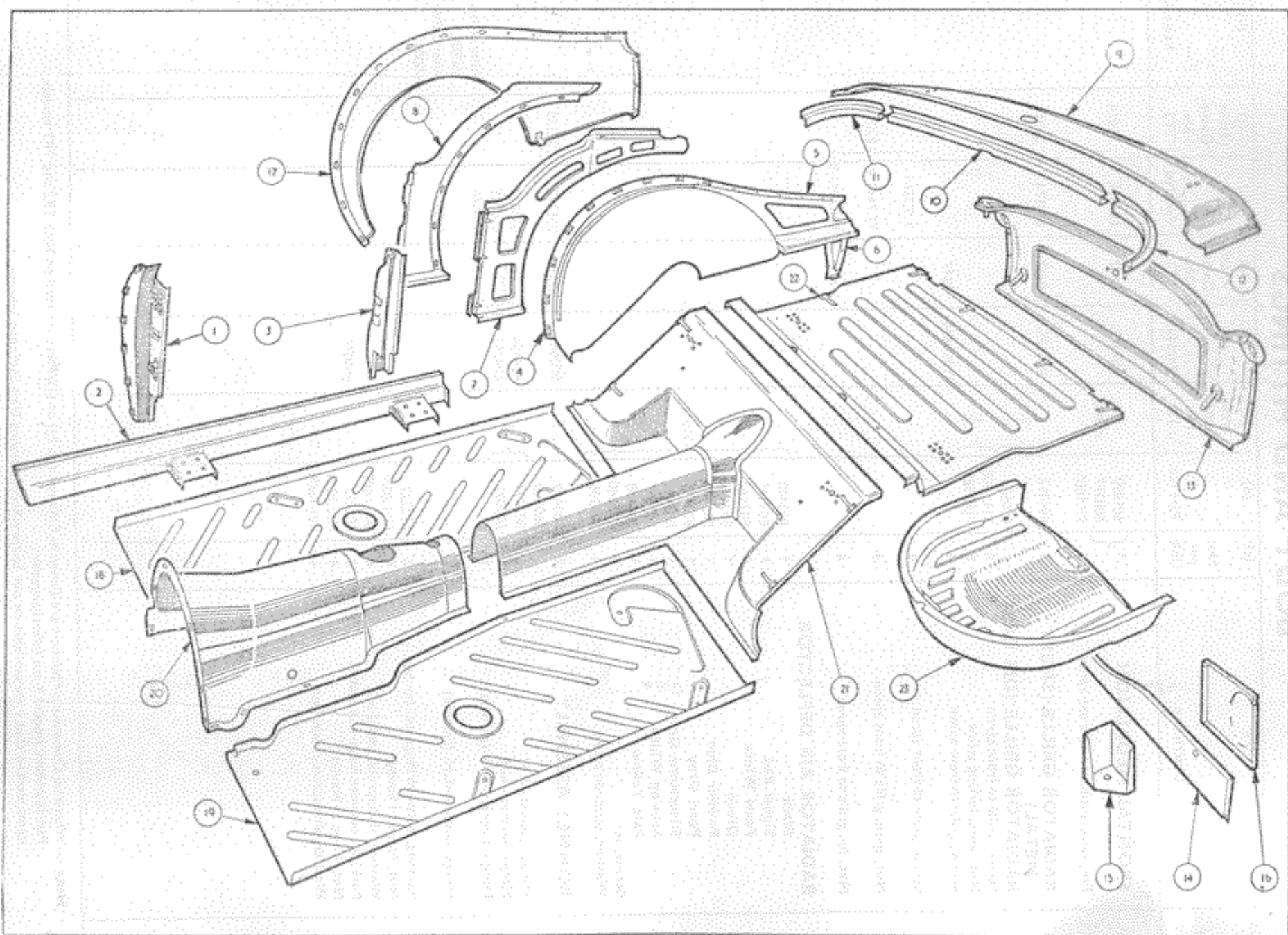
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AG6	FRONT WING VALANCE ASSEMBLY, R.H. Bracing member, R.H. Bracket, stay, radiator, R.H.	1 1 1	900398 901213 700933 650003	1 22014	900657	4229	900691	6002	
	FRONT WING VALANCE ASSEMBLY, L.H. Bracing member, L.H. Bracket, stay, radiator, L.H. Clip, wiring Screw, front wing to valance Washer, plain, on screw Screw, tie-member to valance Nut, locking screw Washer, spring, under nut	1 1 1 10 22 22 4 4 4	900397 901212 700932 650002 602150 HU.0705 WM.0057 HU.0712 HN.2007 WL.0207	1 22014	900656	4229	900690	6002	
AG7	DASH BULKHEAD ASSEMBLY DASH BULKHEAD ASSY.—R.H.S. DASH BULKHEAD ASSY.—L.H.S.	1 1 1	900444	1	901273	22530		950014 950013	
AG8	Pocket, master cylinder	1	701005		750030				
AG9	Plate, back, master cylinder pocket Screw, backplate to pocket Nut, spring, locking screw	1 4 4	553129 YA.0404 FU.2584						
AG10	Plate, blanking, master cylinder pocket aperture Screw, pocket and blanking plate to bulkhead Washer, plain, on screw Washer, spring, on screw	1 14 14 14	700886 HU0705/P WM.0057 WL.0207		708049				
AG11	Bracket, wiper motor Screw, bracket to bulkhead Washer, spring, on screw Clip, wiring Tube, drain, battery shelf	1 3 3 6 1	602130 HU0704/P WQ.0307 602150 601498	1	702377	12569			
AG12	BULKHEAD SEALER PLATE, R.H. BULKHEAD SEALER PLATE, L.H.	1 1	900411 900410						
AG13	Strip, top, bulkhead sealer	2	602080						
AG14	Seal, rubber, between front wings and bulk- head sealer plate	2	602069						
AG15	Seal, rubber, top, bulkhead to wing Rivet, top seal, rubber to strip Screw, bulkhead sealer plate attachment Washer, plain, on screw	2 8 10 10	602079 552522 HU0704/P WM.0057						

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AG16	SCUTTLE PANEL ASSEMBLY	1	900467	1	900702	6157	801490	12569	
AG17	Member, scuttle rim	1	802880		609125		950037		
		1	701004	1	701540	6157	802879		
	Tray assembly, scuttle vent	1			603420				
	Vent lid and link assembly	1			800912				
	Control assembly, ventilator	1			112019				
	Name plate, scuttle vent	1			603416				
	Grommet, for control cable	1	61917						
	Spring, scuttle vent	1	600549						
	Lid and hinge	1	603421						
	Rubber, sealing	1	600597						
	Tube, drain	1	602947						
	Knob, for control cable	1	111258						
AG18	Tie-member, scuttle top—R.H.	1	701007		703602				
AG19	Tie-member, scuttle top—L.H.	1	701006		703601				
	Screw, tie-member attachment	4	SP.87/H4						
	Screw, rim member attachment	4	SP.87/F.7						
	Screw, rim member attachment	16	SP.87/E3						

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BODY AND FITTINGS

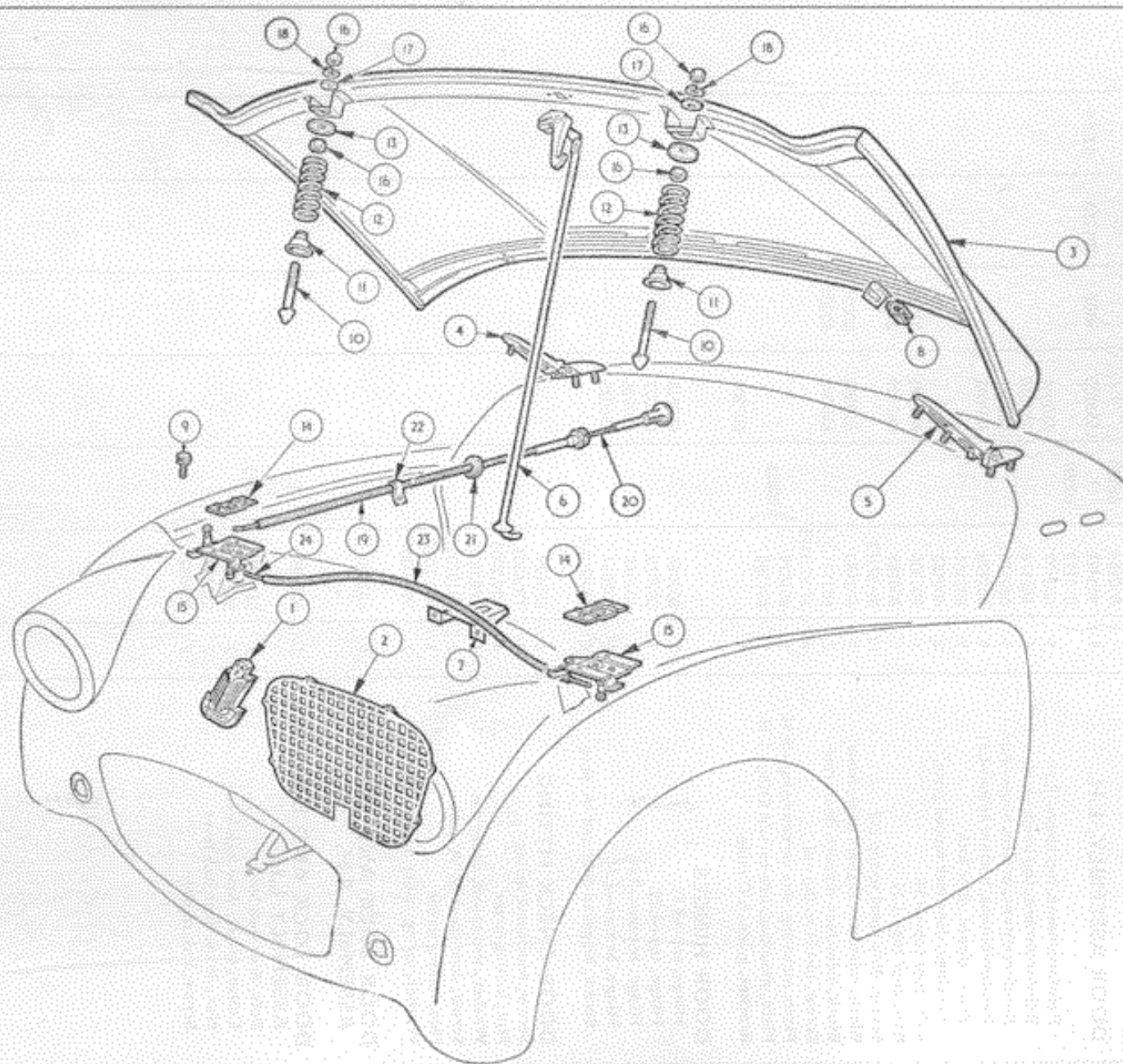
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	BODY SIDE								
AH1	Post 'A' assembly—R.H.	1	800574						
	Post 'A' assembly—L.H.	1	800573						
AH2	Sill assembly—R.H.	1	900391						
	Sill assembly—L.H.	1	900390						
	Panel, sill outer—R.H.	1			900659	4002	850038	60001	
	Panel, sill outer—L.H.	1			900658		850037		
AH3	Post 'B' assembly—R.H.	1	800576		850119	60001			
	Post 'B' assembly—L.H.	1	800575		850118				
	Plate, tapping, door lock striker	2	602073						
	Retainer, tapping plate	2	602074						
AH4	Wheelarch assembly—R.H.	1	900451		552909		850052	60001	
AH5	Lining, boot—R.H.	1	900414	1	900614	1307			
	Wheelarch assembly—L.H.	1	900450		552908		850051	60001	
	Lining, boot—L.H.	1	900413		900615				
AH6	Panel, end, stiffening—R.H.	1	800640	1	800789	1307			
	Panel, end, stiffening—L.H.	1	800639		800788				
	Boot lining and end stiffening panel { R.H.	1					901648	60001	
	{ L.H.	1					901647		
AH7	Panel, quarter lining—R.H.	1	900416		950036	60001			
	Panel, quarter lining—L.H.	1	900415		950035				
AH8	Panel, quarter, outer—R.H.	1	900474		850044				
	Panel, quarter, outer—L.H.	1	900473		850043				
AH9	TONNEAU SADDLE PANEL ASSEMBLY	1	900475		850124	60001			
	TONNEAU RAIL ASSEMBLY	1	850046	60001					
	Clip, spring	6	650037	60001					
AH10	Rail, tonneau centre	1	900409						
AH11	End, tonneau, rail—R.H.	1	800787						
AH12	End, tonneau, rail—L.H.	1	800786						
	Channel, drain, boot lid side—R.H.	1	900434		850126	60001			
	Channel, drain, boot lid side—L.H.	1	900435		850125				
	Channel, drip—rear edge	1	900433						
AH13	REAR BOOT PANEL ASSEMBLY	1	900477	1	554797	16473	901299	22014	
			850045						
AH14	Rail, back bottom	1	900402						
	Bracket, mounting—R.H.	1	900420						
AH15	Bracket, mounting—L.H.	1	900419						
	Panel, closing—R.H.	1	900422		850055	60001			
AH16	Panel, closing—L.H.	1	900421		850054				
	Plate, budget lock striker	1			607212	22014	608943	60001	

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AH17	REAR WING ASSEMBLY, R.H.	1	900486	1	900613	1307			
	REAR WING ASSEMBLY L.H.	1	900485		900612				
	Screw, rear wing attachment	24	HU0706/P						
	Screw, rear wing attachment	10	552433						
	Washer, on screws	34	WM.0057						
	Clamp, rear wing fixing	2	602167						
	Stay, rear wing	2	601937						
	Screw, stay attachment	4	HU.0705						
	Washer, plain, on screw	4	WP.0023						
	Nut, locking screw	4	HN.2007						
	Washer, spring, under nut	4	WL.0207						
	BODY FLOOR								
AH18	Floor, main assembly—R.H.	1	900394		950054				
	Clip, wiring	4	602150						
AH19	Floor, main, assembly—L.H.	1	900393		950053				
AH20	Cover assembly, gearbox	1	900392		560012		901550	50001	
	Screw, gearbox cover to floor and bulkhead	16	HU0705/P						
	Washer, plain, on screws	16	WM.0057						
AH21	Floor, rear, assembly	1	900449		850117				
	Panel, floor, rear	1	900407						
	Clip, wiring	2	602150						
	Tunnel, propellor shaft	1	900408		803720				
AH22	Floor assembly, boot	1	900412		803767				
	Clip, wiring	5	602150						
AH23	Container, spare wheel	1	900401		950046				
	Bracket, spare wheel stop	1	700938						
	Bracket, striker, lid lock	2	602157						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AJ1	FRONTAL MEDALLION	1	601890	1	604272	8637	606422	22014	
	Fix, spire, medallion to front apron	2	608377 FP.1005	41878					
AJ2	RADIATOR GRILLE (SHEET METAL)	1	554813	1	801255	8637	802174	22014	
	RADIATOR GRILLE (DIE CAST)	1	800534	1					
	Screw, grille to front apron	8	YH.6505	1					
	Nut, spire, locking screw	8	FU.2585						
	Screw, grille to front apron	4			YA.0444	8637			
	Screw, grille to front apron	8					Y.Z3364		
	Nut, spire, grille to front apron	4					FJ.2443/9	22014	
	Nut, fix, grille to front apron	4					FN.2043/9		
	RADIATOR AIR DEFLECTOR								
	Black	1	803440						
	Signal Red	1	803441						
	Pearl White	1	803442						
	Green	1	803443						
	Powder Blue	1	803444						
	Pearl Grey	1	803445	22014					
	Silverstone Grey	1	803446						
	Sebring White	1	803447						
	Pale Yellow	1	803448						
	Screw, set	4	YA.0404						
	Washer, plain, on screw	4	505306						
AJ3	BONNET ASSEMBLY	1	900439	1	900666	4229	901272	22530	
			560558						
AJ4	Hinge, bonnet—R.H.	1	602093	1	604354	4229	650022		
AJ5	Hinge, bonnet—L.H.	1	602092		604353		650021		
	Hinge, bonnet—R.H. (chrome)	1					560676		Alternative to 650022
	Hinge, bonnet—L.H. (chrome)	1					560675		Alternative to 650021
	Packing, between hinge and bonnet	2	602222						
	Nut, hinge to bonnet	4	HN.2007						
	Washer, shakeproof, under nut	4	WE.0607						
	Packing, between hinge and scuttle	2	602223		650077				
	Nut, hinge to bonnet	4	HN.2008						
	Washer, shakeproof, under nut	4	WE.0608						

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	BONNET ASSEMBLY—Continued								
AJ6	Catch, safety, and prop rod	1	602096	1 to 4228					
AJ7	Bracket, safety hook engagement	1	602097						
AJ8	Retainer, rubber, bonnet prop rod	1	602211						
	Pin, split, rubber retainer attachment	1	PC.0055						
AJ9	Buffer, bonnet	2	CD.24541						
	Buffer, bonnet retainer, assembly	2	CD.24540						
	Nut, bonnet buffer attachment	2	HN.2007						
	NAME PLATE—Bonnet								
	Letter { T	1	703036	22014	703862				
	R	1	703037		703863				
	I	1	703038		703864				
	U	1	703039		703865				
	M	1	703040		703866				
	P	1	703041		703867				
	H	1	703042		703868				
	Nut, fix, letters to apron	14	FP.1012/9						
	BONNET FASTENER ASSEMBLY	1 set	602091						Cannot be serviced as assembly. Order break-down as required
AJ10	Pin, striker	2	551993	1 to 4228					
AJ11	Thimble assembly	2	551992						
AJ12	Spring, between thimble and locating cup	2	551990						
AJ13	Cup, locating spring	2	551983						
AJ14	Plate, locating thimble	2	551991						
AJ15	Lock mechanism, bonnet—R.H.	1	552809						
	Lock mechanism, bonnet—L.H.	1	552809						
	Bush, swivel pin	3	552002						
	Pin, control cable	3	552001						
	Screw, locating plate and catch assembly to wing valance	4	TF2704/P						
	Washer, shakeproof, on screw	4	WE.0607						
AJ16	Nut, striker pin to bonnet	4	HN.2009						
AJ17	Washer, plain, under nut	2	WP.0136						
AJ18	Washer, spring, under nut	2	WL.0209						
	Retainer, buffer	2	CD.24540						
	Buffer, rubber	2	CD.24541						
	Nut	4	NQ.2707						
	Retainer, nut	2	CD.24856						
	Washer, plain	2	WP.0023						

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	BONNET CONTROL CABLES								
	Cable assembly, dash to R.H. catch assembly	1	601956	1 to 4228					
AJ19	Cable, outer	1	601956A						
AJ20	Cable, inner	1	601956B						
AJ21	Grommet, between cable and dash panel	1	61917						
AJ22	Clip, cable to wing valance	1	602082						
	Screw, clip attachment	1	TP.0504						
	Nut, locking screw	1	HN.2005						
	Washer, spring, under nut	1	WQ.0305						
	Cable assembly, between catches	1	601957						
AJ23	Cable, outer	1	601957A						
AJ24	Cable, inner	1	601957B						
	Clip, cable to body	1	59380						
	Screw	1	YA.0583						
	BONNET FASTENER DETAILS								
	Bracket and fastener spring assembly	2			603079	4229			
	Screw, bracket to wing valance	4			HU0704/P				
	Washer, spring, on screw	4			WQ.0307				
	Fastener, bonnet	2			552971				
	Grommet, fastener to bonnet	2			552972				
	Grommet, half, fastener to body	2			552973				
	Packing, $\frac{1}{8}$ " fastener bracket	2			553001				
	Packing, $\frac{1}{8}$ " fastener bracket	2			553002				
	Rivet, Dzus, fastener to bonnet	4			SP92/B2A				
	BONNET LIFT ASSEMBLY	1			603083	4229			
	Bracket	1			603084				
	Plunger	1			603074				
	Spring	2			552975				
	Cup, spring	2			603075				
	Guide, plunger	1			603078				
	Support, bonnet lift bracket—R.H.	1			603082				
	Support, bonnet lift bracket—L.H.	1			603081				
	Screw, support bracket to valance tie-member	4			YA.0444				

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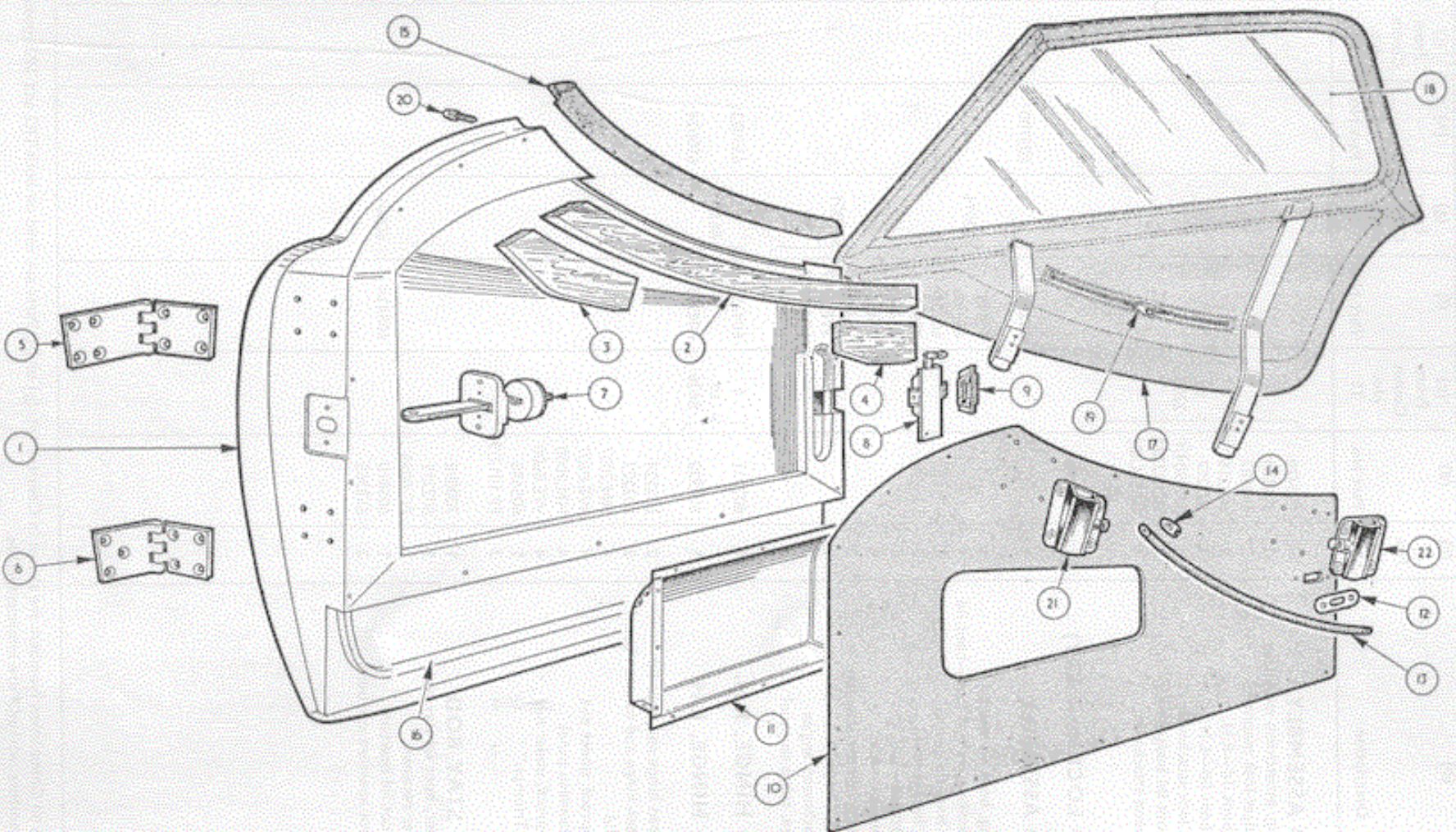


PLATE AK

BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AK1	DOOR ASSEMBLY, R.H.	1	900492	1	553036	4002	901211	22014	
			850114	60001					
	DOOR ASSEMBLY, L.H.	1	900491	1	553035	4002	901210	22014	
			850113	60001					
	Reinforcement, top hinge—R.H.	1	602177		650041				
	Reinforcement, top hinge—L.H.	1	602176		650040				
	Reinforcement, bottom hinge—R.H.	1	602179		650043				
	Reinforcement, bottom hinge—L.H.	1	602178		650042				
	Plate, tapped, door lock	2	602161						
	Retainer, door lock tapped plate	2	602162						
AK2	Rail, door top—R.H.	1	800586		802890	27288			
	Rail, door top—L.H.	1	800585		802889	27288			
	Screw, door panel to top rail	10	SP.87/F3						
AK3	Block, sidescreen support door, front	2	602180		650088	60001			
AK4	Block, sidescreen support, door, rear	2	602181		650089	60001			
	Screw, blocks to top rail	8	SP.87/H13						
	Plate, mounting, side curtain fixing—R.H.	1	606579	28826					
	Plate, mounting, side curtain fixing—L.H.	1	606580						
	Bracket, guide, R/C cable	1			607209				
	DOOR HINGES								
AK5	Hinge, top—R.H.	1	602066		650028				
	Hinge, top—L.H.	1	602065		650027				
AK6	Hinge, bottom—R.H.	1	602068		650026				
	Hinge, bottom—L.H.	1	602067		650025				
	Screw, hinges to door and 'A' post	30	TK4705/P						
AK7	DOOR CHECK FITTING	2	650129						
	Screw, door check fitting	4	TR.6505						
	Nut, locking screw	4	HN.2005						
	Washer, shakeproof, under nut	4	WE.0605						
	Screw, door check to 'A' post	2	HU0705/P						
	Nut, locking screw	2	HN.2007						
	Washer, spring, under nut	2	WL.0207						
AK8	DOOR LOCK AND DOVETAIL ASSEMBLY, R.H.	1	602090	1 to 22013					
	DOOR LOCK AND DOVETAIL ASSEMBLY L.H.	1	602089						
	Bolt, door lock lever	2	552397						
	Collar, spacer, door lock lever	2	552401						
	Nut, dome, door lock lever	2	552396						
	Screw, lock to door	8	500682						

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BODY AND FITTINGS

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	DOOR LOCK AND REMOTE CONTROL ASSEMBLY, R.H.	1			606960	22014	650104	60001	
	DOOR LOCK AND REMOTE CONTROL ASSEMBLY, L.H.	1			606959		650103		
	Spring, tension, remote control lever	2			606974				
	Lever, actuating remote control	2			606973				
	Link, remote control, R.H.	1			607501				
	Link, remote control, L.H.	1			607500				
	Clip, spring, lever attachment	2			607009				
	DOOR LOCKING HANDLE ASSEMBLY (Complete with Escutcheon and Keys)	2			604991	22014			
	Barrel, locking	2			550862		609307		
	Washer, lock, handles to doors	4			WL.0205				
	Washer, plain, handles to doors	4			WP.0005				
	Nut, handles, to doors	4			HN.2005				
	Washer, seating, locking handle escutcheon	4			554355				
	Tube, support, door handle	2			650087			60001	
AK9	DOOR LOCK STRIKER DOVETAIL	2	602075						
	Packing, door lock striker	4	602248						
	Screw, striker dovetail attachment	8	500166						
AK10	DOOR CASING ASSEMBLY R.H. TRIMMED								
	Blackberry	1	552805/BBY	1 to 22013					
	Brown	1	552805BRN						
	Blue	1	552805/BLU						
	Black	1	552805/BLK						
	Red	1	552805/RED						
	Fawn	1	552805/FWN						
	Geranium	1	552805/GER						
	Grey	1	552805/GRY						
	Stone	1	552805/STN						
AK11	Pocket, door	1	700895	1 to 22013					

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BODY AND FITTINGS

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	DOOR CASING ASSEMBLY R.H. TRIMMED								
	Red	1			556672	22014	560576	60001	
	Blue	1			556674		560578		
	Black	1			556676		560580		
	Beige	1			556678				
	Grey	1			556680				
	Brown	1			556682				
	Silver grey	1			559283		560582	60001	
	Targo purple	1			559285		560584		
	Pocket, door	1			703277	22014			
	Pocket, door—R.H.								
	Red	1					750036 / RED	60001	
	Blue	1					750036 / BLU		
	Stone	1					750036 / STN		
	Silverstone Grey	1					750036 / GRY		
	Targo Purple	1					750036 / TP		
	DOOR CASING ASSEMBLY L.H. TRIMMED								
	Blackberry	1	552804 / BBY	1 to 22013					
	Brown	1	552804 / BRN						
	Blue	1	552804 / BLU						
	Black	1	552804 / BLK						
	Red	1	552804 / RED						
	Geranium	1	552804 / GER						
	Stone	1	552804 / STN						
	Pocket, door	1	700895						

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	DOOR CASING ASSEMBLY L.H. TRIMMED								
	Red	1			556671		560575		
	Blue	1			556673		560577		
	Black	1			556675		560579		
	Beige	1			556677				
	Grey	1			556679				
	Brown	1			556681				
	Silverstone Grey	1			559282		560581		
	Targo Purple	1			559284		560583		
	Pocket, door	1			703277	22014			
	Pocket, door—L.H.								
	Red	1					750036/ RED		
	Blue	1					750036/ BLU		
	Stone	1					750036/ STN		
	Silverstone Grey	1					750036/ GRY		
	Targo Purple	1					750036/ TP		
	Rivet, bifurcated, pocket to door casing	24	552525						
	Washer, plain, on rivet	24	WP.0137						
	Screw, casing to door	20	YA.0165/ CP						
	Washer, cup, on screw	20	SP.132B/ CP						
AK12	Plate, lock lever pull slot	2	602072						
	Screw, pull slot plate attachment	4	500228						
AK13 AK14	DOOR PULL TRIMMED	2	552227						
	Finisher, door pull end	2	602064						
	Screw, door pull finisher to body	2	SP.89C4/ CP						
	Cable assembly, inner and outer	2			557185	22014			
	Cable, inner, 22" long	2					557211		
	Casing, outer, 19½" long	2					557212		
	Bolt, cable attachment	2			607499	22014			
	Bracket, cable guide	2					607209		
	Rivet, bifurcated, bracket attachment	4					557213		

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AK15	DOOR EDGE ROLL TRIM ASSEMBLY, R.H.	1	552813	1 to 22013					
	DOOR EDGE ROLL TRIM ASSEMBLY, L.H.	1	552812						
	Base unit, door edge roll trim—R.H.	1	800589						
	Base unit, door edge roll trim—L.H.	1	800588						
	Rubber, sponge, door edge roll trim	2	602187						
	DOOR EDGE ROLL TRIM ASSEMBLY, R.H.								
	Red	1			556696	22014			Vynide
	Blue	1			556698				
	Black	1			556700				
	Beige	1			556702				
	Grey	1			556704				
	Brown	1			556706				
	Targo Purple	1					559293		Leather
	Silverstone Grey	1					559291		
	Red	1			556708	22014			
	Blue	1			556710				
	Black	1			556712				
	Beige	1			556714				
	Grey	1			556716				
	Brown	1			556718				
	Targo Purple	1					559297		
	Silverstone Grey	1					559295		
	Base unit, door edge roll trim—R.H.	1			703213	22014			
	Rubber, sponge, door edge roll trim	1			559365				
AK16	Rubber, door seal	1			602210		650046	60001	
	Button assembly	2			606848				
	Filler piece, door top edge	1					650045	60001	

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	DOOR EDGE ROLL TRIM ASSEMBLY, L.H.								
	Red	1			556695	} 22014			} Vynide
	Blue	1			556697				
	Black	1			556699				
	Beige	1			556701				
	Grey	1			556703				
	Brown	1			556705				
	Targo Purple	1					559292		} Leather
	Silverstone Grey	1					559290		
	Red	1			556707	} 22014			
	Blue	1			556709				
	Black	1			556711				
	Beige	1			556713				
	Grey	1			556715				
	Brown	1			556717				
	Targo Purple	1					559296		
	Silverstone Grey	1					559294		
	Base unit, door edge roll trim—L.H.	1			703212	} 22014			
	Rubber, sponge, door edge roll trim	1			559365				
	Rubber, door seal	1			602210		650044	60001	
	Button assembly	2			606848				
	Filler piece, door top edge	1					650045	60001	
AK17	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1	900385	} 1 to 5255					} When ordering please state colour required.
	DOOR SIDE CURTAIN ASSEMBLY, R.H.	1	900386						
	Colours : Blackberry, Geranium, Ice Blue, White								
AK18	Window, side curtain	2	552294	} 1 to 5255					
AK19	Fastener, zip	2	552295						
	Fastener, button, side curtain	8	551683						
	Nut, securing fastener	8	551684						
AK20	Peg, button fastener, fitted to door	8	551865						

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BODY AND FITTINGS

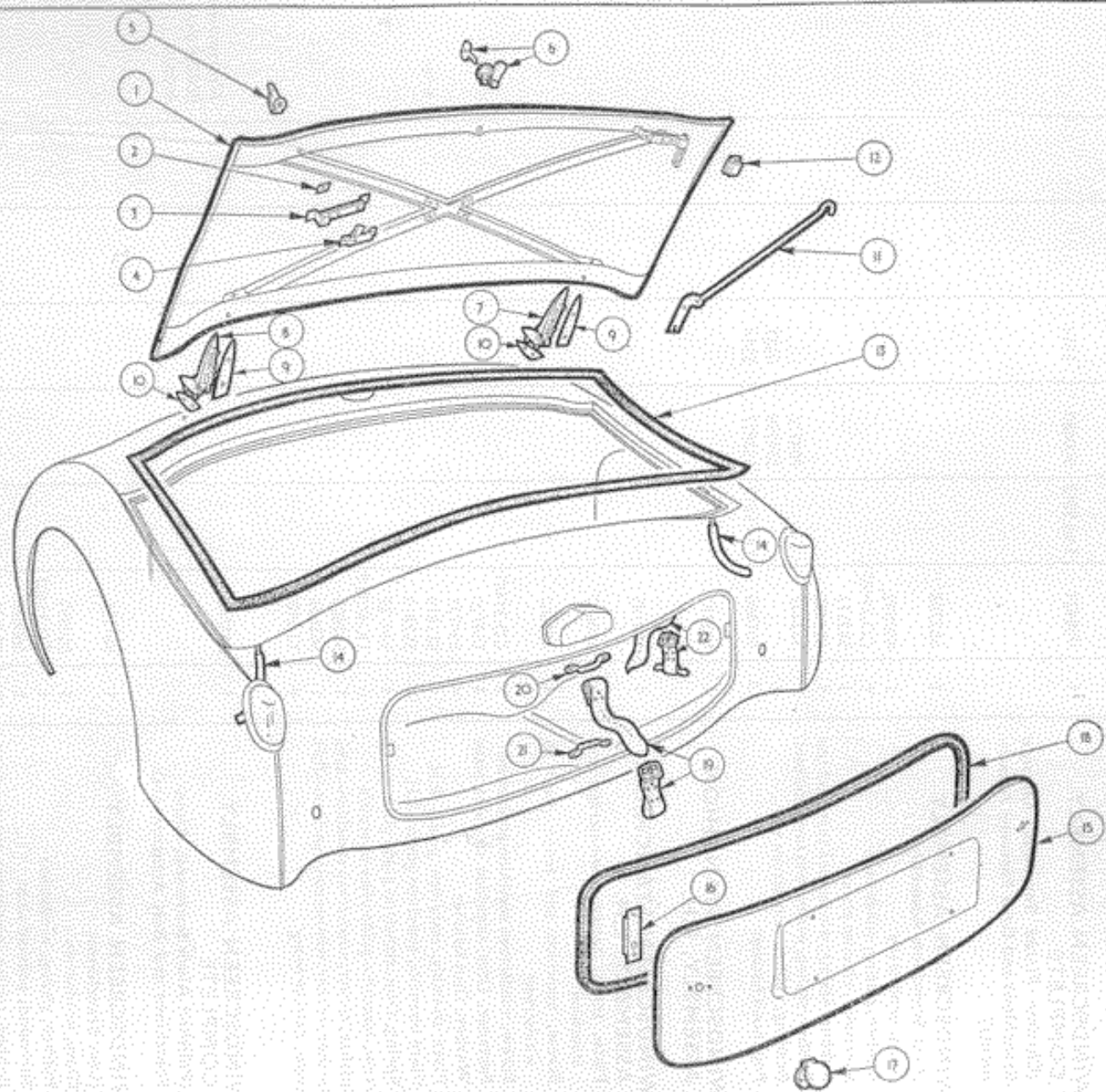
(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1			900709	5256			
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colour : Black only	1			900710				
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1			900711				
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colour : Fawn only	1			900712				
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1			900713				
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colour : Blackberry only	1			900714				
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1					900682		
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colours : Blackberry, Geranium, Ice Blue, Black	1					900683		
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1					900684		
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colours : Blackberry, Geranium, Ice Blue, Fawn	1					900685		
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1					553933	8637	
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colours : Blackberry, Geranium, Ice Blue, White	1					553934		
	SLIDING LIGHT—SIDE CURTAIN, R.H.	1					553506		
	SLIDING LIGHT—SIDE CURTAIN, L.H.	1					553505		
	Strip, edging	2					553961		
	Socket, fastener, side curtain	8			552650	5256			
	Plate, clinch, securing socket	8			552651				
	Fastener, fitted to door	8			552668				

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1					901290	28826	
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colour : White only	1					901291		
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1					901286		
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colour : Black only	1					901287		
	DOOR SIDE CURTAIN ASSEMBLY, L.H.	1					901288		
	DOOR SIDE CURTAIN ASSEMBLY, R.H. Colour : Fawn only	1					901289		
	Sliding light—R.H.	1					508177		
	Sliding light—L.H.	1					508176		
	Fixed light—L.H.	1					559748		
	Fixed light—R.H.	1					559749		
	Strip, edging	2					606861		
	Screw, wood	16					SP.89EL		
	Grommet, half Dzus	4					556022		
	Fastener	4					556023		
	Spring, ejector	4					556024		
AK21	SIDE CURTAIN RETAINING BRACKET ASSEMBLY R.H. Front and L.H. Rear	2	602040	1 to 28825					
AK22	SIDE CURTAIN RETAINING BRACKET ASSEMBLY R.H. Rear and L.H. Front	2	602041						
	Screw, locking curtain in bracket	4	602124						
	Pin, retaining, screw in bracket	4	552172						
	Screw, retaining bracket to door	16	SP.89/E4						
	SLIDING PLATE AND SPRING ASSEMBLY	2			607106	28826			
	SLIDING PLATE AND SPRING ASSEMBLY	2			607105				
	Screw, sliding plate assemblies to doors	16			SP.88/H7	28826	509039		

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BODY AND FITTINGS

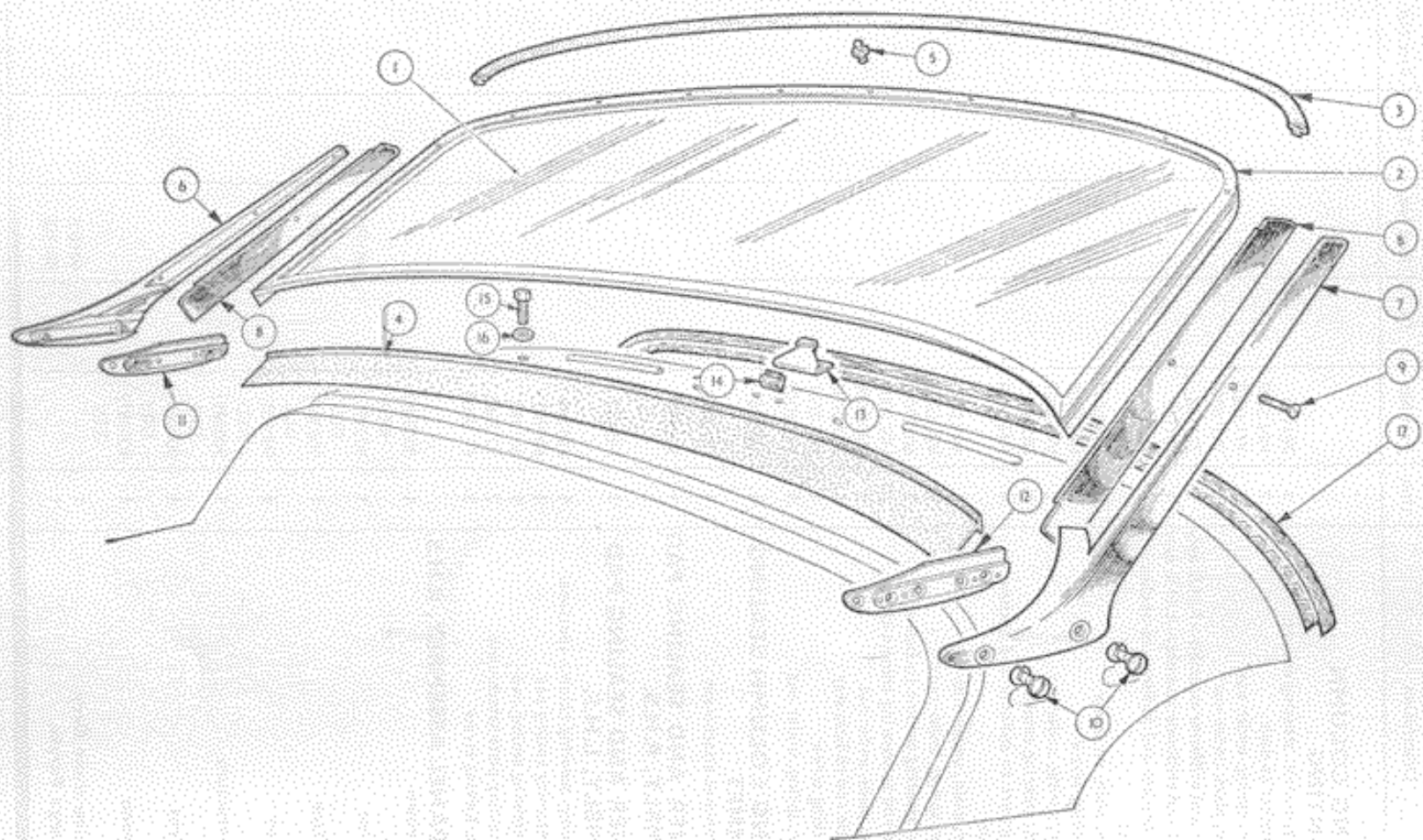
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AL1	BOOT LID ASSEMBLY	1	900479	1 to 22013					
AL2	Plate, tapping, escutcheon mounting	2	602164						
AL3	Bracket, budget lock mounting	2	602182						
	Lock, budget, boot lid—R.H.	1	602216						
AL4	Lock, budget, boot lid—L.H.	1	602217						
	Screw, budget lock attachment	4	TK4504/P						
AL5	Escutcheon, boot lid budget lock	2	CD.22284						
	Screw, escutcheon attachment	4	SP.86CO/CP						
AL6	BOOT LID LOCK (c/w KEY)	1	607070						
	BOOT LID ASSEMBLY	1			802637		803780		
	Plate, tapping, boot lid handle	1			606980	22014			
	Bracket, mounting, budget lock—boot lid	1			606981				
	Lock, budget—boot lid centre	1			602217				
	Screw, locking handle to lid	2			559419	60001			
	Tube, reinforcement—L.H.	1			704269				
	Tube, reinforcement—R.H.	1			704270				
	Screw } Reinforcement assembly	2			UH.0705				
	Washer } to	2			WE.0607				
	Nut } attachment angles	2			HN.2007				
	Packing, sponge, tubes to panel	4			608643				
AL7	BOOT LID HINGE, R.H.	1	602931	1 to 8636	604356	8637	650023		
AL8	BOOT LID HINGE, L.H.	1	602930		604355		650024		
AL9	Packing, between hinge and boot lid	2	602224						
AL10	Packing, between hinge and tonneau panel	2	602223						
	Nut, hinge to lid	4	HN.2007						
	Washer, shakeproof, under nut	4	WE.0607						
	Nut, hinge to tonneau panel	4	HN.2008						
	Washer, shakeproof, under nut	4	WE.0608						
	Nameplate, "Triumph"	1	605556						
	Fix, push on	3	FP.1012/9						
AL11	BOOT LID STAY ROD	1	700898						
AL12	Retainer, rubber, boot lid stay rod	1	602211						
	Pin, split, rubber retainer	1	PC.0055						
AL13	Seal, rubber, boot lid aperture	1	605810		608434	60001			
AL14	Tube, drain, boot aperture surround	2	552365						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
AL15	SPARE WHEEL LID ASSEMBLY	1	900483						
	Bracket, lock mounting—R.H.	1	602094						
AL16	Bracket, lock mounting—L.H.	1	602095						
	Lock, budget, spare wheel lid—R.H.	1	602217						
	Lock, budget, spare wheel lid—L.H.	1	602216						
	Screw, budget lock attachment	4	TK4504/P						
AL17	Escutcheon, spare wheel lid	2	CD.22241						
	Screw, escutcheon attachment	4	SP.86CO/ CP						
AL18	Seal, rubber, spare wheel aperture	1	552559						
AL19	SPARE WHEEL STRAP AND BUCKLE ASSEMBLY	2	604755		650092	60001			
AL20	Staple, top, strap to boot floor	2	CD.21243						
	Screw, staple attachment	2	TP0504/P						
	Nut, locking screw	2	HN.2005						
	Washer, shakeproof, under nut	2	WN.0705						
AL21	Staple, bottom, strap to spare wheel container	1	600546						
	Screw, staple attachment	2	TP0504/P						
	Washer, shakeproof, on screw	2	WN.0705						
AL22	TOOL STOWAGE STRAP AND BUCKLE ASSEMBLY	1	602081						
	Staple, top, strap to spare wheel container side	1	CD.21243						
	Screw, staple attachment	2	TP0504/P						
	Washer, shakeproof, on screw	2	WN.0705						
	Staple, bottom, strap to spare wheel con- tainer, floor	1	600546						
	Nut, staple attachment	2	HN.2005						
	Washer, shakeproof, under nut	2	WN.0705						

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	WINDSCREEN ASSEMBLY COMPLETE (Chrome Plated Surround, Chrome Stanchions and Dzus Fastener Attachments)	1	900424	1 to 5513	900689	5514			
	WINDSCREEN ASSEMBLY (Less Stanchion Assembly)	1	552788						
AM1	Glass, windscreen	1	800592						
AM2	Rubber, glazing, windscreen	1	CD.31407						
AM3	Surround, chrome plated	1	552113						
AM4	Rubber, sealing, windscreen surround top	1	552422						
AM4	Rubber, sealing, windscreen surround btm.	1	552237		704126				
	Beading, rubber, windscreen top	1			554339	8637			
AM5	Peg, hood fastener	10	551866	1 to 5513	553827	5514			
AM6	WINDSCREEN STANCHION ASSEMBLY, R.H.	1	552182						
AM7	WINDSCREEN STANCHION ASSEMBLY, L.H.	1	552181						
AM8	Plate, tenon, between windscreen and stanchion	2	560630						
AM9	Screw, stanchion and tenon plate to windscreen	4	552662						
	Screw, windscreen stanchion attachment	2	CD.31441						
AM10	Fastener, Dzus, stanchion to guide plate	4	554720						
	Washer, Dzus fastener	4	554721						
AM11	Plate assembly, stanchion guide—R.H.	1	552819						
AM12	Plate assembly, stanchion guide—L.H.	1	552818						
	Spring, Dzus, stanchion guide plate	4	554722						
	Screw, stanchion guide plate to scuttle	6	TK.4708/P						
	Finisher, corner, windscreen stanchion—L.H.	1	562605						
	Finisher, corner, windscreen stanchion—R.H.	1	562606						
	Screw, finisher fixing	4	YJ.2182						
	WINDSCREEN ASSEMBLY COMPLETE (Polished Alum Surround, Alum Stanchions and Bolt Attachments)	1	803760						Alternative to 804524 and 902005
	WINDSCREEN ASSEMBLY (Less Stanchions)	1	561151						
AM1	Glass, windscreen	1	800592						
	Rubber, glazing, windscreen	1	CD.31407						
AM2	Surround, polished alum	1	560670						
AM3	Rubber, sealing, windscreen surround top	1	554339						
AM4	Rubber, sealing, windscreen surround, btm.	1	704126						
AM5	Peg, hood fastener	10	553837						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	WINDSCREEN ASSEMBLY —Continued								
AM6	WINDSCREEN STANCHION, R.H.	1	560672						
AM7	WINDSCREEN STANCHION, L.H.	1	560671						
AM8	Weatherstrip (Metal)	2	560630						
AM9	Screw, stanchion and weatherstrip to windscreen	4	509377						
	Screw, stanchion attachment	2	561206						
	Bolt, stanchion to scuttle panel	4	609108						
	Washer, lock, on bolt	4	WL.0208						
	Retainer, lower, sealing rubber—R.H.	1	560678						
	Retainer, lower, sealing rubber—L.H.	1	560677						
	Screw, securing sealing rubber retainers	4	YA.0303						
	Finisher, corner, windscreen stanchion—L.H.	1	562605						
	Finisher, corner, windscreen stanchion—R.H.	1	562606						
	Screw, finisher fixing	4	YJ.2182						
	WINDSCREEN ASSEMBLY COMPLETE (Chrome Plated Surround, Chrome Stanchions and Bolt Attachments)	1	902005						Alternative to 803760 and 804524
	WINDSCREEN ASSEMBLY (Less Stanchions)	1	552788						
AM1	Glass, windscreen	1	800592						
	Rubber, glazing	1	CD.31407						
AM2	Surround, chrome plated	1	552113						
AM3	Rubber, sealing, top	1	554339						
AM4	Rubber, sealing, bottom	1	704126						
AM5	Peg, hood fastener	10	553827						
AM6	WINDSCREEN STANCHION, R.H. (Complete with Tenon Plate)	1	560628						
AM7	WINDSCREEN STANCHION, L.H. (Complete with Tenon Plate)	1	560627						
AM8	Weatherstrip (Metal)	2	560630						
AM9	Screw, stanchion and weatherstrip to windscreen	4	552662						
	Screw, stanchion attachment	2	CD.31441						
	Bolt, stanchion to scuttle panel	4	609108						
	Washer, lock, on bolt	4	WL.0208						
	Retainer, lower, sealing rubber—R.H.	1	560678						
	Retainer, lower, sealing rubber—L.H.	1	560677						
	Screw, securing sealing rubber retainers	4	YA.0303						
	Finisher, corner, windscreen stanchion—L.H.	1	562605						
	Finisher, corner, windscreen stanchion—R.H.	1	562606						
	Screw, finisher fixing	4	YJ.2182						

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	WINDSCREEN ASSEMBLY COMPLETE (Polished Alum Surround, Chrome Stanchions and Bolt Attachments)	1	804524						Alternative to 803760 and 902005
	WINDSCREEN FRAME ASSEMBLY (Less Stanchions)	1	561151						
AM1	Glass, windscreen	1	800592						
	Rubber, glazing	1	CD.31407						
AM2	Frame, windscreen	1	560670						
AM3	Rubber, sealing, top	1	554339						
AM4	Rubber, sealing, bottom	1	704126						
AM5	Peg, hood fastener	10	553837						
AM6	WINDSCREEN STANCHION, R.H. (Complete with Tenon Plate)	1	560628						
AM7	WINDSCREEN STANCHION, L.H. (Complete with Tenon Plate)	1	560627						
AM8	Weatherstrip	2	560630						
	Screw, stanchion to frame	2	561206						
AM9	Screw, stanchion to frame	4	509377						
	Bolt, stanchion to scuttle panel	4	609108						
	Washer, lock, on bolt	4	WVL.0208						
	Bracket, bottom rubber retaining—R.H.	1	560678						
	Bracket, bottom rubber retaining—L.H.	1	560677						
	Screw, S/T, brackets to stanchions	4	YA.0303						
	Finisher, corner, windscreen stanchion—L.H.	1	562605						
	Finisher, corner, windscreen stanchion—R.H.	1	562606						
	Screw, finisher fixing	4	YJ.2182						
	WINDSCREEN ASSEMBLY COMPLETE (Chrome Plated Surround and Stanchions with bolt attachments)	1			902347				
	WINDSCREEN ASSEMBLY (Less Stanchions)	1			552788				
AM1	Glass, windscreen	1			800592				
	Rubber, glazing	1			CD.31407				
AM2	Frame, windscreen	1			552113				
AM3	Rubber, sealing, top	1			554339				
AM4	Rubber, sealing, bottom	1			704126				
AM5	Peg, hood fastener	10			553827				

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BODY AND FITTINGS

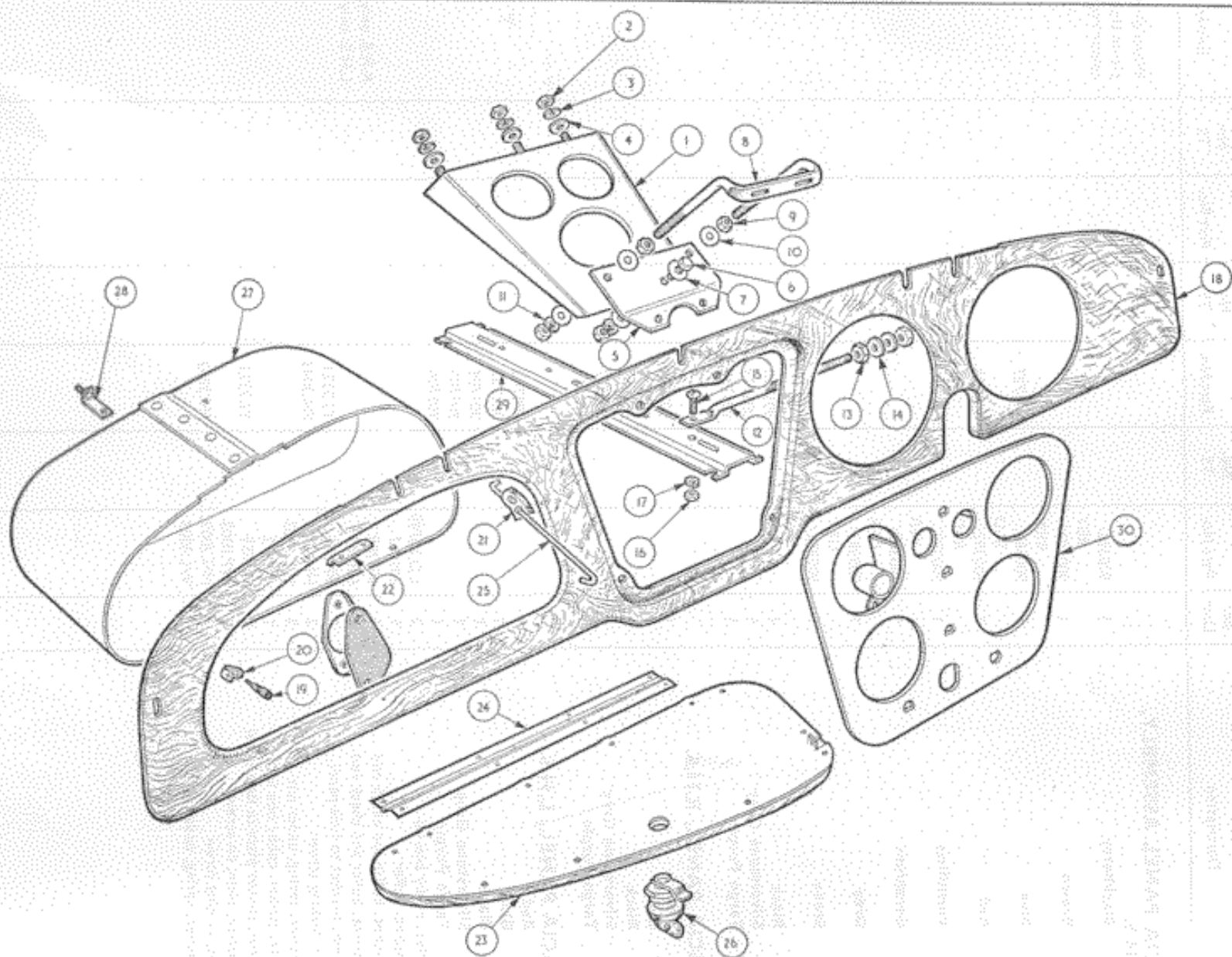
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AM6	WINDSCREEN ASSEMBLY— <i>Continued</i> WINDSCREEN STANCHION, R.H.	1			804512				
AM7	WINDSCREEN STANCHION, L.H.	1			804511				
AM8	Weatherstrip	2			560630				
	Screw, stanchion to frame	2			CD.31441				
AM9	Screw, stanchion to frame	4			552662				
	Bolt, stanchion to scuttle panel	4			609108				
	Washer, lock, on bolt	4			WL.0208				
	Bracket, bottom rubber retaining—R.H.	1			560678				
	Bracket, bottom rubber retaining—L.H.	1			560677				
	Screw, S/T, brackets to stanchions	4			YA.0303				
	Finisher, corner, windscreen stanchion—L.H.	1			562605				
	Finisher, corner, windscreen stanchion—R.H.	1			562606				
	Screw, finisher fixing	4			YJ.2182				
AM13	WINDSCREEN CENTRE SUPPORT BRACKET	1	602229						
AM14	Buffer, fitted in bracket	1	602246						
	COMPETITION SCREEN MOUNTING								
	Plate, mounting	2	602076	1 32833 approx.					
	Nut, mounting plate to scuttle rim member	4	HN.2007						
	Washer, spring, under nut	4	WQ.0307						
	Washer, plain, under nut	4	WP.0023						
AM15	Bolt, screen mounting	4	602078						
AM16	Washer, on bolt	4	602077						

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AM17	SCUTTLE EDGE ROLL TRIM ASSEMBLY								
	Blackberry	1	552817/BBY	1 to 22013					
	Brown	1	552817/BRN						
	Blue	1	552817/BLU						
	Black	1	552817/BLK						
	Red	1	552817/RED						
	Geranium	1	552817/GER						
	Grey	1	552817/GRY						
	Stone	1	552817/STN						
	Base unit, roll trim	1	900490						
	SCUTTLE EDGE ROLL TRIM ASSEMBLY								
	Red	1			556803				Vynide trim
	Blue	1			556804				
	Black	1			556805				
	Beige	1			556806				
	Grey	1			556807				
	Brown	1			556808				
	Silverstone Grey	1					559322		
	Targo Purple	1					559323		
	Red	1			556809	22014			Leather trim
	Blue	1			556810				
	Black	1			556811				
	Beige	1			556812				
	Grey	1			556813				
	Brown	1			556814				
	Silverstone Grey	1					559324		
	Targo Purple	1					559325		
	Base unit, scuttle edge roll trim	1			802553		802881	32834 approx.	
	Screw, roll trim assembly attachment	5	SP.89H2/CP	1	506635	32834 approx.			
	Washer, cup, on screw	5	SP.132B/CP						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	STEERING COLUMN MOUNTING								
AN1	Bracket, anchor, steering column	1	701160						
AN2	Nut, bracket to dash	3	HN.2007						
AN3	Washer, spring, under nut	3	WL.0207						
AN4	Washer, plain, under nut	3	WP.0007						
AN5	Bracket and stiffener assembly—R.H.S. only	1	701158						
	Bracket and stiffener assembly—L.H.S. only	1	701157						
AN6	Screw, bracket and stiffener to anchor bracket	5	HU.0807						
AN7	Washer, plain, on screw	2	WP.0017						
	Nut, locking screw	1	HN.2008						
	Washer, spring, under nut	1	WL.0208						
AN8	Support, steering column	1	602860						
AN9	Nut, support to stiffener and anchor brackets	4	HN.2008						
AN10	Washer, plain, under nuts	4	WP.0017						
AN11	Washer, spring, under nuts	2	WL.0208						
AN12	Rod, tie, steering column to facia stay	1	602790						
AN13	Nut, tie rod to steering column clamp	2	HN.2008						
AN14	Washer, plain, under nut	2	WP.0008						
AN15	Screw, tie rod to facia stay	1	HU.0706						
AN16	Nut, locking screw	1	HN.2007						
AN17	Washer, spring, under nut	1	WL.0207						
	STEERING COLUMN SEALING GROMMET	1	701106						
	Clip, grommet attachment	1	CS.4025						
	RETAINER AND SEALING PAD ASSEMBLY, R.H.S.	1	552431						
	RETAINER AND SEALING PAD ASSEMBLY, L.H.S.	1	552432						
	Pad, sealing, steering column aperture	1	603346						
	Plate, retaining sealing pad	1	601961						R.H. steering
	Plate, retaining sealing pad	1	601962						L.H. steering
	Screw, retaining plate attachment	2	YJ.2565						
	Nut, spire, locking screw	2	FC.2805						
	FACIA PANEL ASSEMBLY, R.H.S.								
	Brown	1	900381/ BRN						When ordering please state colour required
	Blue	1	900381/ BLU		901799				
	Black	1	900381/ BLK		901800				
	Red	1	900381/ RED		901798				
	Geranium	1	900381/ GER						
	Grey	1	900381/ GRY						
	Stone	1	900381/ STN						
	Silverstone Grey	1			901801				
	Targo Purple	1			901802				

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AN18	FACIA PANEL ASSEMBLY, L.H.S.								When ordering please state colour required
	Blackberry	1	900382/ BBY						
	Brown	1	900382/ BRN						
	Blue	1	900382/ BLU		901727				
	Red	1	900382/ RED		901726				
	Vermillion	1	900382/ VER						
	Geranium	1	900382/ GER						
	Grey	1	900382/ GRY						
	Stone	1	900382/ STN						
	Black	1			901728				
	Silverstone Grey	1			901729				
	Targo Purple	1			901730				
	FACIA PANEL, R.H.S.								
	Red	1			901774				
	Blue	1			901775				
	Black	1			901776				
	Silverstone Grey	1			901777				
	Targo Purple	1			901778				
	FACIA PANEL, L.H.S.								
	Red	1			901702				
	Blue	1			901703				
	Black	1			901704				
	Silverstone Grey	1			901705				
	Targo Purple	1			901706				
AN19	Buffer, cubby box lid	2	CD.28789						
AN20	Bracket, buffer	1	601967						
AN21	Bracket, buffer and check rod	1	601968						R.H.S. only L.H.S. only
	Bracket, buffer and check rod	1	601969						
AN22	Screw, bracket to facia panel	3	501555		YJ.2323				
	Nut, locking screws	3	HN.2003		FN.2043				
	Washer, spring, under nut	3	WL.0203						
	Plate, striker, cubby box lock	1	601972						
	Screw, striker plate to facia panel	2	501555		YJ.2323				
	Washer, plain, on screw	2	WP.0003						
	Nut, locking screw	2	HN.2003		FN.2043				
	Washer, spring, under nut	2	WL.0203						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AN23	LID ASSEMBLY, TRIMMED, CUBBY BOX, R.H.S.								When ordering please state colour required
	Blackberry	1	601985/ BBY						
	Brown	1	601985/ BRN						
	Blue	1	601985/ BLU						
	Black	1	601985/ BLK						
	Red	1	601985/ RED						
	Fawn	1	601985/ FWN						
	Geranium	1	601985/ GER						
	Stone	1	601985/ STN						
	LID ASSEMBLY, TRIMMED, CUBBY BOX, L.H.S.								When ordering please state colour required
	Blue	1	601986/ BLU						
	Brown	1	601986/ BRN						
	Vermillion	1	601986/ VER						
	Black	1	601986/ BLK						
	LID, TRIMMED, CUBBY BOX, R.H.S.								
	Red	1			609804				
	Blue	1			609805				
	Black	1			609806				
	Silverstone Grey	1			609807				
	Targo Purple	1			609808				
	LID, TRIMMED, CUBBY BOX, L.H.S.								
	Red	1			609798				
	Blue	1			609799				
	Black	1			609800				
	Silverstone Grey	1			609801				
	Targo Purple	1			609802				
	Hinge and Back Plate sub assembly, R.H.S.	1	509512						
	Hinge and Back Plate sub assembly, L.H.S.	1	509511						
AN24	Hinge, cubby box lid	1	601971						
	Rivet, hinge to lid	4	SP.91A/A2						
AN25	Rod, check, cubby box lid	1	601973						
AN26	Lock, cubby box lid	1	602139						
	Screw, cubby box lid hinge to fascia panel	4	501555		YJ.2323				
	Washer, plain, on screw	4	WP.0003						
	Nut, locking screw	4	HN.2003		FN.2043				
	Washer, spring, under nut	4	WL.0203						

Note :—Where no Commission Numbers are shewn in Columns (e), (g) or (i), Parts are used on both TR2 and TR3 models.
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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AN27	CUBBY BOX, R.H.S.								When ordering please state colour required
	Blackberry	1	800537/ BBY						
	Brown	1	800537/ BRN						
	Blue	1	800537/ BLU						
	Red	1	800537/ RED						
	Fawn	1	800537/ FWN						
	Geranium	1	800537/ GER						
	Grey	1	800537/ GRY						
	Stone	1	800537/ STN						
	CUBBY BOX, L.H.S.								When ordering please state colour required
	Blackberry	1	800538/ BBY						
	Brown	1	800538/ BRN						
	Blue	1	800538/ BLU						
	Red	1	800538/ RED						
	Geranium	1	800538/ GER						
	Grey	1	800538/ GRY						
	Stone	1	800538/ STN						
	CUBBY BOX, L.H.S.	1	800607						Only required when dual speed wiper is fitted
	Screw, cubby box to fascia	2	YJ.2404						
	Screw, cubby box to fascia	1	YJ.2488						
	Washer, plain, on screw	1	WP.0127						
	Nut, spire, locking screws	3	FJ.2464						
AN28	Bracket assembly, cubby box support, rear	1	602048						
	Nut, bracket attachment	1	HN.2005						
	Washer, spring, under nut	1	WL.0205						
	Screw, bracket attachment	1	500479						
	Nut, spire, locking screw	1	FJ.2444						
	FACIA PANEL ATTACHMENT DETAILS								
	Bracket, centre fixing	1	601984						
	Bracket, outer fixing	2	601964						
AN29	Screw, outer bracket to scuttle rim member	4	SP.87/K5						
	Bolt, fascia panel to scuttle rim member	5	602376						
	Screw, retaining bolt	5	SP.88/D3						
	Nut, fascia attachment	7	HN.2007						
	Washer, spring, under nut	7	WL.0207						
	Stay, fascia panel to battery box	2	601939						
	Screw, stay attachment	4	YA.0584						
	Screw, stay attachment	4	YA.0585						
	Nut, spire, locking screw	8	FU.2585						

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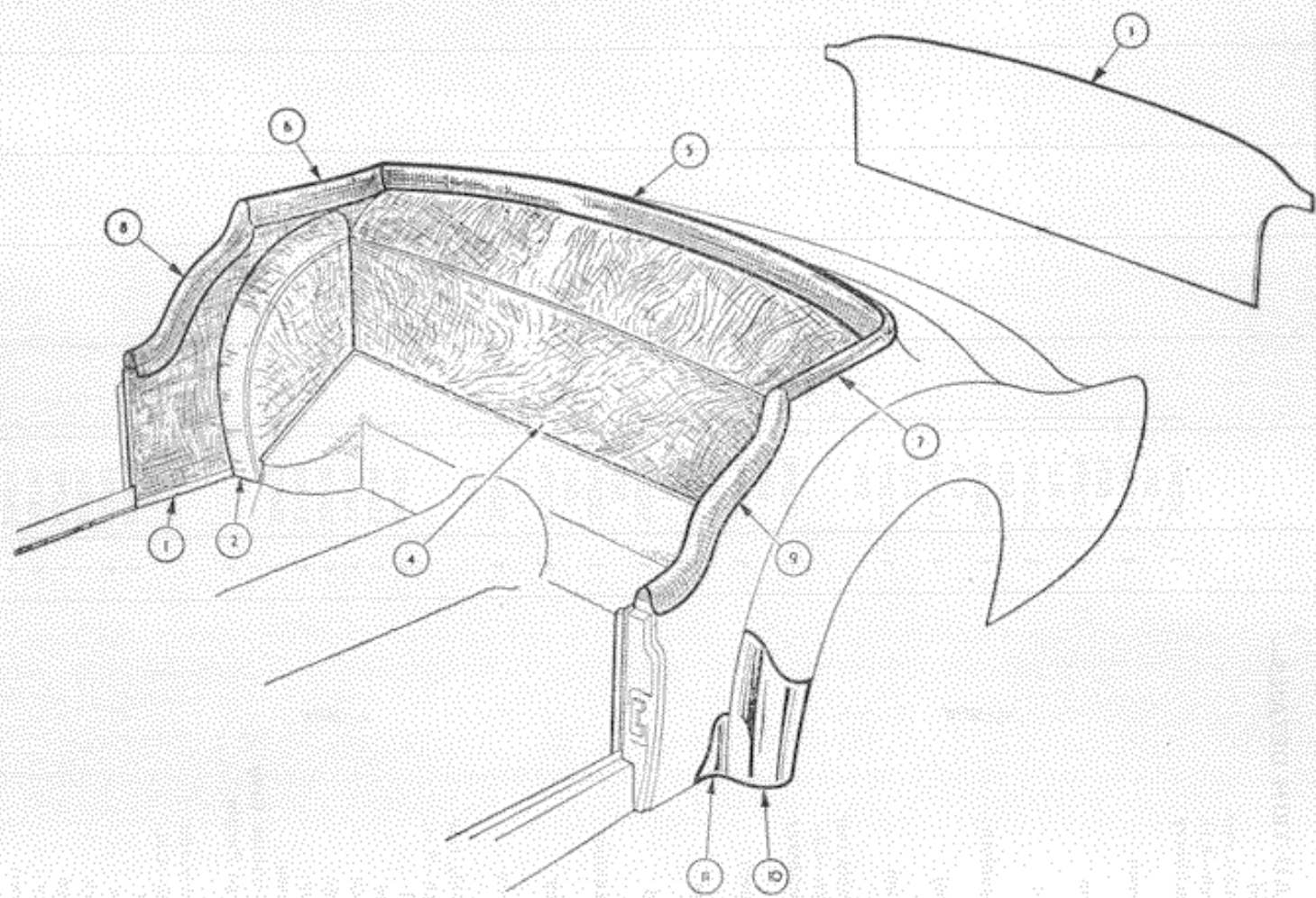
BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	INSTRUMENT PLATE ASSEMBLY (TRIMMED)								
	Blackberry	1	601942/BBY	1 to 22013					When ordering please state colour required
	Brown	1	601942/BRN						
	Blue	1	601942/BLU						
	Red	1	601942/RED						
	Geranium	1	601942/GER						
	Grey	1	601942/GRY						
	Stone	1	601942/STN						
	INSTRUMENT PANEL ASSEMBLY	1			606804	22014	608613		Black only
	Support assembly, panel light—R.H.	1	601978						
	Support assembly, panel light—L.H.	1	601979						
	Cover instrument plate								
	Blackberry	1 yd.	CD.31384/BBY	42400					Vynide When ordering please state colour required
	Brown	1 yd.	CD.31384/BRN						
	Blue	1 yd.	CD.31384/BLU						
	Black	1 yd.	CD.31384/BLK						
	Red	1 yd.	CD.31384/RED						
	Vermillion	1 yd.	CD.31384/VER						
	Geranium	1 yd.	CD.31384/GER						
	Grey	1 yd.	CD.31384/GRY						
	Stone	1 yd.	CD.31384/STN						
	Nut, wing, Instrument plate to facia	4	VO.242						
	ASH TRAY, COMPLETE ASSEMBLY	1	608697						
	Screw	1	JL.2708	42400					
	Washer, spacing	1	WM.0082						
	Spire fix	1	FN.2059						
	Note :—Ash tray is secured at the front by the battery box stay attachment details.								

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)	
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks	
AP1	TONNEAU TRIM DETAILS									
	Casing, quarter, trimmed—R.H.									
	Brown	1	552807/BRN	1 to 22013					When ordering please state colour required	
	Red	1	552807/RED							
	Vermillion	1	552807/VER							
	Geranium	1	552807/GER							
	Stone	1	552807/STN							
	Casing, quarter, trimmed—L.H.									
	Brown	1	552806/BRN							
	Red	1	552806/RED							
	Geranium	1	552806/GER							
	Stone	1	552806/STN							
	Millboard, quarter, casing	2	800594							
	Casing, quarter, trimmed—R.H.			22014					When ordering please state colour required	
	Red	1	556684		559934		562209	60001		
	Blue	1	556686		559936		562211			
	Black	1	556688		559938		562213			
	Beige	1	556690							
	Grey	1	556692					60001		
	Brown	1	556694							
	Silverstone Grey	1			559944		562215			
	Targo Purple	1			559946		562217			
	Casing, quarter, trimmed—L.H.									
	Red	1	556683		559933		562208	60001		
	Blue	1	556685		559935		562210			
	Black	1	556687		559937		562212			
	Beige	1	556689							
	Grey	1	556691					60001		
	Brown	1	556693							
	Silverstone Grey	1			559943		562214			
	Targo Purple	1			559945		562216			
	Millboard, quarter, casing	2	703149							
	Millboard, quarter casing—R.H.	1			803165		850252	60001		
	Millboard, quarter casing—L.H.	1			802886		850251			
	Screw, casing attachment	18	YA.0165/CP	1						
	Screw, casing attachment	16				506635	22014			
	Washer, cup, on screw	18	SP.132B/CP	1						
	Washer, cup, on screw	16				SP.132B/CP	22014			
	Stud—lift the dot	2						559764	41744	Required when tonneau cover is fitted

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
AP2	TONNEAU TRIM DETAILS— <i>Continued</i>								
	Cover assembly, rear								
	Wheelarch—R.H.								
	Blackberry	1	552899/ BBY	1 to 22013					
	Brown	1	552899/ BRN						
	Blue	1	552899/ BLU						
	Red	1	552899/ RED						
	Geranium	1	552899/ GER						
	Grey	1	552899/ GRY						
	Stone	1	552899/ STN						
	Cover assembly, rear								
	Wheelarch—L.H.								
	Blackberry	1	552898/ BBY						
	Brown	1	552898/ BRN						
	Blue	1	552898/ BLU						
	Red	1	552898/ RED						
	Geranium	1	552898/ GER						When ordering please state colour required
	Grey	1	552898/ GRY						
	Stone	1	552898/ STN						
AP2	Cover assembly, rear			22014					
	Wheelarch—R.H.								
	Red	1	556792						
	Blue	1	556794						
	Black	1	556796						
	Beige	1	556798						
	Grey	1	556800						
	Brown	1	556802						
	Silverstone Grey	1			559319				
	Targo Purple	1			559321				
	Cover assembly, rear								
	Wheelarch—L.H.								
	Red	1	556791						
	Blue	1	556793						
	Black	1	556795						
	Beige	1	556797						
	Grey	1	556799						
	Brown	1	556801						
	Silverstone Grey	1			559318				
	Targo Purple	1			559320				

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AP3	TONNEAU TRIM DETAILS— <i>Continued</i>								
	Millboard, petrol tank, rear								
	Brown	1	800596/ BRN	1 to 22013					When ordering please state colour required
	Blue	1	800596/ BLU						
	Black	1	800596/ BLK						
	Red	1	800596/ RED						
	White	1	800596/ WHI						
	Stone	1	800596/ STN						
	Millboard, petrol tank, rear—black	1			802422	22014	950058		
	Screw, fixing millboard	10			500228		SP.132C/ CP		
	Washer, cup, on screw	10							
AP4	Casing, trimmed, petrol tank, front								
	Blackberry	1	552881/ BBY	1 to 8636					When ordering please state colour required
	Brown	1	552881/ BRN						
	Blue	1	552881/ BLU						
	Red	1	552881/ RED						
	Geranium	1	552881/ GER						
	Grey		552881/ GRY						
	Stone	1	552881/ STN						
	Millboard, petrol tank, front casing	1	800595						
	Millboard, petrol tank, front seal								
	Red	1	900975	8637 to 22013					
	Blue	1	900976						
	Brown	1	900977						
	Black	1	900978						
	Grey	1	900979						
	Geranium	1	900980						
	Stone	1	900981						
	Blackberry	1	900982						
	Vermillion	1	900983						
	Squab board assembly	1	802421						
	Cover panel, petrol tank top	1	802424						
	Bracket, fixing, top	1	606972						
	Clip, fixing, squab board, top	7	602379						
	Clip, fixing, squab board, top	1			650037				
	Squab board, occasional seat and petrol tank front casing	1			803731		950059	60001	
	Bracket, fixing, bottom	2	650154	22014					

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)	
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks	
	TONNEAU TRIM DETAILS— <i>Continued</i>									
	Screw	2	TK.4504	22014						
	Washer, cup	2	CD.24256							
	Nut	2	HN.2005							
	Screw, m/c	2	HU.0708P							
	Washer, plain	2	WM.0057							
	Screw, s/t	3	YA.0444							
	Casing, trimmed, petrol tank, front									
	Red	1	556761		559947		562218	60001		
	Blue	1	556762		559948		562219			
	Black	1	556763		559949		562220			
	Beige	1	556764							
	Grey	1	556765					60001		
	Brown	1	556766							
	Silverstone Grey	1			559952		562221			
	Targo Purple	1			559953		562222			
	Cover assembly, casing, petrol tank, front									
	Red	1	556815	22014	559954		562224	60001		
	Blue	1	556816		559955		562225	60001		
	Black	1	556817		559956		562226	60001		
	Beige	1	556818							
	Grey	1	556819							
	Brown	1	556820					60001		
	Silverstone Grey	1			559959		562227			
	Targo Purple	1			559960		562228			
	Clip, fixing, front millboard	6	551867							
	Bracket, support, front millboard	1	602213							
	Rivet, bifurcated, bracket attachment	5	552523							
	Screw, front and rear millboard attachment	25	YA.0164							
	Washer, cup, on screw	25	SP.132B							
AP5	Capping, tonneau rim, centre, trimmed								When ordering please state colour required	
	Blackberry	1	552816/ BBY	1 to 22013						
	Brown	1	552816/ BRN							
	Blue	1	552816/ BLU							
	Black	1	552816/ BLK							
	Red	1	552816/ RED							
	Vermillion	1	552816/ VER							
	Geranium	1	552816/ GER							
	Grey	1	552816/ GRY							
	Stone	1	552816/ STN							

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	TONNEAU TRIM DETAILS— <i>Continued</i>								
AP5	Capping, tonneau rim, centre (trimmed)								
	Red	1	556755	22014					
	Blue	1	556756						
	Black	1	556757						
	Beige	1	556758						
	Grey	1	556759						
	Brown	1	556760						
	Silverstone Grey	1			559310				
	Targo Purple	1			559311				
	Base unit, tonneau rim capping centre	1	900389						
AP6	Capping, tonneau rim, trimmed—R.H.								
	Blackberry	1	552811/ BBY	1 to 8636					When ordering please state colour required
	Brown	1	552811/ BRN						
	Blue	1	552811/ BLU						
	Black	1	552811/ BLK						
	Red	1	552811/ RED						
	Vermillion	1	552811/ VER						
AP6	Capping, tonneau rim, trimmed—R.H.								
	Geranium	1	552811/ GER	1 to 8636					When ordering please state colour required
	Grey	1	552811/ GRY						
	Stone	1	552811/ STN						
	Base unit, tonneau rim capping—R.H.	1	602132						
AP6	Capping, tonneau rim, trimmed—R.H.								
	Red	1	554372/ RED	8637 to 22013					When ordering please state colour required
	Brown	1	554372/ BRN						
	Blue	1	554372/ BLU						
	Black	1	554372/ BLK						
	Grey	1	554372/ GRY						
	Stone	1	554372/ STN						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	TONNEAU TRIM DETAILS— <i>Continued</i>								
AP6	Capping, tonneau rim, trimmed—R.H.								
	Red	1	556744	22014					
	Blue	1	556746						
	Black	1	556748						
	Beige	1	556750						
	Grey	1	556752						
	Brown	1	556754						
	Silverstone Grey	1			559307				
	Targo Purple	1			559309				
	Base unit, tonneau rim capping—R.H.	1	604382	8637					
AP7	Capping, tonneau rim—L.H.								
	Blackberry	1	552810	1 to 8636					When ordering please state colour required
			BBY						
	Brown	1	552810/						
			BRN						
	Blue	1	552810/						
			BLU						
	Red	1	552810/						
			RED						
	Vermillion	1	552810/	8637 to 22013					When ordering please state colour required
			VER						
	Geranium	1	552810/						
			GER						
	Stone	1	552810/						
			STN						
	Base unit, tonneau rim capping—L.H.	1	602131						
AP7	Capping, tonneau rim—L.H.								
	Brown	1	554371/	8637 to 22013					When ordering please state colour required
			BRN						
	Blue	1	554371/						
			BLU						
	Black	1	554371/						
			BLK						
	Red	1	554371/						
			RED						
	Grey	1	554371/						
			GRY						
	Stone	1	554371/						
			STN						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	TONNEAU TRIM DETAILS— <i>Continued</i>								
AP7	Capping, tonneau rim—L.H.								
	Red	1	556743	22014					
	Blue	1	556745						
	Black	1	556747						
	Beige	1	556749						
	Grey	1	556751						
	Brown	1	556753						
	Silverstone Grey	1				559306			
	Targo Purple	1				559308			
	Base unit, tonneau rim capping—L.H.	1	604381	8637					
	Screw, tonneau rim capping attachment	8	YA0165/CP						
	Washer, cup, on screws	8	SP132B/CP						
AP8	Capping, quarter elbow—R.H.								
	Blackberry	1	552815/ BBY	1 to 22013					When ordering please state colour required
	Brown	1	552815/ BRN						
	Blue	1	552815/ BLU						
	Black	1	552815/ BLK						
	Red	1	552815/ RED						
	Vermillion	1	552815/ VER						
	Geranium	1	552815/ GER						
	Grey	1	552815/ GRY						
	Stone	1	552815/ STN						
	Base unit, quarter elbow capping—R.H.	1	700937						
AP8	Capping, quarter elbow—R.H.								
	Red	1	556720	22014					Vynide
	Blue	1	556722						
	Black	1	556724						
	Beige	1	556726						
	Grey	1	556728						
	Brown	1	556730						
	Silverstone Grey	1				559299			
	Targo Purple	1				559301			Leather
	Red	1	556732	22014					
	Blue	1	556734						
	Black	1	556736						
	Beige	1	556738						
	Grey	1	556740						
	Brown	1	556742						
	Silverstone Grey	1				559303			
	Targo Purple	1				559305			
	Base unit, quarter elbow capping—R.H.	1	703215	22014					
	Screw, quarter elbow, trim attachment	2	506635						
	Washer, cup, on screw	2	SP132B/CP						

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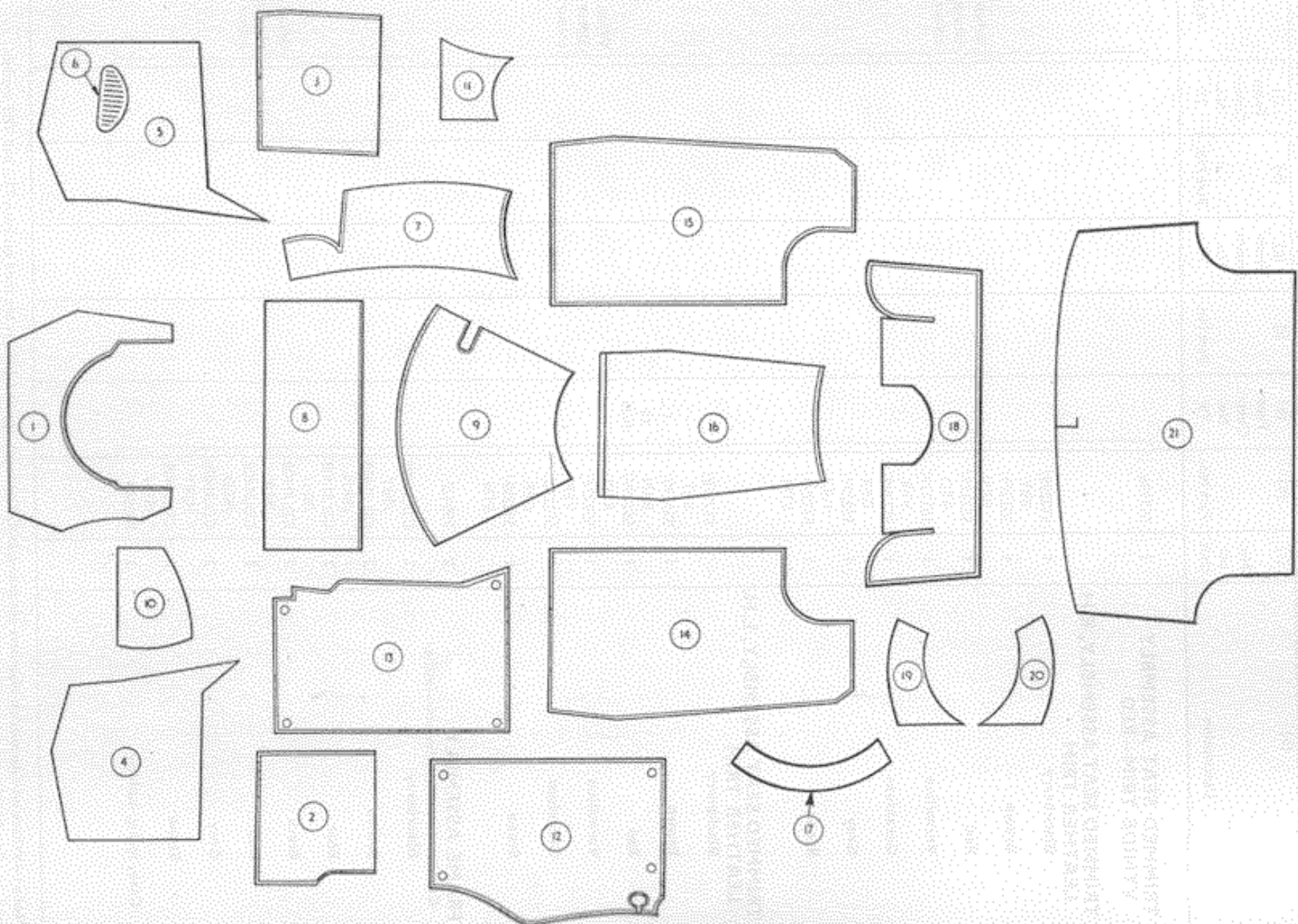
BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AP9	TONNEAU TRIM DETAILS— <i>Continued</i>								
	Capping, quarter elbow—L.H.—trimmed								
	Blackberry	1	552814/ BBY	1 to 22013					When ordering please state colour required
	Brown	1	552814/ BRN						
	Blue	1	552814/ BLU						
	Black	1	552814/ BLK						
	Red	1	552814/ RED						
	Vermilion	1	552814/ VER						
	Geranium	1	552814/ GER						
	Grey	1	552814/ GRY						
	Stone	1	552814/ STN						
	Base unit, quarter elbow capping	1	700936						
AP9	Capping, quarter elbow—L.H.—trimmed								
	Red	1	556719	22014					Vynide
	Blue	1	556721						
	Black	1	556723						
	Beige	1	556725						
	Grey	1	556727						
	Brown	1	556729						
	Silverstone Grey	1			559298				Leather
	Targo Purple	1			559300				
	Red	1	556731	22014					
	Blue	1	556733						
	Black	1	556735						
	Beige	1	556737						
	Grey	1	556739						
	Brown	1	556741						
	Silverstone Grey	1			559302				
	Targo Purple	1			559304				
	Base unit, quarter elbow capping	1	703214	22014					
	Screw, quarter elbow, trim attachment	2	506635						
	Washer, cup, on screw	2	SP.132B/ CP						
AP10	REAR WING STONEGUARD, R.H.	1	800540						
	REAR WING STONEGUARD, L.H.	1	800539						
AP11	Foot, stoneguard—R.H.	1	601993						
	Foot, stoneguard—L.H.	1	601992						
	Screw, stoneguard attachment	2	YA.0124						
	Screw, stoneguard attachment	2	YA.0183						

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Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

PLATE AQ

TRUPP'S SPORTS AND FINE



BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AQ1	CARPETS								
	Carpet, bulkhead, centre								
	Blackberry	1	552240/ BBY	1 to 22013					When ordering please state colour required
	Brown	1	552240/ BRN						
	Blue	1	552240/ BLU						
	Red	1	552240/ RED						
	Geranium	1	552240/ GER						
	Grey	1	552240/ GRY						
	Stone	1	552240/ STN						
	Carpet, bulkhead, centre								
	Red	1	556827	22014	850253	35350 approx.			
	Blue	1	556828		850254				
	Black	1	556829		850255				
	Beige	1	556830		557808				
	Grey	1	556831		557809				
	Brown	1	556832						
	Silverstone Grey	1					850256		
	Targo Purple	1					850257		
	Carpet, bulkhead, centre—charcoal grey	1	850258	(4th cond)					
AQ2	Carpet, bulkhead—R.H.								
	Blackberry	1	552242/ BBY	1 to 22013					
	Brown	1	552242/ BRN						
	Blue	1	552242/ BLU						
	Red	1	552242/ RED						
	Geranium	1	552242/ GER						
	Grey	1	552242/ GRY						
	Stone	1	552242/ STN						
	Carpet, bulkhead—L.H.								
AQ3	Blackberry	1	552241/ BBY	1 to 22013					
	Brown	1	552241/ BRN						
	Blue	1	552241/ BLU						
	Red	1	552241/ RED						
	Geranium	1	552241/ GER						
	Grey	1	552241/ GRY						
	Stone	1	552241/ STN						

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Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	TRIMMED SEAT ASSEMBLY VYNIDE TRIM—RED	2	552986						
	TRIMMED SEAT ASSEMBLY, R.H. LEATHER TRIM								
	Blackberry	1	552299/ BBY						
	Brown	1	552299/ BRN						
	Red	1	552299/ RED						
	Vermillion	1	552299/ VER						
	Geranium	1	552299/ GER						
	Grey	1	552299/ GRY						
	Stone	1	552299/ STN						
	TRIMMED SEAT ASSEMBLY, L.H. LEATHER TRIM								
	Blackberry		552298/ BBY						
	Brown	1	552298/ BRN	1 to 8636					
	Red	1	552298/ RED						
	Vermillion	1	552298/ VER						
	Geranium	1	552298/ GER						
	Stone	1	552298/ STN						
	FRAME ASSEMBLY	2	900427						
	Cushion assembly, trimmed—leather								
	Blackberry	2	CD.31408 /BBY						
	Brown	2	CD.31408 /BRN						
	Blue	2	CD.31408 /BLU						
	Black	2	CD.31408 /BLK						
	Red	2	CD.31408 /RED						
	Grey	2	CD.31408 /GRY						
	Stone	2	CD.31408 /STN						
	Case, spring, cushion	2	700969						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRAME ASSEMBLY—Continued								
	Cover assembly, cushion								
	Geranium	2	552866/ GER	1 to 8636					When ordering please state colour required
	Grey	2	552866/ GRY						
	Stone	2	552866/ STN						
	Cover assembly, squab, leather								
	Brown	2	552867/ BRN						
	Blue	2	552867/ BLU						
	Black	2	552867/ BLK						
	Red	2	552867/ RED						
	Grey	2	552867/ GRY						
	Stone	2	552867/ STN						
	FRONT SEAT ASSEMBLY (LESS CUSHION) LEATHER TRIM— DRIVER'S SIDE								
	Brown	1	554347/ BRN						When ordering please state colour required
	Black	1	554347/ BLK						
	FRONT SEAT ASSEMBLY (LESS CUSHION) VYNIDE TRIM— DRIVER'S SIDE								
	Brown	1	554350/ BRN						
	Red	1	554350/ RED						
	FRAME ASSEMBLY (DRIVER'S SIDE)								
	Cover assembly, squab, leather trim								
	Brown	1	552867/ BRN	8637 to 22013					When ordering please state colour required
	Blue	1	552867/ BLU						
	Black	1	552867/ BLK						
	Red	1	552867/ RED						
	Grey	1	552867/ GRY						
	Stone	1	552867/ STN						
	Cover assembly, squab, vynide trim								
	Brown	1	554351/ BRN						
	Blue	1	554351/ BLU						
	Red	1	554351/ RED						

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Part Numbers marked * are interchangeable.
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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRONT SEAT ASSEMBLY (LESS CUSHION) LEATHER TRIM—PASSENGER'S SIDE								
	Brown	1	554348/ BRN						
	Blue	1	554348/ BLU						
	Black	1	554348/ BLK						
	Red	1	554348/ RED						
	FRONT SEAT ASSEMBLY (LESS CUSHION) VYNIDE TRIM—PASSENGER'S SIDE								
	Brown	1	554352/ BRN						
	Blue	1	554352/ BLU						
	Red	1	554352/ RED						
	Stone	1	554352/ STN						
	FRAME ASSEMBLY (PASSENGER'S SIDE)	1	900913						
	Nut, squab frame pivot	2	554357	8637 to 22013					When ordering please state colour required
	Washer, packing, under nut	4	WP.0143						
	Washer, chrome, under nut	2	554358						
	Cover assembly, squab, leather trim								
	Black	1	554349/ BLK						
	Vermillion	1	554349/ VER						
	FRONT SEAT ASSEMBLY (LESS CUSHION) LEATHER TRIM—PASSENGER'S SIDE								
	Brown	1	554348/ BRN						
	Blue	1	554348/ BLU						
	Red	1	554348/ RED						
	Vermillion	1	554348/ VER						
	Black	1	554348/ BLK						
	Stone	1	554348/ STN						
	Blackberry	1	554348/ BBY						
	Geranium	1	554348/ GER						
	Grey	1	554348/ GRY						

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Part Numbers marked * are interchangeable.
Items marked thus † are available on our Factory Reconditioned Unit Exchange Scheme.

BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRONT SEAT ASSEMBLY (LESS CUSHION) VYNIDE TRIM—PASSENGER'S SIDE								
	Brown	1	554352/ BRN						
	Blue	1	554352/ BLU						
	Red	1	554352/ RED						
	Vermillion	1	554352/ VER						
	Black	1	554352/ BLK						
	Stone	1	554352/ STN						
	Blackberry	1	554352/ BBY						
	Geranium	1	554352/ GER						
	Grey	1	554352/ GRY						
	FRAME ASSEMBLY	1	900913						
	Nut, squab frame pivot	2	554357						
	Washer, packing, under nut	4	WP.0143						
	Washer, chrome, under nut	2	554358						
	Cover, assembly, squab—leather trim			8637 to 22013					When ordering please state colour required
	Brown	1	554349/ BRN						
	Blue	1	554349/ BLU						
	Red	1	554349/ RED						
	Vermillion	1	554349/ VER						
	Black	1	554349/ BLK						
	Stone	1	554349/ STN						
	Blackberry	1	554349/ BBY						
	Geranium	1	554349/ GER						
	Grey	1	554349/ GRY						
	Cover, assembly, squab—vynide trim								
	Brown	1	554353/ BRN						
	Blue	1	554353/ BLU						
	Red	1	554353/ RED						

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Part Numbers marked * are interchangeable.
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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRAME ASSEMBLY—Continued								
	Cover, assembly, squab—vynide trim								
	Vermillion	1	554353/ VER						
	Black	1	554353/ BLK						
	Stone	1	554353/ STN						
	Blackberry	1	554353/ BBY						
	Geranium	1	554353/ GER						
	Grey	1	554353/ GRY						
	Seat cushion assembly, leather trim								
	Blackberry	1	CD.31408 /BBY						
	Brown	2	CD.31408 /BRN						
	Blue	2	CD.31408 /BLU						
	Black	2	CD.31408 /BLK						
	Red	2	CD.31408 /RED						
	Vermillion	2	CD.31408 /VER	8637 to 22013					When ordering please state colour required
	Grey	2	CD.31408 /GRY						
	Stone	2	CD.31408 /STN						
	Geranium	2	CD.31408 /GER						
	Seat cushion assembly, vynide trim								
	Blackberry	2	CD.31500 /BBY						
	Brown	2	CD.31500 /BRN						
	Blue	2	CD.31500 /BLU						
	Black	2	CD.31500 /BLK						
	Red	2	CD.31500 /RED						
	Vermillion	2	CD.31500 /VER						
	Grey	2	CD.31500 /GRY						
	Stone	2	CD.31500 /STN						
	Geranium	2	CD.31500 /GER						
	Case, spring	2	700969						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRAME ASSEMBLY—Continued								
	Cover, assembly, leather trim								
	Blackberry	2	552866/ BBY	8637 to 22013					When ordering please state colour required
	Brown	2	552866/ BRN						
	Blue	2	552866/ BLU						
	Black	2	552866/ BLK						
	Red	2	552866/ RED						
	Vermillion	2	552866/ VER						
	Grey	2	552866/ GRY						
	Stone	2	552866/ STN						
	Geranium	2	552866/ GER						
	Cover assembly, vynide trim								
	Blackberry	2	554354/ BBY						
	Brown	2	554354/ BRN						
	Blue	2	554354/ BLU						
	Black	2	554354/ BLK						
	Red	2	554354/ RED						
	Vermillion	2	554354/ VER						
	Grey	2	554354/ GRY						
	Stone	2	554354/ STN						
	Geranium	2	554354/ GER						

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Part Numbers marked * are interchangeable.
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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRONT SEATS								
	Frame and squab assembly—driver's side								
	Red	1	556615						Leather trim
	Blue	1	556616						
	Black	1	556617						
	Beige	1	556618						
	Grey	1	556619						
	Brown	1	556620						
	Targo Purple	1			559265				
	Silverstone Grey	1			559264				
	Frame and squab assembly, driver's side								
	Red	1	556609						Vynide trim
	Blue	1	556610						
	Black	1	556611						
	Beige	1	556612						
	Grey	1	556613						
	Brown	1	556614						
	Targo Purple	1			559263				
	Silverstone Grey	1			559262				
	Seat assembly, driver's side	1	901209						
	Pad, hairlock, front squab	1	555437						
	Frame and squab assembly, passenger's side			22014					
	Red	1	556627						Leather trim
	Blue	1	556628						
	Black	1	556629						
	Beige	1	556630						
	Grey	1	556631						
	Brown	1	556632						
	Silverstone Grey	1			559268				
	Targo Purple	1			559269				
	Frame and squab assembly, passenger's side								
	Red	1	556621						Vynide trim
	Blue	1	556622						
	Black	1	556623						
	Beige	1	556624						
	Grey	1	556625						
	Brown	1	556626						
	Silverstone Grey	1			559266				
	Targo Purple	1			559267				
	Seat assembly, passenger's side	1	901208						
	Pad, hairlock	1	555437						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(j) Remarks
	FRONT SEATS—Continued								
	Cover assembly, squab, driver's side								
	Red	1	556653						
	Blue	1	556654						
	Black	1	556655						
	Beige	1	556656						
	Grey	1	556657						
	Brown	1	556658						
	Silverstone Grey	1			559276				
	Targo Purple	1			559277				
	Cover assembly, squab, driver's side								
	Red	1	556647						
	Blue	1	556648						
	Black	1	556649						
	Beige	1	556650						
	Grey	1	556651						
	Brown	1	556652						
	Silverstone Grey	1			559274				
	Targo Purple	1			559275				
	Cover assembly, squab, passenger's side								
	Red	1	556665						
	Blue	1	556666						
	Black	1	556667	22014					
	Beige	1	556668						
	Grey	1	556669						
	Brown	1	556670						
	Silverstone Grey	1			559280				
	Targo Purple	1			559281				
	Cover assembly, squab, passenger's side								
	Red	1	556659						
	Blue	1	556660						
	Black	1	556661						
	Beige	1	556662						
	Grey	1	556663						
	Brown	1	556664						
	Silverstone Grey	1			559278				
	Targo Purple	1			559279				
	Cushion assembly								
	Red	2	556602						
	Blue	2	556603						
	Black	2	556604						
	White	2	556605						
	Beige	2	556606						
	Grey	2	556607						
	Brown	2	556608						
	Silverstone Grey	1			559260				
	Targo Purple	2			559261				

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRONT SEATS—Continued								
	Cushion assembly								
	Red	2	556595						
	Blue	2	556596						
	Black	2	556597						
	White	2	556598						
	Beige	2	556599						
	Grey	2	556600						
	Brown	2	556601						
	Silverstone Grey	2			559258				
	Targo Purple	2			559259				
	Case, spring, cushion	2	555439						
	Hairmat, cushion	2	555438						
	Cover assembly, cushion								
	Red	2	556640						
	Blue	2	556641						
	Black	2	556642						
	White	2	556643						
	Beige	2	556644						
	Grey	2	556645						
	Brown	2	556646						
	Silverstone Grey	2			559272				
	Targo Purple	2			559273				
	Cover assembly, cushion								
	Red	2	556633						
	Blue	2	556634						
	Black	2	556635						
	White	2	556636						
	Beige	2	556637						
	Grey	2	556638						
	Brown	2	556639						
	Silverstone Grey	2			559270				
	Targo Purple	2			559271				
	Slide, seat adjusting—R.H.	1	603766						
	Slide, seat adjusting—L.H.	1	603765						
	Slide, seat adjusting	2			603765	8637			
	Spring, seat slide	2			560011				
	Slide, floor, plain	2	603768						
	Nut, slide to seat	16	HN.2007						
	Washer, spring, under nut	16	WL.0207						
	Slide, seat, slotted	4	603767						
	Slide, seat, plain	2	603159						
	Screw, slide to floor	12	552433						
	Washer, plain, on screw	12	WP.0023						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AQ4	CARPETS—Continued Carpet, bulkhead and scuttle side—R.H. Blackberry	1	552244/ BBY	1 to 22013					
	Brown	1	552244/ BRN						
	Blue	1	552244/ BLU						
	Red	1	552244/ RED						
	Geranium	1	552244/ GER						
	Stone	1	552244/ STN						
AQ5	Carpet, bulkhead and scuttle side—L.H. Blackberry	1	552243/ BBY	1 to 22013					
	Brown	1	552243/ BRN						
	Blue	1	552243/ BLU						
	Red	1	552243/ RED						
	Geranium	1	552243/ GER						
	Stone	1	552243/ STN						
	Carpet, scuttle side—R.H.								
	Red	1	556888	22014	850231	35350 approx.			Right-hand steering only
	Blue	1	556890		850232				
	Black	1	556892		850233				
	Beige	1	556894		557827				
	Grey	1	556896		557829				
	Brown	1	559763						
	Silverstone Grey	1					850234		
	Targo Purple	1		22014		35350 approx.	850235		Left-hand steering only
	Charcoal Grey	1					850236		
	Red	1	556834		850191				
	Blue	1	556836		850192				
	Black	1	556838		850193				
	Beige	1	556840		557817				
	Grey	1	556842		557819				
	Brown	1	556844						
	Silverstone Grey	1					850194		
	Targo Purple	1					850195		
	Charcoal Grey	1					850196		

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Part Numbers marked * are interchangeable.

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	CARPETS—Continued								
	Carpets, scuttle side—L.H.								
	Red	1	556887	22014	850201	35350 approx.			Right-hand steering only
	Blue	1	556889		850202				
	Black	1	556891		850203				
	Beige	1	556893		557826				
	Grey	1	556895		557828				
	Brown	1	556897						
	Silverstone Grey	1					850204		
	Targo Purple	1					850205		
	Charcoal Grey	1					850206		
	Carpets, scuttle side—L.H.								
	Red	1	556833	22014	850241	35350 approx.			Left-hand steering only
	Blue	1	556835		850242				
	Black	1	556837		850243				
	Beige	1	556839		557816				
	Grey	1	556841		557818				
	Brown	1	556843						
	Silverstone Grey	1					850244		
	Targo Purple	1					850245		
	Charcoal Grey	1					850246		
AQ6	Patch, rubber, bulkhead protection	1	602221						
AQ7	Carpets, gearbox cover, front								
	Blackberry	1	552245/ BBY	1 to 22013					When ordering please state colour required
	Brown	1	552245/ BRN						
	Blue	1	552245/ BLU						
	Red	1	552245/ RED						
	Geranium	1	552245/ GER						
	Grey	1	552245/ GRY						
	Stone	1	552245/ STN						
	Red	1	556845	22014	557830	35350 approx.			
	Blue	1	556846		557831				
	Black	1	556847		557832				
	Beige	1	556848		557833				
	Grey	1	556849		557834				
	Brown	1	556850						
	Silverstone Grey	1					559338		
	Targo Purple	1					559339		
	Charcoal Grey	1					562871		

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Part Numbers marked * are interchangeable.
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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AQ8	CARPETS—Continued								
	Carpet, gearbox cover centre								
	Blackberry	1	552246/ BBY						When ordering please state colour required
	Brown	1	552246/ BRN						
	Blue	1	552246/ BLU						
	Red	1	552246/ RED						
	Vermillion	1	552246/ VER						
	Geranium	1	552246/ GER						
	Grey	1	552246/ GRY						
	Stone	1	552246/ STN						
AQ9	Carpet, gearbox cover rear								
	Blackberry	1	552247/ BBY						When ordering please state colour required
	Brown	1	552247/ BRN						
	Blue	1	552247/ BLU						
	Red	1	552247/ RED						
	Vermillion	1	552247/ VER						
	Geranium	1	552247/ GER						
	Grey	1	552247/ GRY						
	Stone	1	552247/ STN						
AQ10	Carpet, gearbox cover front extension— R.H.								
	Blackberry	1	552249/ BBY						When ordering please state colour required
	Brown	1	552249/ BRN						
	Blue	1	552249/ BLU						
	Red	1	552249/ RED						
	Geranium	1	552249/ GER						
	Grey	1	552249/ GRY						
	Stone	1	552249/ STN						

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(j)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AQ11	CARPETS—Continued Carpet, gearbox cover front extension—L.H.								
	Blackberry	1	552248/ BBY						When ordering please state colour required
	Brown	1	552248/ BRN						
	Blue	1	552248/ BLU						
	Red	1	552248/ RED						
	Geranium	1	552248/ GER						
	Grey	1	552248/ GRY						
	Stone	1	552248/ STN						
AQ12	Carpet, front—R.H.								
	Blackberry	1	552251/ BBY	1					When ordering please state colour required
	Brown	1	552251/ BRN						
	Blue	1	552251/ BLU						
	Black	1	552251/ BLK						
	Red	1	552251/ RED						
	Geranium	1	552251/ GER						
	Grey	1	552251/ GRY						
	Stone	1	552251/ STN						

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BODY AND FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AQ13	CARPETS—Continued								
	Carpet, front—L.H.								
	Blackberry	1	552250/BBY	1					When ordering please state colour required
	Brown	1	552250/BRN						
	Blue	1	552250/BLU						
	Black	1	552250/BLK						
	Red	1	552250/RED						
	Geranium	1	552250/GER						
	Grey	1	552250/GRY						
	Stone	1	552250/STN						
	Patch, rubber, for carpet	8	701002						
	Ring, fastener, front carpet	8	550298						
	Mat, rubber, front floor—R.H.	1			701238	5089			
	Mat, rubber, front floor—L.H.	1			701237				
	Stud, fastener, rubber mat	6			CD.26337				
	Screw, securing stud	6			YA.0164				
AQ14	Carpet, rear—R.H.								
	Blackberry	1	552253/BBY	1 to 22013					When ordering please state colour required
	Brown	1	552253/BRN						
	Blue	1	552253/BLU						
	Red	1	552253/RED						
	Geranium	1	552253/GER						
	Grey	1	552253/GRY						
	Stone	1	552253/STN	22014					
	Red	1	556852		850211	35350 approx.			
	Blue	1	556854		850212				
	Black	1	556856		850213				
	Beige	1	556858		557843				
	Grey	1	556860		557835				
	Brown	1	556862						
	Silverstone Grey	1					850214		
	Targo Purple	1					850215		
	Charcoal Grey	1					850216		

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AQ16	CARPETS—Continued								
	Carpet, rear—L.H.								
	Blackberry	1	552252/ BBY	1 to 22013					When ordering please state colour required
	Brown	1	552252/ BRN						
	Blue	1	552252/ BLU						
	Red	1	552252/ RED						
	Geranium	1	552252/ GER						
	Grey	1	552252/ GRY						
	Stone	1	552252/ STN						
	Carpet, rear—L.H.								
	Red	1	556851	22013	850221	35350 approx.			
	Blue	1	556853		850222				
	Black	1	556855		850223				
	Beige	1	556857		557842				
	Grey	1	556859		557844				
	Brown	1	556861						
	Silverstone Grey	1					850224		
	Targo Purple	1					850225		
	Charcoal Grey	1					850226		
AQ16	Carpet, transmission cover front								
	Blackberry	1	552254/ BBY	1 to 22013					When ordering please state colour required
	Brown	1	552254/ BRN						
	Blue	1	552254/ BLU						
	Red	1	552254/ RED						
	Vermilion	1	552254/ VER						
	Geranium	1	552254/ GER						
	Grey	1	552254/ GRY						
	Stone	1	552254/ STN						
AQ17	Carpet, transmission cover, rear								
	Blackberry	1	552255/ BBY	1 to 22013					When ordering please state colour required
	Brown	1	552255/ BRN						
	Blue	1	552255/ BLU						
	Red	1	552255/ RED						
	Vermilion	1	552255/ VER						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AQ18	CARPETS—Continued								
	Carpet, transmission cover, rear—continued								
	Geranium	1	552255/ GER	1 to 22013					When ordering please state colour required
	Grey	1	552255/ GRY						
	Stone	1	552255/ STN						
	Carpet, rear tunnel								
	Red	1	556863	22014	850151	35350 approx.			
	Blue	1	556864		850152				
	Black	1	556865		850153				
	Beige	1	556866		557848				
	Grey	1	556867		557849				
	Brown	1	556868						
	Silverstone Grey	1					850154		
	Targo Purple	1					850155		
	Charcoal Grey	1					850156		
	Carpet, rear heelboard, top								
	Brown	1	552256/ BRN	1 to 22013					When ordering please state colour required
	Blue	1	552256/ BLU						
	Red	1	552256/ RED						
	Geranium	1	552256/ GER						
	Grey	1	552256/ GRY						
	Stone	1	552256/ STN						
	Carpet, rear heelboard, top								
	Red	1	556881	22014	557860	35350 approx.			
	Blue	1	556882		557861				
	Black	1	556883		557862				
	Beige	1	556884		557863				
	Grey	1	556885		557864				
	Brown	1	556886						
	Silverstone Grey	1					559350		
	Targo Purple	1					559351		
AQ19	Carpet, rear heelboard side—R.H.								
	Brown	1	552258/ BRN	1 to 22013					When ordering please state colour required
	Blue	1	552258/ BLU						
	Red	1	552258/ RED						
	Geranium	1	552258/ GER						
	Stone	1	552258/ STN						

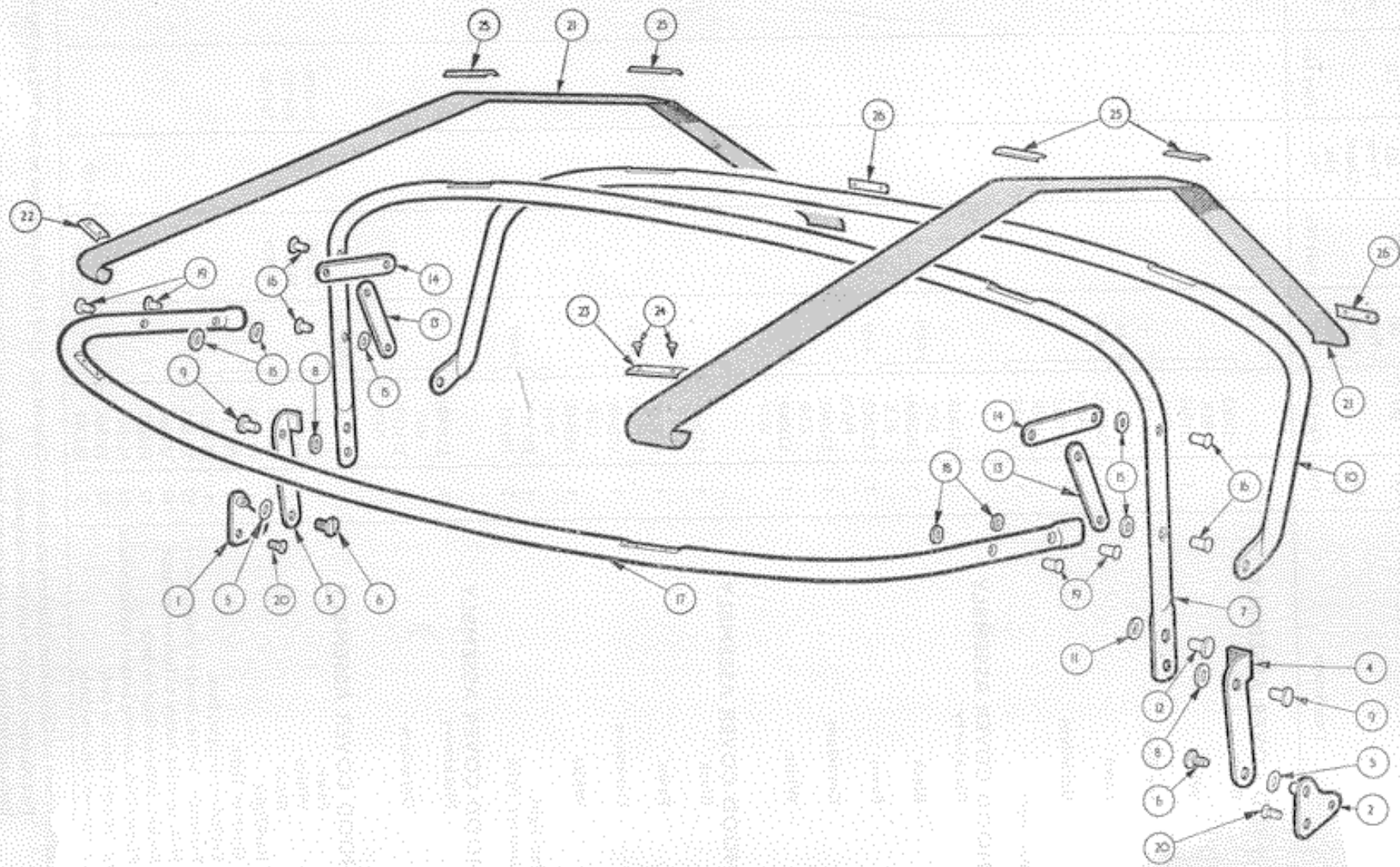
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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AQ20	CARPETS—Continued								
	Carpet, rear heelboard side—R.H.—continued								
	Red	1	556870	22014	557851	35350 approx.			
	Blue	1	556872		557853				
	Black	1	556874		557855				
	Beige	1	556876		557857				
	Grey	1	556878		557859				
	Brown	1	556880						
	Silverstone Grey	1					559348		
	Targo Purple	1					559349		
	Carpet, rear heelboard side—L.H.								
	Brown	1	552257/ BRN	1 to 22013					When ordering please state colour required
	Blue	1	552257/ BLU						
	Red	1	552257/ RED						
	Geranium	1	552257 GER						
	Stone	1	552257/ STN						
	Red	1	556869	22014	557850	35350 approx.			
	Blue	1	556871		557852				
	Black	1	556873		557854				
	Beige	1	556875		557856				
	Grey	1	556877		557858				
	Brown	1	556879						
	Silverstone Grey	1					559346		
	Targo Purple	1					559347		
	Carpet, rear floor and heelboard								
	Red	1					850161	60001	
	Blue	1					850162		
	Black	1					850163		
	Silverstone Grey	1					850164		
	Targo Purple	1					850165		
	Charcoal Grey	1					850166		
AQ21	Carpet, boot	1	552259	1					
	Covering, plastic, boot floor—back	1			556900	22014			
	Screw, boot carpet to floor	4	500343						
	Washer, cup, on screws	4	SP.132C/ CP						
	SILL EDGE FINISHER, R.H.	1	900429						
	SILL EDGE FINISHER, L.H.	1	900428						
	Rivet, edge finisher to sill	4	552522						

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PLATE AIR



BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	HOOD DETAILS								
	HOOD FITTING ASSEMBLY								
AR1	Pivot and body bracket assembly—R.H.	1	800542						
AR2	Pivot and body bracket assembly—L.H.	1	602025						
	Plate, body bracket—R.H.	1	602024						
	Plate, body bracket—L.H.	1	602027						
	Stud, pivot	1	602026						
AR3	Link, main—R.H.	2	602028						
AR4	Link, main—L.H.	1	602023						
AR5	Washer, main link	1	602022						
AP6	Screw, main link to body bracket pivot	4	WP.0131						
AR7	Stick, hood, main	2	602029						
AR8	Washer, between main link and hood stick	2	700924						
AR9	Rivet, hood stick to link	2	WP.0132						
AR10	Stick, hood, rear	2	602453B						
AR11	Washer, between main and rear hood sticks	1	700872						
AR12	Rivet, rear stick to main stick	2	WP.0133						
AR13	Link, lower	2	602453C						
AR14	Link, upper	2	602021						
AR15	Washer, between link and main hood stick	2	602020						
AR16	Rivet, links to main stick	4	WP.0021						
AR17	Stick, hood, front	4	602117B						
AR18	Washer, between link and front hood stick	1	700870						
AR19	Rivet, links to front stick	4	WP.0021						
AR20	Screw, hood fitting to body	4	602117B						
	Fastener, button, hood to body and wind-screen	4	TK4706/P						
		10	551683	1	552964	5514			
AR21	HOOD WEBBING								
	Blackberry	1	551864/ BBY						When ordering please state colour required
	Brown	1	551864/ BRN						
	Black	1	551864/ BLK						
	Pearl White	1	551864/ PW						
	Ice Blue	1	551864/ IB						
	Fawn	1	551864/ FWN						
	Geranium	1	551864/ GER						
AR22	Plate, webbing securing, front stick—R.H.	1	602032						
AR23	Plate, webbing securing, front stick—L.H.	1	602031						
AR24	Screw, plate to front hood stick	4	YA.0163						
AR25	Plate, webbing securing, main and rear sticks	4	602030						
	Screw, plate to main and rear hood	8	YA.0163						
AR26	Plate	2	602033						
	Screw, plate to tonneau panel	2	TP0504/P						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	HOOD COVER ASSEMBLY								
	Black	1	551863/ BLK	1 to 4399					When ordering please state colour required
	White	1	551863/ WH						
	Ice Blue	1	551863 IB						
	Fawn	1	551863/ FWN						
	Geranium	1	551863/ GER						
	Backlight	1	602136						
	HOOD COVER ASSEMBLY								
	Blackberry	1	552868/ BBY	4400					When ordering please state colour required
	Black	1	552868/ BLK						
	Fawn	1	552868/ FWN	4307					
	Geranium	1	552868/ GER	4400					
	White	1	552868/ WH						
	HOOD COVER ASSEMBLY								
	Black	1	552648/ BLK	5256					When ordering please state colour required
	Fawn	1	552648 FWN						
	Geranium	1	552648/ GER						
	White	1	552648/ WH	4400					
	Backlight	1	701210						
	Quarter light	2	701211						
	HOOD COVER ASSEMBLY								
	Blackberry	1	553109/ BBY	8637					When ordering please state colour required
	Geranium	1	553109/ GER						
	HOOD COVER ASSEMBLY								
	Fawn	1	703167		703408		704109		
	White	1	703168		703410		704110		
	Black	1	703169		703409		704108		
	Backlight	1	703130						
	Quarter light	1	703131						
	Excluder, draught, front	1	552053						
	Fastener, button, hood to windscreen	10	551683						
	Nut, securing button to fastener to hood	10	551684						
	Socket, fastener, hood to body	12	552650						
	Plate, clinch, securing fastener socket to hood	12	552651						
	Peg, fastener, fitted to body	12	551866	1	552669	4307			
	Peg, fastener, fitted to body	2	552392		552670				

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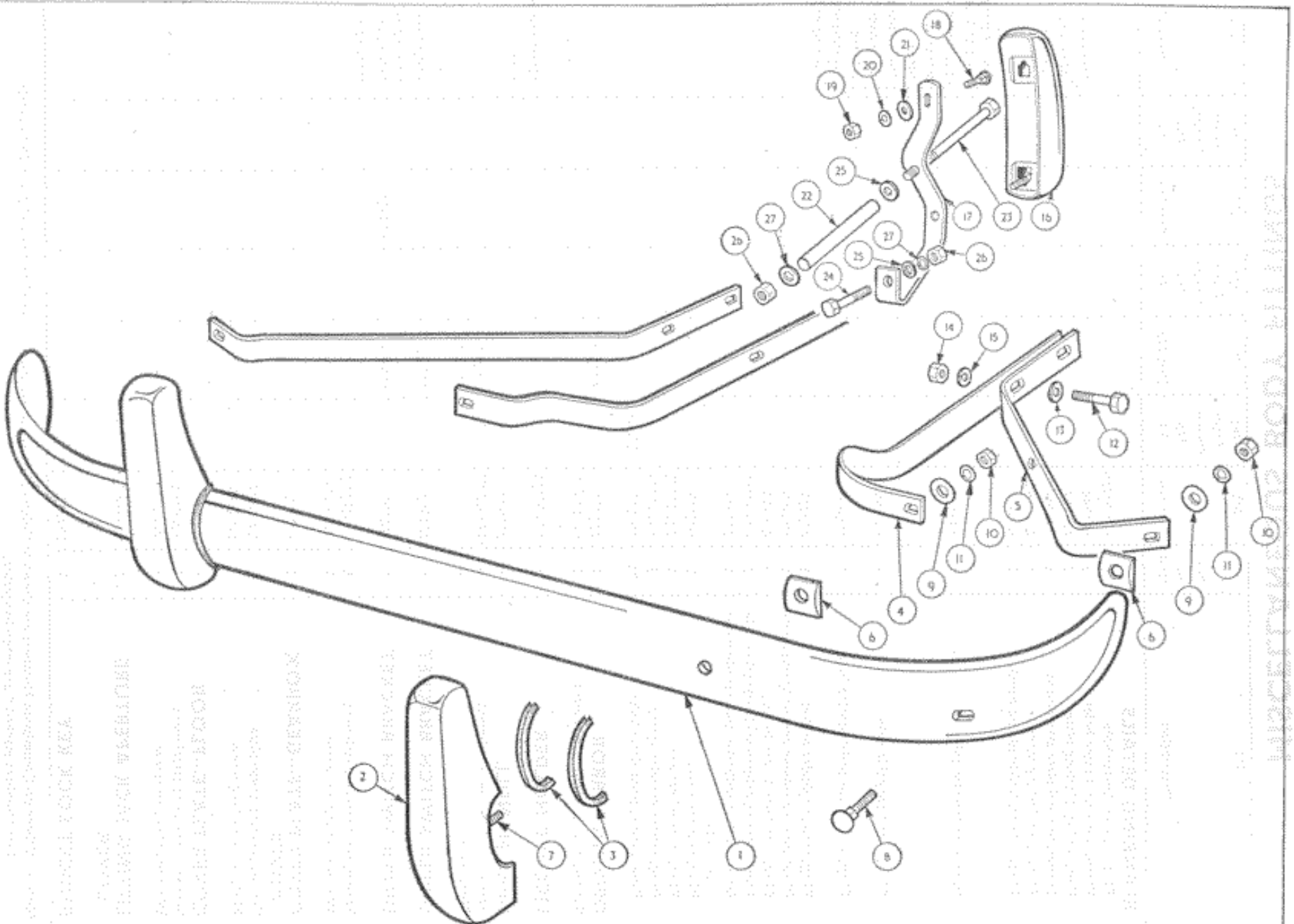
BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	HOOD STICK COVER ASSEMBLY								
	Blackberry	1	551952/ BBY	1 to 5255					When ordering please state colour required
	Black	1	551952/ BLK						
	Ice Blue	1	551952/ IB						
	Fawn	1	551952/ FWN						
	Geranium	1	551952/ GER						
	White	1	551952/ WHI						
	HOOD STICK COVER ASSEMBLY								
	Black	1	552653/ BLK	5256	555468/ BLK	8637	559444	41743	When ordering please state colour required
	Red	1	552653/ RED		555468/ RED				
	Fawn	1	552653/ FWN		555468/ FWN		559445		
	White	1	552653/ WHI		555468/ WHI		559446		
	Fastener, button, hood stick cover to body	12	551683	1					
	Nut, securing button	12	551684						
	Peg, fastener, tonneau capping	2	551866						
	Socket, hood stick cover to body	12	552650	5256					
	Plate, clinch, socket to cover	12	552651						
	Fastener, tonneau capping	2	552669						
	Draught excluder, hood cover	1	Fawn				559699		
		1	White				559700		
		1	Black				559698		

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PLATE AS

TELPEH SPORTS 20 192



BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRONT BUMPER	1	900443	1 to 22013					
AS1	Bar	1	800561						
AS2	Over-rider assembly	2	700911						
AS3	Moulding, between over-rider and bar	4	552218						
AS4	Spring, support, inner—R.H.	1	700908						
	Spring, support, inner—L.H.	1	700907						
	Spring, support, outer—R.H.	1	800560						
AS5	Spring, support, outer—L.H.	1	800559						
AS6	Packing, between support spring and bar	4	601681						
AS7	Bolt, inner support spring and over-rider to bar	2	552874						
AS8	Bolt, outer support spring to bar	2	552873						
AS9	Washer, plain, on bolts	4	552871						
AS10	Nut, locking bolt	4	550092						
AS11	Washer, spring, under nut	4	552870						
AS12	Bolt, front bumper assembly to chassis frame	4	HB.0929						
AS13	Washer, plain, on bolt	4	WM.0075						
AS14	Nut, locking bolt	4	HN.2009						
AS15	Washer, spring, under nut	4	WL.0209						
	FRONT BUMPER ASSEMBLY	1	802310	22014					
	Bar	1	802259						
	Over-rider assembly	2	703047						
	Spring, support	2	606500						
	Piece, packing	4	605812						
	Washer, lock, support spring to bumper	4	WQ.0309						
	Washer, plain, support spring to bumper	4	WP.0130						
	Bolt, support spring to bumper	2	550090						
	Nut, on bolt	2	550092						
	Bolt, support spring to bumper	2	HB.0912						
	Tube, support, and weld bolt assembly—R.H. Wheelarch to over-rider	1	606450						
	Tube, support, and weld bolt assembly—L.H. Wheelarch to over-rider	1	606449						
	Washer, plain, support tube to front wing valance	2	WP.0139						
	Washer, lock, support tube to front wing valance	2	WL.0222						
	Nut, supporting tube to front wing valance	2	HN.2008						
	Washer, plain, support tube to over-rider	2	WP.0151						
	Washer, lock, support tube to over-rider	2	WQ.0309						
	Bolt, support tube to over-rider	2	HU.0908						

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BODY AND FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	FRONT BUMPER—Continued								
	Bracket assembly, bumper support—R.H.	1	606516	22014					
	Bracket assembly, bumper support—L.H.	1	606515						
	Bolt, brackets to support springs	2	HB.0910						
	Washer, lock, brackets to support springs	2	WQ.0309						
	Washer, plain, brackets to support springs	2	WP.0009						
	Bracket, stiffening, trunnion to bumper bolt	1	118444						
	Tube, distance, trunnion to bumper bolt	1	118445						
	Bolt, support bracket, distance tube and stiffening bracket to chassis	1	HB.0937						
	Washer, lock, on bolt	1	WL.0209						
	Nut, on bolt	1	HN.2009						
	Bolt, support bracket to chassis	3	HB.0926						
	Washer, plain, medium, on bolt	3	WM.0075						
	Washer, lock, on bolt	3	WL.0209						
	Nut, on bolt	3	HN.2009						
	REAR BUMPER ASSEMBLY	2	700856						
AS16	Over-rider assembly	2	700913						
AS17	Spring, support	2	700912						
AS18	Bolt, support spring to over-rider	4	550797						
AS19	Nut, locking bolt	4	550092						
AS20	Washer, spring, under nut	4	WQ.0309						
AS21	Washer, plain, on bolts	4	WP.0009						
AS22	Tube, distance, fitted in rear body panel	2	602001						
AS23	Bolt, support spring to chassis frame upper attachment	2	HB.0942						
AS24	Screw, set, support spring to chassis frame lower attachment	2	HU.0907						
AS25	Washer, plain, on bolt and screw	6	WP.0009						
AS26	Nut, locking bolt and screw	4	HN.2009						
AS27	Washer, spring, under nut	4	WL.0209						

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MISCELLANEOUS BODY FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	BLANKING DETAILS								
	Plug, rubber, heater hole	1	CD.27769						} Not required when heater is fitted
	Plate, blanking, heater holes	2	601948						
	Pad, sealing, blanking plate	2	601952						
	Screw, pad and plate attachment	4	YA.0564						
	Nut, spire, locking screw	4	FU.2585						
	Plug, rubber, bulkhead end panels	2	600400						
	Plug, speedometer cable	1	600399						} Not required for L.H.S. when dual speed wind- screen wiper is fitted
	Plug, overdrive cable hole	1	600399						
	Plug, accelerator pedal bearing hole	1	600400						
	Plug, master cylinder pocket	1	600421						} Not required when overdrive is fitted Right-hand steering only
	Plug, steering column anchor bracket hole	1	600398						
	Plug, rear floor 1" dia. holes	2	600399						
	Plug, steering column anchor bracket hole	2	CD.27769						
	Grommet, handbrake and speedometer cable cover	1	700922						
	Plug, gearbox cover	2	605602						
	Plug, spare wheel pan	1	CD.25672						
	Plug, master cylinder spring	2	CD.25672						
	Plug, plastic, paint drain holes	16	607517	39084					
	DRIVING MIRROR	1	601999		609317				
	Screw, driving mirror attachment	2	SP.87/K.5						
	LICENCE HOLDER	1	CD.25624						
	GRAB HANDLE	1	603088						Home market only
	Screw, grab handle attachment	4	SP87/K7/CP		YJ.2526				
	Nut, spire	4			FU.2555				
	DIPPER SWITCH BRACKET	1	601990		609385				Right-hand steering only Left-hand steering only
	DIPPER SWITCH BRACKET	1	601991		608811		609384		
	Screw, set, bracket attachment	5	HU0705/P						
	Washer, spring, on screw	5	WL.0207						
	COVER PLATE—GEARBOX COVER	1	602138						
	Screw, securing cover plate	2	YA.0504						
	Nut, spire, locking screw	2	FU.2545						
	COVER PLATE—FLOOR	1	602137						
	Screw, cover plate attachment	3	YA.0164						
	Washer, plain, on screw	3	WP.0103						
	LIFTING JACK APERTURE COVER	2	603384						
	BUDGET LOCK KEY	1	602012						

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MISCELLANEOUS BODY FITTINGS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
	BATTERY ATTACHMENT DETAILS								
	Angle, battery retaining	1	601898						
	Rod, battery	2	601552						
	Nut, wing, battery fixing	2	YN.2907						
	Felt, battery	1	551814	1					
	Rubber, battery shelf	2			602945				
	Tube, drain	1			602946				
	Clip, drain tube attachment	1			604390				3268
	NUMBER PLATE ATTACHMENT DETAILS								
	Screw, front number plate attachment	2	TR.6705						
	Washer, plain, on screw	4	WP.0023						
	Nut, locking screw	2	HN.2007						
	Washer, spring, under nut	4	WL.0207						
	Screw, set, front number plate attachment	3			PT.0705				
	Washer, plain, on screw	3			WP.0035				
	Washer, lock, on screw	3			WL.0207				
	Nut, on screw	3			HN.2007				
	Boss, distance, between rear number plate and spare wheel lid	4	602045						
	Screw, rear number plate attachment	4	TR.6709						
	Washer, plain, on screw	8	WP.0023						
	Nut, locking screw	4	HN.2007						
	Washer, spring, under nut	4	WL.0207						
	SCUTTLE SIDE DRAUGHT EXCLUDER—TRIMMED								
	Blackberry	2	552877/ BBY						
	Brown	2	552877/ BRN						
	Geranium	2	552877/ GER						
	Grey	2	552877/ GRY						
	QUARTER CASING DRAUGHT EXCLUDER—TRIMMED								
	Blackberry	2	552878/ BBY						
	Brown	2	552878/ BRN						
	Blue	2	552878/ BLU						
	Black	2	552878/ BLK						
	Red	2	552878/ RED						
	Geranium	2	552878/ GER						
	Grey	2	552878/ GRY						
	Stone	2	552878/ STN						

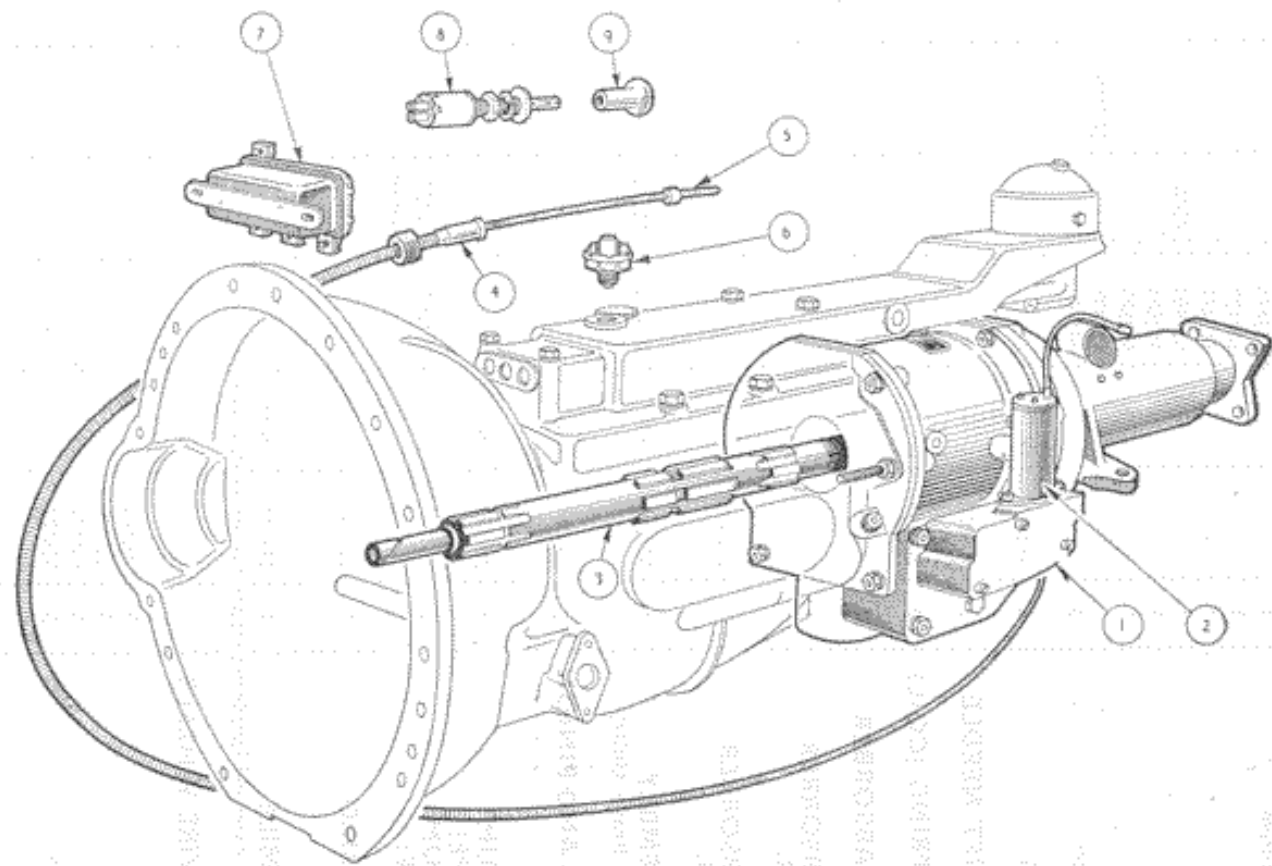
Note :—Where no Commission Numbers are shown in Columns (e), (g) or (j), Parts are used on both TR2 and TR3 models.
Part Numbers marked * are interchangeable.
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MISCELLANEOUS BODY FITTINGS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)	
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks	
	WING PIPING Piping, wing (sold in feet) Black Olive Yellow Green Red Geranium White Lengths required : Rear wing (front portion), 68½" long Rear wing (rear portion), 10½" long Scuttle and front wing, 9 5/16" long Front wing, 27½" long	A/R	700947 700947/ BLK 700947/ OY 700947/ GN 700947/ RED 700947/ GER 700947/ WHI	1 to 8636						When ordering please state colour required
	WING BEADS WING BEAD ASSEMBLY—FRONT Strip, retaining wing bead Tabs, fixing wing bead	2 2 16	554100 554099 553926							
	WING BEAD ASSEMBLY—REAR (LONG) Tabs, fixing wing bead Screws, bead to wing	2 26 14	553925 553926 YA.0183	8637						
	WING BEAD ASSEMBLY—REAR (SHORT) Tabs, fixing wing bead	2 6	554172 553926							
	Scuttle trim fillet—R.H.	1	CD.31406						Wood only	
	Scuttle trim fillet—L.H.	1	CD.31405							
	Scuttle trim fillet	2			555440					
	Screw, trim fillet to scuttle side	10	YA.0165/ CP							
	Washer, cup, on screw	10	SP.132B/ CP							

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TWIN-SPIN 33002 HOIM HIGH SPEED ENGINE



HIGH SPEED EQUIPMENT

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	GEARBOX AND OVERDRIVE UNIT	1	502423		506634		508966		
	GEARBOX FOR OVERDRIVE	1					509364		
	ELECTRICAL OVERDRIVE UNIT KIT, R.H.S. ONLY	1	503267	1					
	ELECTRICAL OVERDRIVE UNIT KIT, L.H.S. ONLY	1	503268						
	ELECTRICAL OVERDRIVE UNIT KIT, R.H.S. ONLY	1			507124	26825			
	ELECTRICAL OVERDRIVE UNIT KIT, L.H.S. ONLY	1			507123				
AT1	Overdrive unit (for details see pages 156 to 158)		305063						
AT2	Solenoid, overdrive unit	1	112946						
	Cover, rubber, solenoid	1	109521	2673					
	Bolt, overdrive unit attachment	6	102332						
	Washer, plain, on bolt	6	WP.0107						
	Wire, locking bolt	3	30047						
	Washer, joint, between gearbox and overdrive unit	1	55778						
AT3	Mainshaft, gearbox	1	110736	1	204044	26825	110736	27051	
			204044	27063					
	Plug, in ends of shaft	2	110735						
	Cable assembly, speedometer	1	400097		504609				
AT4	Cable, outer, speedometer	1	400097/0	1	504609/0	10546			L.H. steering
AT5	Cable, inner, speedometer	1	400097/1		504609/1				
	Cable assembly, speedometer	1	500558		504611				
	Cable, outer, speedometer	1	500558/0	1	504611/0	10546			R.H. steering
	Cable, inner, speedometer	1	500558/1		504611/1				
	Grommet, fitted on outer cable	1	602037						
	Clip, cable to dash } L.H.S.	2	33084						
	Screw, s/t } only	2	YA.0583						
	Clip, cable to dash } R.H.S.	1	33084						
	Screw, s/t } only	1	YA.0583						
	Clip, speedo cable to cruciform	1	59190						
AT6	Switch, isolating, fitted in gearbox cover	1	42781		127380				
AT7	Relay	1	108253		126792				
	Screw, relay attachment	2	TK.4504						
	Washer, plain, on screw	2	WP.0005						
	Nut, locking screw	2	HN.2005						
	Washer, spring, under nut	2	WL.0205						
AT8	Switch, operating overdrive	1	108436	1					
	Knob, operating switch	1	108437						
	Washer, rubber, in knob	1	59445						
	Harness group	1	108254						

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HIGH SPEED EQUIPMENT

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(j)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	ELECTRICAL OVERDRIVE KIT— <i>Continued</i>								
	Switch assembly, overdrive	1			112474	6266	207219		
	Switch	1			109122				
	Tube	1			112471				
	Bezel	1			502883				
	Nut	1			502884				
	Washer	1			502885				
	Harness group	1			112495				
	Nipple, snap connector	2			70248				
	SPARKING PLUG	4	119414						
	CARBURETTOR JET NEEDLE	2	108809						
	FRONT ROAD SPRING (COIL)	2	201899						
	FRONT SHOCK ABSORBER	2	113556						
	REAR SHOCK ABSORBER ASSEMBLY, R.H.	1	202390						
	REAR SHOCK ABSORBER ASSEMBLY, L.H.	1	202391						
	REAR AXLE ASSEMBLY (Less Half Shafts and Brake Units)	1	505017	8637	505018	13046			
	CROWN WHEEL AND PINION ASSEMBLY	1 pr.	505014	8637					
	REAR BRAKE DRUM (10" AL-FIN TYPE)	2	301590	8637					
	REAR BRAKE DRUM (9" AL-FIN TYPE)	2			202267	56377 approx.			
	SPEEDOMETER—KILO	1	113632	8637					These speedometers are for use with Rear Axle Nos. 505017 and 505018 only
	SPEEDOMETER—MILE	1	113637	8637					
	Note : The above Rear Axles and Speedometers are for use with overdrive units.								
	CENTRE LOCK WIRE WHEELS (60 spoke type)								
	Lacquered	5	506169						
	Alum	5	506170						
	Dull Chrome	5	506171						
	Bright Chrome	5	506172						

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HIGH SPEED EQUIPMENT

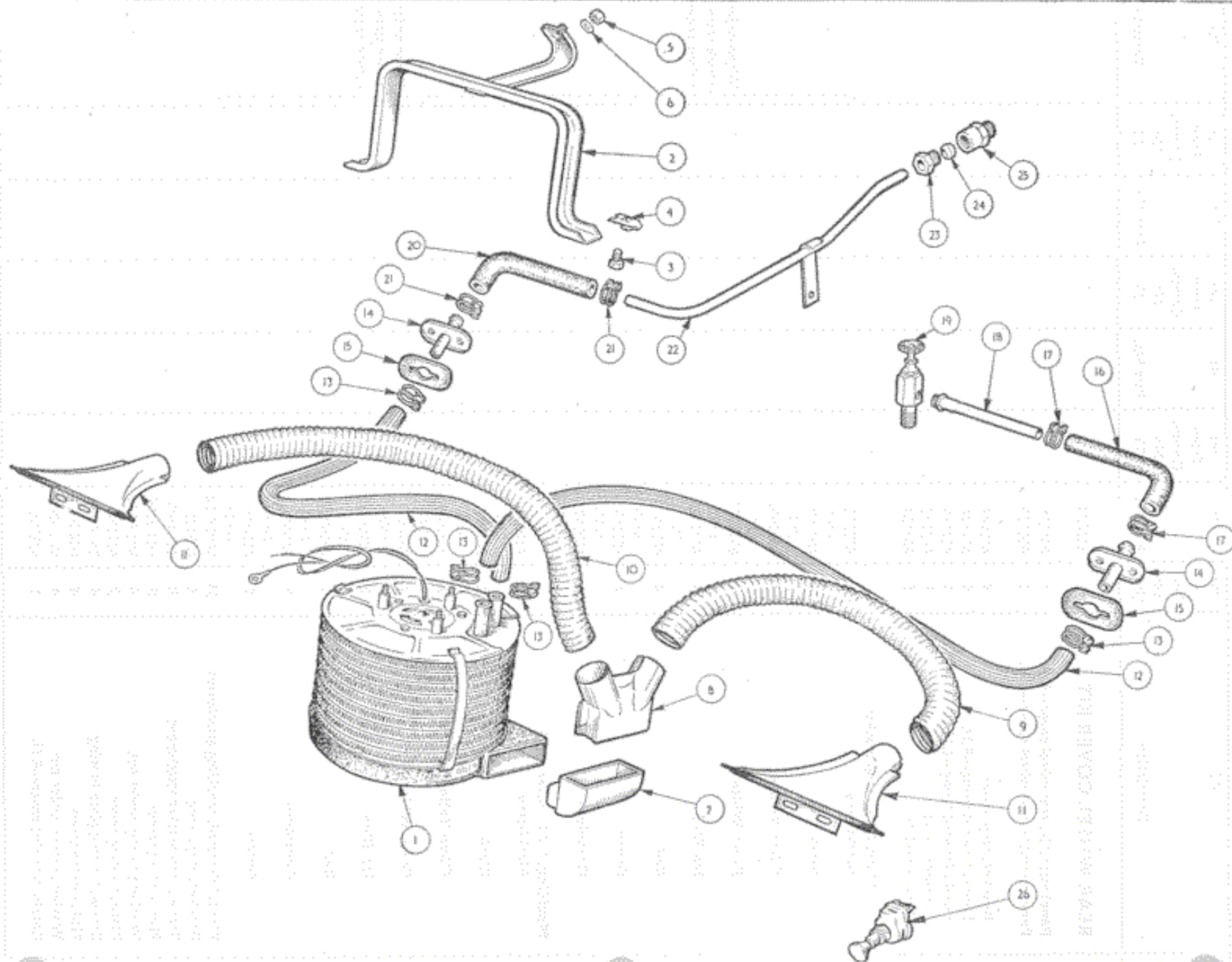
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)	
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks	
	ALUMINIUM OIL SUMP KIT	1	502126							
	Sump, oil	1	301318							
	Tray, oil sump	1	201984							
	Plug	1	108448							
	Washer, fibre, on plug	1	NF.0524							
	Plug, oil drain	1	V.7535							
	Washer, fibre, on plug	1	WF.0524							
	Washer, joint, oil sump	1	56646							
	Screw, set, sump to cylinder block	16	HU.0859							
	Screw, set, sump to front sealing block	1	HU.0858							
	Bolt, slave cylinder stay, breather pipe clip and sump to block	2	HB.0860							
	Washer, spring, on bolts and screws	19	WVL.0208							
	PISTON ASSEMBLY	4	110517						Graded F.G.H.	
	Ring, compression	8	107582							
	Ring, scraper	4	107583							
	Pin, gudgeon	4	110333							
	Circlip, gudgeon pin retaining	8	45985							
	CYLINDER LINER—86 mm. BORE (Graded F.G.H.)	4	122166							
	PISTON ASSEMBLY—86 mm. BORE (Graded F.G.H.)	4	122208							
	Ring, compression—tapered	4	122168							
	Ring, compression—plain	4	122169							
	Ring, scraper	4	122170							
	Pin, gudgeon	4	122171							
	Circlip	8	45985							
	Gasket—cylinder head	1	205481							
	TONNEAU COVER ASSEMBLY, R.H.S. ONLY									
	Blackberry	1	551861/BBY	1 to 1871	552374/BBY	1872 to 5255	552649/BBY	5256 to 28825	When ordering please state colour required	
	Black	1	551861/BLK		552374/BLK		552649/BLK			
	Pearl White	1	551861/PW							
	Ice Blue	1	551861/IB		552374/IB	1872 to 5255				
	Fawn	1	551861/FWN		552374/FWN		552649/FWN	5256 to 28825		
	Geranium	1	551861/GER		552374/GER		552649/GER			
	White	1			552374/WHT		552649/WHT			
	Red	1					552649/RED			
	TONNEAU COVER ASSEMBLY, R.H.S. ONLY									
	Black	1	556029	28826 to 41742	559479	41743				
	Fawn	1	556031		559481					
	White	1	556033		559483					

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HIGH SPEED EQUIPMENT

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(j)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	TONNEAU COVER ASSEMBLY, L.H.S. ONLY								
	Blackberry	1	552093/BBY	1 to 1871	552375/BBY	1872 to 5255	552652/BLK	5256 to 28825	When ordering please state colour required
	Black	1	552093/BLK		552375/BLK				
	Pearl White	1	552093/PW						
	Ice Blue	1	552093/IB		552375/IB	1872 to 5255	552652/FWN 552652/GER 552652/WHT	5256 to 28825	
	Fawn	1	552093/FWN		552375/FWN				
	Geranium	1	552093/GER		552375/GER				
	White				552375/WHT				
	TONNEAU COVER ASSEMBLY, L.H.S. ONLY								
	Black	1	556028	28826 to 41742	559478	41743			
	Fawn	1	556030		559480				
	White	1	556032		559482				
	Fastener, zip	1	551862	1	552404	1872			
	Fastener, button, tonneau cover	28	551683						
	Nut, securing button fastener to tonneau cover	28	551684						
	Socket, fastener, tonneau cover	28			552650	5256			
	Plate, clinch, fastener socket to tonneau cover	28			552651				
	Peg, fastener, scuttle top	8	552391	1					
	Fastener, scuttle top	8			552667	4307			
	Sail eyelet	2	559615	41743					
	Sail eyelet ring	2	559616						

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ACCESSORIES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
	HEATER KIT	1	551877*						
AU1	Heater assembly	1	700899						
AU2	Support assembly	1	700855						
AU3	Bolt, support to fascia stay	2	UL.2704						
AU4	Nut, spire, locking bolt	2	FA.3058						
AU5	Nut, support to dash	1	HN.2007						
AU6	Washer, spring, under nut	1	WL.0207						
AU7	Adaptor, between heater and "Y" connection	1	602019						
AU8	Connection, "Y", fitted in adaptor	1	602134						
AU9	Hose, "Y" connection to R.H. demister nozzle	1	602055						
AU10	Hose, "Y" connection to L.H. demister nozzle	1	602056						
AU11	Nozzle, demister	2	700849						
AU12	Hose, water, heater to dash connection	2	602057						
AU13	Clip, securing hose	4	CS.4013						
AU14	Connection assembly, dash	2	601950						
AU15	Pad, rubber, sealing connection	2	601951						
	Screw, connection and pad to dash	4	YA.0564						
	Nut, spire, locking screw	4	FU.2585						
AU16	Hose, R.H. connection to water valve connecting pipe	1	105176						
AU17	Clip, hose to pipe and connection	2	CS.4012						
U18	Pipe assembly, hose to water valve	1	107994						
AU19	Valve, water, screwed in cylinder head	1	100399						
AU20	Hose, L.H. connection to pipe assembly	1	105176						
AU21	Clip, hose to pipe connection	2	CS.4012						
AU22	Pipe assembly, connection to water pump	1	201947						
AU23	Nut, tubing, on end of pipe	1	101302						
AU24	Sleeve, tubing, in tubing nut	1	TL.0011						
AU25	Adaptor, fitted in water pump body	1	101343						
AU26	Switch and rheostat, heater	1	101622		509848		127910		
	Knob, switch	1	500513		509735				

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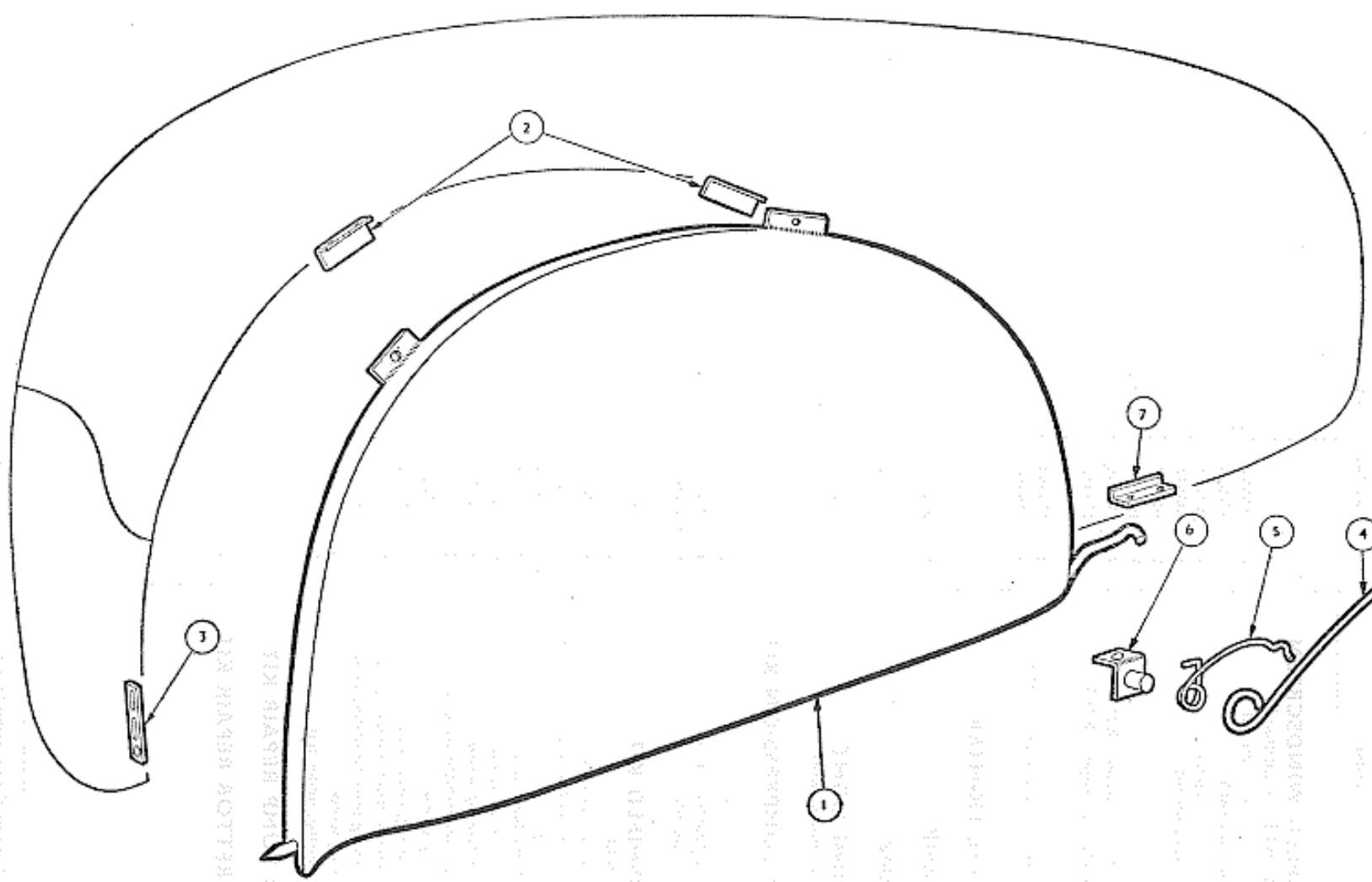
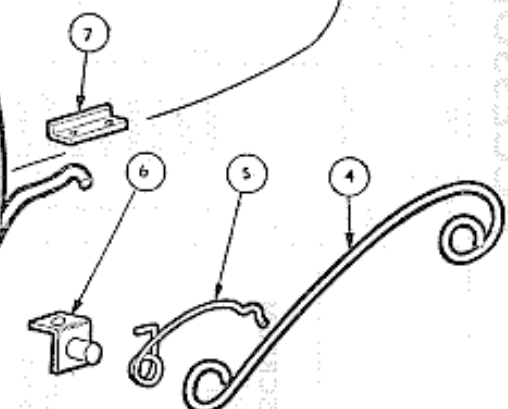


PLATE AV

TRUPH SPOT

ACCESSORIES

Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
AV1	REAR WHEEL COVER KIT	1	552083						
	Panel assembly, rear wheel cover—R.H.	1	800591						
	Panel assembly, rear wheel cover—L.H.	1	800590						
	Bracket, stop, cover	4	602188						
	Hook, forward facing—R.H.	1	602196						
	Hook, forward facing—L.H.	1	602195						
	Retainer—R.H.	1	602190						
	Retainer—L.H.	1	602189						
	Moulding, P.V.C. stop bracket								
	Blackberry	4	602292/ BBY						When ordering please state colour required
	Black	4	602292/ BLK						
	Olive Yellow	4	602292/ OY						
	Pearl White	4	602292/ PW						
	Ice Blue	4	602292/ IB						
	Red	4	602292/ RED						
	Green	4	602292/ GRN						
	Geranium	4	602292/ GER						
	Moulding, P.V.C. cover panel								When ordering please state colour required
	Blackberry	2	701003/ BBY						
	Black	2	701003/ BLK						
	Olive Yellow	2	701003/ OY						
	Pearl White	2	701003/ PW						
	Ice Blue	2	701003/ IB						
	Red	2	701003/ RED						
	Geranium	2	701003/ GER						
AV2	Rivet, bifurcated, moulding attachment	34	SP92E/E4						
	Bracket, stop, wing	4	602192						
	Screw, stop bracket attachment	8	TK.4503						
	Nut, locking screw	8	HN.2005						
AV3	Washer, spring, under nut	8	WL.0205						
	Plate, locating cover	2	602197						
	Screw, locating plate to wing	4	TK.4504						
	Nut, locking screw	4	HN.2005						
	Washer, spring, under nut	4	WL.0205						
	Catch, retaining cover—R.H.	1	602206						

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ACCESSORIES

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	REAR WHEEL COVER KIT— <i>Continued</i>								
AV4	Catch, retaining cover—L.H.	1	602205						
	Spring, retaining catch—R.H.	1	602199						
AV5	Spring, retaining catch—L.H.	1	602198						
AV6	Bracket, anchor, retaining catch and spring	2	602208						
AV7	Bracket, stop, retaining catch	2	602191						
	Screw, stop, bracket to wing	4	TK.4503						
	Nut, locking screw	4	HN.2005						
	Washer, spring, under nut	4	WL.0205						
	AERO WINDSCREEN	2	700896						
	LICENCE HOLDER	1	602226						For use with Aero Screen only
	FITTED SUITCASE	1	800608						
	BADGE BAR	1	552399						
	LUGGAGE GRID	1	552398						
	WING MIRROR	1	502459						
	WING MIRROR (MAGNATEX)	1	560632						
	DRIVING MIRROR (Anti-Dazzle)	1	553663						
	TAILORED LINK FLOOR MATS	1 set	552164						
	ASH TRAY	1	701019						
	DUAL SPEED WINDSCREEN WIPER DETAILS								
	Motor	1	108476	1 to 12567 approx.					
	Wheelbox	2	108857						
	Arm, windscreen wiper	2	108862						
	Blade, windscreen wiper	2	108680						
	Casing, outer, motor to wheelbox	1	108858	1 to 954	109102	955 to 12567			
	Casing, outer, between wheelboxes	1	108859		109103				
	Casing, outer, motor run-out	1	108860	1					
	Switch	1	108909	to 12567					
	Knob, switch	1	108970						
	DUAL SPEED WINDSCREEN WIPER KIT	1	509344	12568					
	Motor	1	506535						
	Wheelbox	2	113971						
	Casing, outer, motor to wheelbox	1	114483						
	Casing, outer, between wheelboxes	1	203473						

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ACCESSORIES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	DUAL SPEED WINDSCREEN WIPER KIT—Continued								
	Casing, outer, motor run-out	1	108860	12568					
	Crosshead and rack	1	502608						
	Bracket, motor support	1	602133						
	Cable conversion set	1	506537						
	Switch	1	108909						
	Knob, switch	1	108970						
	Arm, windscreen wiper—R.H.S.	2	114485						
	Blade, windscreen wiper—R.H.S.	2	114486						
	Arm } Windscreen wiper—L.H.S.	2	114488						
	Blade }	2	114486						
	CIGARETTE LIGHTER	1	502041	1	504109	8637			
	SPOT LAMP	1	501703						
	FOG LAMP	1	501702						
	REVERSING LIGHT (c/w Switch and Cable)	1	502251						
	LOWER COMPRESSION KIT	1	502227						For use in coun- tries with low octane fuel
	Plate, compression	1	200906						
	Gasket, combustion head	1	202775						
	Push rod assembly	8	108616						
	UNDERSHIELD KIT	1	502122						
	Undershield	1	301369						
	Bracket, undershield attachment—R.H.	1	108519						
	Bracket, undershield attachment—L.H.	1	108520						
	Strip, packing	A/R	501662						
	Screw, undershield attachment	8	YJ.2546						
	Washer, plain, on screw	8	WP.0135						
	Nut, spire, locking screw	8	FC.2805						
	Screw, set, undershield attachment	2	HU.0708						
	Nut, locking screw	2	HN.2007						
	Washer, spring, under nut	2	WL.0207						
	Plate, assembly, front number plate	1	202080						
	Screw, backing plate to undershield	5	HU.0705						
	Nut, locking screw	5	HN.2007						
	Washer, spring, under nut	5	WL.0207						
	WATER PUMP REPAIR KIT	1	508954						
	CARBURETTOR REPAIR KIT	1	510207						

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ACCESSORIES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	RADIATOR SKID SHIELD	1	301644						For use in Rally or Trial Events
	Screw, skid shield attachment	8	YJ.2546						
	Washer, plain, on screw	8	WM.0055						
	Nut, spire, locking screw	8	FC.2805						
	WHEEL RIM FINISHER	4	502160						Disc type wheels only
	ADJUSTABLE STEERING UNIT	1	301357						Right-hand steering only
	Column, outer, and box assembly	1	502397						
	Column, inner, and cam assembly	1	502399						
	ADJUSTABLE STEERING UNIT	1	301358						Left-hand steering only
	Column, outer, and box assembly	1	502398						
	Column, inner, and cam assembly	1	502400						
	ADJUSTABLE STEERING WHEEL	1	301359						
	Sleeve, locking	1	108610						
	Cap	1	108611						
	Spring	1	108612						
	Washer	1	108613						
	Circlip	1	502161						
	ADJUSTABLE STEERING COLUMN	1	202115						
	CONTROL HEAD AND SLEEVE ASSEMBLY								
	Top cover and contacts assembly	1	501041						
	Knob, horn push	1	500433						
	Spring, horn push	1	501043						
	Contact, horn push	1	501033						
	Base, trafficator switch	1	70084						
	Lever, trafficator switch	1	501042						
	Plunger, rotor	1	500996						
	Cam, pawl and spring	1	500997						
	Set, sundry parts	1	501034						
	Tube, stator	1	301451						
	Cable	1	502407						
	Spring, anti-rattle	2	56334						

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ACCESSORIES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	OCCASIONAL SEAT ASSEMBLY —LEATHER TRIM								
	Blackberry	1	554345/ BBY						
	Brown	1	554345/ BRN						
	Blue	1	554345/ BLU						
	Black	1	554345/ BLK						
	Red	1	554345/ RED						
	Vermilion	1	554345/ VER						
	Grey	1	554345/ GRY						
	Stone	1	554345/ STN						
	OCCASIONAL SEAT ASSEMBLY —VYNIDE TRIM								
	Blackberry		554346/ BBY						
	Brown		554346/ BRN						
	Blue		554346/ BLU	8637 to 22013					
	Black		554346/ BLK						
	Red		554346/ RED						
	Vermilion		554346/ VER						
	Geranium		554346/ GER						
	Grey		554346/ GRY						
	Stone		554346/ STN						
	Squab board	1	801265 950059		802421		803731		
	Cushion board	1	801266						
	Support, iron cushion and squab board	2	702091						
	Screw, support, iron to squab	4	TK.4706						
	Nut, locking screw	4	HN.2007						
	Washer, spring, under nut	4	WL.0207						
	Screw, support, iron to cushion board	4	HU.0705						
	Nut, "T", locking screw	4	554356						
	Woodcrew, "T", nut to cushion board	12	SP.88D2						
	Bracket, squab, locating	2	604341						
	Screw, locating bracket to squab board	4	TK.4706						
	Nut, "T", locking screw	4	554356						
	Woodcrew, "T", nut to squab board	12	SP.88D2						
	Clip, fixing, squab board top	7	650037						

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ACCESSORIES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	OCCASIONAL SEAT ASSEMBLY <i>—Continued</i>								
	Squab cover, assembly—leather trim	1	554361	8637 to 22013					When ordering please state colour required
	Squab cover, assembly—vynide trim	1	554362						
	Cushion cover assembly—leather trim	1	554363						
	Cushion cover assembly—vynide trim	1	554364						
	Cushion assembly—leather trim			22014					
	Red	1	556773				562001	60001	
	Blue	1	556774				562002		
	Black	1	556775				562003		
	Beige	1	556776						
	Grey	1	556777						
	Brown	1	556778						
	Silverstone Grey				559316		562004	60001	
	Targo Purple				559317		562005		
	Cushion assembly—vynide trim			22014					
	Red	1	556767				561996	60001	
	Blue	1	556768				561997		
	Black	1	556769				561998		
	Beige	1	556770						
	Grey	1	556771						
	Brown	1	556772						
	Silverstone Grey				559314		561999	60001	
	Targo Purple				559315		562000		
	Cushion base	1	802426	22014					
	Support, iron, cushion base	1	703135						
	Screw, support iron to cushion base	4	HU.0706						
	Washer, lock, on screw	4	WL.0207						
	Nut, "T", locking screw	4	554356						
	Bracket, seat base retaining	2			609236	60001			
	Latch, spring, seat base	2			562604				
	Screw	4			PT.0355				
	Washer } Spring latches to board	4			WL.0203				
	Nut	4			HN.2053				
	Cover assembly, cushion—leather trim			22014					
	Red	1	556785				562011	60001	
	Blue	1	556786				562012		
	Black	1	556787				562013		
	Beige	1	556788						
	Grey	1	556789						
	Brown	1	556790						
	Silverstone Grey				559328		562014	60001	
	Targo Purple				559329		562015		

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ACCESSORIES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(i) From Comm. No. TS	(k) Remarks
	OCCASIONAL SEAT DETAILS —Continued								
	Cover assembly, cushion—vynide trim								
	Red	1	556779	22014			562006	60001	
	Blue	1	556780				562007		
	Black	1	556781				562008		
	Beige	1	556782						
	Grey	1	556783						
	Brown	1	556784						
	Silverstone Grey				559326		562009	60001	
	Targo Purple				559327		562010		
	GRAND TOURING CARS CONVERSION KIT	1	554313	8637					
	Lock and remote control assembly—R.H.	1	702443						
	Lock and remote control assembly—L.H.	1	702442						
	Plate assembly, backing R.H. remote control lock	1	702445						
	Plate assembly, backing L.H. remote control lock	1	702444						
	Lock, budget remote control—L.H.	1	554308						
	Lock, budget remote control—R.H.	1	554307						
	Setscrew, remote control lock to mounting plate	4	TP.0504						
	Nut, locking screw	4	HN.2005						
	Washer, spring, under nut	4	WL.0205						
	Washer, plain, under nut	4	WP.0005						
	Link, connecting remote control lock to door lock bolt—R.H.	1	605134						
	Link, connecting remote control lock to door lock bolt—L.H.	1	605133						
	Washer, waved, between link and remote control lock	2	554303						
	Rivet, securing link to remote control lock	2	SP.92/ AD.4						
	Spring, R.H. budget lock return	1	CD.28349						
	Spring, L.H. budget lock return	1	CD.28348						
	Screw, self tapping, back plate to door panel	16	YA.0124						
	Screw, wood, back plate to door top panel	6	SP.87/D.3						
	Handle, outside, locking c/w keys	2	604991						
	Device, locking, outside door handle	2	552047						
	Washer, seating, door handle	2	554355						
	Nut, securing handle to door	4	HN.2005						
	Washer, plain, under nut	4	WP.0005						
	Washer, spring, under nut	4	WL.0205						
	Rivet, bifurcated, lock lever pull slot	2	SP.92E/ E4/NP						
	Bead, fixing, side screen	2	702433						
	Stud, plate assembly, fixing bead to door	8	604998						
	Nut, securing stud plate to door	8	HN.2005						
	Washer, plain, under nut	8	WP.0005						
	Washer, spring, under nut	8	WL.0205						

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ACCESSORIES

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
	HARD TOP ASSEMBLY	1	556034						
	Shell, hard top, complete with head lining	1	553742						
	Rubber, sealing, windscreen top	1	603328						
	Screw, screen top sealing rubber attachment	12	502233						
	Washer, cup, on screw	12	SP.132B/ NP						
	Bracket, fixing hard top to windscreen	3	603189						
	Screw, securing bracket to screen	6	501434						
	Washer, shakeproof, on screw	6	WN.0705						
	Screw, hard top to windscreen bracket	3	602295						
	Washer, chrome, on screw	3	602380						
	Angle, fixing, rear	2	650195						
	Angle, fixing, centre	1	650194						
	Angle, fixing, side	2	650193						
	Setscrew, angles to hard top stiffeners	5	PT.0702						
	Washer, on screw	5	WN.0707						
	Piece, bridge, hard top, rear attachments	5	602326						
	Plate, tapping, securing bridge piece	5	602299						
	Screws, bridge piece to tapping plate	10	TR.6503						
	Washer, spring, on screw	10	WQ.0305						
	Plate, protection, side tonneau capping	2	602938						
	Plate, protection, rear tonneau capping	3	602939						
	Screw, protection plates to capping	10	500488						
	Screw, hard top to bridge piece	5	602327						
	Washer, on screw	5	602943						
	Strip, sealing, between hard top and tonneau waist	1	602269						
	Strip, sealing, waist front	2	554206						
	Channel, drip, cantrail—R.H.	1	802612						
	Channel, drip, cantrail—L.H.	1	802611						
	Screw, drip channel attachment	24	YA.0344						
	Strip, sealing, cantrail	2	607071						
	Screw, sealing strip attachment	14	500229						
	Washer, cup, under screw	14	SP.132/B/ NP						
	Light, back	1	553132						
	Strip, sealing, backlight	1	559766						
	Filler, sealing, backlight	1	559767						
	Snappon Sealing Section	Black	2	609450					
		Red	2	609451					
		Blue	2	609452					
		Silverstone Grey	2	609453					
		Targo Purple	2	609454					
		Fawn	2	606891					

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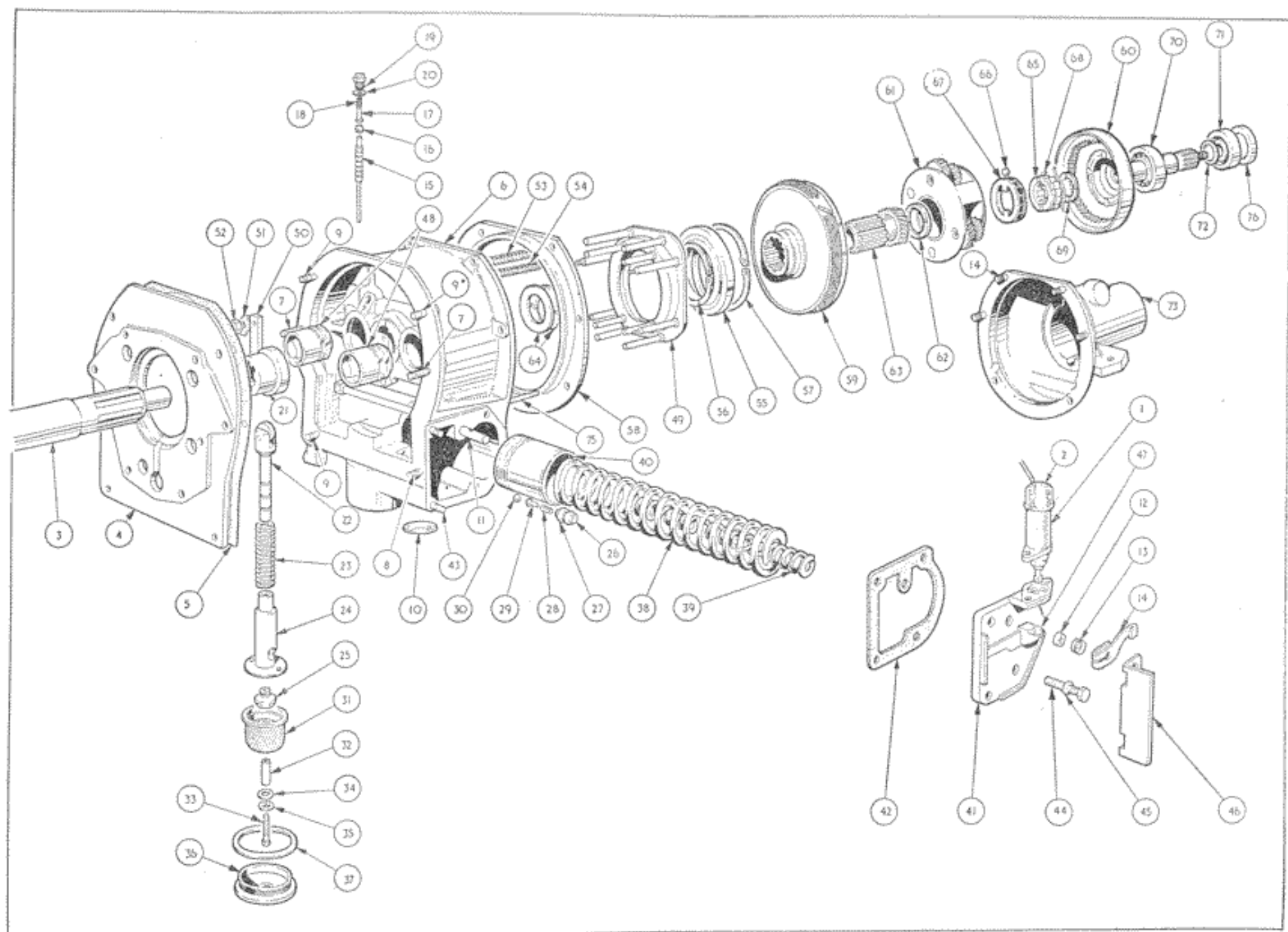
ACCESSORIES

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
	WINDSCREEN WASHER KIT	1	553729						
	Pump unit, windscreen washer	1	604128						
	Knob, pump unit	1	554246						
	Container and cap assembly	1	604155						
	Tubing, delivery—60"	1	604132						
	Tubing, suction—72"	1	604144						
	Bracket assembly—container	1	702034						
	Screw, bracket to valance	2	TK.4504						
	Washer, plain, on screw	2	WP.0005						
	Washer, spring, on screw	2	WL.0205						
	Nut, on screw	2	HN.2005						
	TOOL KIT COMPLETE	1	301559						
	Spanner, open end, $\frac{3}{8}'' \times \frac{1}{8}''$ A/F	1	109316						
	$\frac{3}{8}'' \times \frac{3}{8}''$ A/F	1	109317						
	$\frac{1}{2}'' \times \frac{3}{8}''$ A/F	1	109318						
	Spanner, tube, $\frac{1}{2}'' \times 56''$ A/F	1	109319						
	Spanner, sparking plug	1	109320						
	Spanner, adjustable	1	113228						
	Grips, slip joint	1	109322						
	Tommy bar	1	503848						
	Screwdriver	1	108674						
	Grease gun	1	59429						
	Grease gun	1	119257						
	Grease gun (Export)	1	119218						
	Gauge, feeler, assembly	1	60126		125505				
	Combination tool	1	509816						
	Please Note : The Tool Kit listed is standard equipment on TR3 1958 model								
	ANTI-ROLL BAR KIT	1	508397						
	Bar, anti-roll	1	205419						
	Bracket, mounting, anti-roll bar—R.H.	1	121795						
	Bracket, mounting, anti-roll bar—L.H.	1	121796						
	Screw, set } Mounting bracket to	4	HU.0907						
	Nut, nyloc } bumper bracket	4	YN.2909						
	Block, rubber mounting, bar to mounting bracket	2	121791						
	Retainer assembly, rubber bar to mounting bracket	2	121792						
	Nut, nyloc, securing retainer attachment	4	YN.2908						
	Clip, locating } Endwise	2	122230						
	Washer, locating } location of	4	122231						
	Bolt } anti-roll bar	2	HB.0714						
	Nut, securing locating clip	2	HN.2007						
	Washer, lock, under nut	2	WL.0207						
	Washer, plain, under nut	4	WP.0007						
	Link assembly, anti-roll bar link to lower wishbone	2	121797						
	Bolt, anti-roll bar link to lower wishbone	2	121798						
	Nut, securing link to lower wishbone	2	YN.2910						
	Washer, plain, under nut	2	WP.0046						

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PLATE AW

TRIUMPH SPORTS TR2



OVERDRIVE UNIT DETAILS

(a) Plate No.	(b) Description	(c) No. per Unit	(d) Part No.	(e) From Comm. No. TS	(f) Part No.	(g) From Comm. No. TS	(h) Part No.	(j) From Comm. No. TS	(k) Remarks
	OVERDRIVE UNIT ASSEMBLY	1	305063						
AW1	Solenoid, overdrive unit	1	112946						
AW2	Cover, rubber solenoid	1	109521	2673					
AW3	Mainshaft, gearbox	1	110736	1	204044	26825	110736	27051	
			204044	27063					
	Plugs, in ends of shaft	2	110735						
AW4	ADAPTOR PLATE OVERDRIVE UNIT TO GEARBOX	1	208098						
AW5	Washer, joint, to overdrive body	1	502556						
AW6	FRONT CASING ASSEMBLY	1	503159						
AW7	Studs, 2½" long, adaptor plate attachment	2	500576						
AW8	Studs, 1" long, adaptor plate attachment	1	500666						
AW9	Studs, 1¼" long, adaptor plate attachment	3	500578						
	Washer, spring, on studs	6	WL.0208						
	Nuts, for studs	6	HN.2008						
AW10	Plug, welch, for casing	1	500570						
AW11	Shaft, valve operating	1	500574						
	Lever, setting, for shaft	1	500618						
	Pin, taper, lever to shaft	1	500593						
	Cam, lever	1	505508						
	Pin, taper lever to shaft	1	500593						
AW12	Seal, oil, for shaft	2	500594						
AW13	Collar, for shaft	1	502567						
AW14	Lever, solenoid	1	502568						
	Bolt, lever to shaft	1	503163						
	Washer, plain	1	505550						
	Nut, on bolt	1	503164						
AW15	OPERATING VALVE	1	500658						
AW16	Ball, steel, for valve	1	BL.0020						
AW17	Plunger, for ball valve	1	500591						
AW18	Spring, for plunger	1	500592						
AW19	Plug, for valve	1	500582						
AW20	Washer, for plug	1	500568						
AW21	OIL PUMP OPERATING CAM	1	500627						
AW22	OIL PUMP PLUNGER ASSEMBLY	1	500597						
AW23	Spring, pump plunger	1	500633						
	Guide, peg, in casing for plunger	1	500581						
AW24	OIL PUMP BODY	1	505507						
AW25	Plug, for pump body	1	500585						
	Setscrews, pump to casing	2	TF.2504						
	Washer, spring, on setscrews	2	503166						

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OVERDRIVE UNIT DETAILS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AW 26	PLUG FOR VALVE ON OIL PUMP	1	500582						
AW 27	Washer, on plug	1	500568						
AW 28	Spring, for plunger	1	500592						
AW 29	Plunger, for ball	1	500591						
AW 30	Ball, steel, for plunger	1	BL.0020						
AW 31	OIL FILTER	1	500619						
AW 32	Tube, distance, for strainer	1	505551						
AW 33	Bolt, for strainer	1	103270						
AW 34	Washer, plain, on bolt	1	WP.0005						
AW 35	Washer, spring	1	503166						
AW 36	OIL DRAIN PLUG	1	500620						
AW 37	Washer, drain plug	1	500641						
AW 38	ACCUMULATOR PRESSURE SPRING (LARGE)	1	500634						
AW 39	ACCUMULATOR PRESSURE SPRING (SMALL)	1	503167						
AW 40	ACCUMULATOR PISTON ASSEMBLY	1	502565						
	Rings, piston	2 sets	500605						
AW 41	SOLENOID BRACKET ASSEMBLY	1	502566						
AW 42	Washer, joint, side cover	1	500645						
AW 43	Studs, 1½" long, in case, for bracket	2	500577						
	Nuts, for studs	2	HN.2008						
	Washers, spring, under nut	2	WL.0208						
AW 44	Setscrew, 1½" bracket to case	2	103268						
AW 45	Washers, plain, on setscrew	2	WP.0008						
	Washers, spring, on setscrew	2	WL.0208						
AW 46	Guard, stone	1	502569						
AW 47	Stop, rubber, solenoid lever	1	502570						
	BREATHER	1	502560						
AW 48	OPERATING PISTONS	2	503161						
	Rings, piston	4	503162						
AW 49	CLUTCH THRUST RING ASSEMBLY WITH PINS	1	500660						
AW 50	Bridge piece for ring	2	500587						
AW 51	Washer, tab, for nuts	4	500642						
AW 52	Nuts, on pins	4	HN.2007						
AW 53	Spring, clutch, long	4	500631						
AW 54	Spring, clutch, short	4	500632						
AW 55	Bearing, ball, for clutch thrust rings (50×90×11 mm.)	1	500640						
AW 56	Circlip, 1½" ext. dia.	1	500636						
AW 57	Circlip, 90 mm. int.	1	500637						

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OVERDRIVE UNIT DETAILS

(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(k)
Plate No.	Description	No. per Unit	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Part No.	From Comm. No. TS	Remarks
AW58	CLUTCH BRAKE RING	1	502555						
AW59	CLUTCH SLIDING MEMBER ASSEMBLY WITH LININGS	1	500661						
AW60	ANNULUS ASSEMBLY	1	500602						
AW61	PLANET CARRIER ASSEMBLY	1	505545						
	Bearing, planet	6 sets	505546						
	Washer, thrust	3	505547						
AW62	Washer, thrust	1	500611						
AW63	SUNWHEEL ASSEMBLY	1	503160						
AW64	Washer, adjusting (Steel), front of sunwheel								
	-113/-114"	A/R	500588A						
	-107/-108"	A/R	500588B						
	-101/-102"	A/R	500588C						
	-095/-096"	A/R	500588D						
	-089/-090"	A/R	500588E						
	-083/-084"	A/R	500588F						
	-077/-078"	A/R	500588G						
AW65	UNI-DIRECTIONAL CLUTCH INNER MEMBER	1	502558						
AW66	Steel roller set	1	502550						
AW67	Cage for rollers	1	502559						
AW68	Spring, for clutch	1	500630						
AW69	Washer, thrust, rear of uni-directional clutch	1	500613						
AW70	Bearing, ball, front for annulus	1	SP.74G						
AW71	Bearing, ball, rear for annulus	1	SP.75G						
AW72	Washer, adjusting annulus end float								
	-146"	A/R	500623E						
	-151"	A/R	500623F						
	-156"	A/R	500623G						
	-161"	A/R	500623H						
	-166"	A/R	500623J						
AW73	REAR CASING WITH STUDS	1	500655						
AW74	Stud, in casing for overdrive body	4	500756						
AW75	Stud, in front casing, for rear casing attachment	2	500579						
	Nuts, for studs	6	HN.2008						
	Washer, spring, under nut	6	WL.0208						
AW76	Seal, oil, in rear of casing	1	123493						

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